



US 20200168805A1

(19) **United States**

(12) **Patent Application Publication**  
**PARK et al.**

(10) **Pub. No.: US 2020/0168805 A1**

(43) **Pub. Date: May 28, 2020**

(54) **ORGANIC LIGHT-EMITTING COMPOUND  
AND ORGANIC ELECTROLUMINESCENT  
DEVICE USING THE SAME**

**Publication Classification**

(71) Applicant: **DOOSAN CORPORATION**, Seoul  
(KR)

(51) **Int. Cl.**  
*H01L 51/00* (2006.01)  
*C07D 401/10* (2006.01)  
*C07D 401/04* (2006.01)  
*H01L 51/50* (2006.01)

(72) Inventors: **Woo Jae PARK**, Yongin-si (KR); **Min  
Sik EUM**, Yongin-si (KR); **JaeYi SIM**,  
Yongin-si (KR)

(52) **U.S. Cl.**  
CPC ..... *H01L 51/0067* (2013.01); *C07D 401/10*  
(2013.01); *C07D 401/04* (2013.01); *H01L*  
*51/508* (2013.01); *H01L 51/5088* (2013.01);  
*H01L 51/5056* (2013.01); *H01L 51/5092*  
(2013.01); *H01L 51/5016* (2013.01)

(73) Assignee: **DOOSAN CORPORATION**, Seoul  
(KR)

(21) Appl. No.: **16/632,009**

(57) **ABSTRACT**

(22) PCT Filed: **Jul. 2, 2018**

(86) PCT No.: **PCT/KR2018/007482**

§ 371 (c)(1),

(2) Date: **Jan. 17, 2020**

(30) **Foreign Application Priority Data**

Jul. 20, 2017 (KR) ..... 10-2017-0092063

The present disclosure relates to a novel organic compound and an organic EL device including the organic compound. The compound according to the present disclosure may be used in an organic layer of an organic EL device, more specifically, in a light emitting layer, a light emitting auxiliary layer, an electron transport auxiliary layer, or an electron transporting layer and may improve driving voltage, luminous efficiency, and lifespan characteristics of the organic EL device.

## ORGANIC LIGHT-EMITTING COMPOUND AND ORGANIC ELECTROLUMINESCENT DEVICE USING THE SAME

### TECHNICAL FIELD

[0001] The present disclosure relates to a novel light-emitting organic compound and an organic electroluminescent device using the same, and more particularly, to a compound having excellent electron transporting ability and light emitting performance and an organic electroluminescence device improved in terms of luminous efficiency, driving voltage, lifespan and the like by including the compound in one or more organic layers.

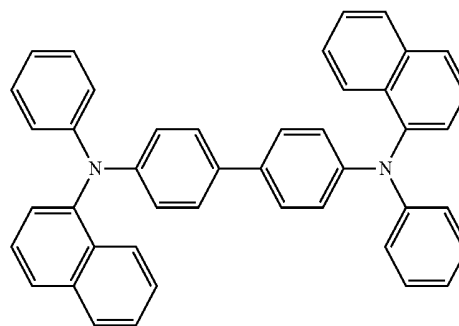
### DISCUSSION OF RELATED ART

[0002] Starting from Bernanose's observation of light emission from organic thin films in the 1950s, the study on organic electroluminescent devices (hereinafter, "EL devices") led to blue electroluminescence using anthracene monocrystals in 1965, and Tang suggested in 1987 an organic EL device in a stack structure which may be divided into functional layers of hole layers and light emitting layers. Then, in order to develop highly efficient, long lifespan organic EL devices, organic layers each having distinctive characteristics have been introduced in the EL devices, which led to the development of specialized materials used therein.

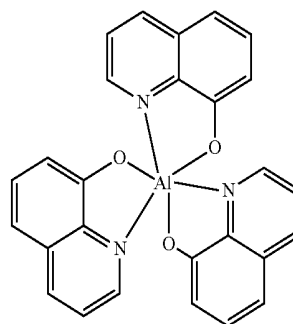
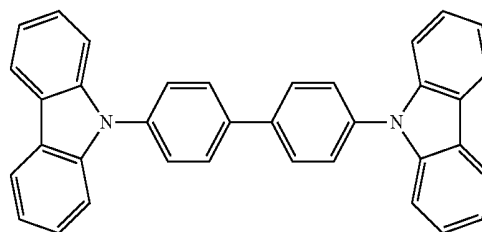
[0003] In organic EL devices, upon application of voltage between two electrodes, holes are injected from an anode into an organic layer and electrons are injected from a cathode into the organic layer. Injected holes and electrons meet each other to form excitons, and light emission occurs when the excitons fall to a ground state. In this case, materials used for the organic layer may be classified into, for example, light emitting materials, hole injection materials, hole transporting materials, electron transporting materials and electron injection materials depending on their function.

[0004] Materials forming a light emitting layer of an organic EL device may be classified into blue, green and red light emitting materials depending on their emission colors. Besides, yellow and orange light emitting materials may be used as such a light emitting material to realize better natural colors. In addition, a host/dopant system may be employed in the light emitting material to increase color purity and luminous efficiency through energy transfer. Dopant materials may be classified into fluorescent dopants using organic materials and phosphorescent dopants using metal complex compounds which include heavy atoms such as Ir and Pt. The developed phosphorescent materials may improve the luminous efficiency theoretically up to four times as compared to fluorescent materials, so attention is given to phosphorescent dopants as well as phosphorescent host materials.

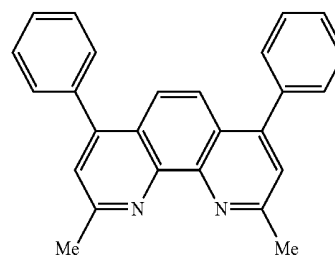
[0005] To date, NPB, BCP and Alq<sub>3</sub>, for example, are widely known as hole injection materials, hole transporting materials, electron transporting materials, and electron injection materials, and anthracene derivatives have been reported as light emitting materials. Particularly, metal complex compounds including Ir, such as FIrpic, Ir(ppy)<sub>3</sub>, and (acac)Ir(btp)<sub>2</sub>, are used as phosphorescent dopant materials of blue, green, and red colors, and 4,4-dicarbazolybiphenyl, (CBP) is used as phosphorescent host materials:



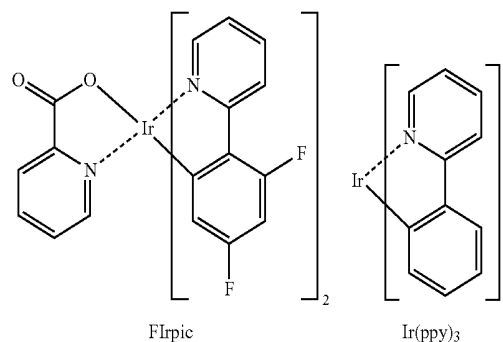
NP6

Alq<sub>3</sub>

CBP

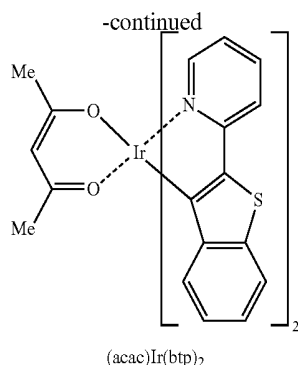


BCP



FIrpic

Ir(ppy)<sub>3</sub>



**[0006]** However, since conventional materials for organic layers have low glass transition temperatures, thus having poor thermal stability, and have low triplet energy, organic EL devices in which such conventional materials are used in the organic layers do not exhibit satisfactory current efficiency and lifespan characteristics. Accordingly, there is a demand for materials of organic layers that are excellent in performance.

#### PRIOR ART DOCUMENT

##### Patent Literature

Korean Laid-Open Patent Publication No. 2016-0078237

#### DETAILED DESCRIPTION OF THE INVENTION

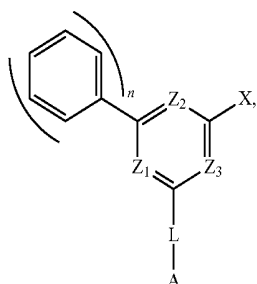
##### Technical Objectives

**[0007]** The present disclosure is directed to providing a novel compound that has excellent heat resistance characteristics, carrier transporting ability and light emitting performance and thus may be used as a material for an organic layer of an organic electroluminescent device, specifically a material for a light emitting layer, a material for an electron transport auxiliary layer, a material for a light emitting auxiliary layer, or a material for an electron transporting layer.

**[0008]** The present disclosure is also directed to providing an organic electroluminescent device that has a low driving voltage, high luminous efficiency, and improved lifespan characteristics by including the novel compound.

##### Technical Solution to the Problem

**[0009]** In order to achieve the above object, the present disclosure provides a compound represented by the following Chemical Formula 1:

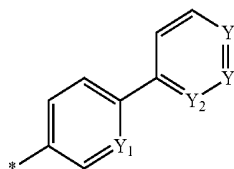


**[0010]** where in Chemical Formula 1,

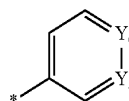
**[0011]** Z<sub>1</sub> to Z<sub>3</sub> are each independently nitrogen or carbon, and include at least two nitrogens, and

**[0012]** X is represented by the following Chemical Formula 2 or Chemical Formula 3,

[Chemical Formula 2]



[Chemical Formula 3]



**[0013]** in Chemical Formula 2 and Chemical Formula 3,

**[0014]** one of Y<sub>1</sub> to Y<sub>4</sub> is nitrogen and the others are carbons, and one of Y<sub>5</sub> and Y<sub>6</sub> is nitrogen and the other is carbon,

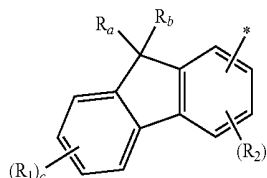
**[0015]** \* means a site where a bond with Chemical Formula 1 is made,

**[0016]** n is an integer ranging from 1 to 3,

**[0017]** L is a single bond, or selected from the group consisting of a C<sub>6</sub> to C<sub>18</sub> arylene group and a heteroarylene group having 5 to 18 nuclear atoms, and

**[0018]** A is represented by the following Chemical Formula 4, and

[Chemical Formula 4]



**[0019]** in Chemical Formula 4,

**[0020]** R<sub>a</sub> and R<sub>b</sub> are the same as or different from each other, each independently a C<sub>1</sub> to C<sub>40</sub> alkyl group or a C<sub>6</sub> to C<sub>60</sub> aryl group, or bound with each other to form a fused ring,

**[0021]** R<sub>1</sub> and R<sub>2</sub> are the same as or different from each other, each independently selected from the group consisting of: hydrogen, deuterium, a halogen group, a cyano group, a nitro group, an amino group, a C<sub>1</sub> to C<sub>40</sub> alkyl group, a C<sub>2</sub> to C<sub>40</sub> alkenyl group, a C<sub>2</sub> to C<sub>40</sub> alkynyl group, a C<sub>3</sub> to C<sub>40</sub> cycloalkyl group, a heterocycloalkyl group having 3 to 40 nuclear atoms, a C<sub>6</sub> to C<sub>60</sub> aryl group, a heteroaryl group having 5 to 60 nuclear atoms, a C<sub>1</sub> to C<sub>40</sub> alkyloxy group, a C<sub>6</sub> to C<sub>60</sub> aryloxy group, a C<sub>1</sub> to C<sub>40</sub> alkylsilyl group, a C<sub>6</sub> to C<sub>60</sub> arylsilyl group, a C<sub>1</sub> to C<sub>40</sub> alkylboron group, a C<sub>6</sub> to C<sub>60</sub> arylboron group, a C<sub>1</sub> to C<sub>40</sub> phosphine group, a C<sub>1</sub> to C<sub>40</sub> phosphine oxide group, and a C<sub>6</sub> to C<sub>60</sub> arylamine group, or bound with an adjacent group to form a fused ring,

**[0022]** c is an integer ranging from 0 to 4,

**[0023]** d is an integer ranging from 0 to 3,

**[0024]** \* means a site where a bond with Chemical Formula 1 is made,

**[0025]** the alkyl group and the aryl group of  $R_a$  and  $R_b$ , the alkyl group, the alkenyl group, the alkynyl group, the cycloalkyl group, the heterocycloalkyl group, the aryl group, the heteroaryl group, the alkyloxy group, the aryloxy group, the alkylsilyl group, the arylsilyl group, the alkylboron group, the arylboron group, the phosphine group, the phosphine oxide group, and the arylamine group of  $R_1$  and  $R_2$ , and the arylene group and the heteroarylene group of  $L$  are each independently substituted or unsubstituted with one or more kinds of substituents selected from the group consisting of: deuterium, a halogen group, a cyano group, a nitro group, an amino group, a  $C_1$  to  $C_{40}$  alkyl group, a  $C_2$  to  $C_{40}$  alkenyl group, a  $C_2$  to  $C_{40}$  alkynyl group, a  $C_3$  to  $C_{40}$  cycloalkyl group, a heterocycloalkyl group having 3 to 40 nuclear atoms, a  $C_6$  to  $C_{60}$  aryl group, a heteroaryl group having 5 to 60 nuclear atoms, a  $C_1$  to  $C_{40}$  alkyloxy group, a  $C_6$  to  $C_{60}$  aryloxy group, a  $C_1$  to  $C_{40}$  alkylsilyl group, a  $C_6$  to  $C_{60}$  arylsilyl group, a  $C_1$  to  $C_{40}$  alkylboron group, a  $C_6$  to  $C_{60}$  arylboron group, a  $C_1$  to  $C_{40}$  phosphine group, a  $C_1$  to  $C_{40}$  phosphine oxide group, and a  $C_6$  to  $C_{60}$  arylamine group, and when the substituents are plural in number, the plurality of substituents are the same as or different from each other.

**[0026]** The present disclosure also provides an organic electroluminescent device that includes an anode, a cathode and one or more organic layers disposed between the anode and the cathode. At least one of the one or more organic layers includes the compound represented by Chemical Formula 1. The organic layer including the compound represented by Chemical Formula 1 may be selected from the group consisting of: a hole injection layer, a hole transporting layer, a light emitting auxiliary layer, a light emitting layer, an electron transporting layer, and an electron injection layer. In such a case, the compound represented by Chemical Formula 1 may be used as a material of an electron transporting layer and an electron transport auxiliary layer.

#### Effects of the Invention

**[0027]** A compound represented by Chemical Formula 1 may be used as a material for an organic layer of an organic electroluminescent device by virtue of its excellent heat resistance characteristics, carrier transporting ability and light emitting performance.

**[0028]** In addition, an organic electroluminescent device including the compound according to an embodiment of the present disclosure may be greatly improved in terms of light emitting performance, driving voltage, lifespan, efficiency, etc., and such an organic electroluminescent device may be effectively applied to a full color display panel and the like.

#### MODES FOR CARRYING OUT THE INVENTION

**[0029]** Hereinafter, embodiments of the present disclosure will be described in detail.

**[0030]** <Organic Compound>

**[0031]** A novel organic compound according to the present disclosure is a compound, represented by the above Chemical Formula 1, that has a structure, as a basic skeleton, in which a fluorene moiety is bound to an electron withdrawing group (EWG) where a pyridine moiety is bound to triazine or pyrimidine.

**[0032]** The compound represented by Chemical Formula 1 not only is electrochemically stable and excellent in electron transporting properties but also has high triplet energy, excellent glass transition temperature and improved thermal stability, because pyrimidine (or triazine) that has excellent electron withdrawing characteristics is bound to pyridine moiety therein. In addition, since the compound represented by Chemical Formula 1 has a higher molecular weight than that of materials of conventional organic EL devices, it has a high glass transition temperature and excellent thermal stability.

**[0033]** Accordingly, since the compound represented by Chemical Formula 1 has excellent electron transporting ability and luminescence properties, it may be used as a material of one of a hole injection layer, a hole transporting layer, a light emitting layer, an electron transporting layer, and an electron injection layer, which are organic layers of organic EL devices. Preferably, it may be used as a material of one of a light emitting layer of green phosphorescence, an electron transporting layer, and an electron transport auxiliary layer further laminated on the electron transporting layer.

**[0034]** Specifically, since the compound represented by Chemical Formula 1 has a high triplet energy, due to triplet-triplet fusion (TTF) effects, it may be used as a material for the electron transport auxiliary layer, thus exhibiting greatly increased efficiency. In addition, excitons generated in the light emitting layer may be substantially prevented from being diffused into the electron transporting layer or the hole transporting layer which are adjacent to the light emitting layer. The number of excitons contributing to light emission in the light emitting layer may increase, and thus luminous efficiency of the device may be improved. Further, durability and stability of the device may be improved, and thus the lifespan of the device may be efficiently increased. The organic EL device to which such a compound represented by the above Chemical Formula 1 is applied exhibits physical characteristics that the lifespan of the organic EL device is improved because such an organic EL device is generally capable of operating at a low voltage.

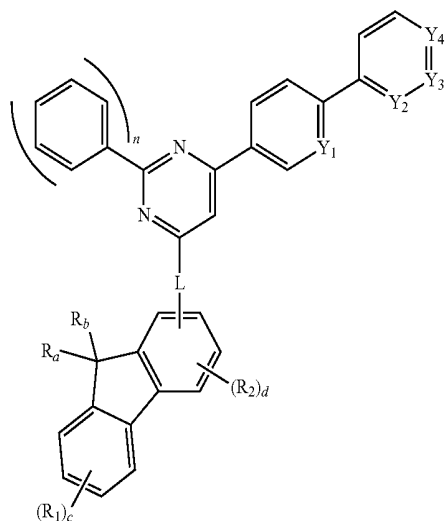
**[0035]** Accordingly, when the compound represented by Chemical Formula 1 is used in an organic EL device, not only excellent thermal stability and carrier transporting ability (particularly, electron transporting ability and light emitting performance) may be expected, but also the driving voltage, efficiency, lifespan and the like of the device may be improved.

**[0036]** In addition, the compound represented by Chemical Formula 1 is considerably advantageous for electron transporting and shows long lifespan characteristics. The excellent electron transporting ability of such a compound may provide high efficiency and fast mobility in organic EL devices, and it is easy to adjust a HOMO and LUMO energy level depending on the direction or position of substituents. Accordingly, high electron transporting ability may be provided in the organic EL device using such a compound.

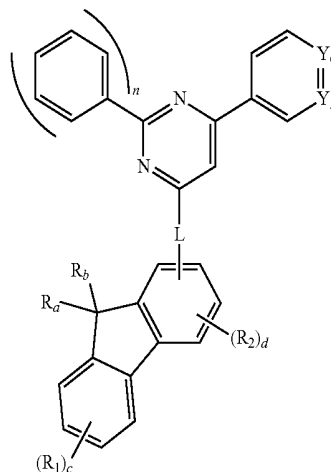
**[0037]** Specifically, the compound represented by Chemical Formula 1 according to the present disclosure may be represented by any one of the following Chemical Formula 5 to Chemical Formula 10.

-continued

[Chemical Formula 5]

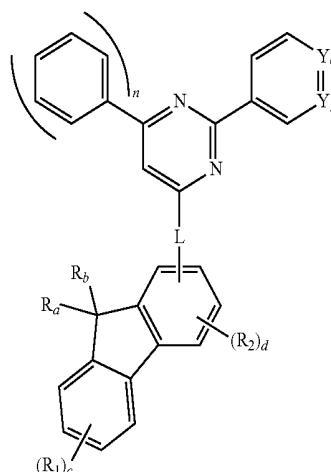
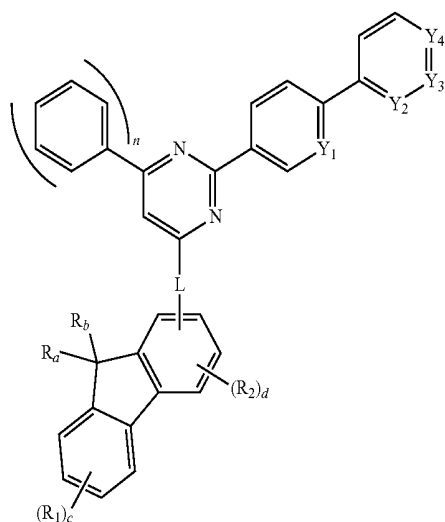


[Chemical Formula 8]



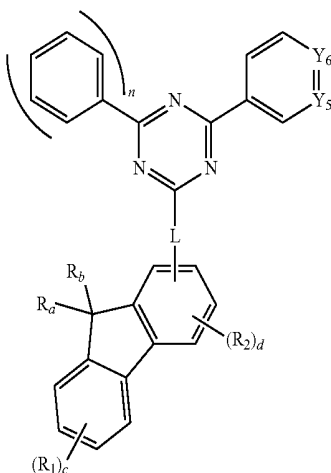
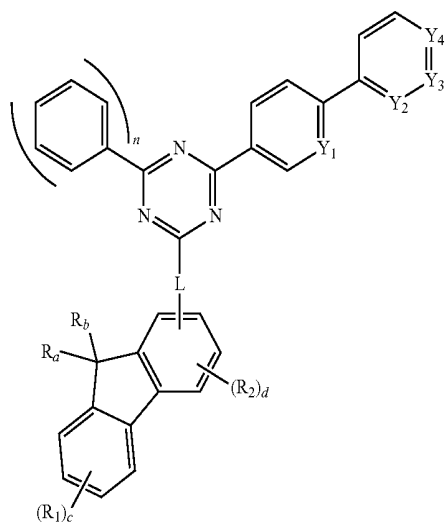
[Chemical Formula 9]

[Chemical Formula 6]



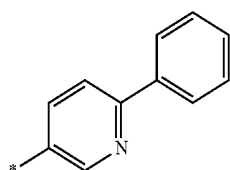
[Chemical Formula 10]

[Chemical Formula 7]

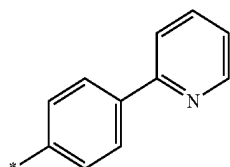


**[0038]** In Chemical Formula 5 to Chemical Formula 10,  $R_a$ ,  $R_b$ ,  $R_1$ ,  $R_2$ ,  $Y_1$  to  $Y_6$ ,  $L$ ,  $c$ ,  $d$  and  $n$  are the same as those defined in Chemical Formula 1, respectively.

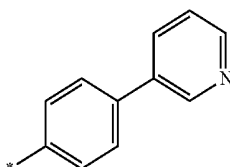
**[0039]** Preferably, in Chemical Formula 1,  $X$  may be selected from the group consisting of the following structures represented by X-1 to X-6.



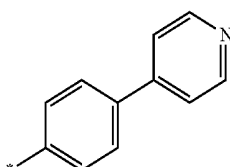
X-1



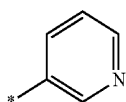
X-2



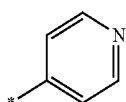
X-3



X-4

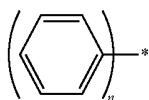


X-5

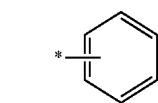


X-6

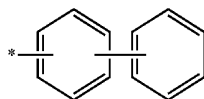
[0040] Preferably, in Chemical Formula 1, a structure represented by



(\* is a site where a bond is made) may be selected from the group consisting of the following structures represented by Ar-1 to Ar-5.

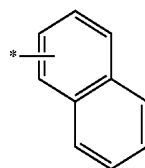


Ar-1

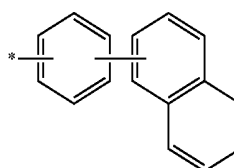


Ar-2

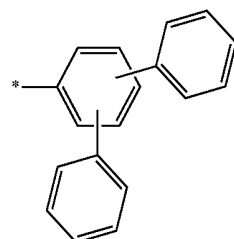
-continued



Ar-3

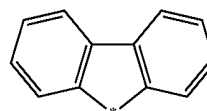


Ar-4



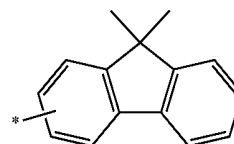
Ar-5

[0041] Preferably,  $R_a$  and  $R_b$  may each independently be a methyl group or a phenyl group or may be combined with each other to form a fused ring represented by

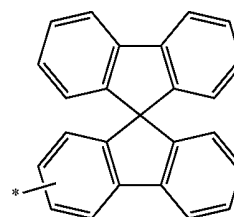


(\* is a site where a bond is made).

[0042] Preferably, in Chemical Formula 1, A may be selected from the group consisting of the following structures represented by A-1 to A-6.

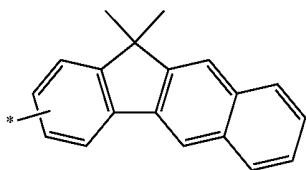
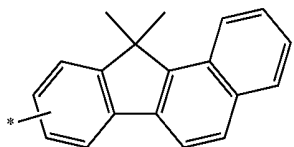
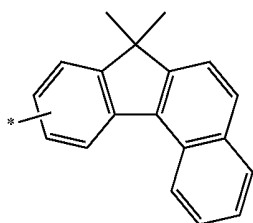
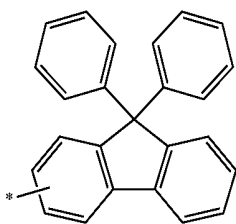


A-1

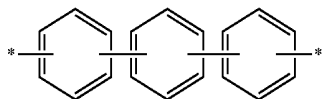
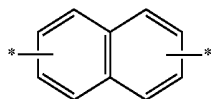
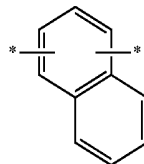
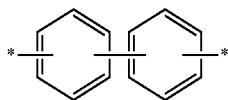
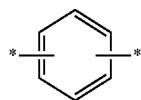


A-2

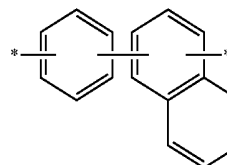
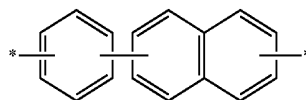
-continued



[0043] Preferably, in Chemical Formula 1, L may be a single bond or a linking group selected from the following structures represented by L-1 to L-7.



-continued



A-3

L-6

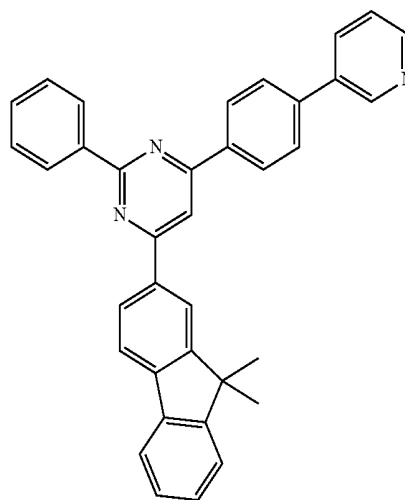
A-4

L-7

A-5

[0044] The compound, described above, represented by the above Chemical Formula 1 according to the present disclosure may be more specifically embodied as a compound represented by any one of Compounds 1 to 750 exemplified below. However, the compound represented by Chemical Formula 1 of the present disclosure is not limited by those illustrated below.

A-6



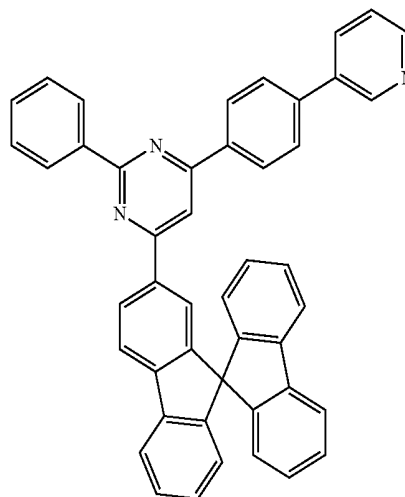
1

L-1

L-2

2

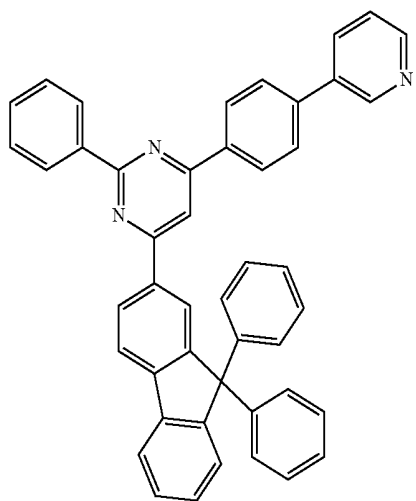
L-3



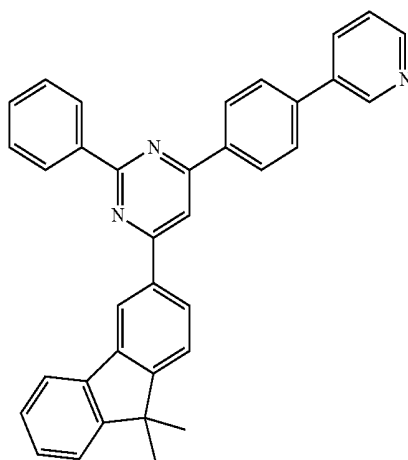
L-4

L-5

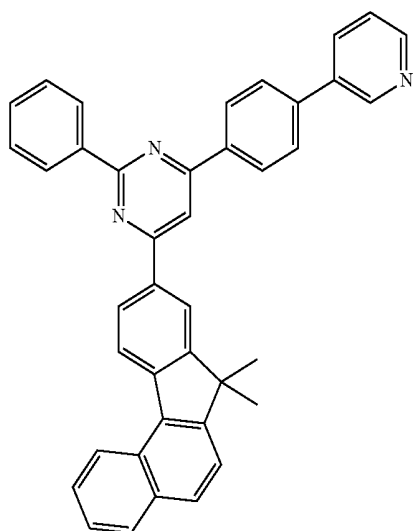
-continued



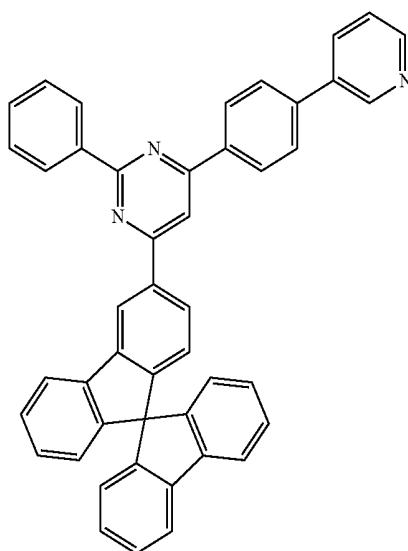
-continued



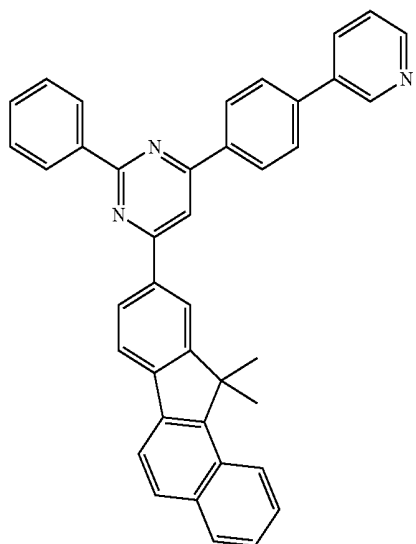
4



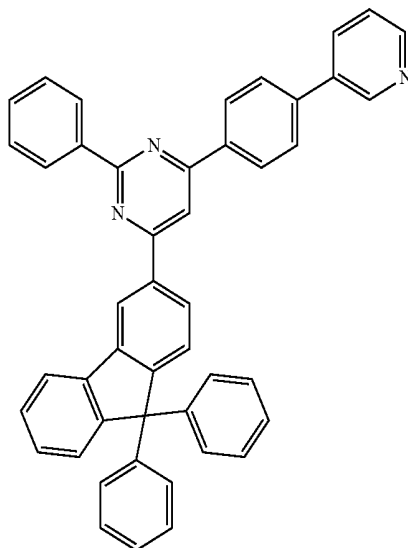
7



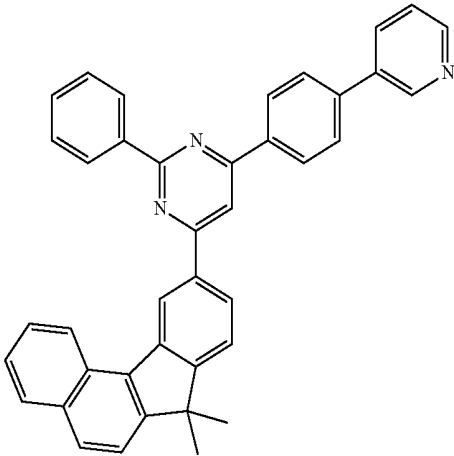
5



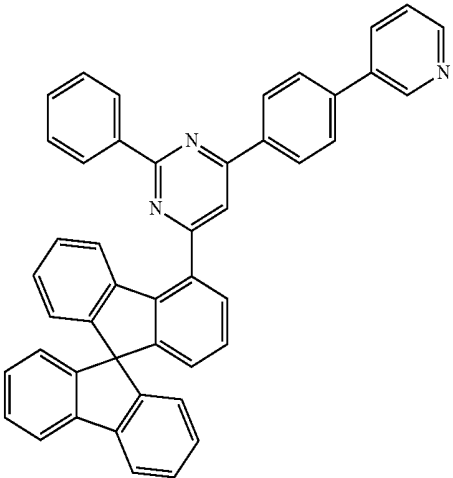
8



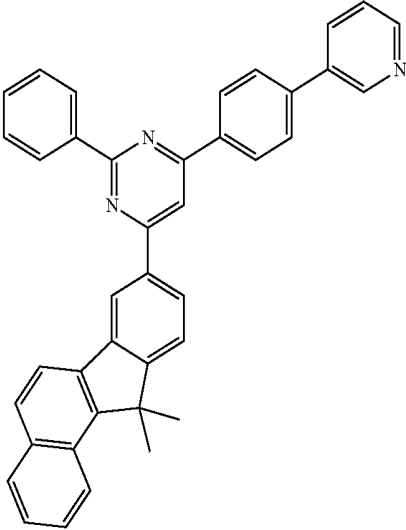
-continued



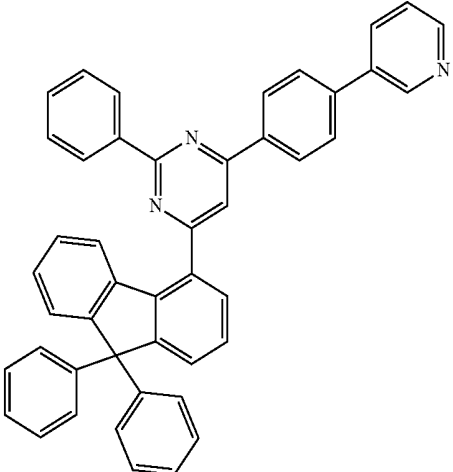
-continued



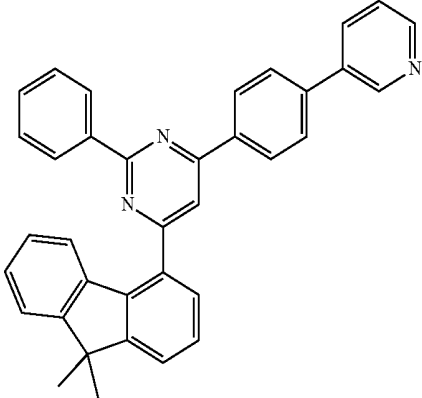
10



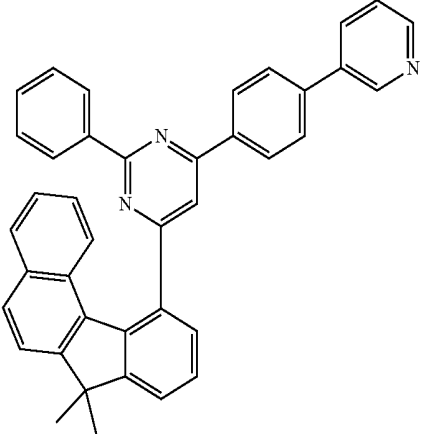
13



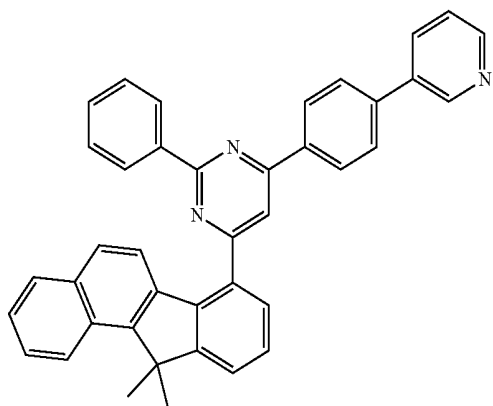
11



14

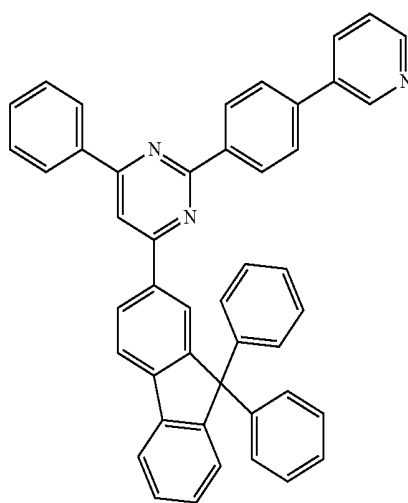


-continued



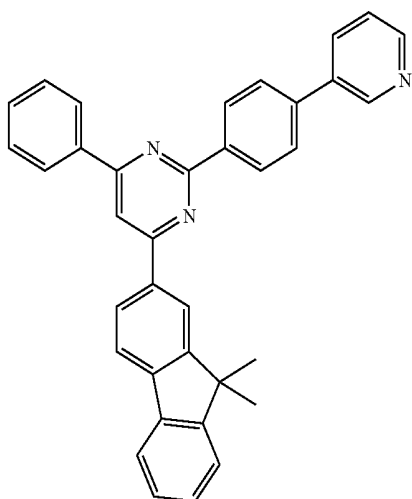
15

-continued

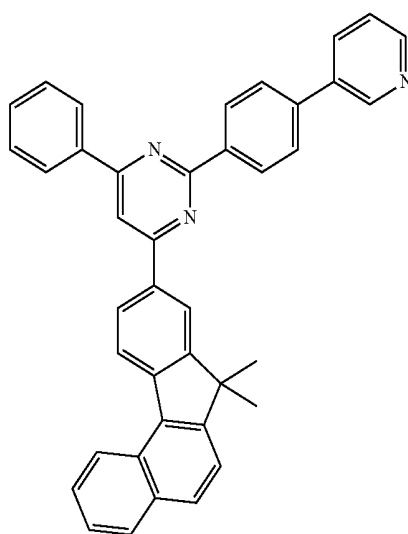


18

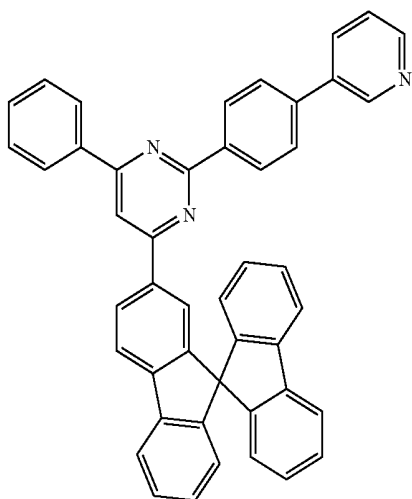
16



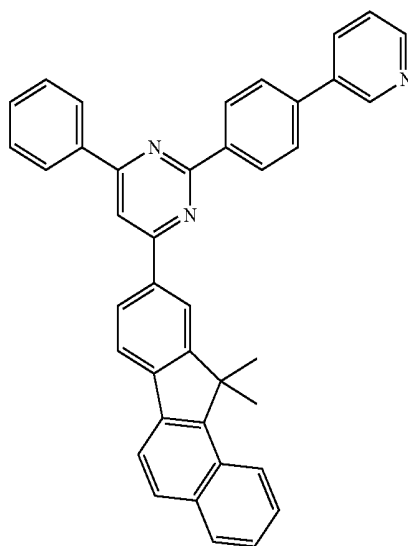
19



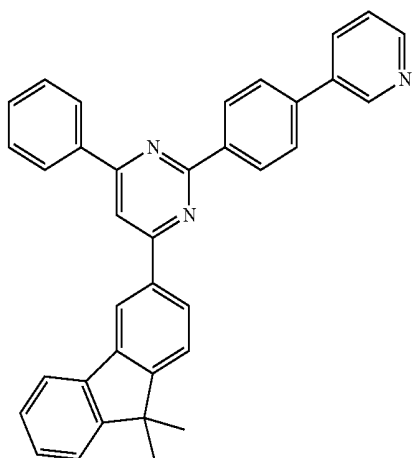
17



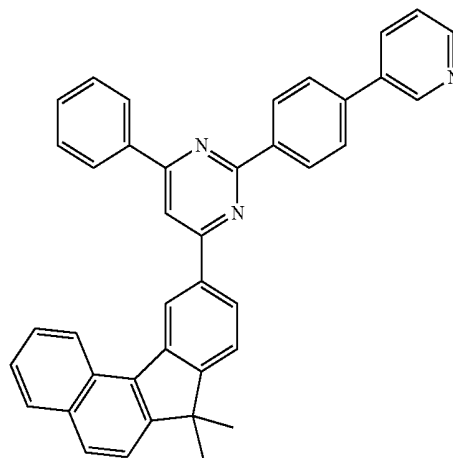
20



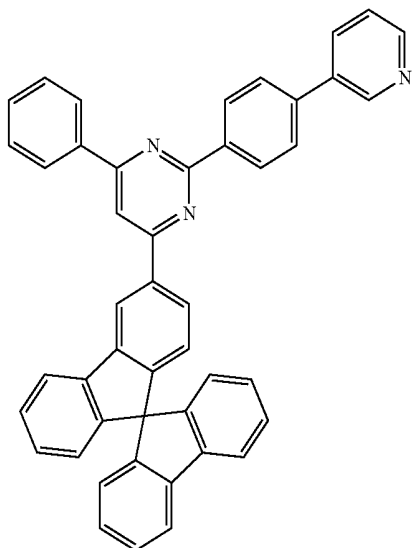
-continued



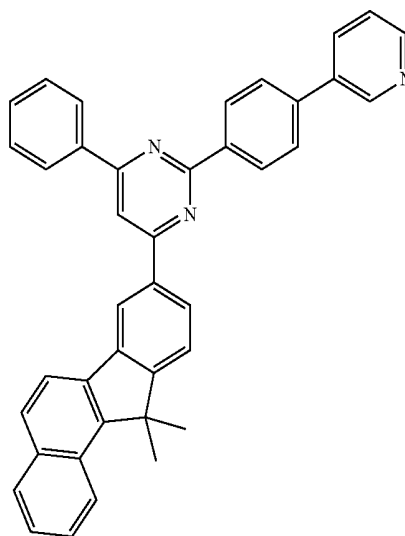
-continued



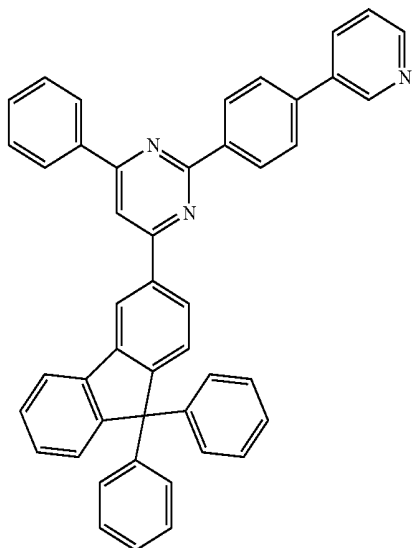
22



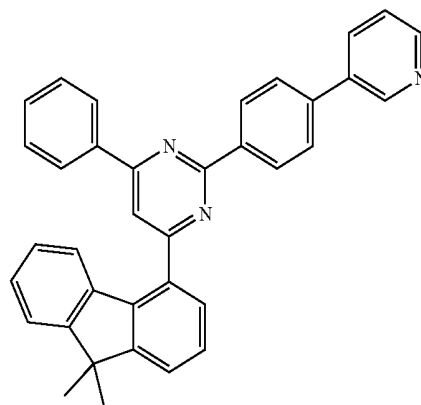
25



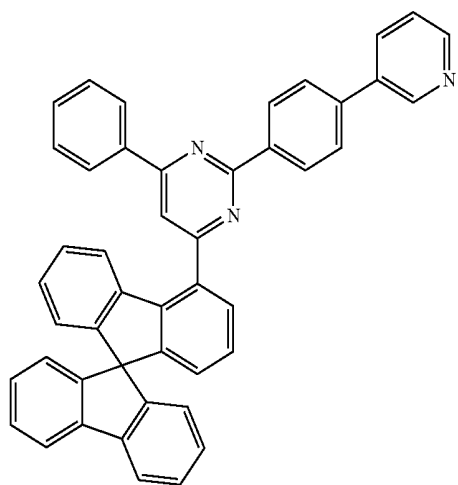
23



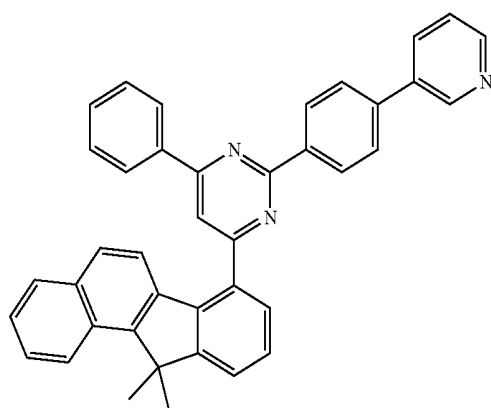
26



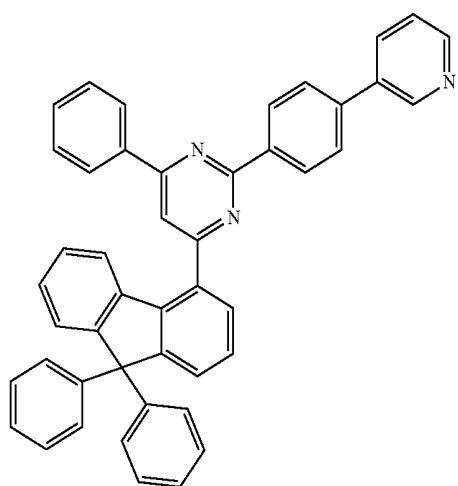
-continued



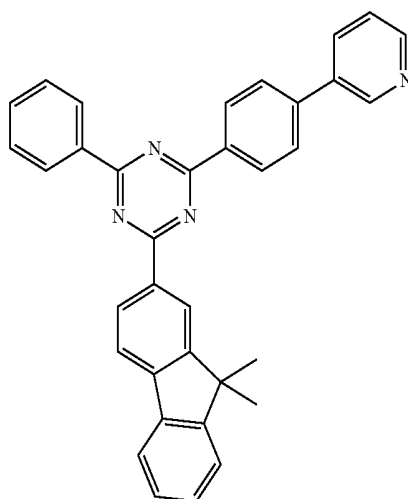
-continued



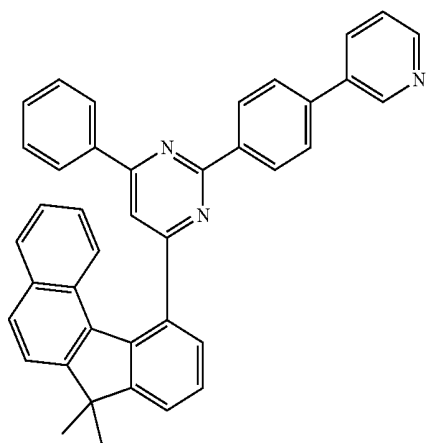
28



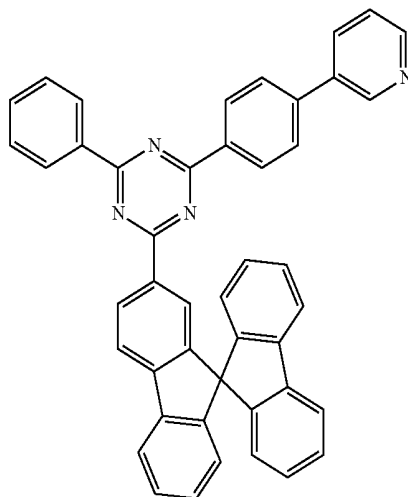
31



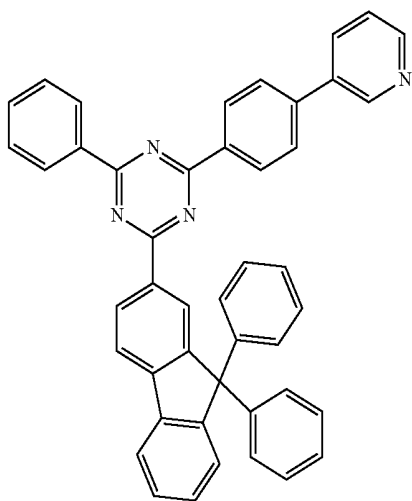
29



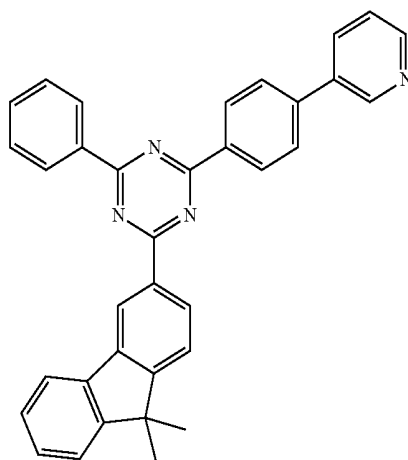
32



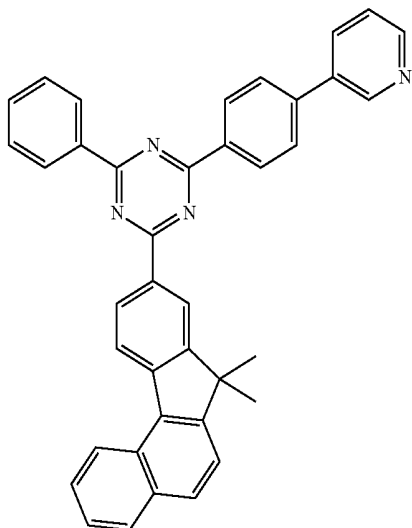
-continued



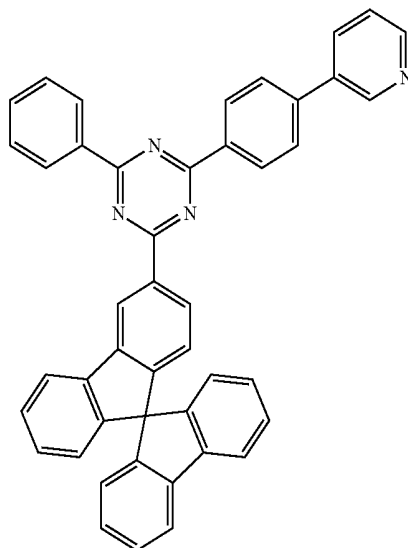
-continued



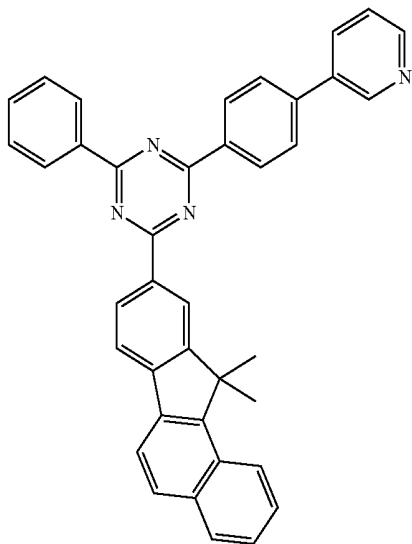
34



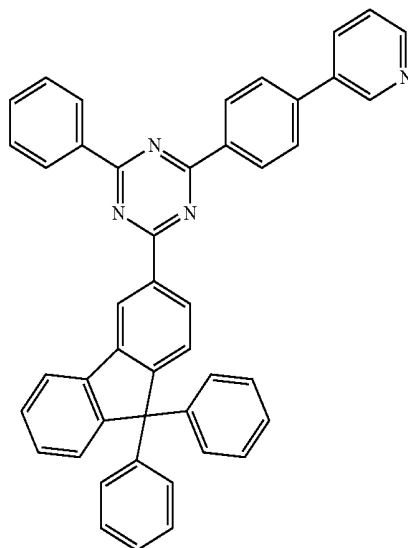
37



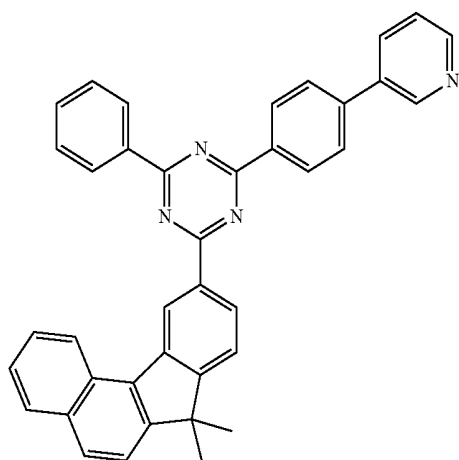
35



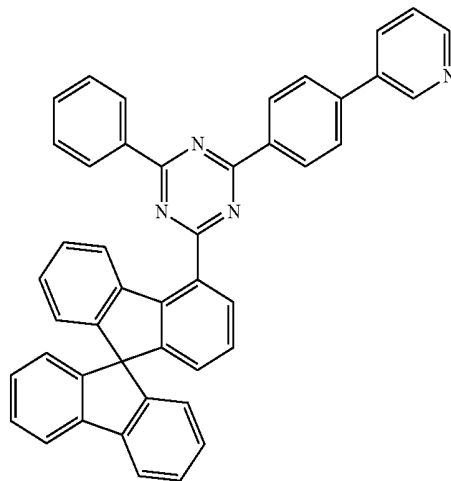
38



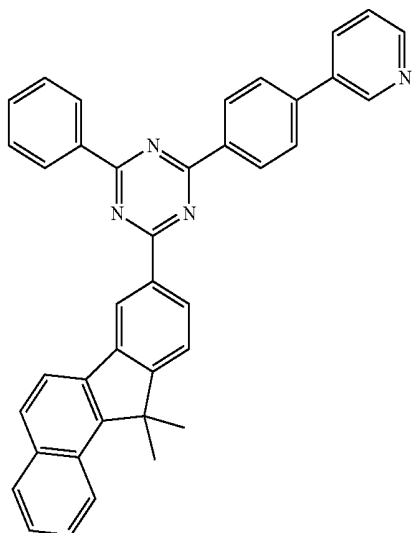
-continued



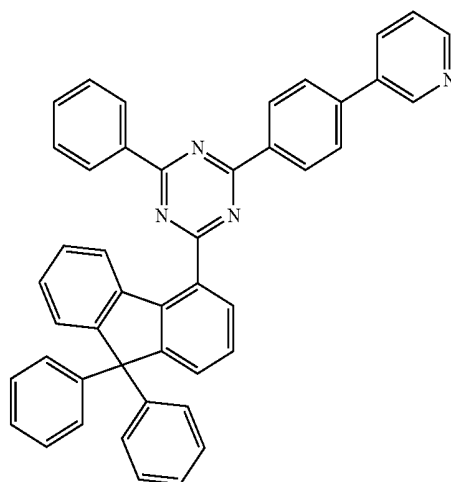
-continued



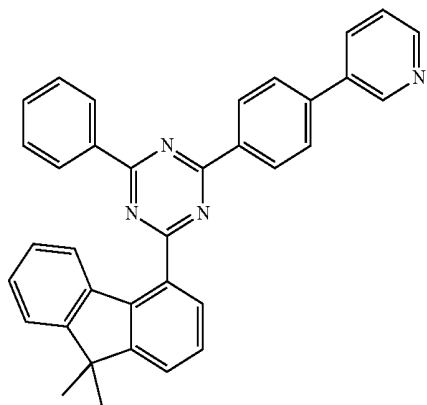
40



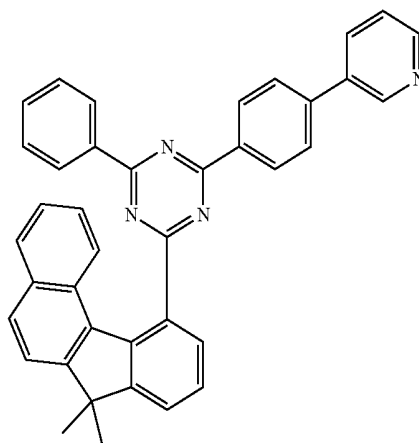
43



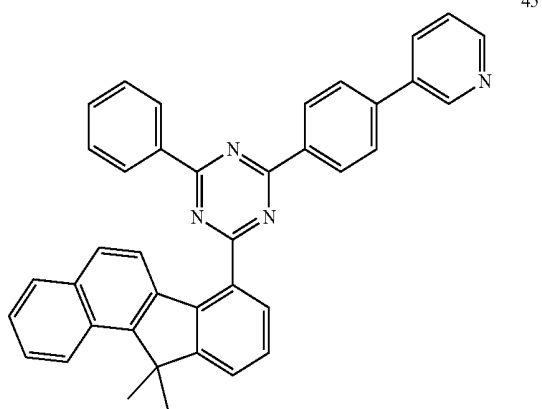
41



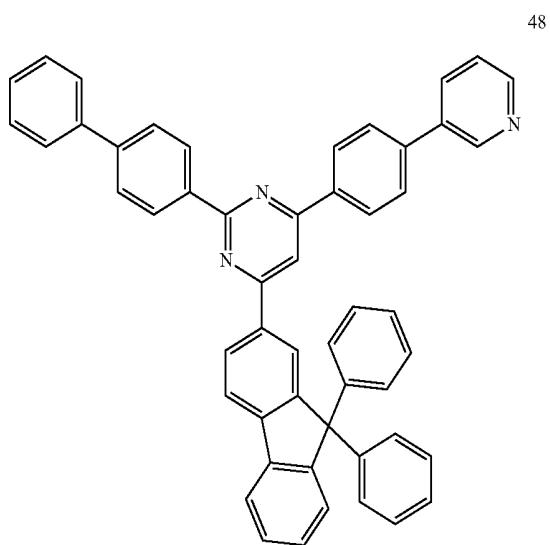
44



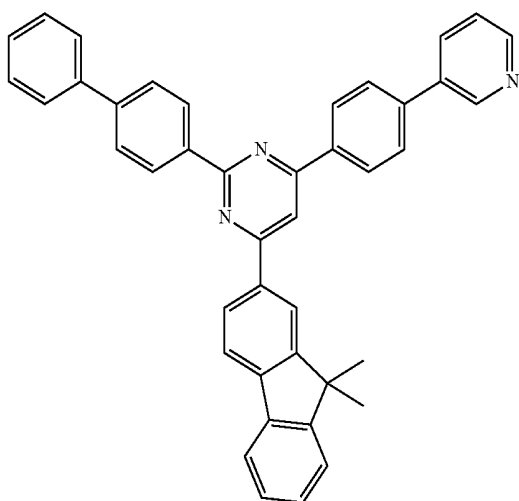
-continued



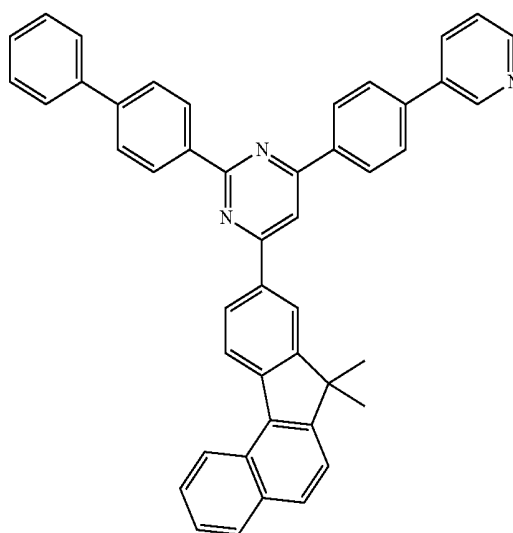
-continued



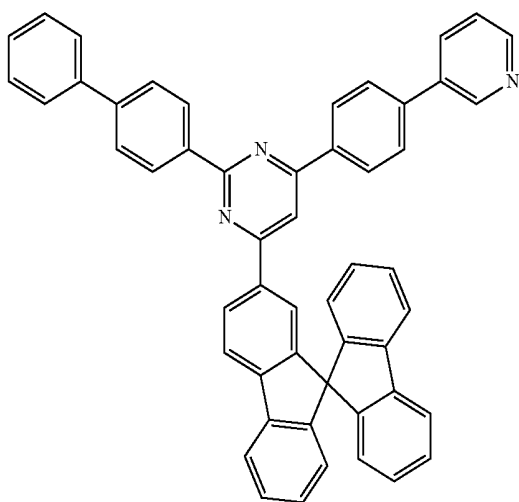
46



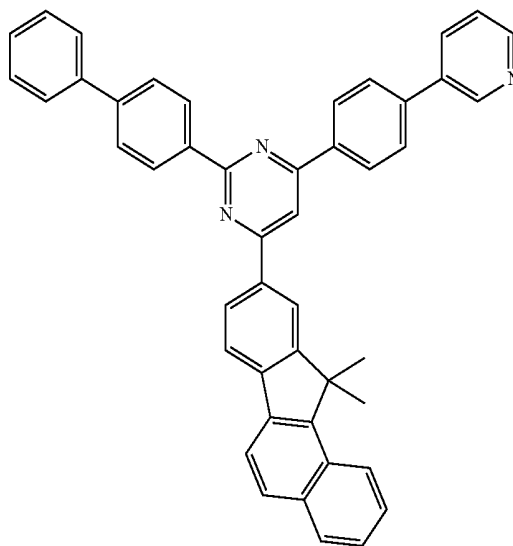
49



47

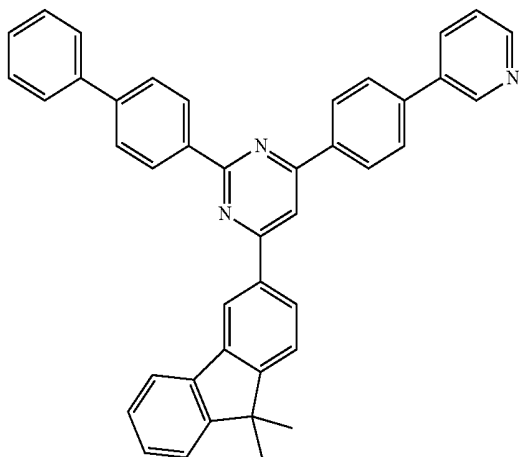


50



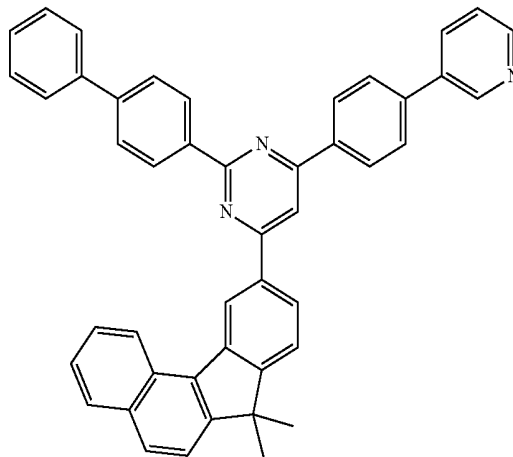
-continued

51

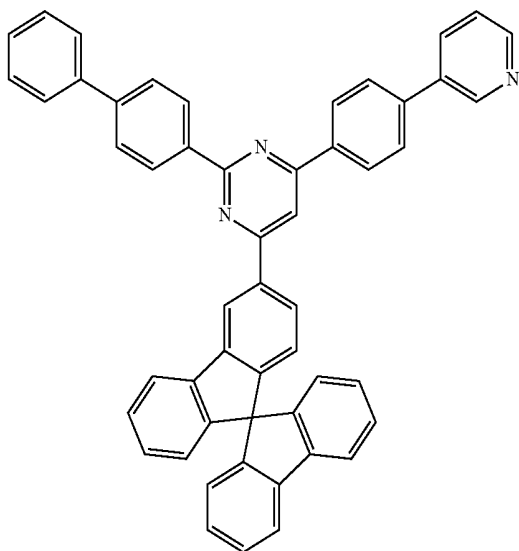


-continued

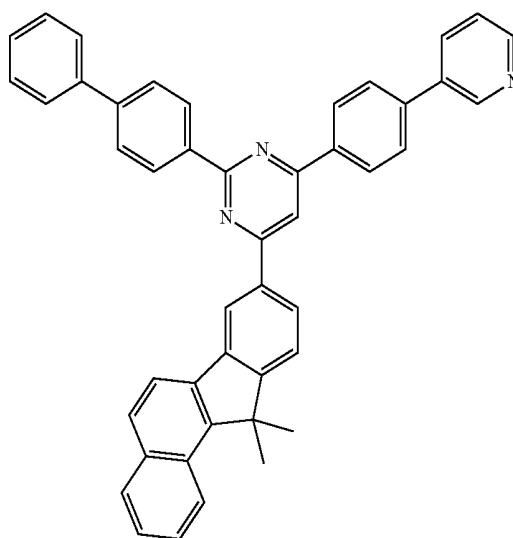
54



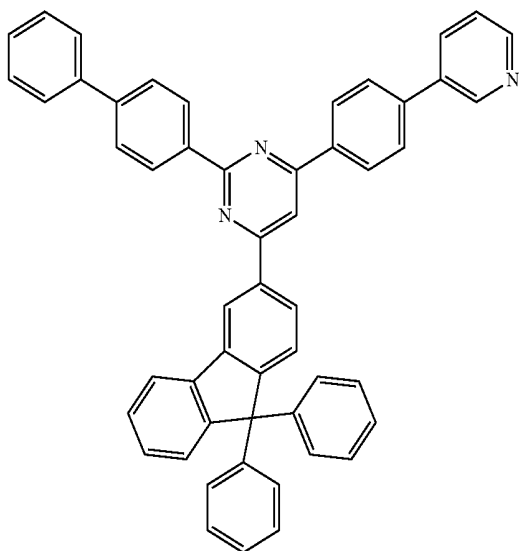
52



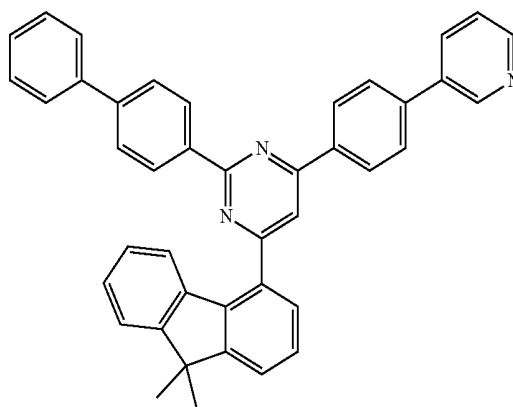
55



53

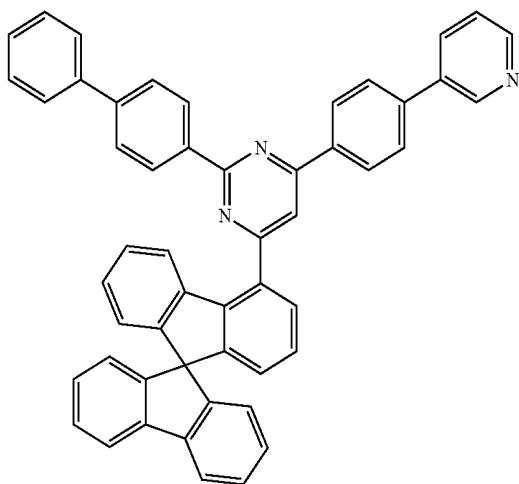


56



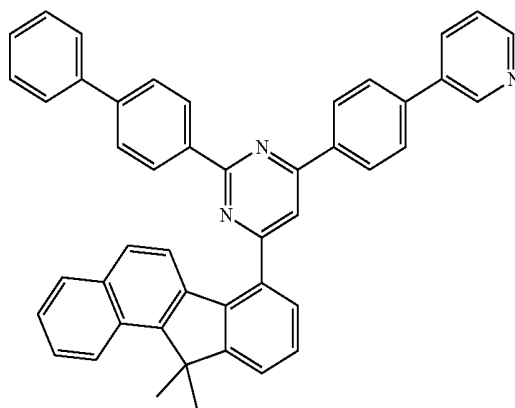
-continued

57

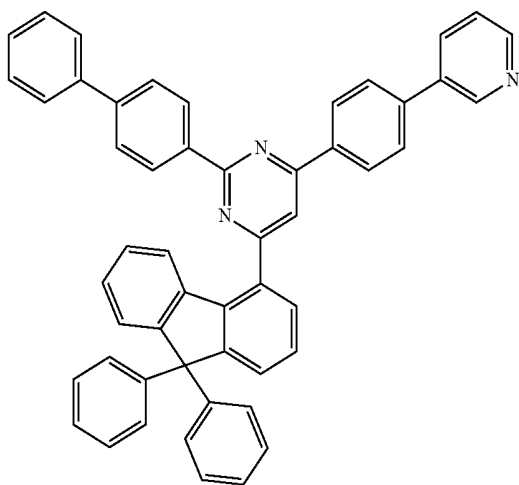


-continued

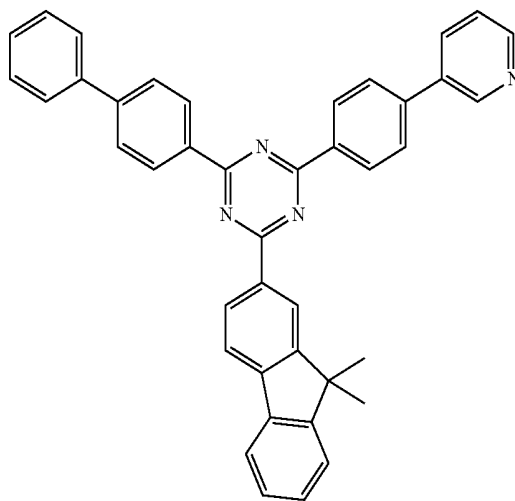
60



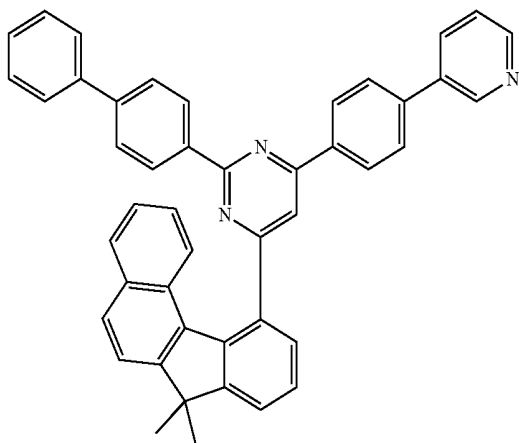
58



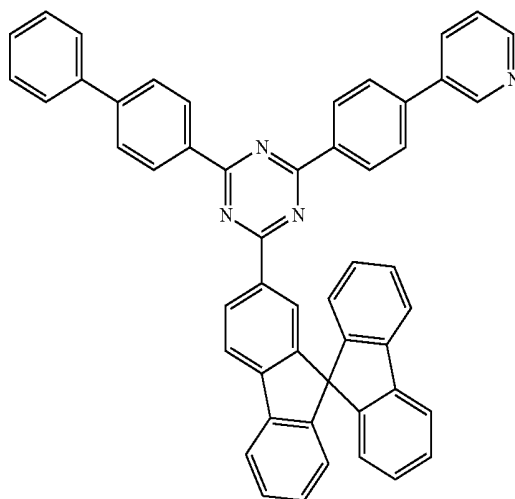
61



59

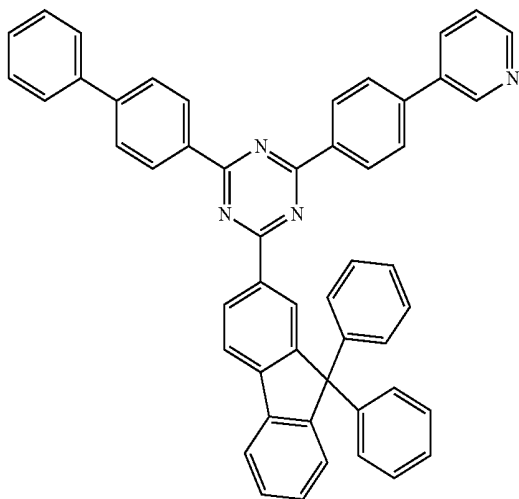


62



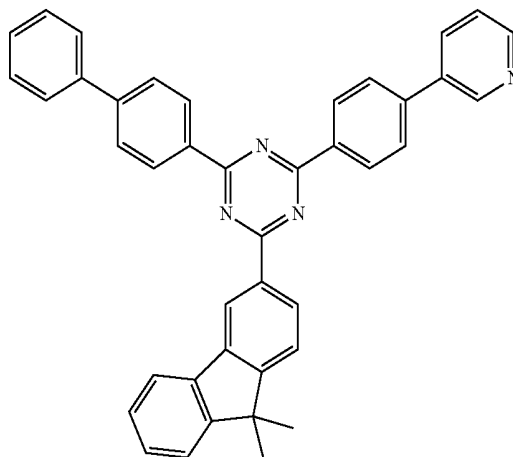
-continued

63

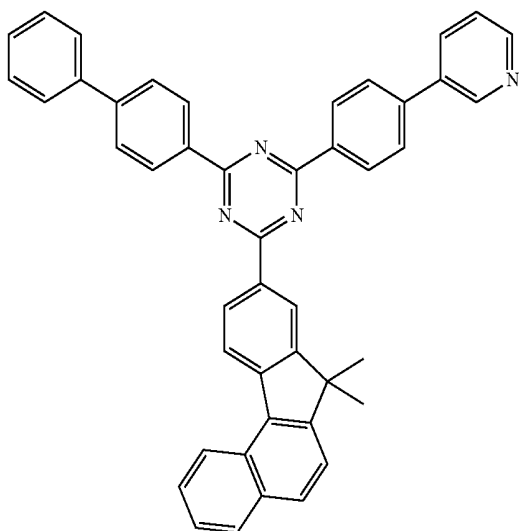


-continued

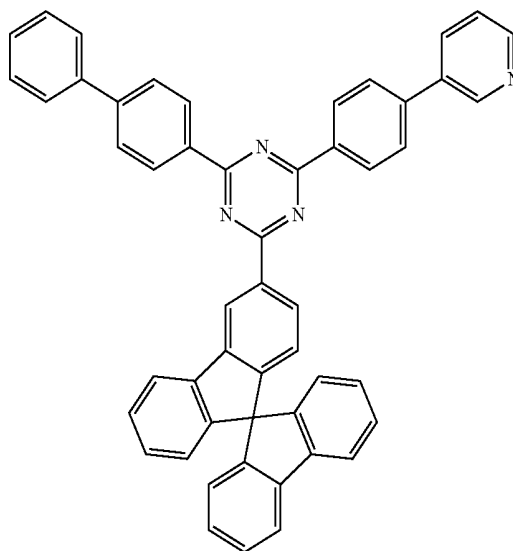
66



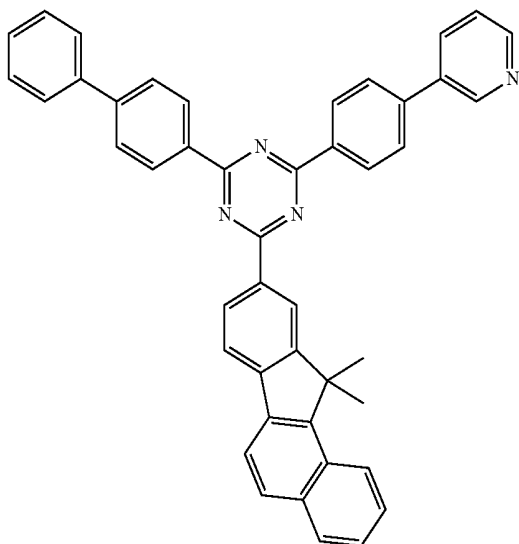
64



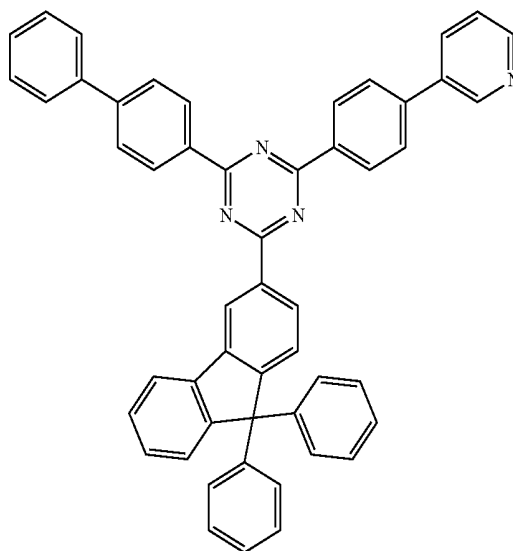
67



65

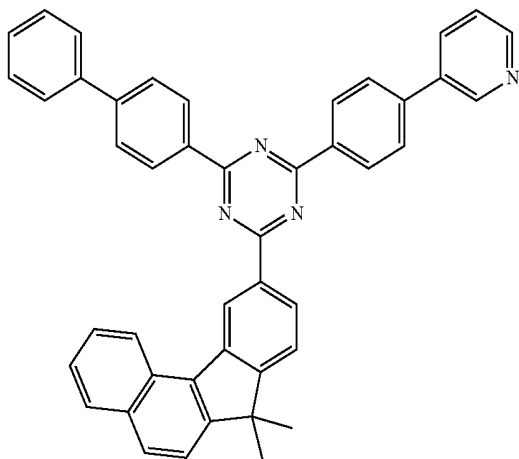


68



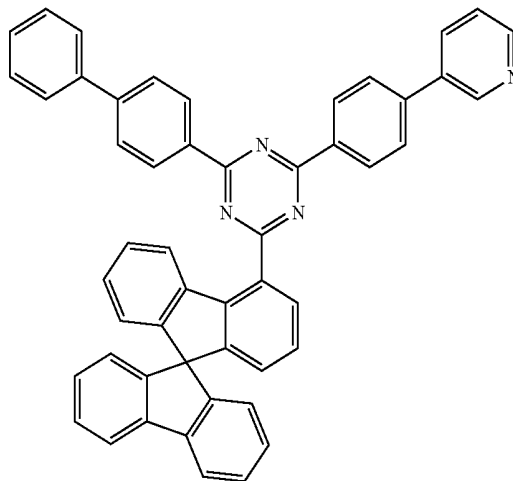
-continued

69

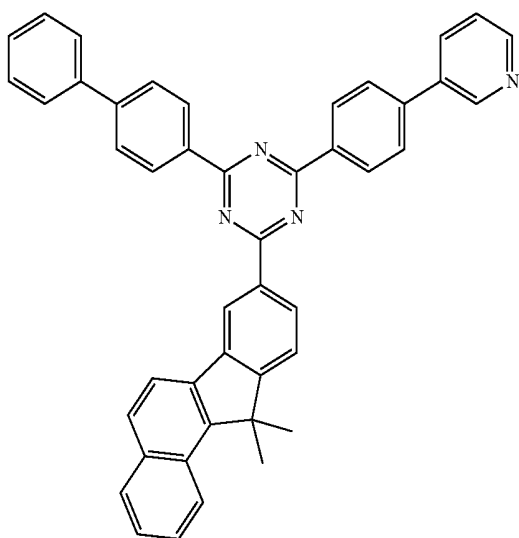


-continued

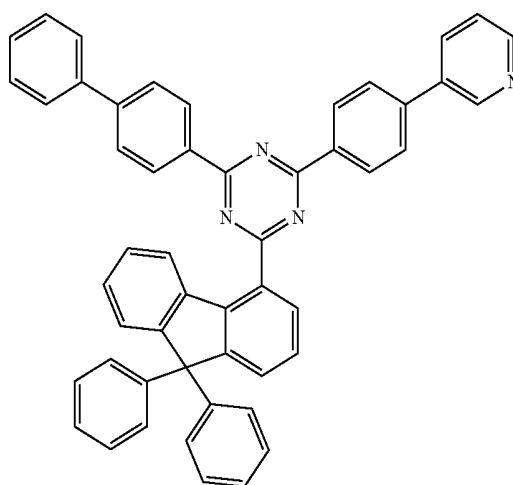
72



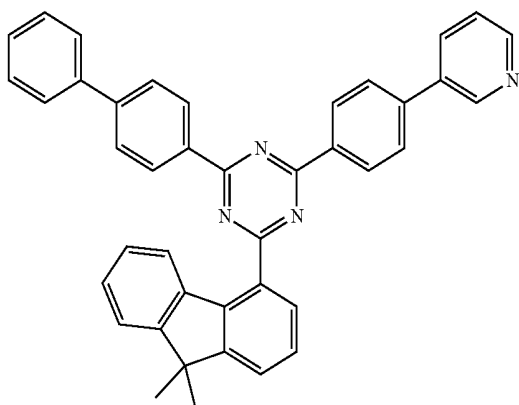
70



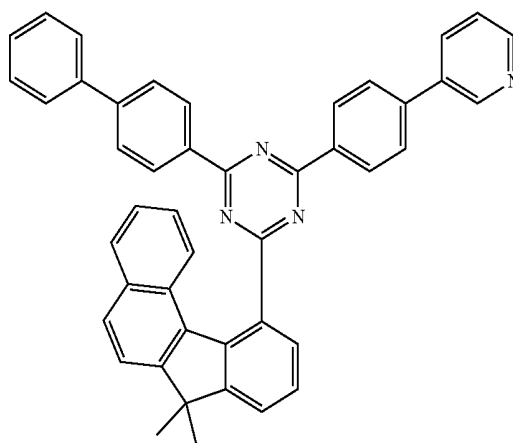
73



71

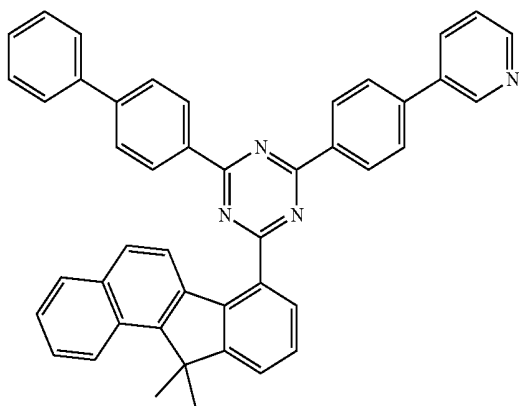


74



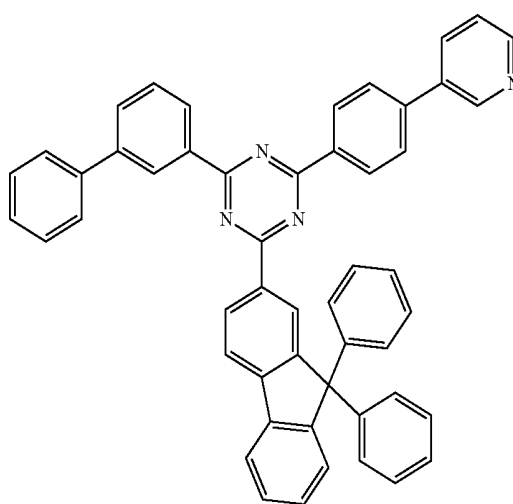
-continued

75

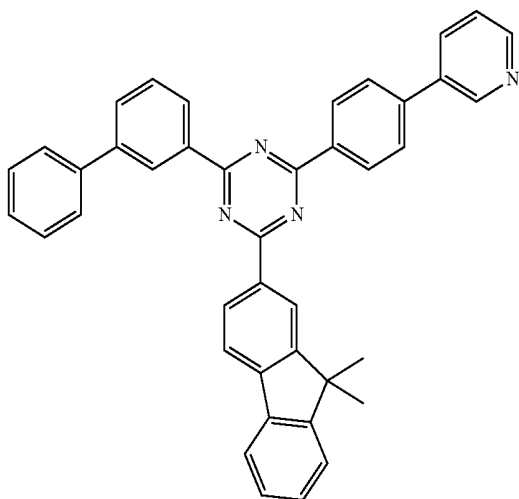


-continued

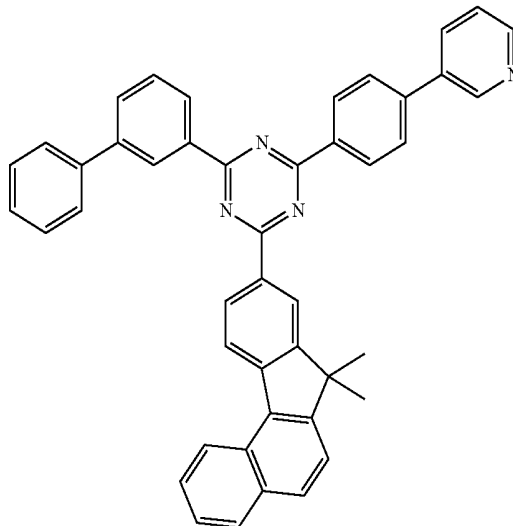
78



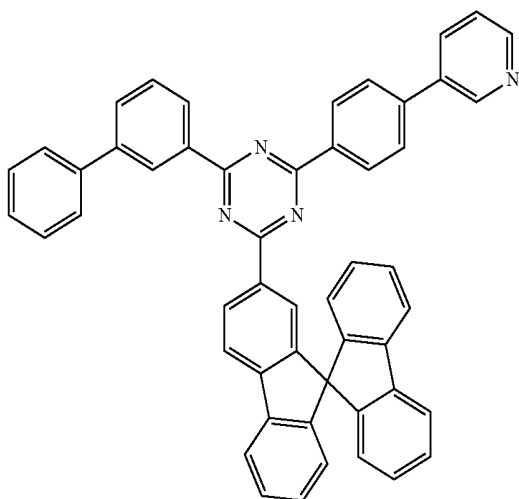
76



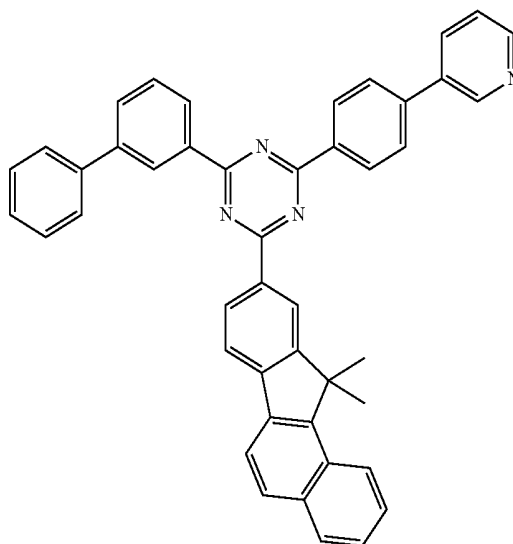
79



77

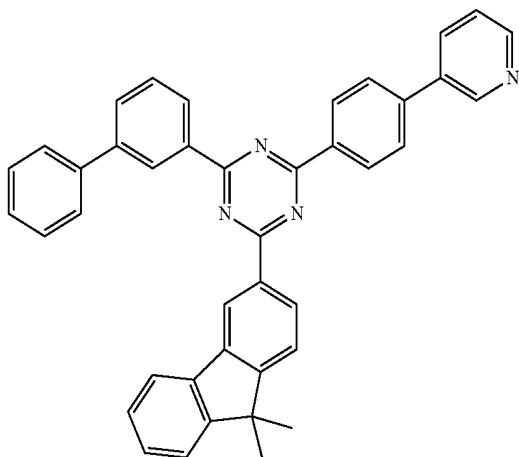


80



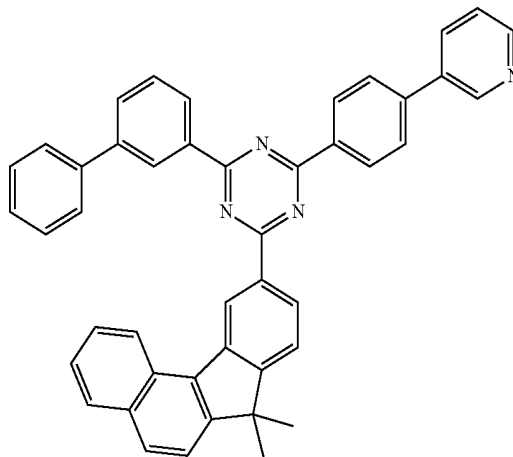
-continued

81

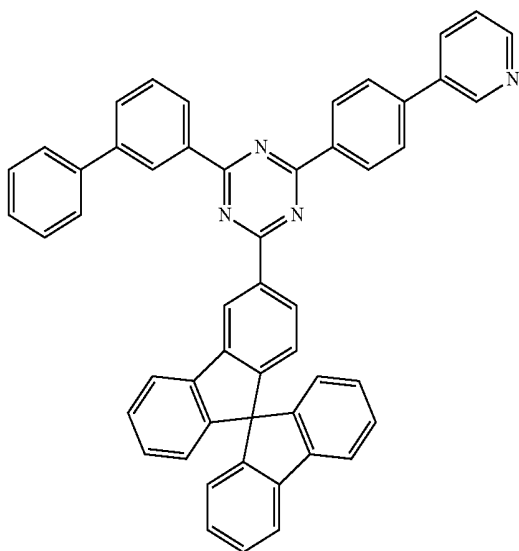


-continued

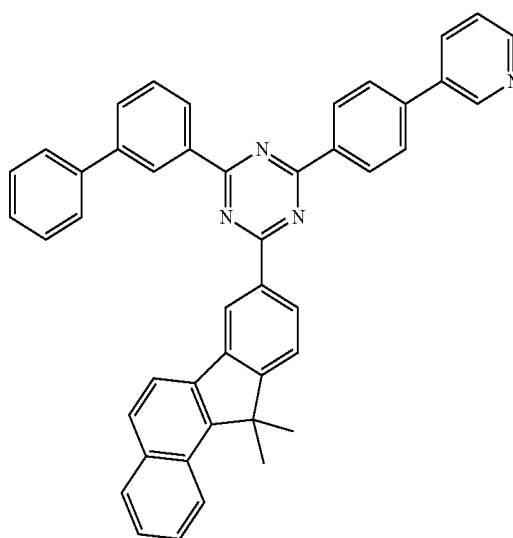
84



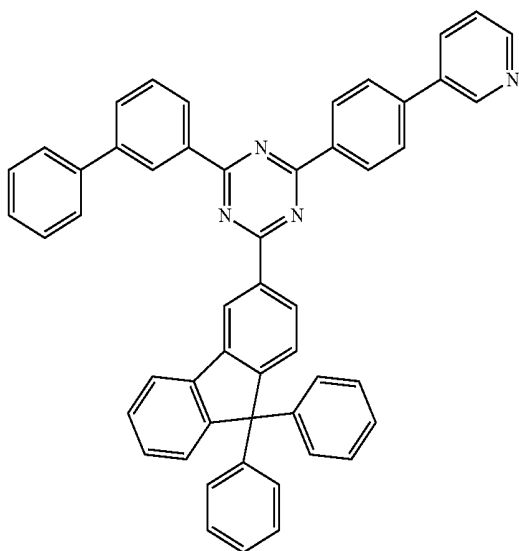
82



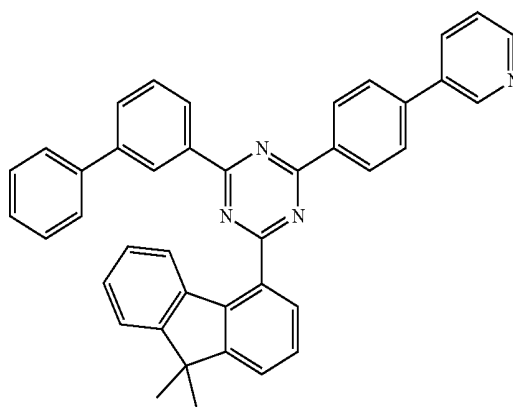
85



83

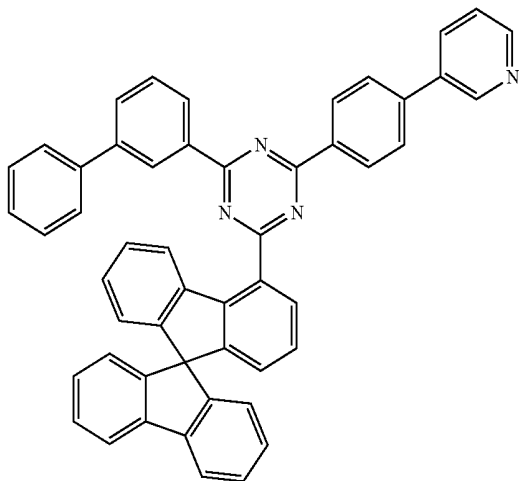


86



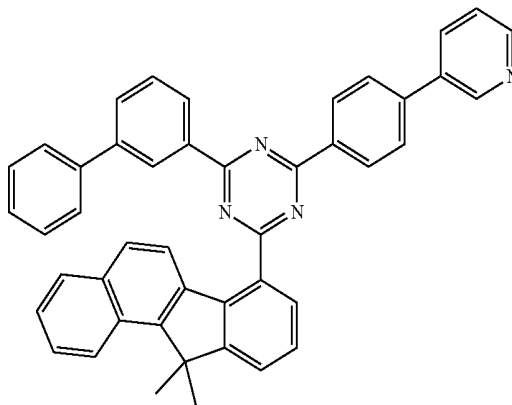
-continued

87

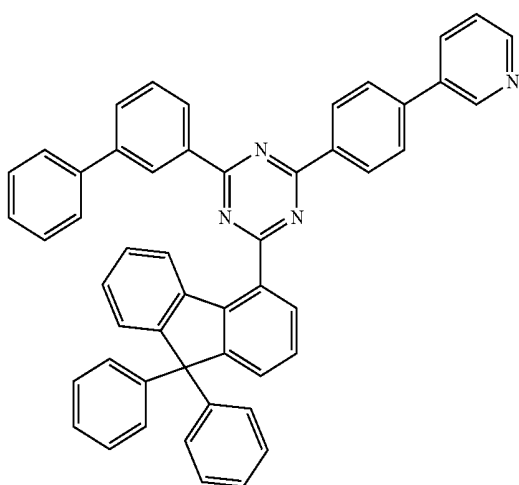


-continued

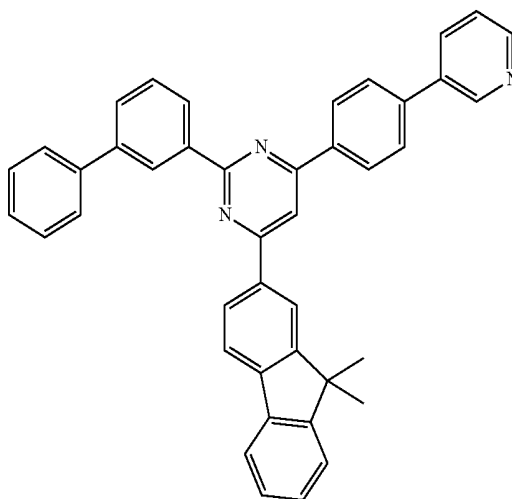
90



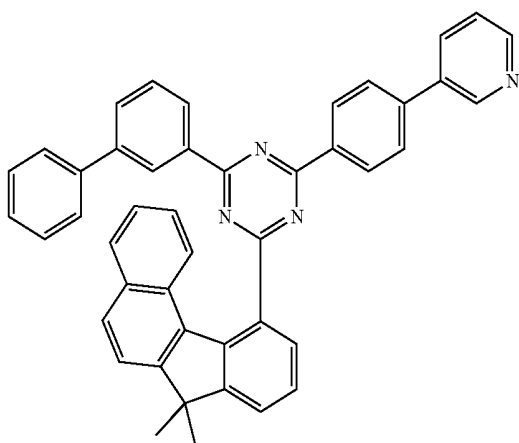
88



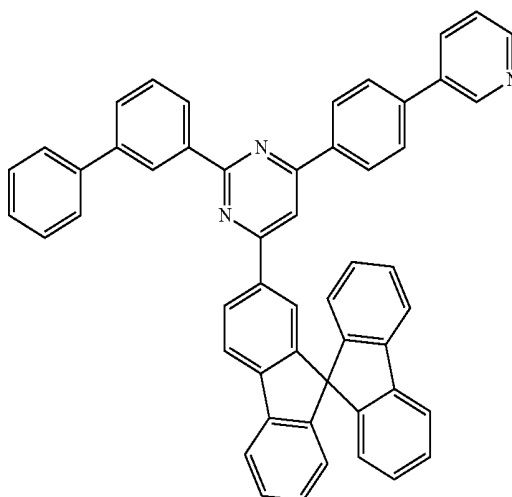
91



89

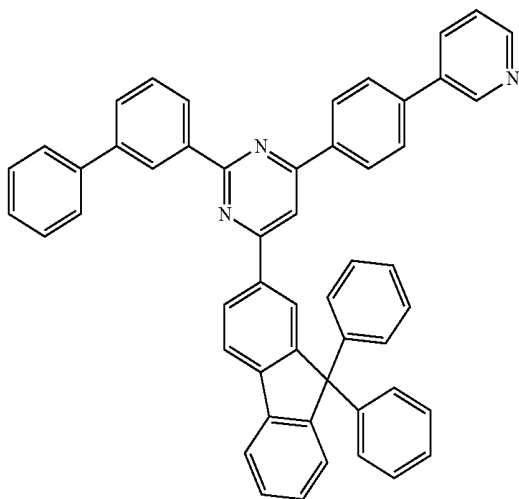


92



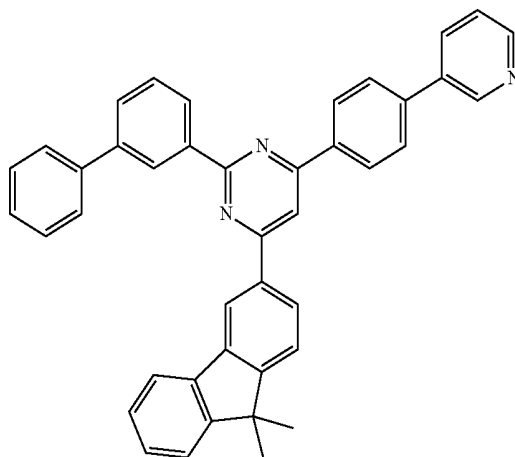
-continued

93

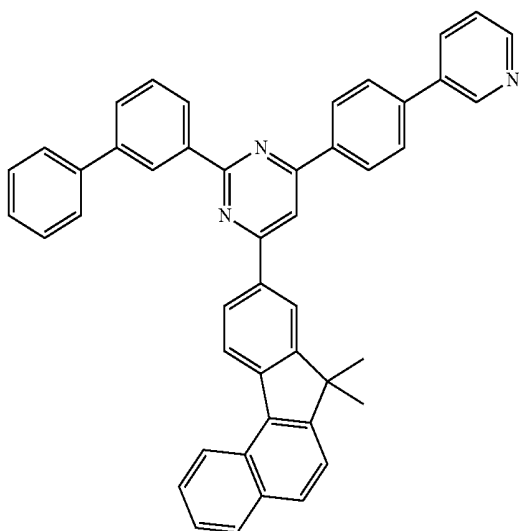


-continued

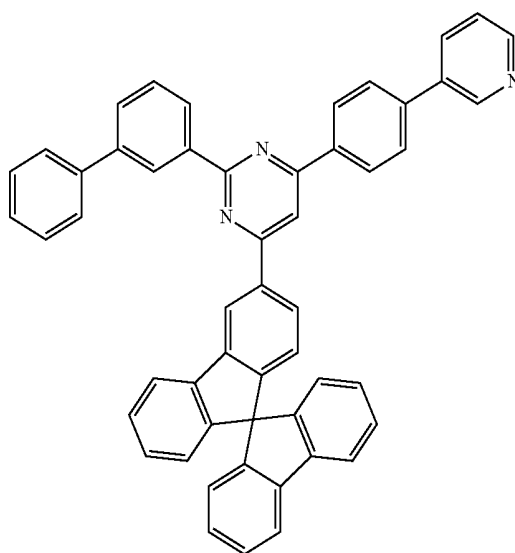
96



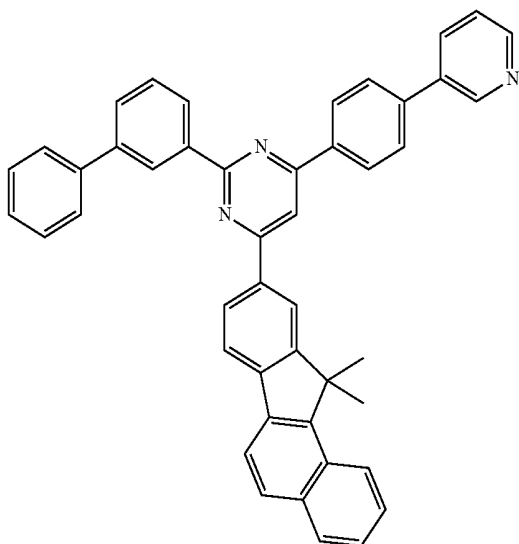
94



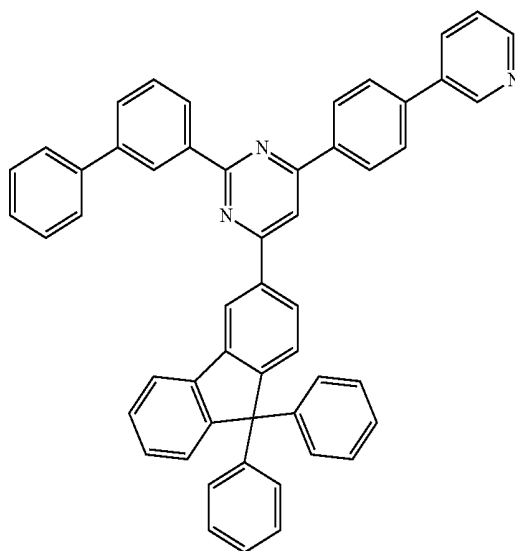
97



95

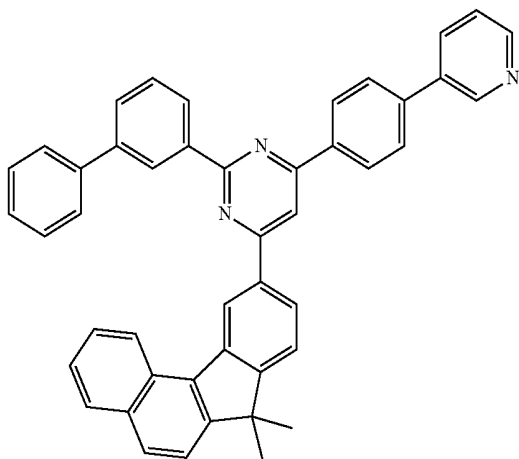


98



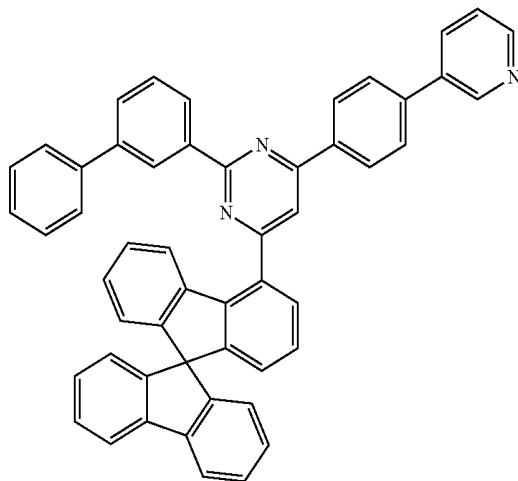
-continued

99

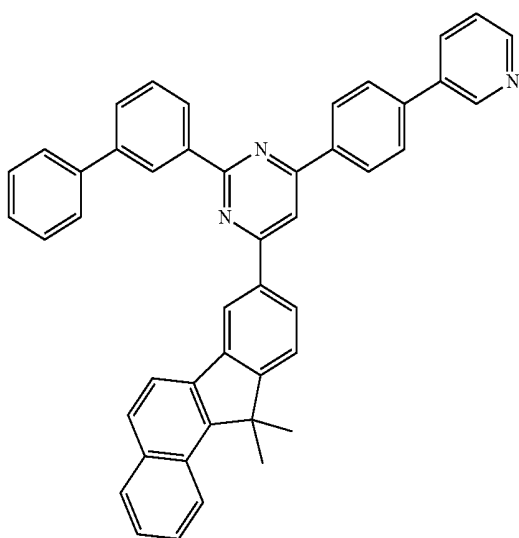


-continued

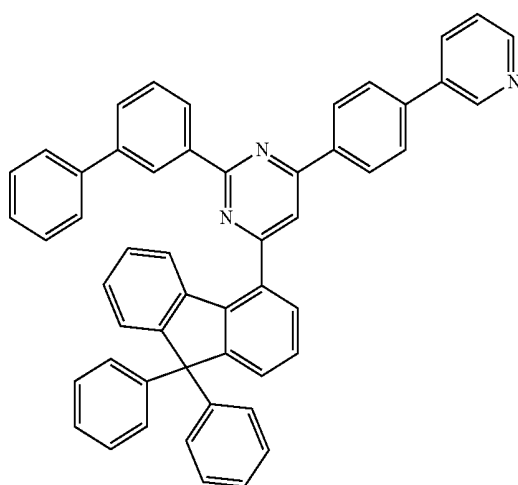
102



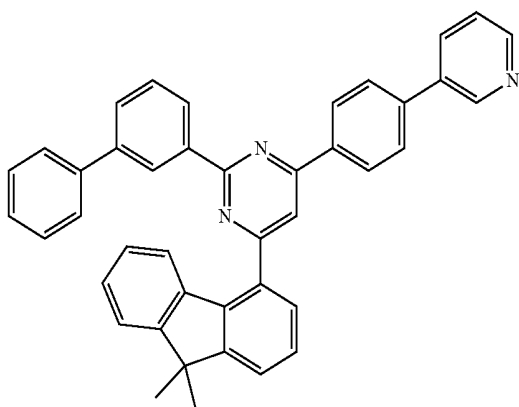
100



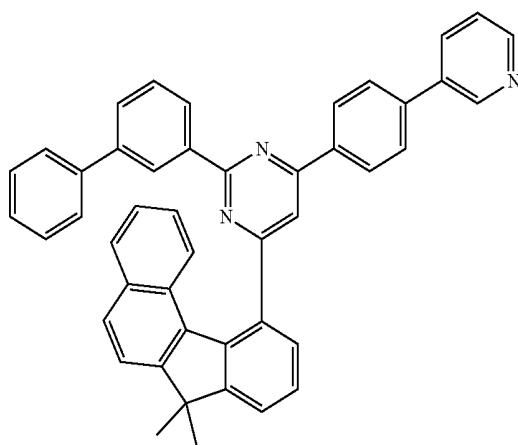
103



101

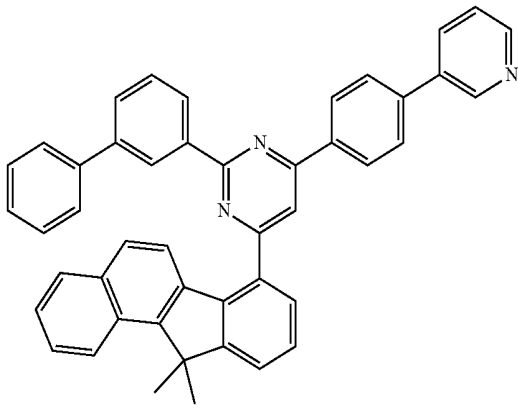


104

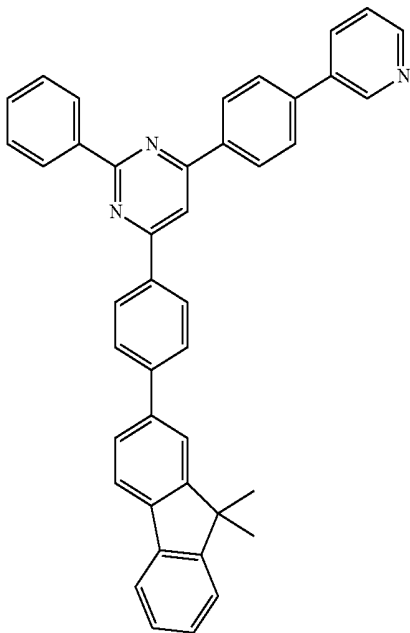


-continued

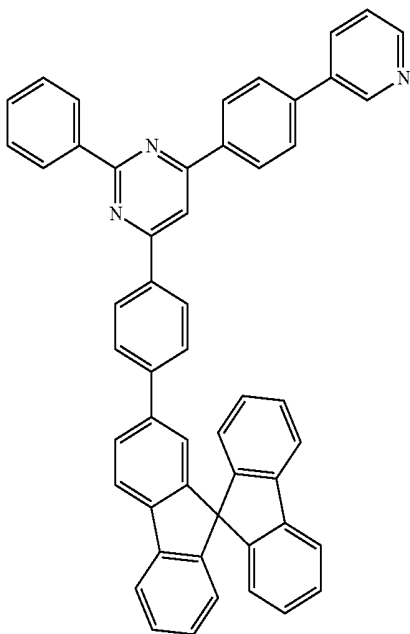
105



106

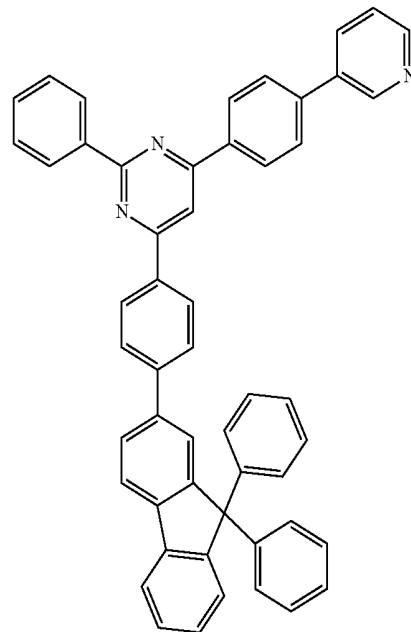


107

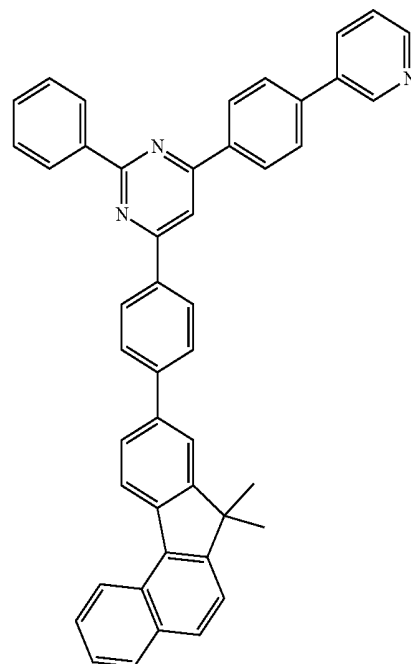


-continued

108

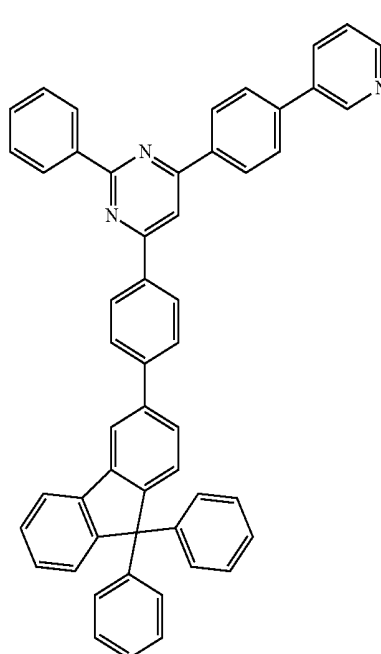
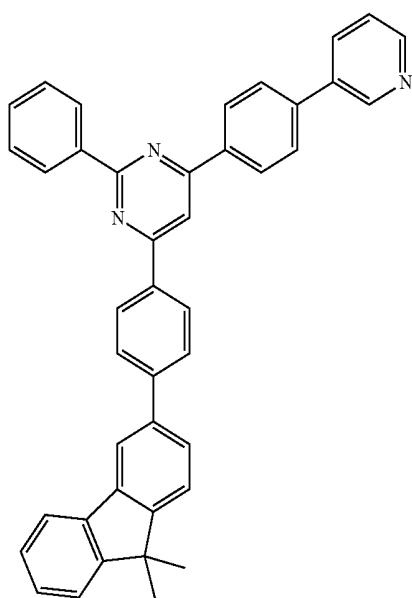
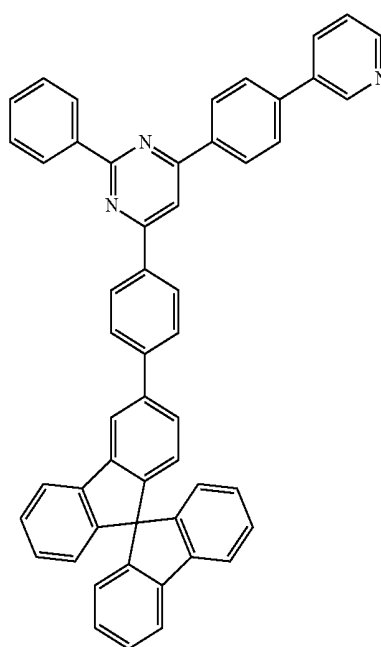
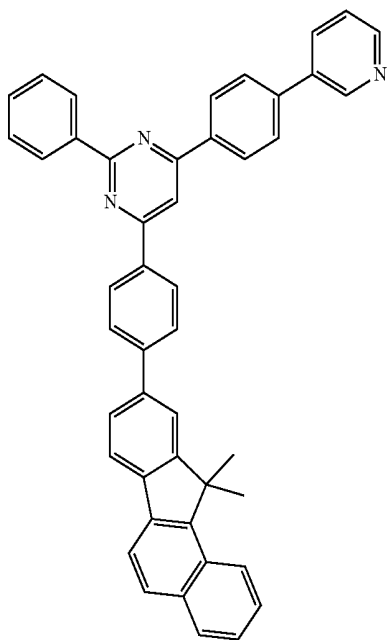


109

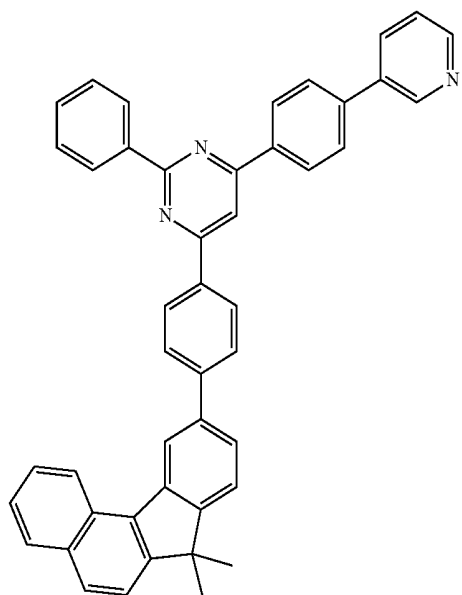


-continued

-continued

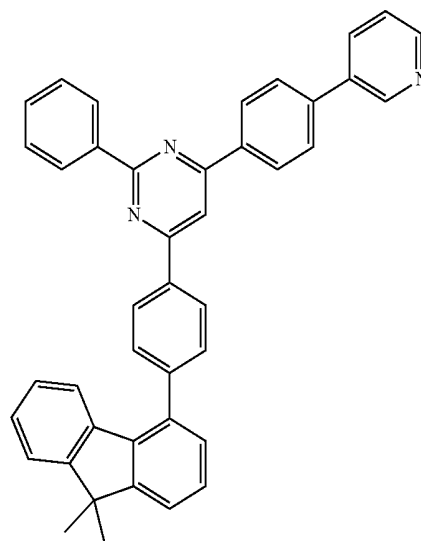


-continued

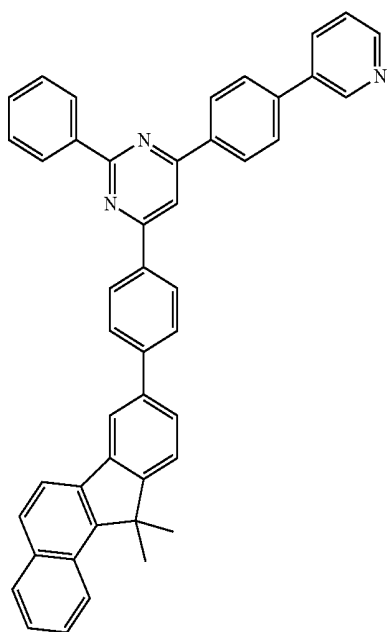


114

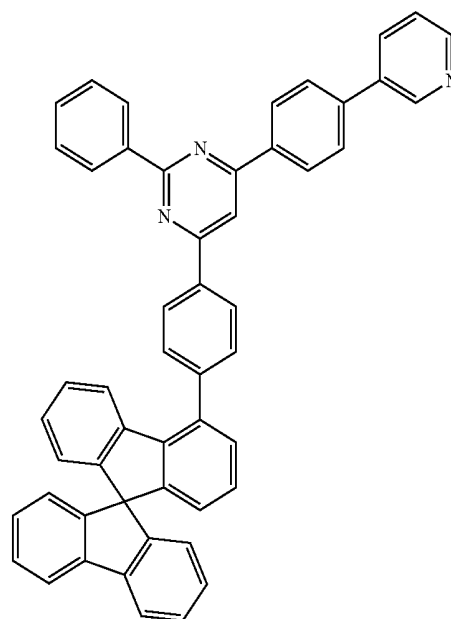
-continued



116

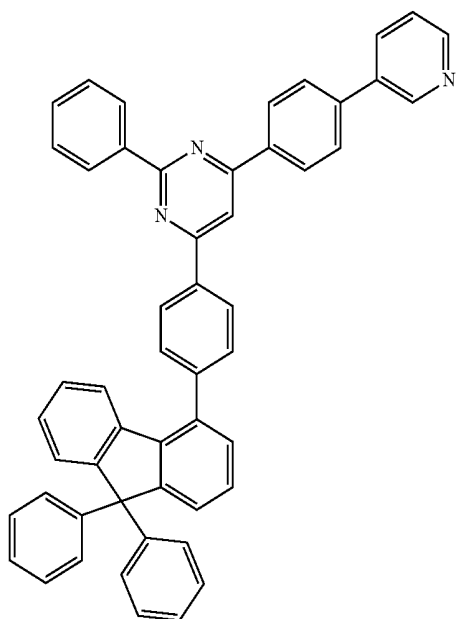


115



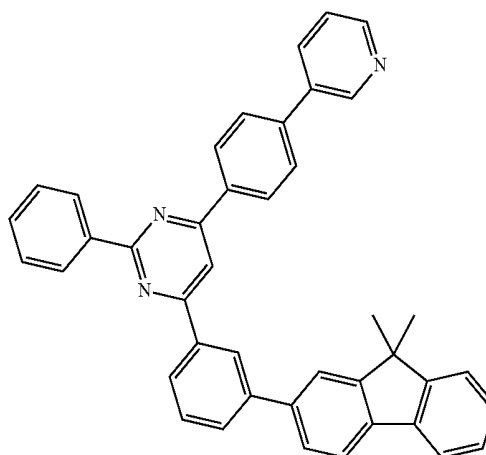
117

-continued



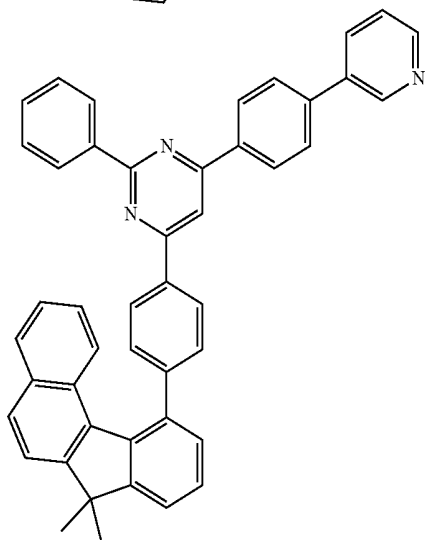
118

-continued

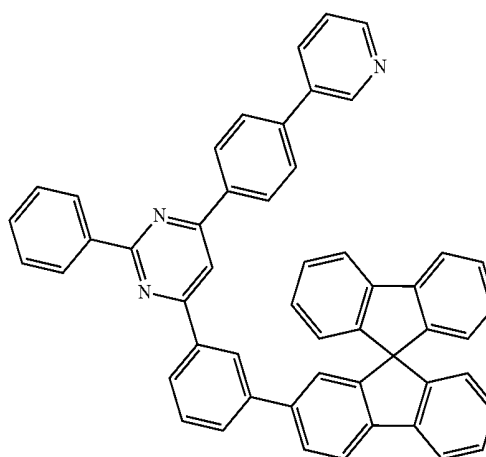


121

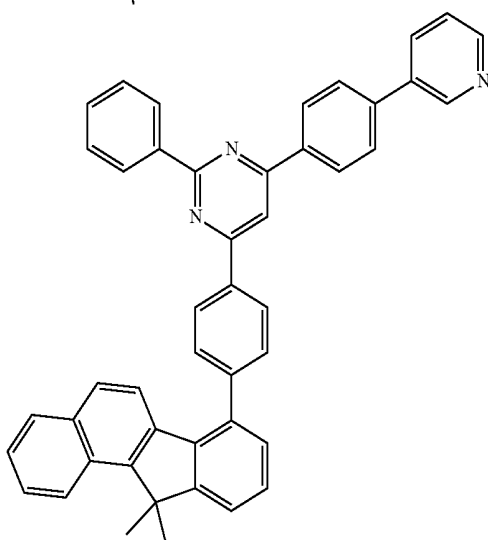
119



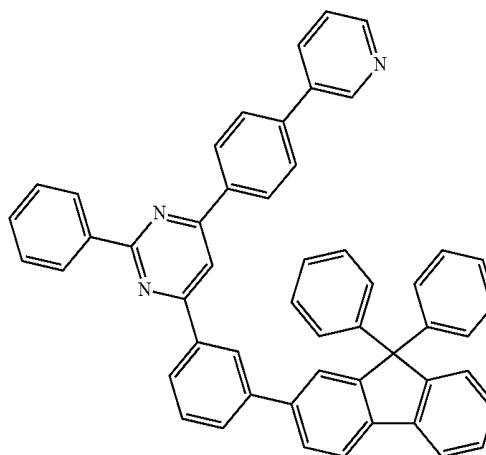
122



120

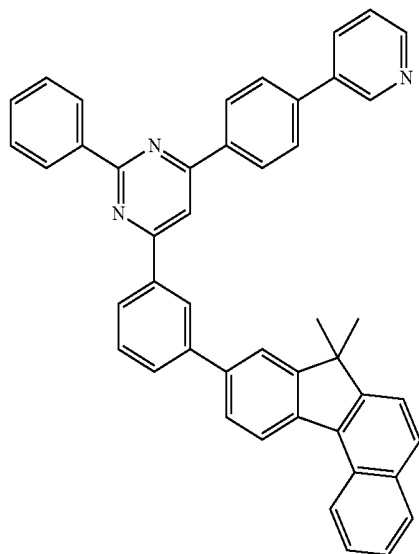


123

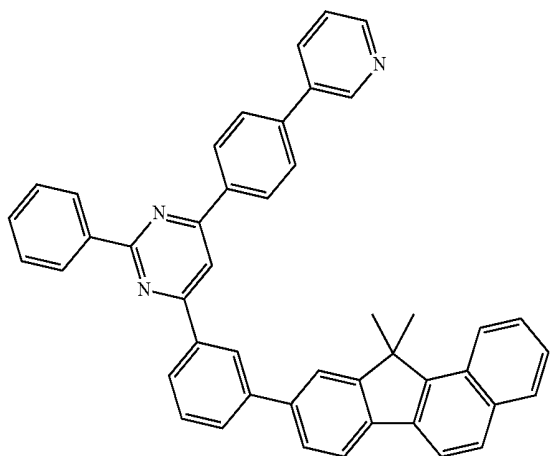


-continued

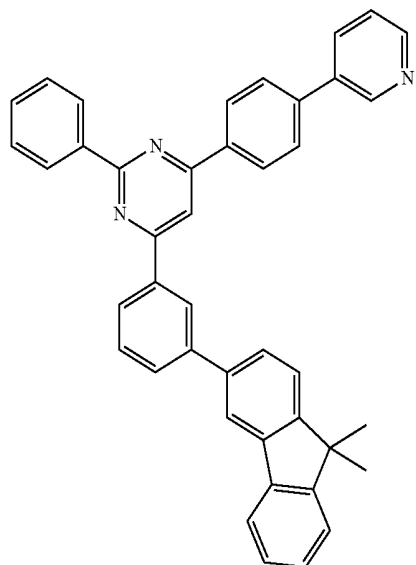
124



125

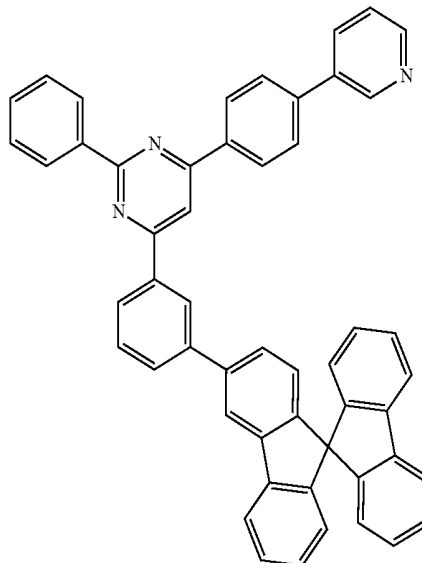


126

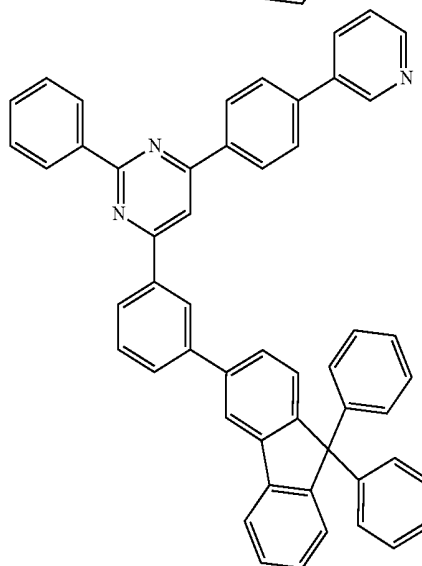


-continued

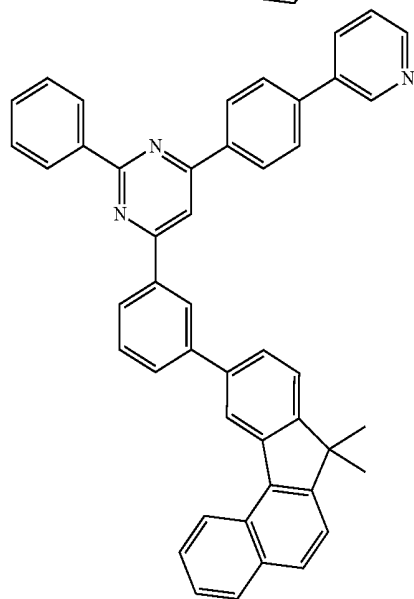
127



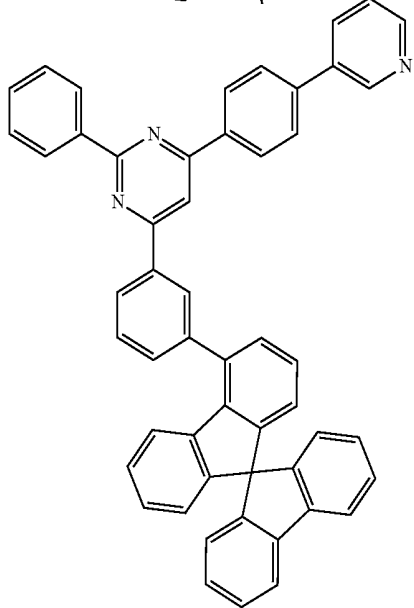
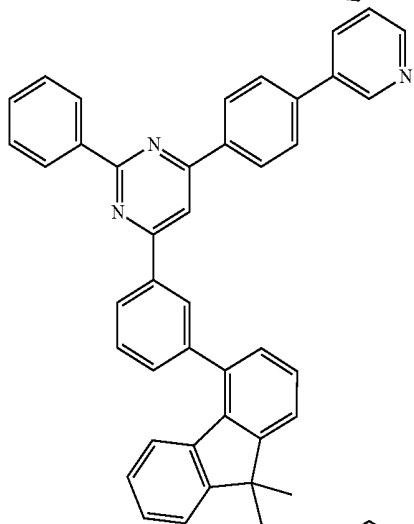
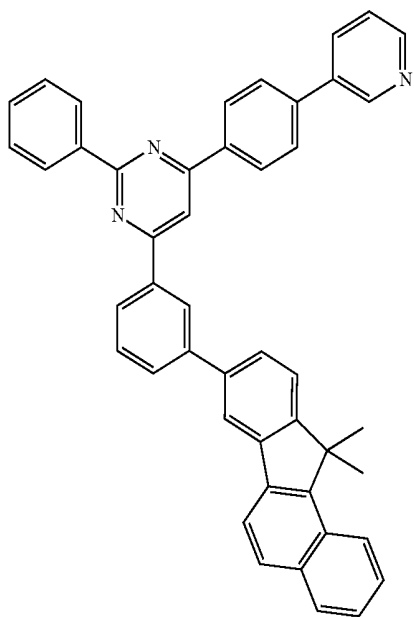
128



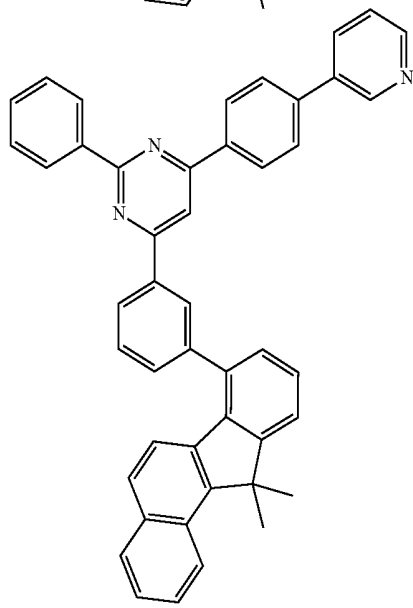
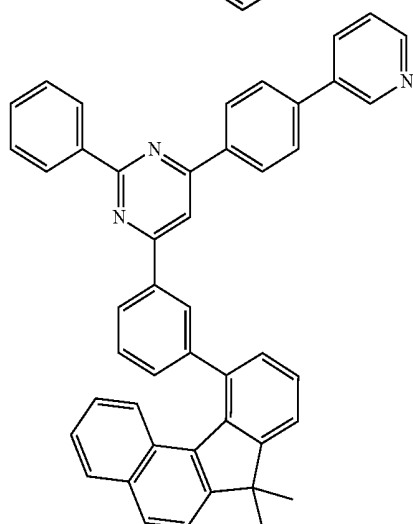
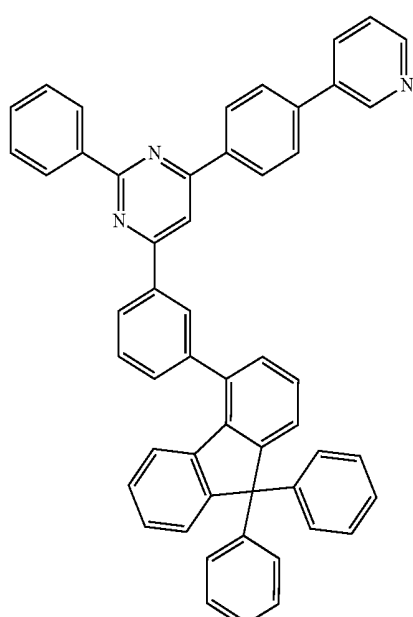
129



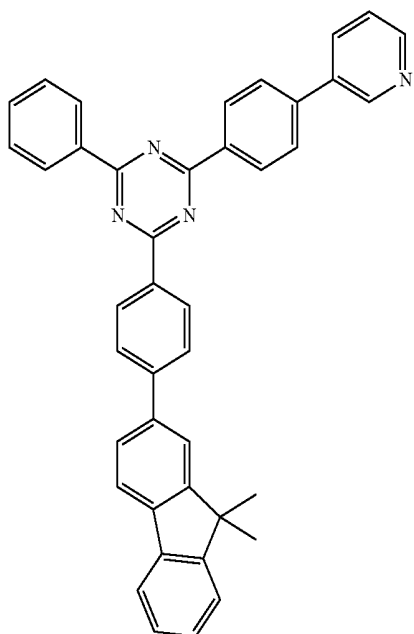
-continued



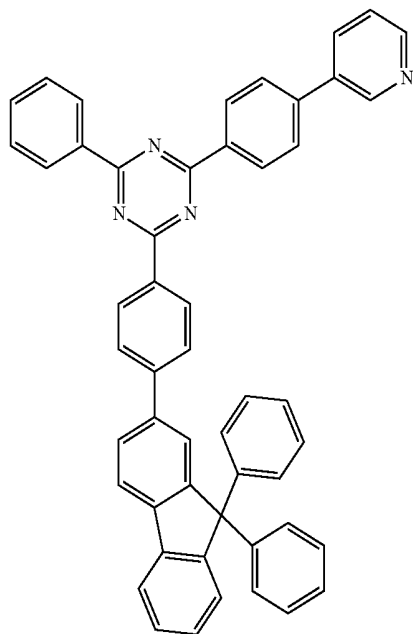
-continued



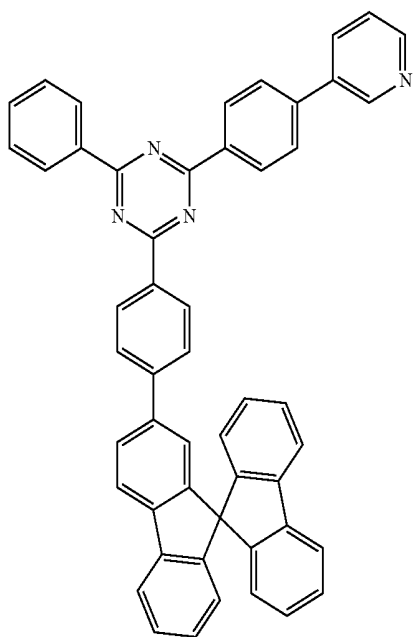
-continued



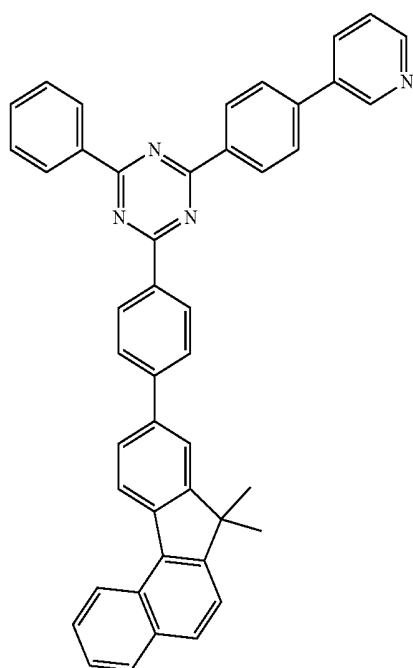
-continued



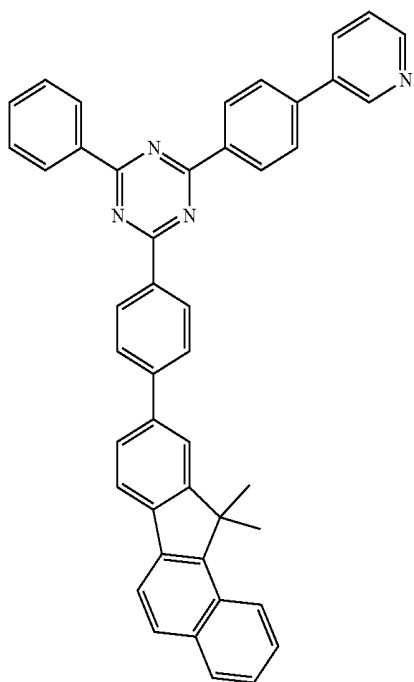
137



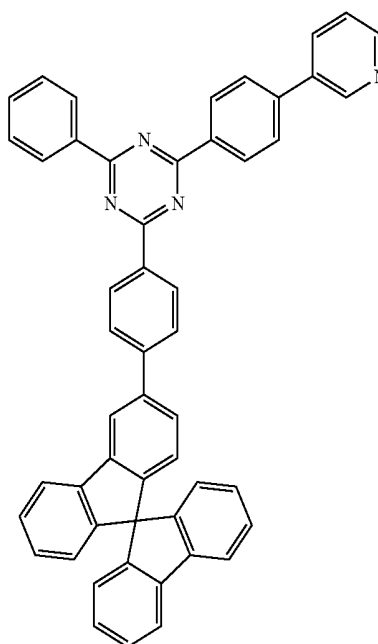
139



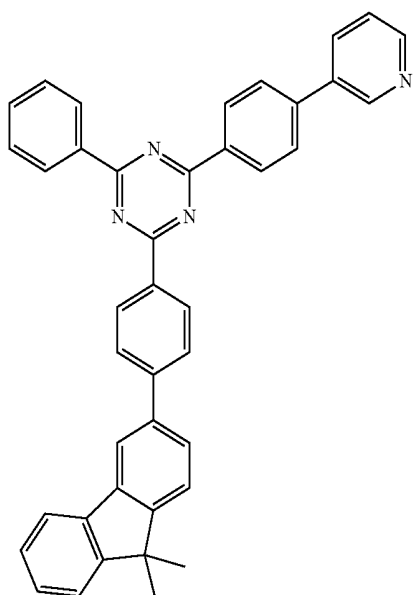
-continued



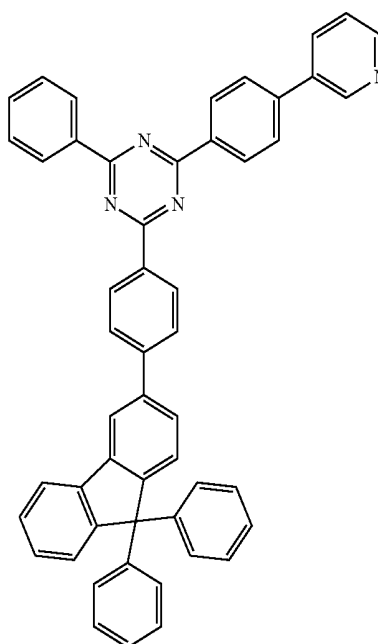
-continued



141

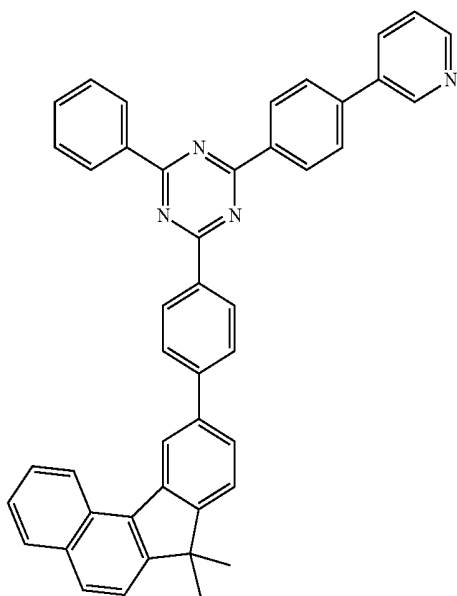


143



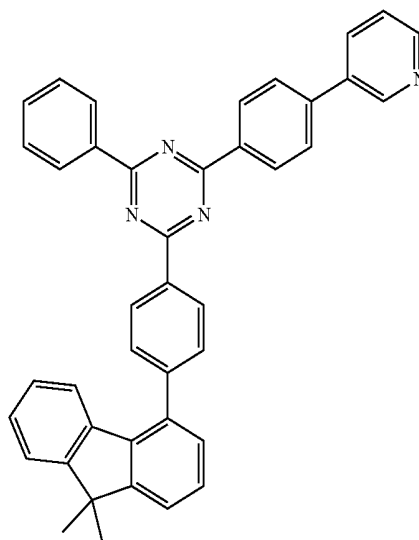
-continued

144

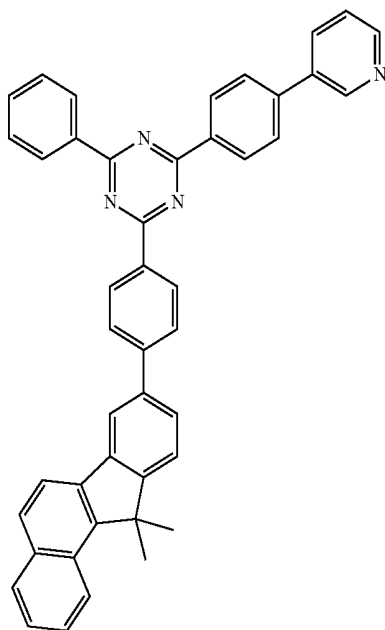


-continued

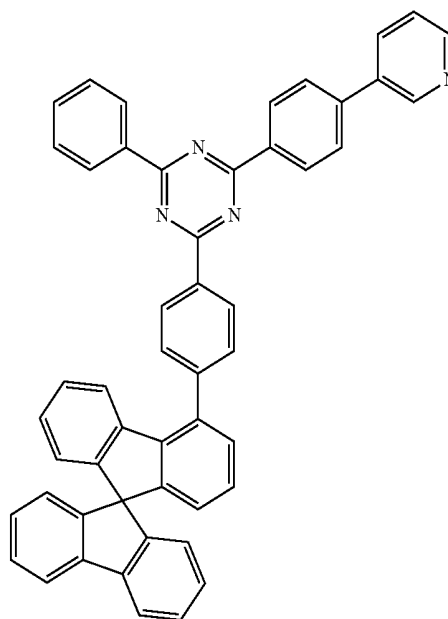
146



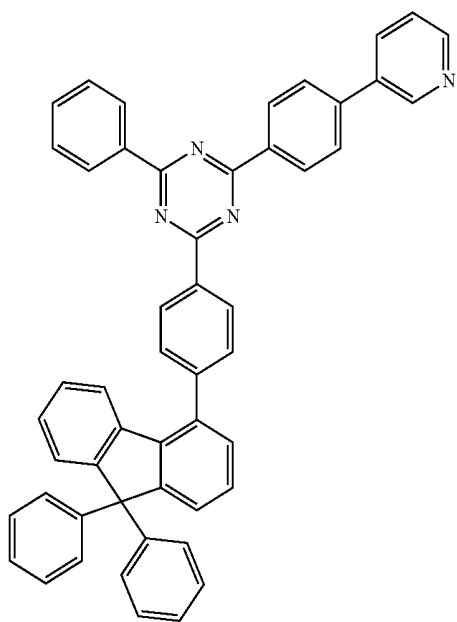
145



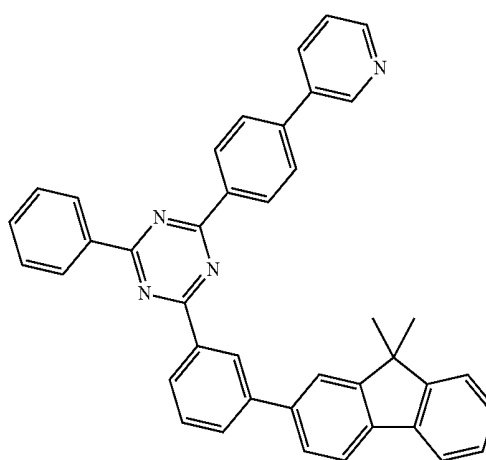
147



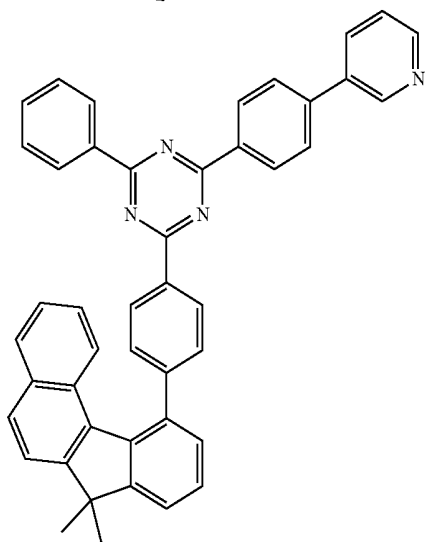
-continued



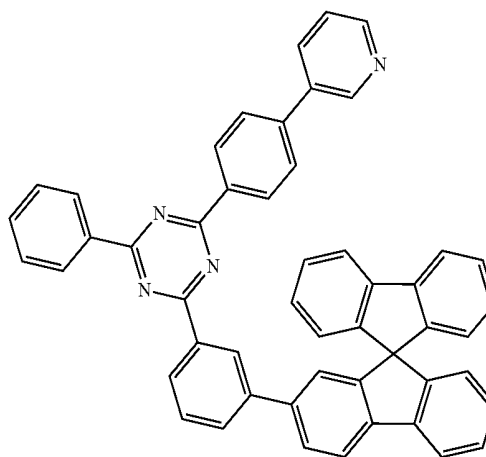
-continued



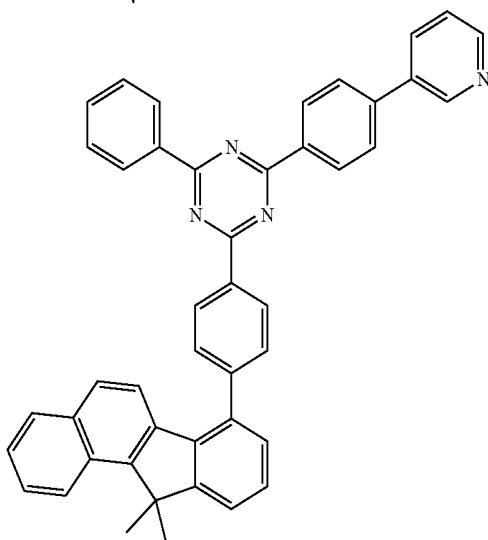
149



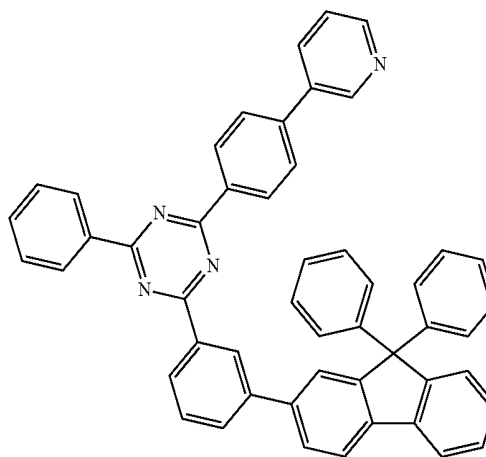
152



150

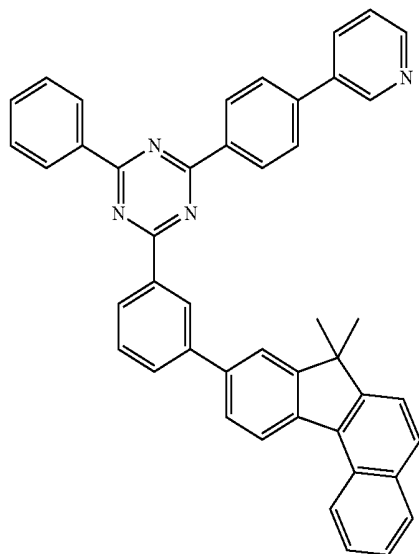


153

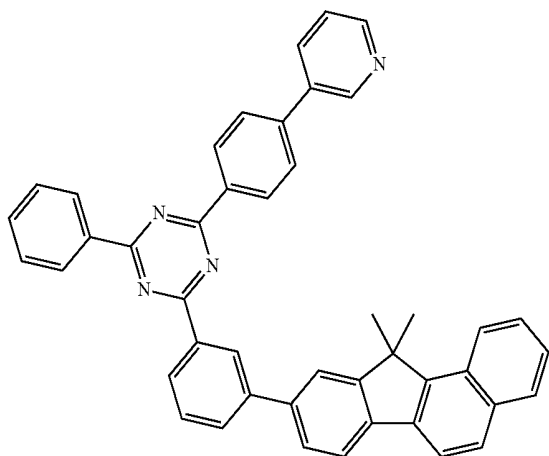


-continued

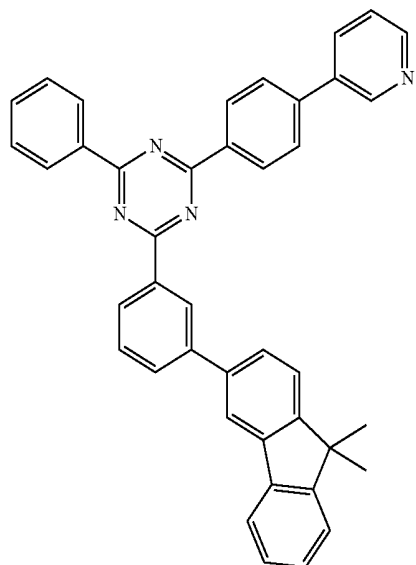
154



155

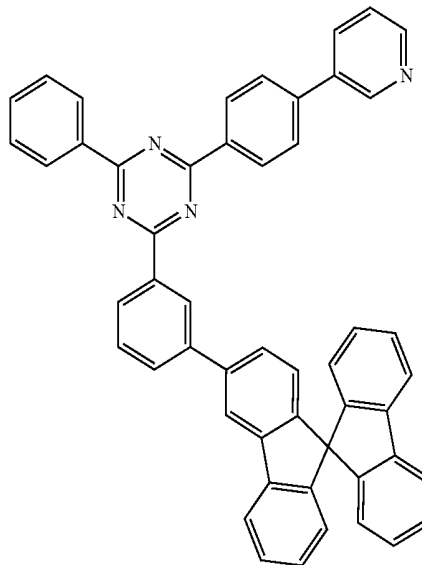


156

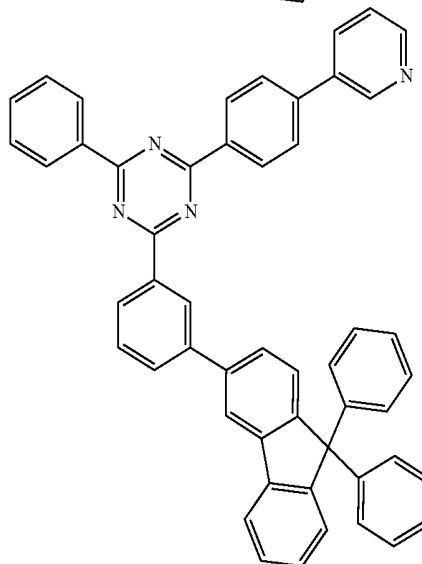


-continued

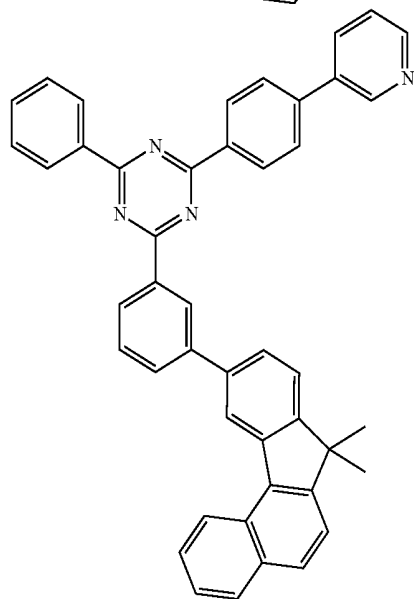
157



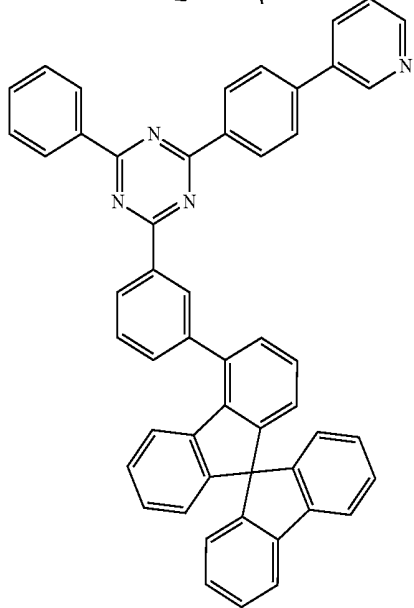
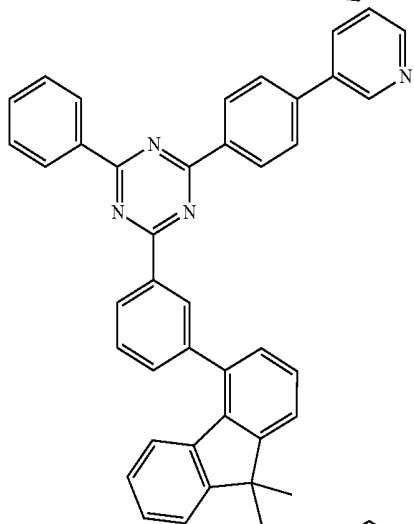
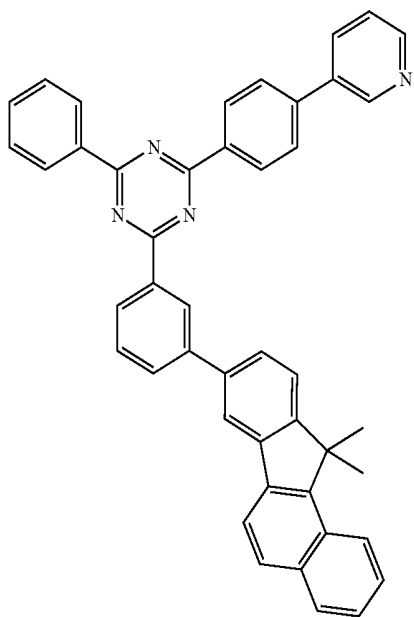
158



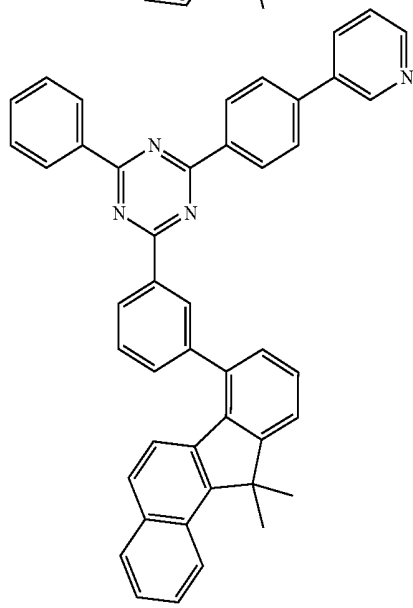
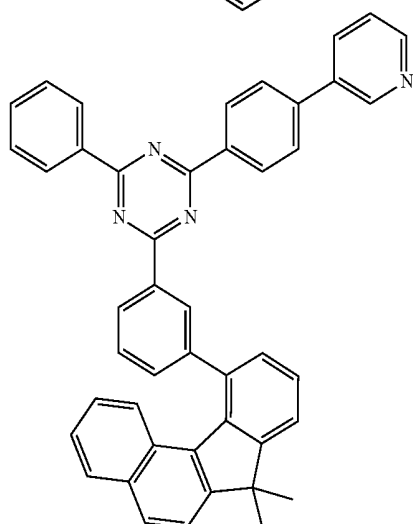
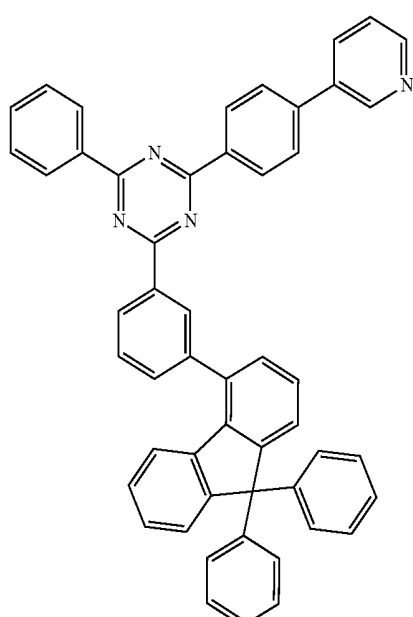
159



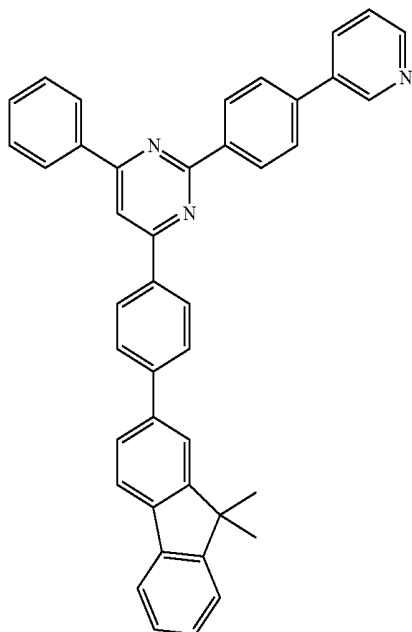
-continued



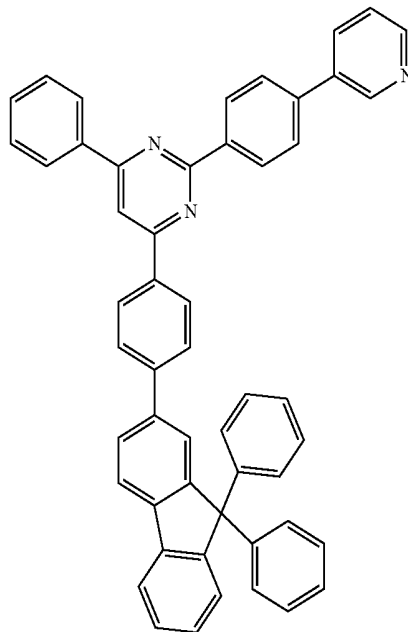
-continued



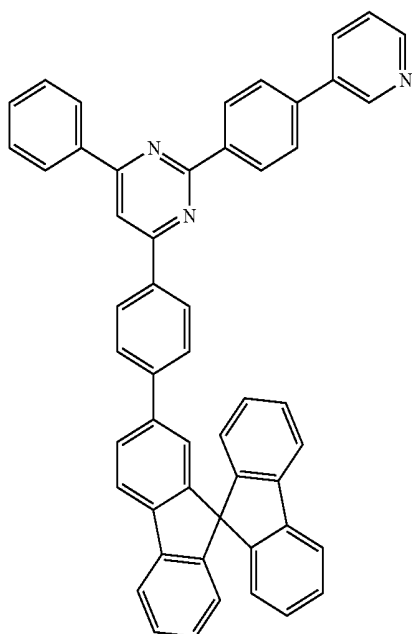
-continued



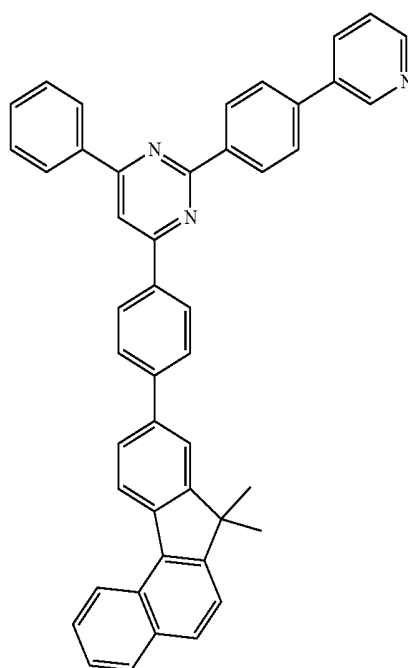
-continued



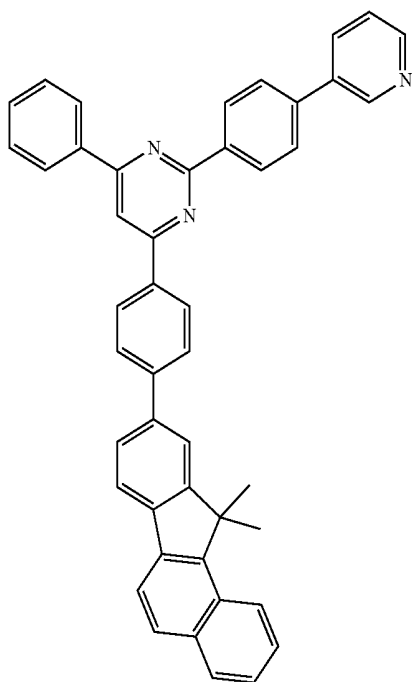
167



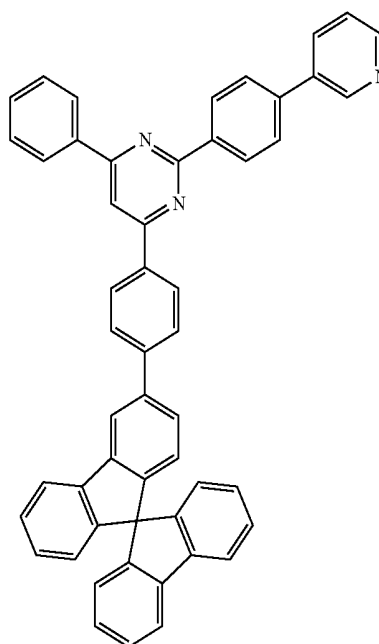
169



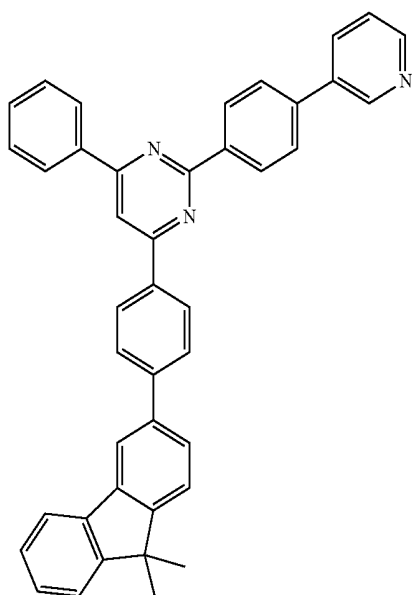
-continued



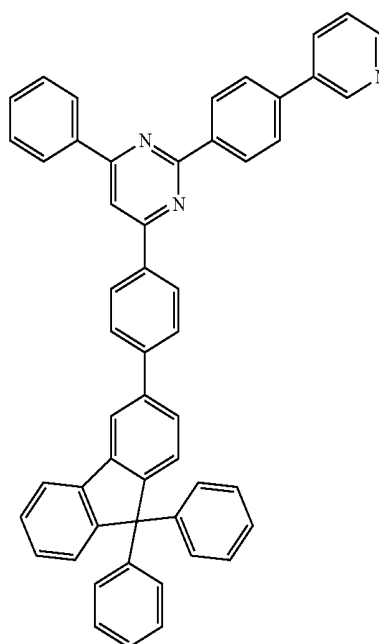
-continued



171

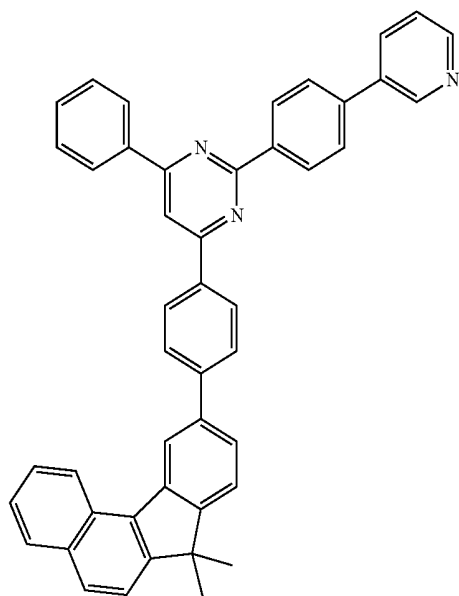


173



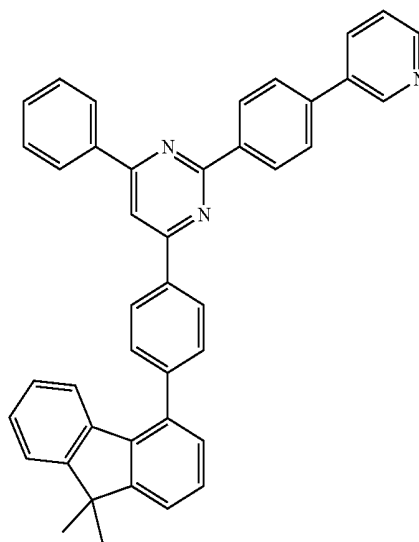
-continued

174

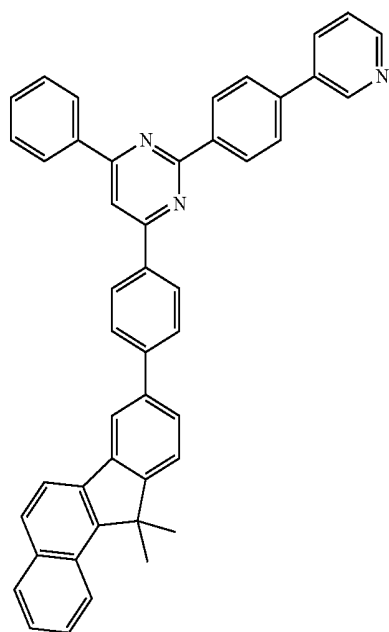


-continued

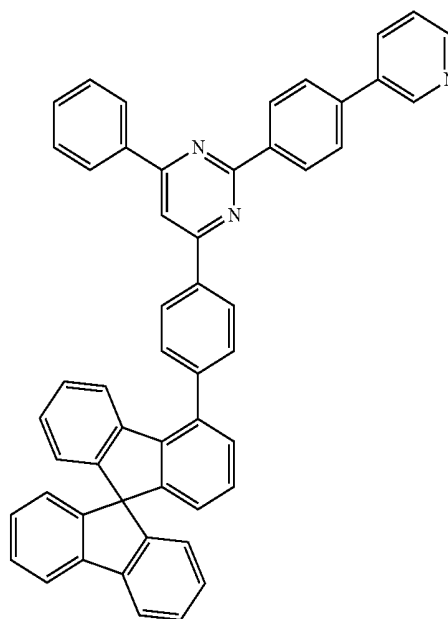
176



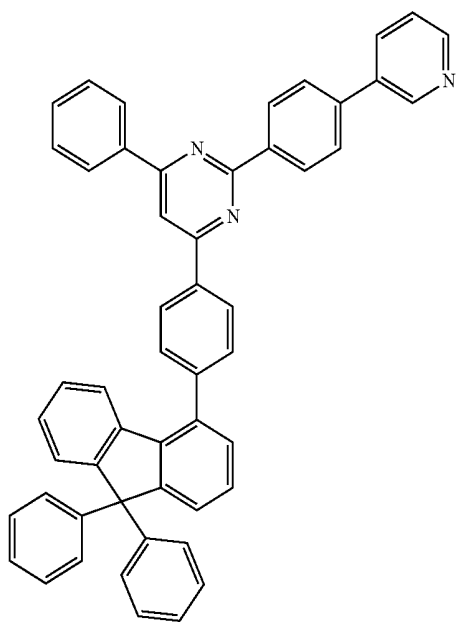
175



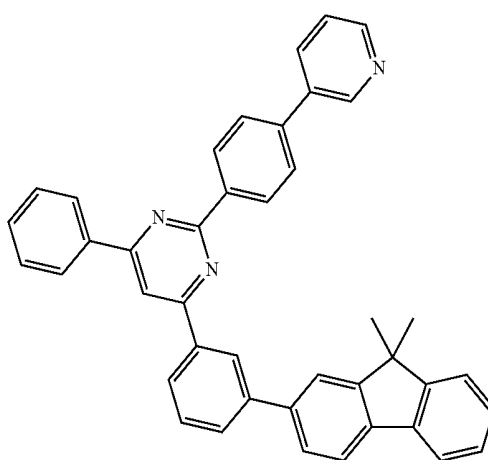
177



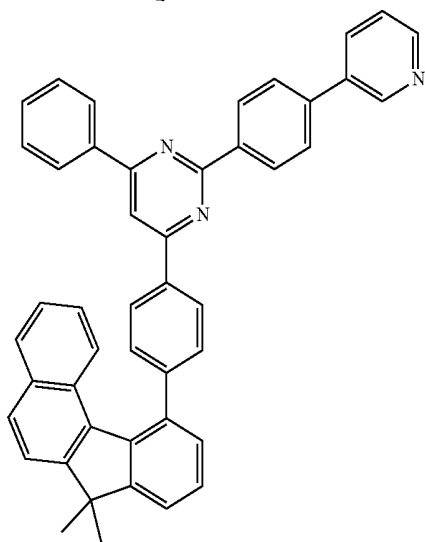
-continued



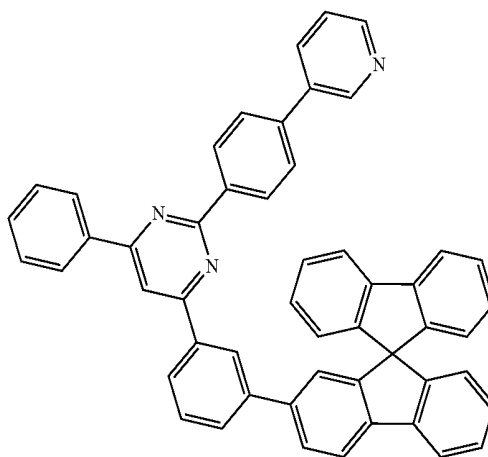
-continued



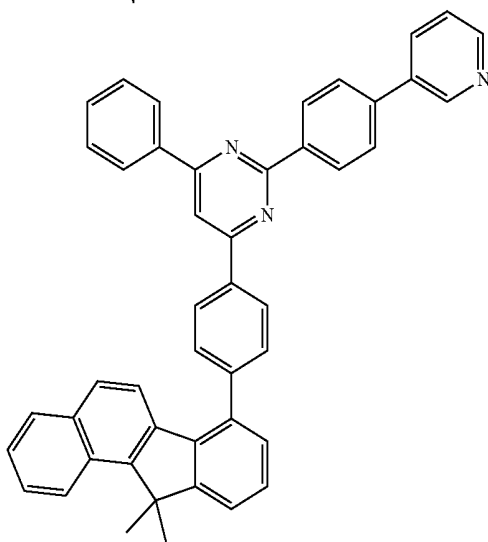
179



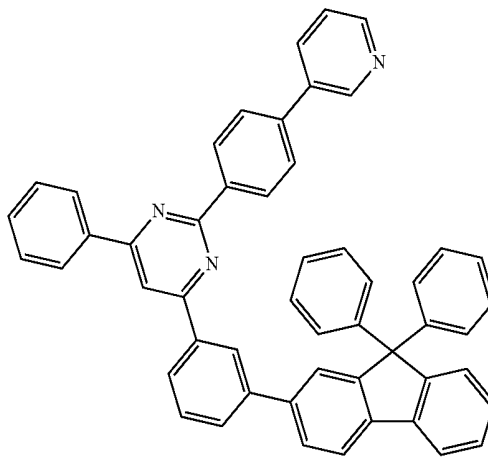
182



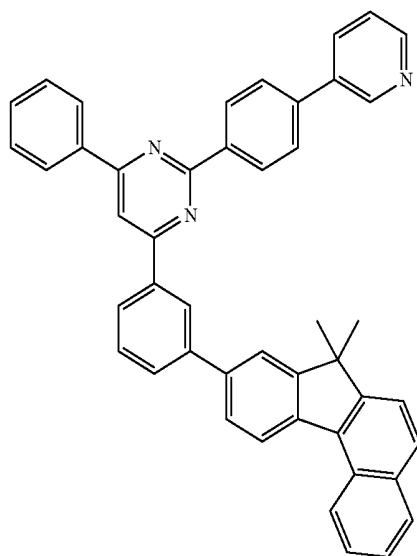
180



183

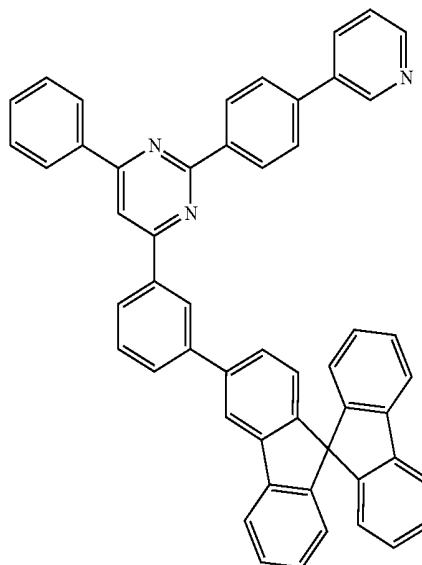


-continued

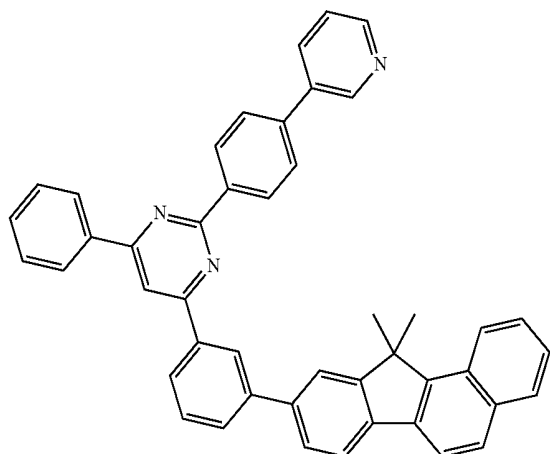


184

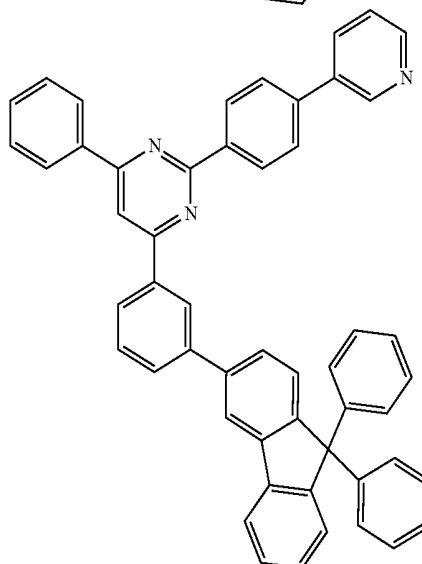
-continued



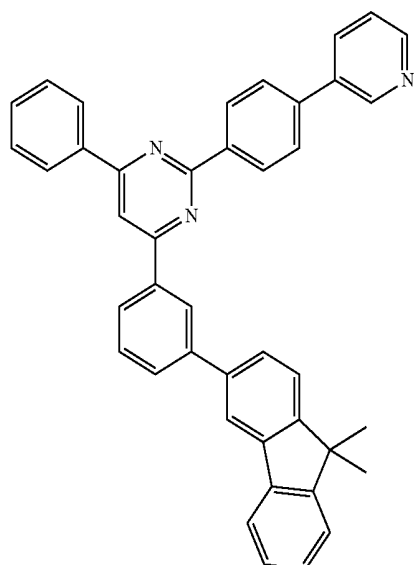
187



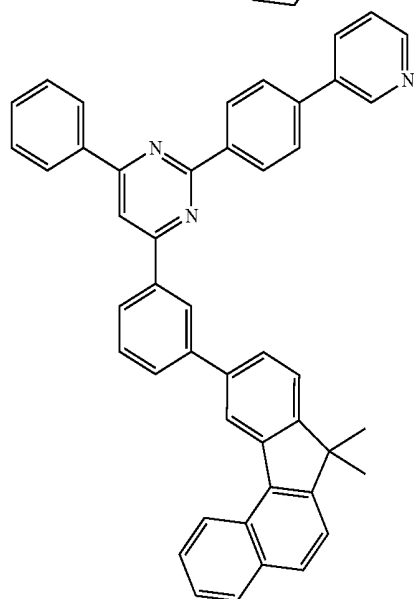
185



188

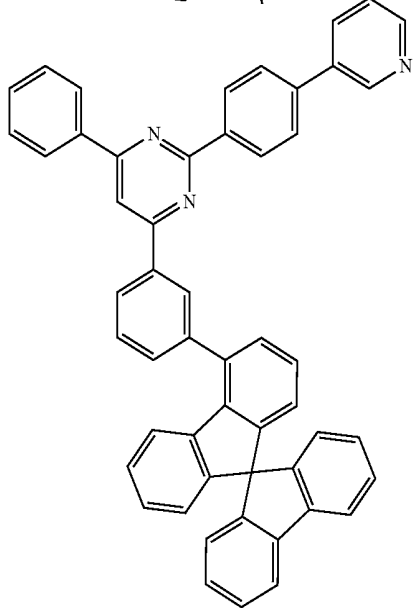
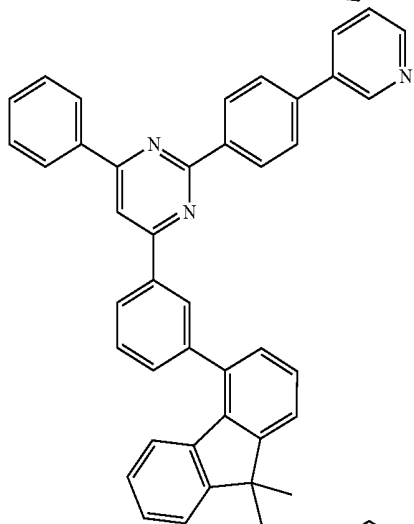
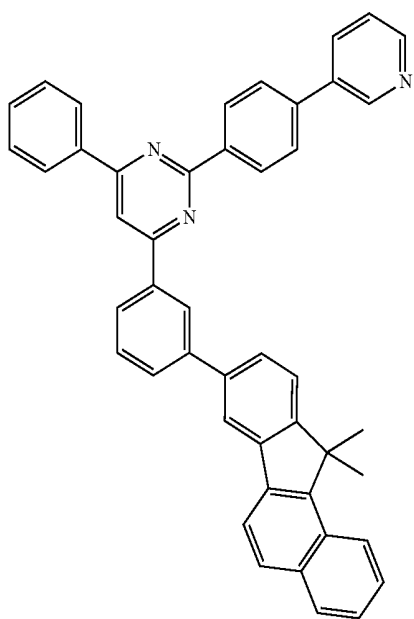


186

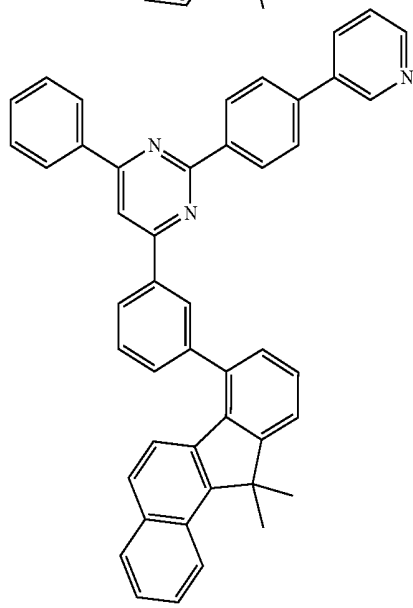
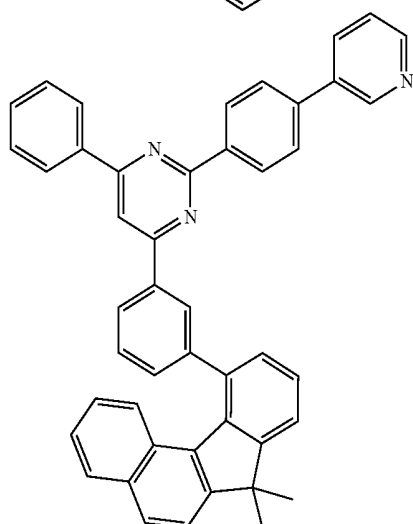
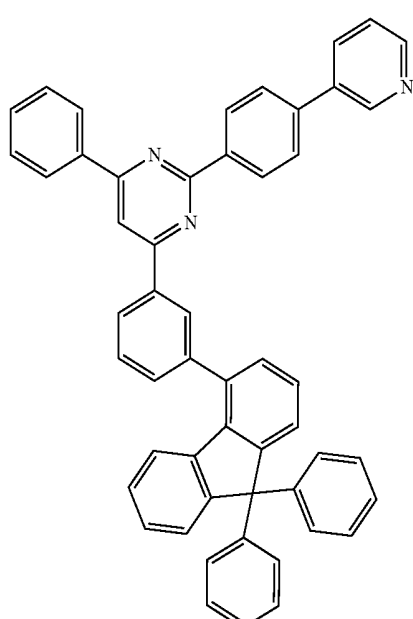


189

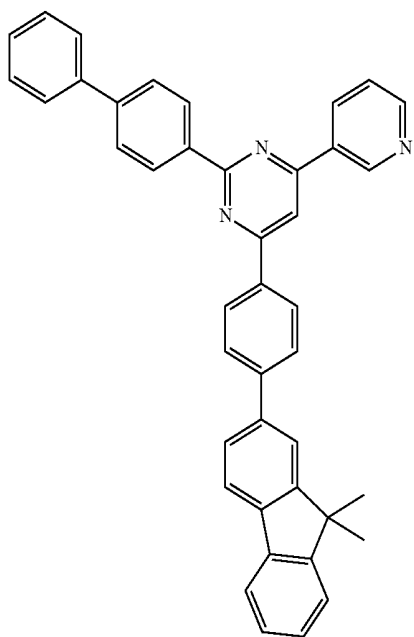
-continued



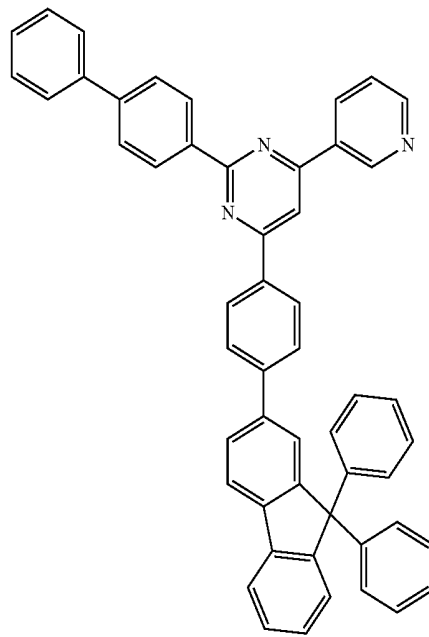
-continued



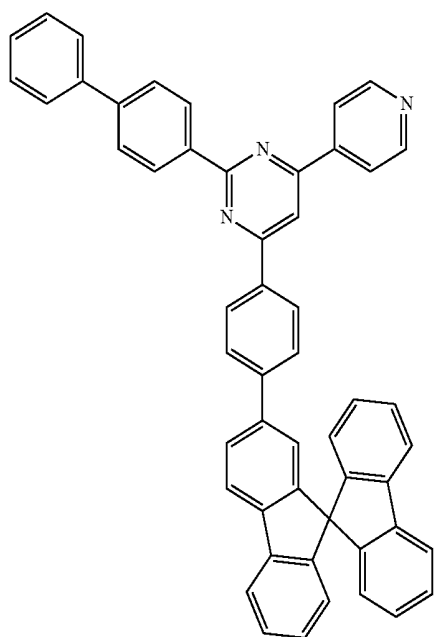
-continued



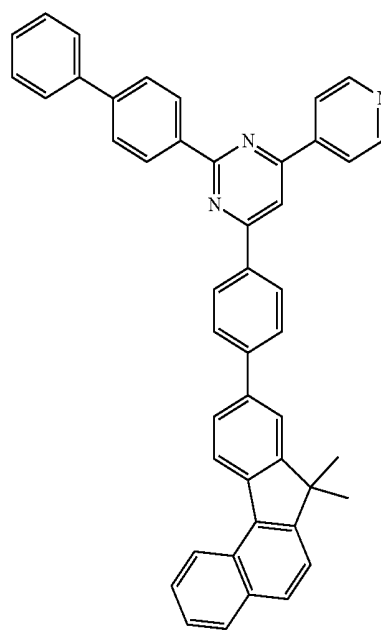
-continued



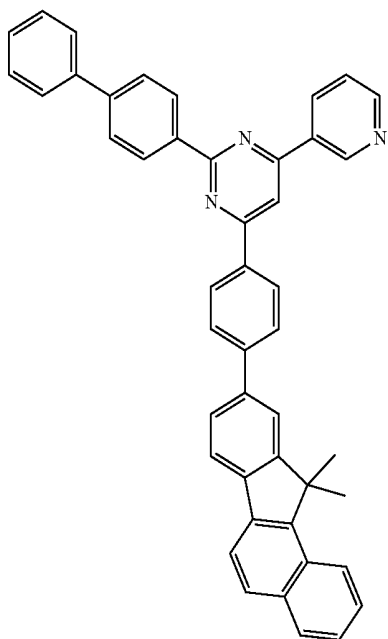
197



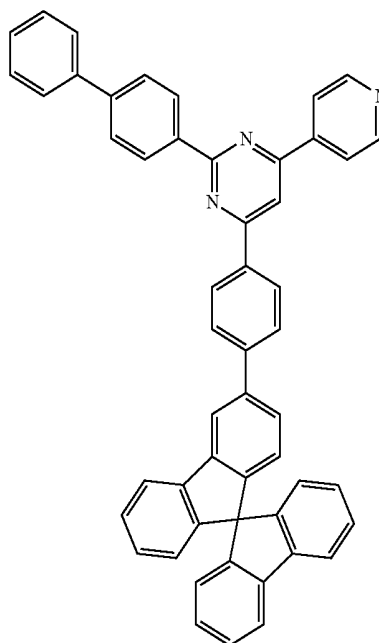
199



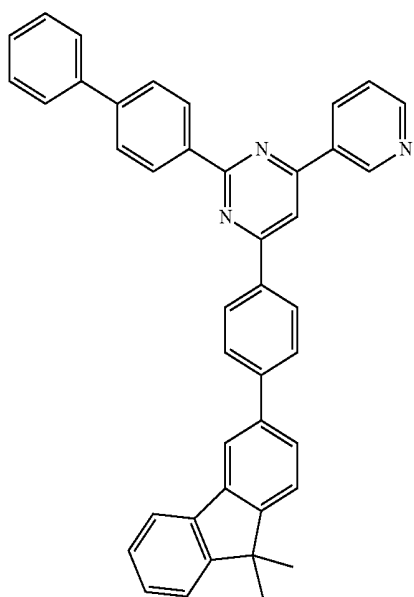
-continued



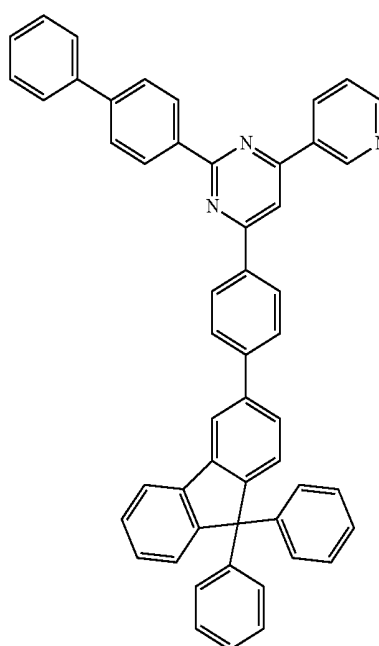
-continued



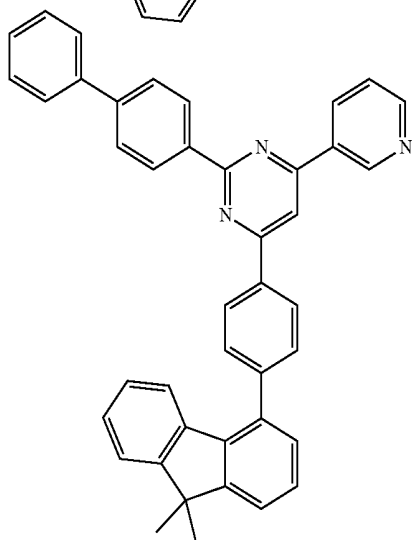
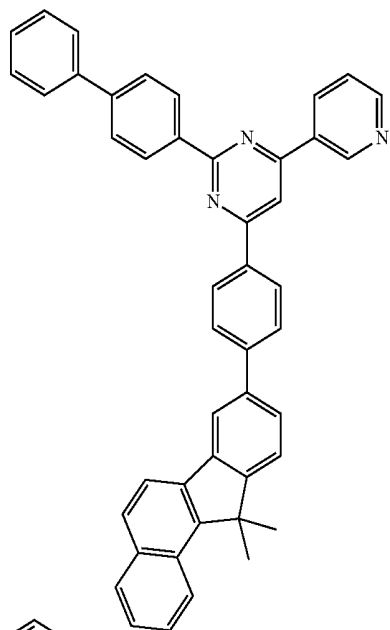
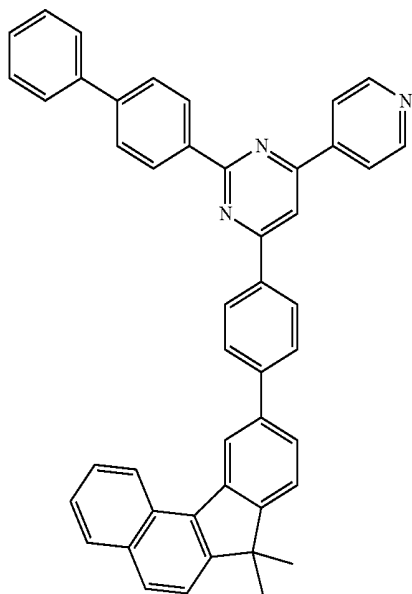
201



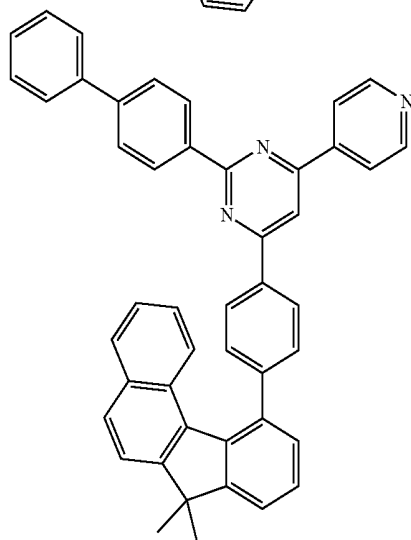
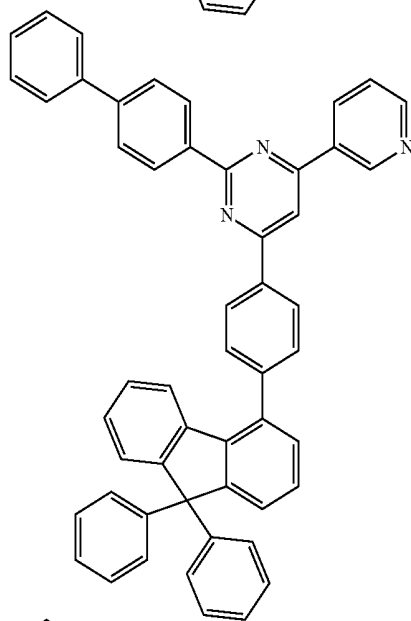
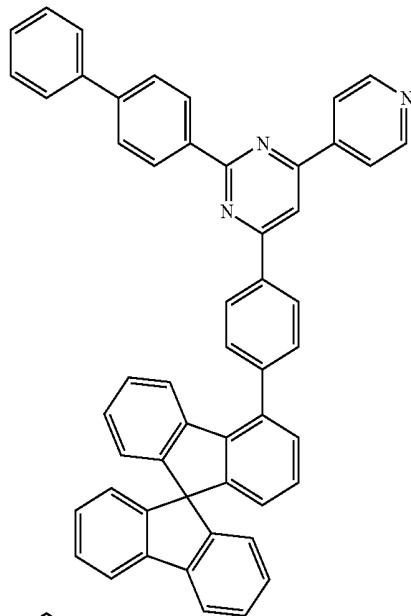
203



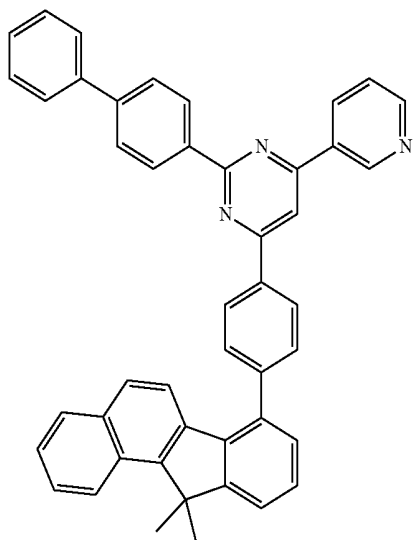
-continued



-continued

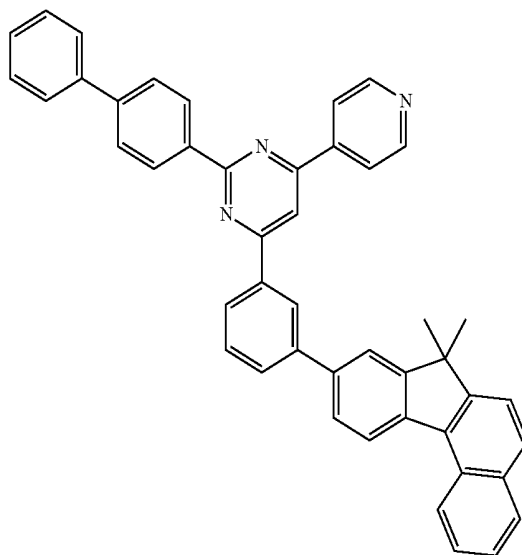


-continued

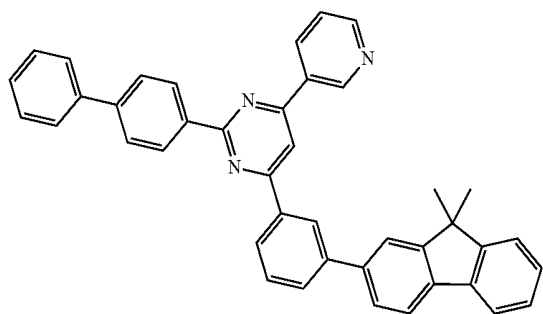


210

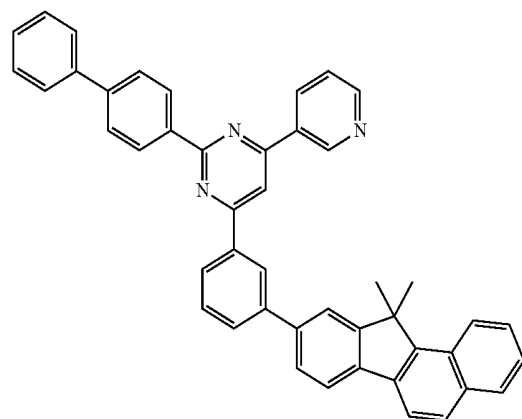
-continued



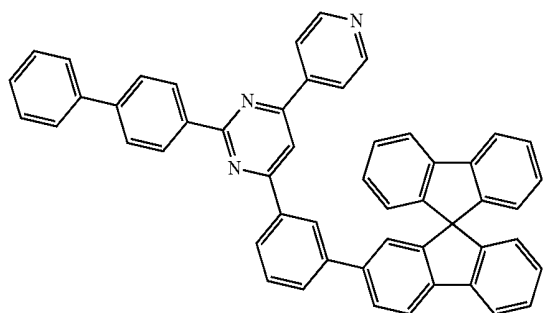
214



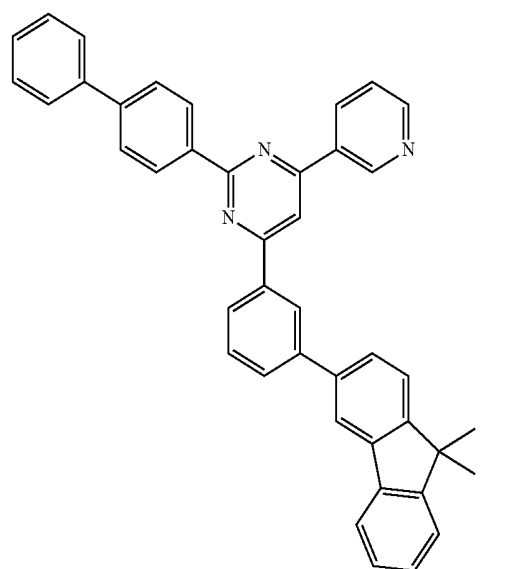
211



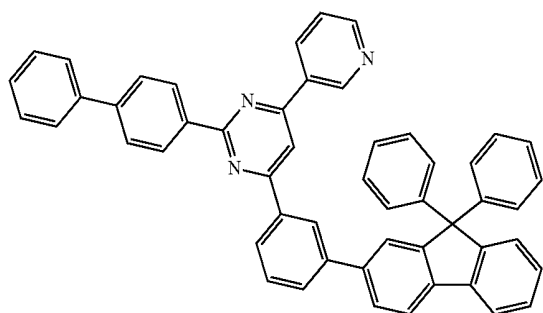
215



212



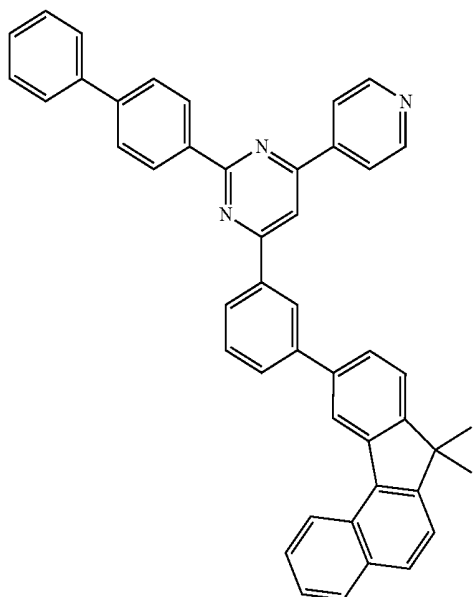
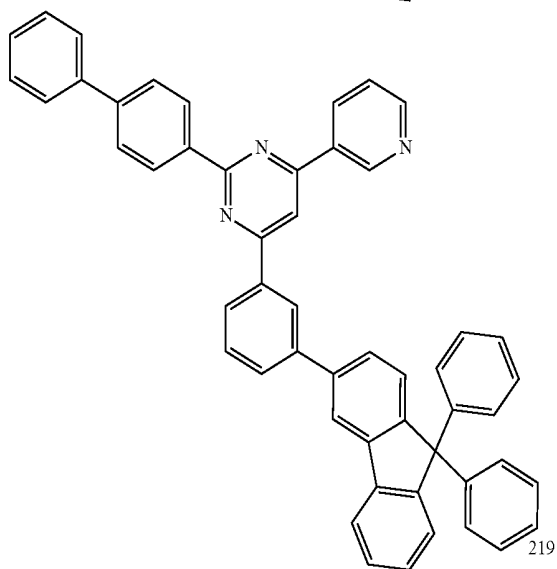
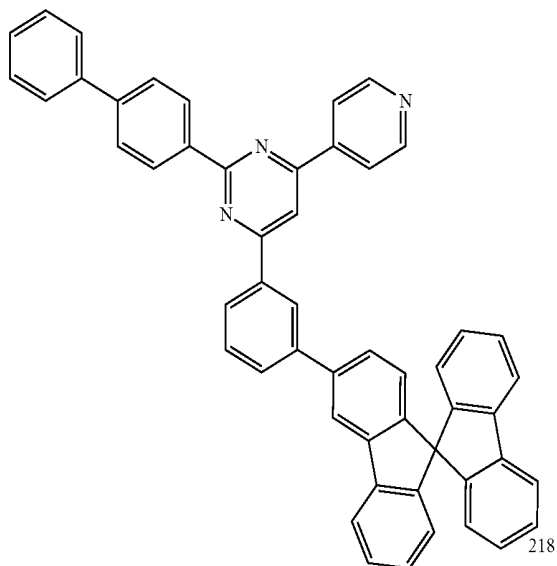
216



213

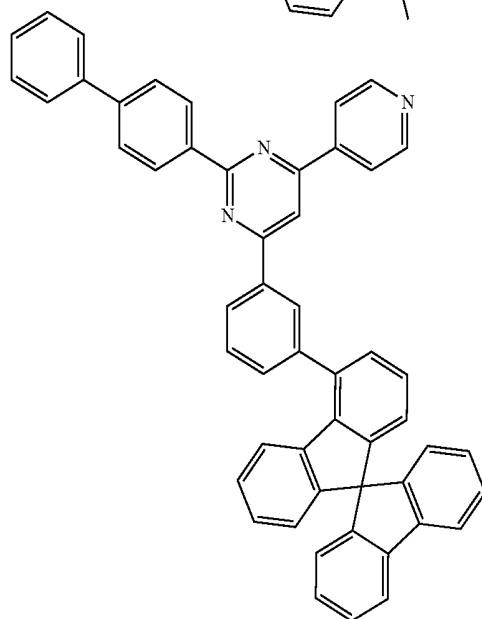
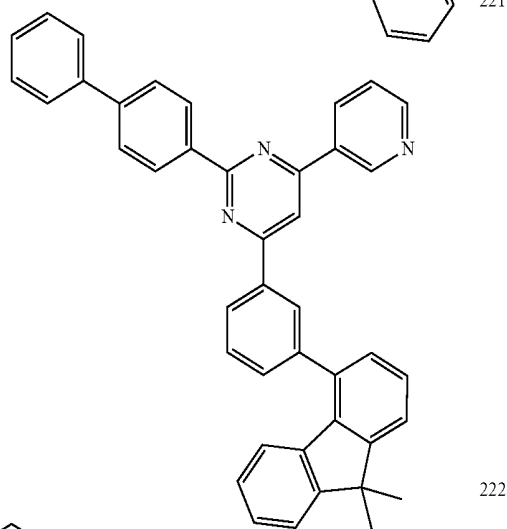
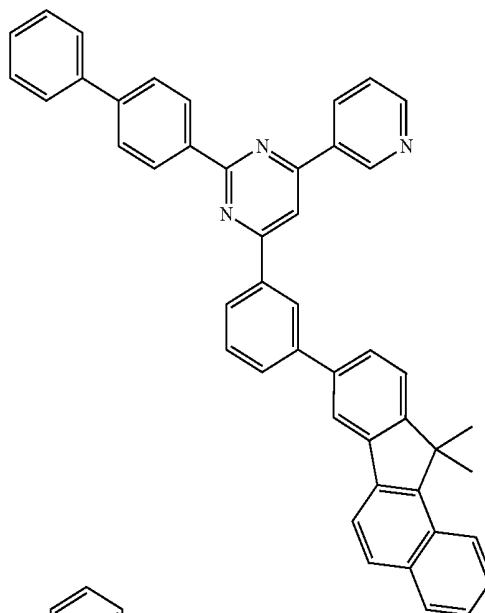
-continued

217



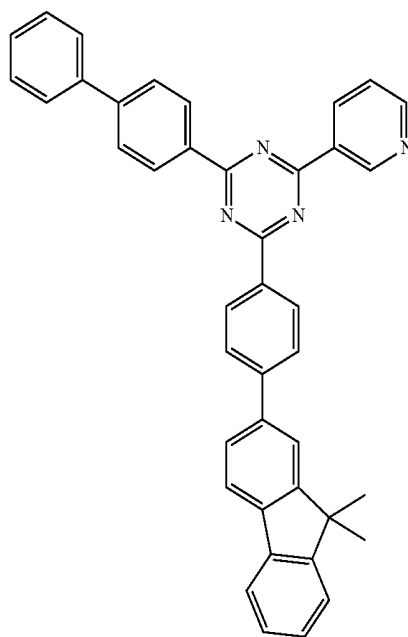
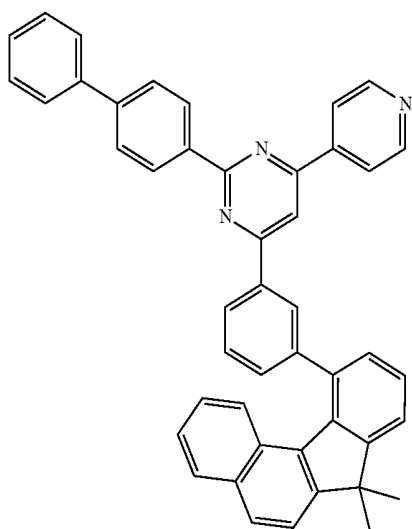
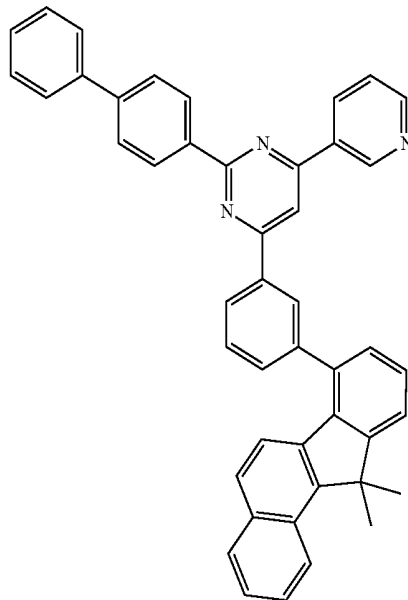
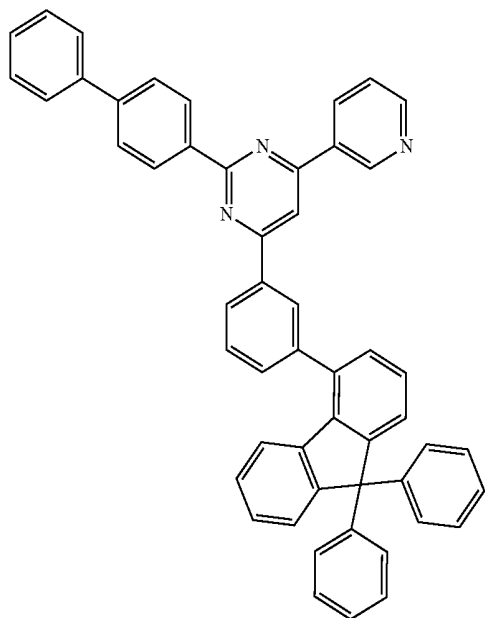
-continued

220

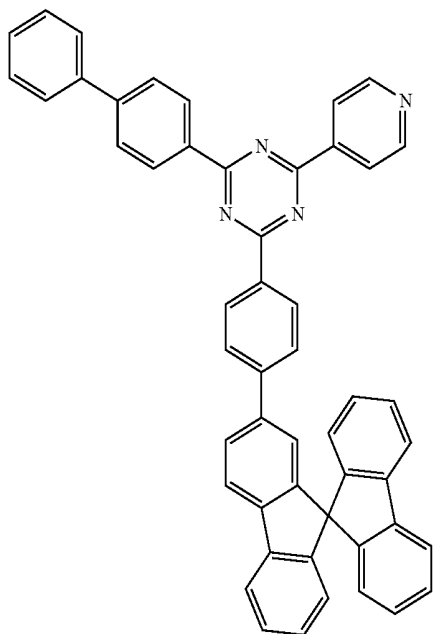


-continued

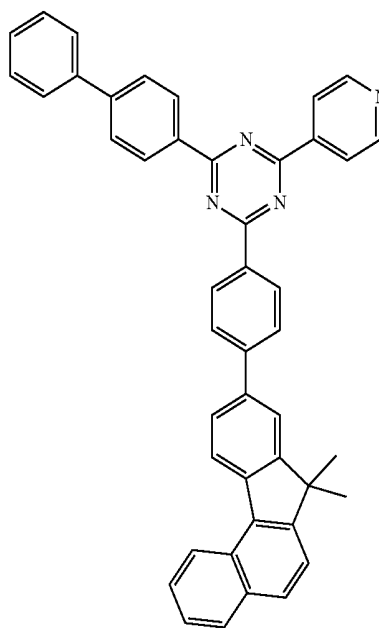
-continued



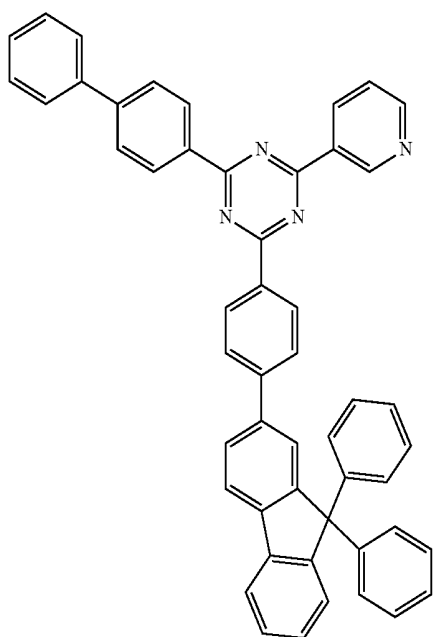
-continued



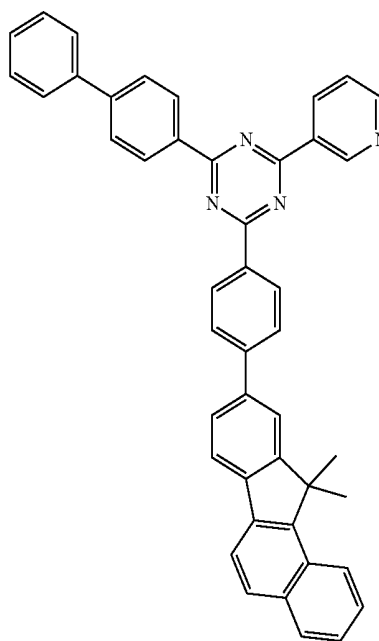
-continued



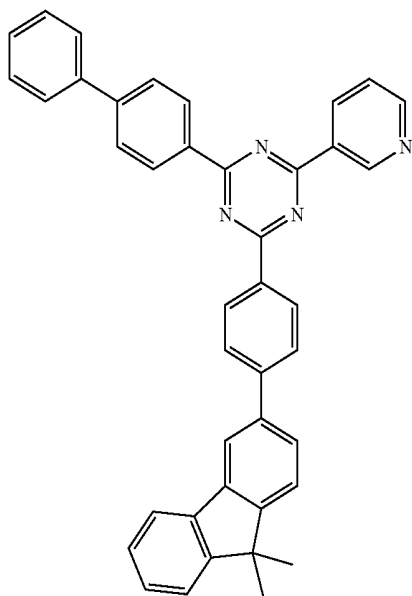
228



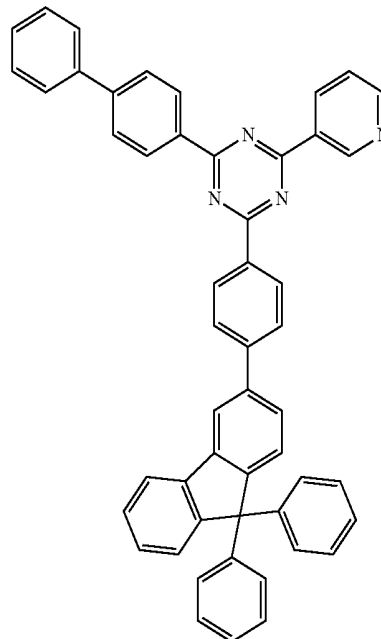
230



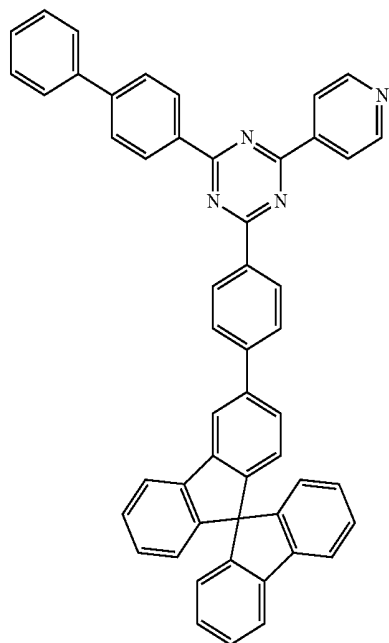
-continued



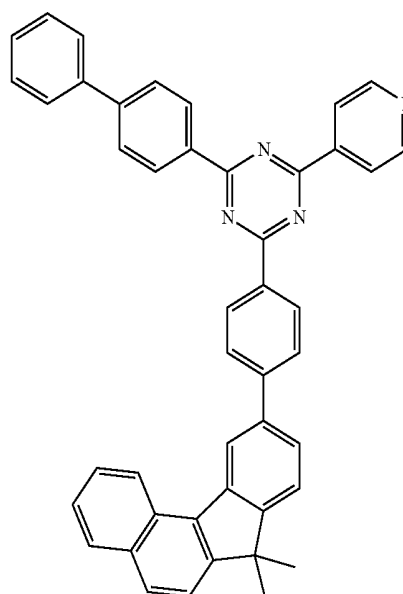
-continued



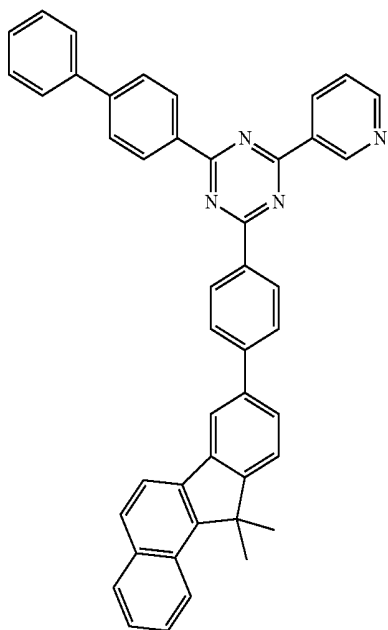
232



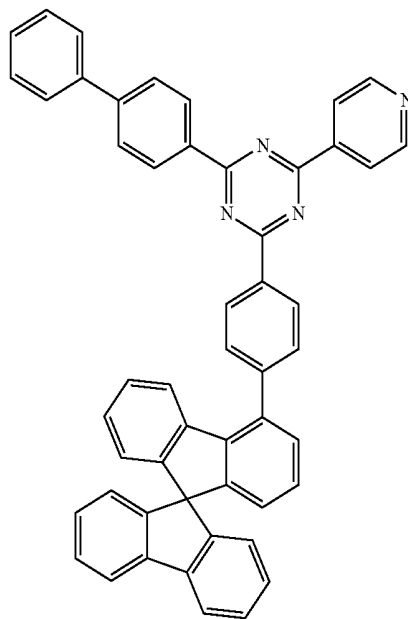
234



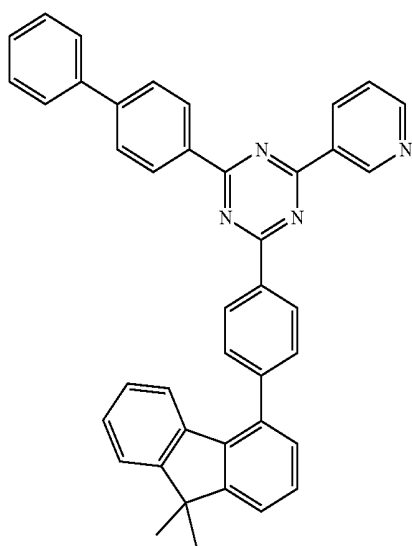
-continued



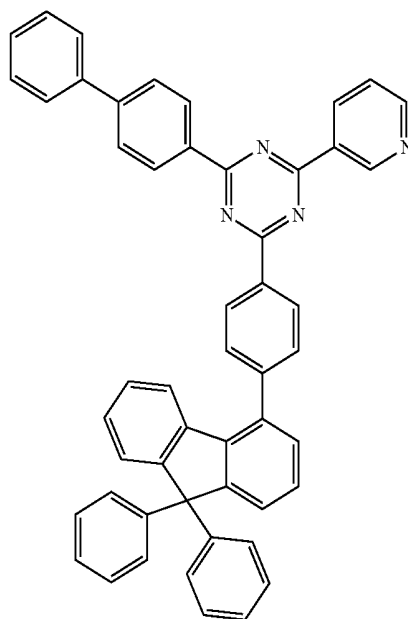
-continued



236

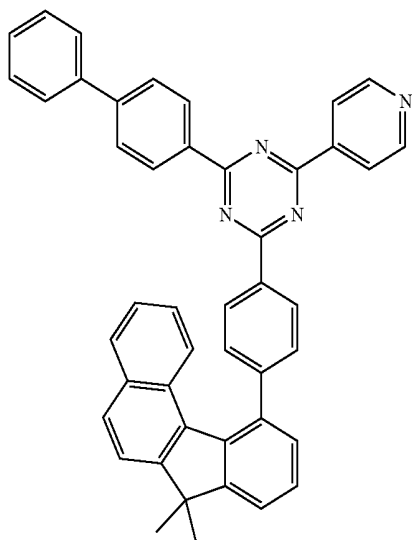


238

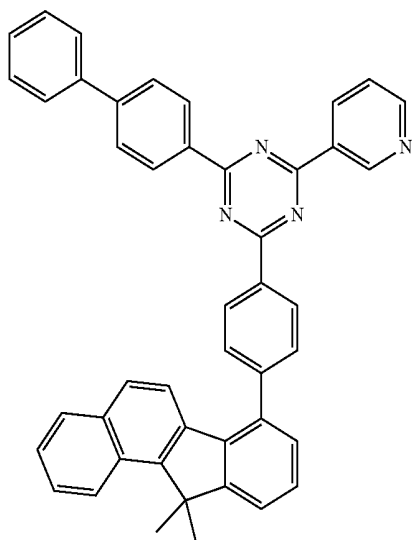


-continued

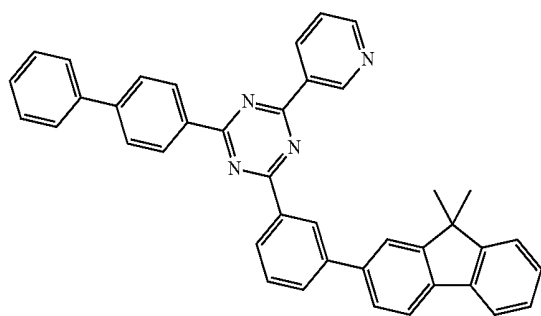
239



240

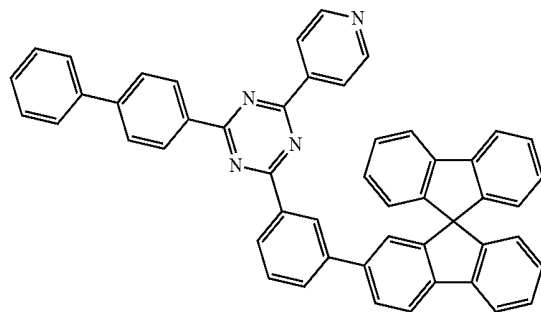


241

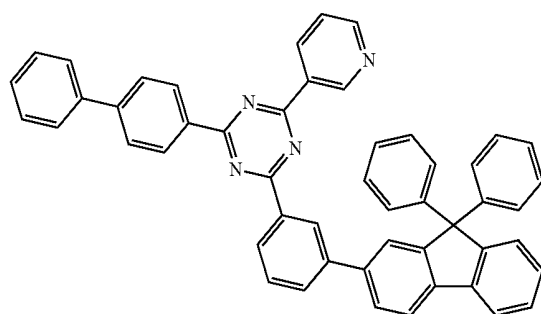


-continued

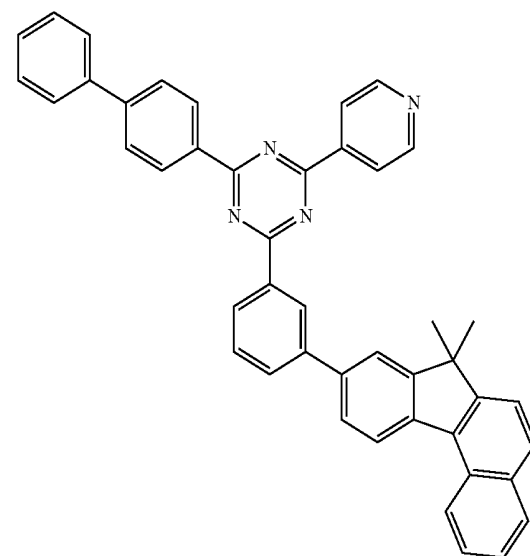
242



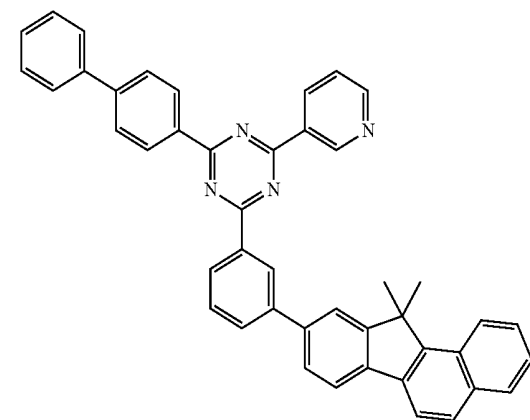
243



244

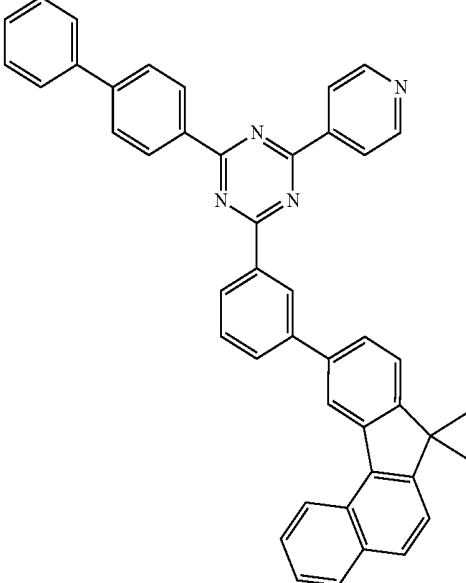
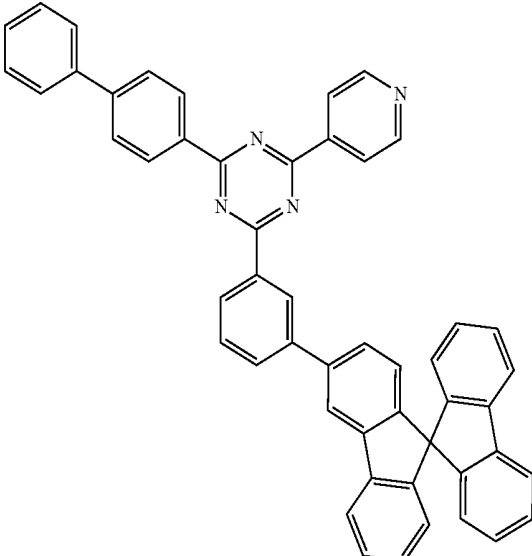
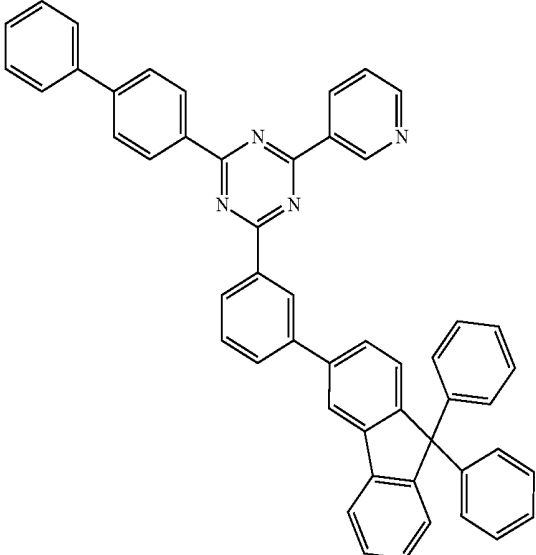
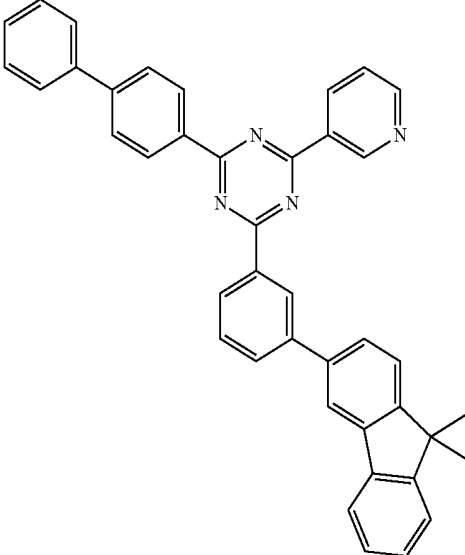


245

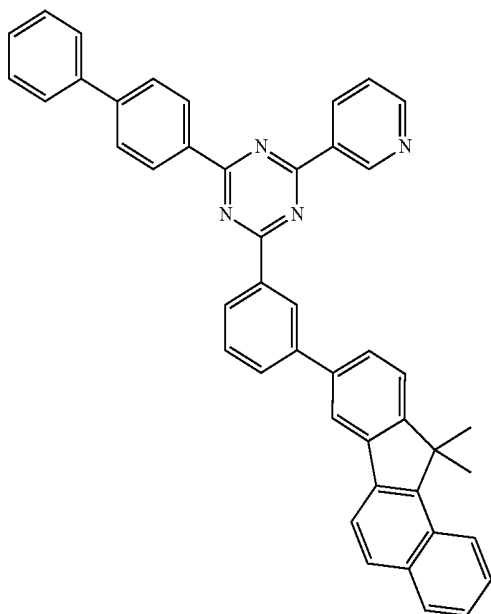


-continued

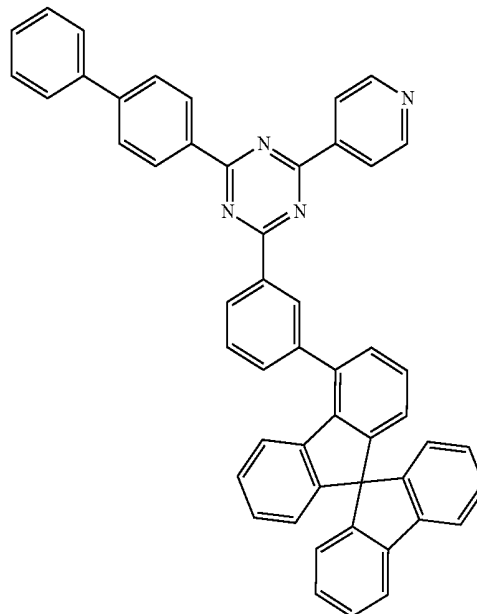
-continued



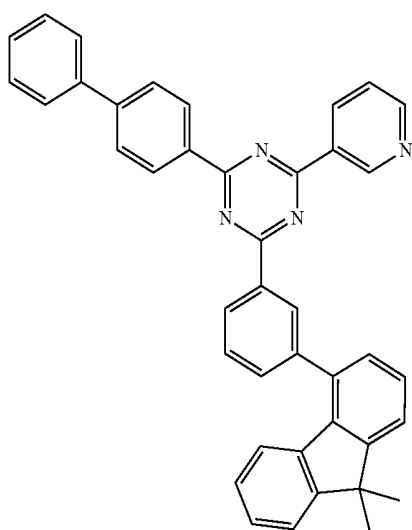
-continued



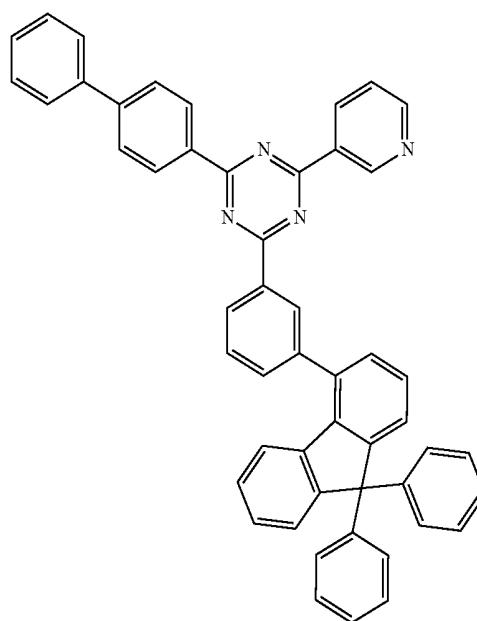
-continued



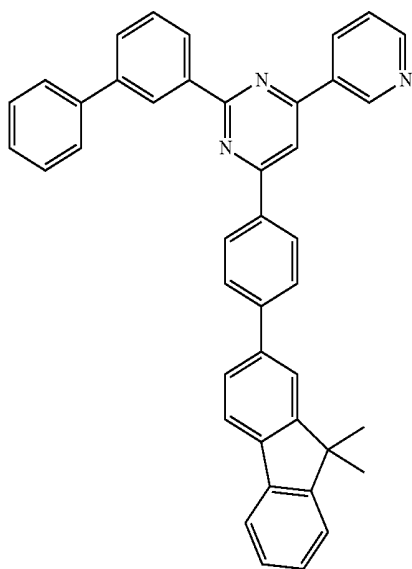
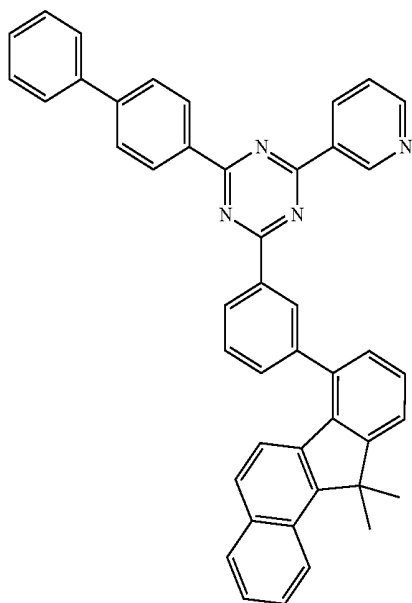
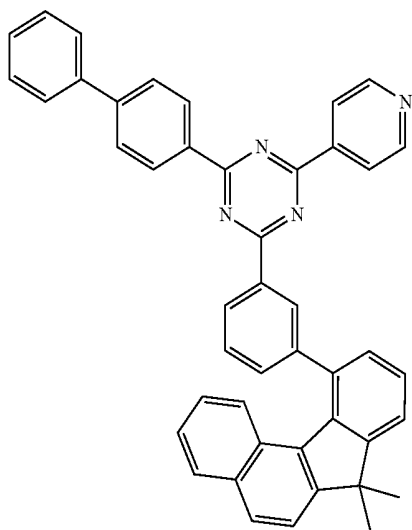
251



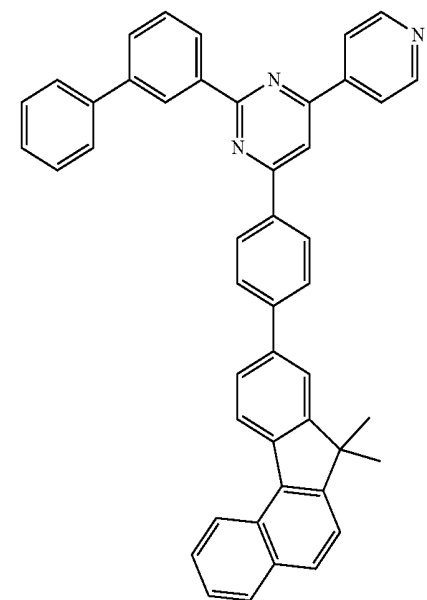
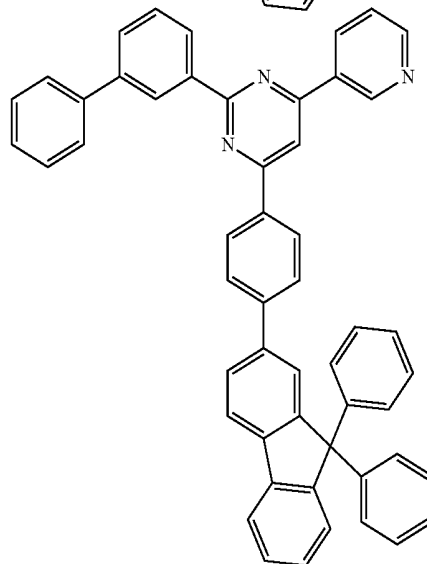
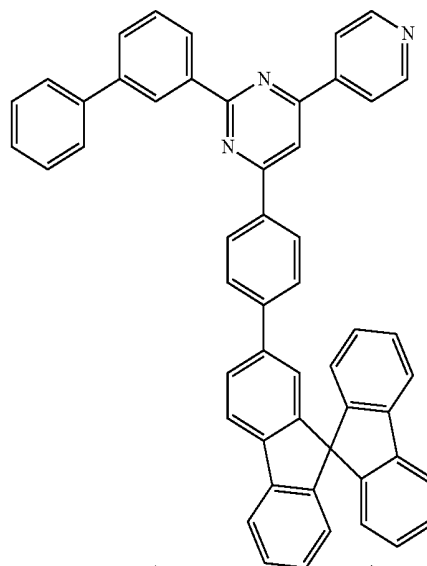
253



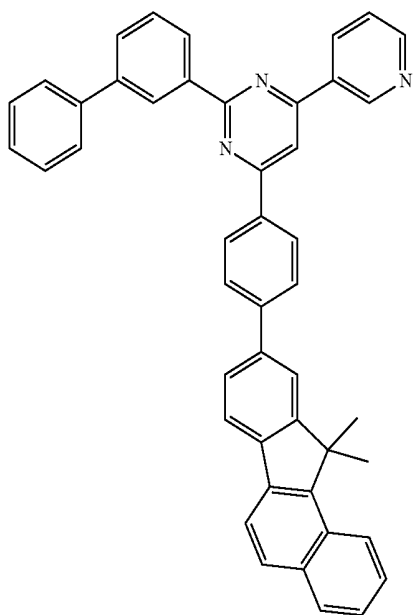
-continued



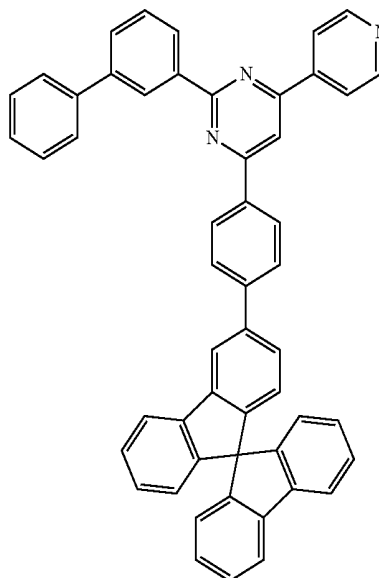
-continued



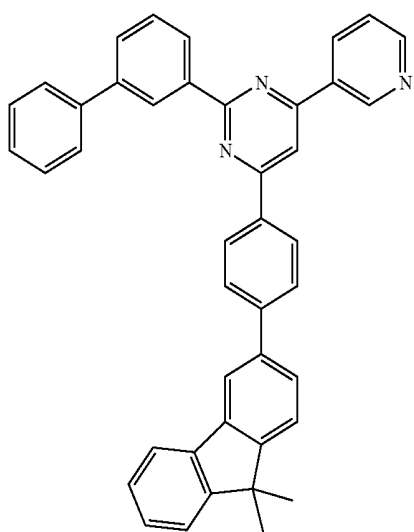
-continued



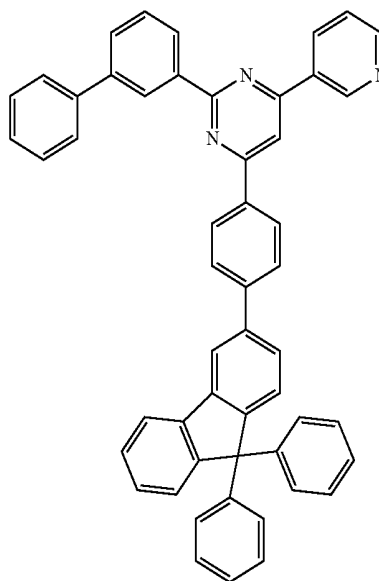
-continued



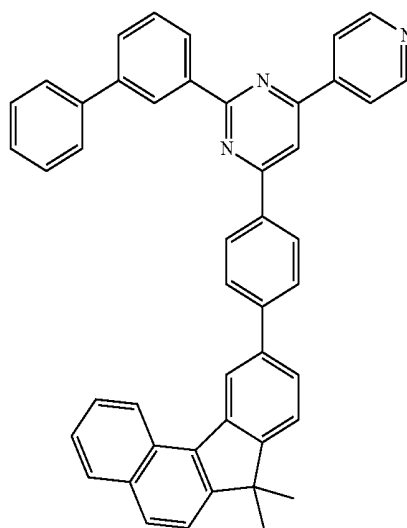
261



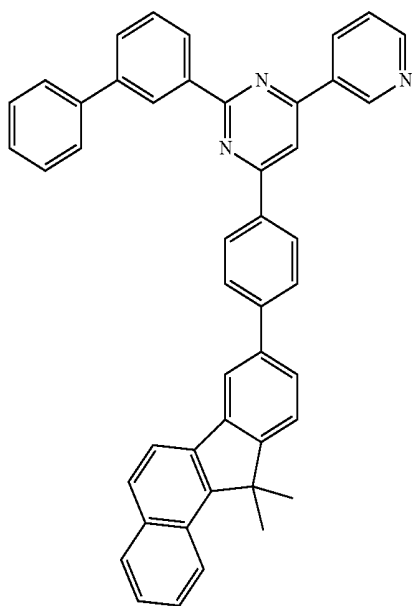
263



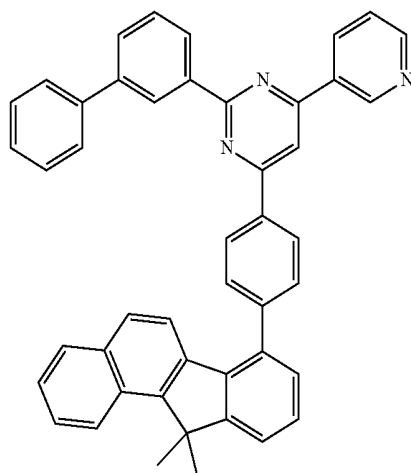
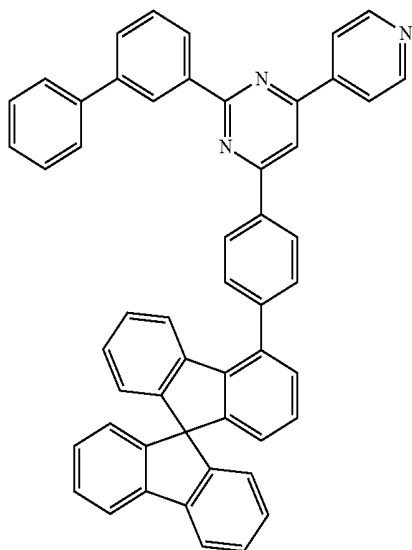
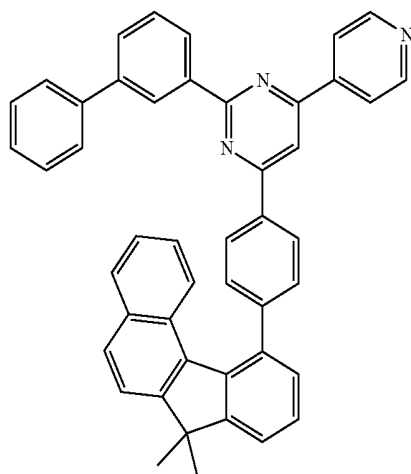
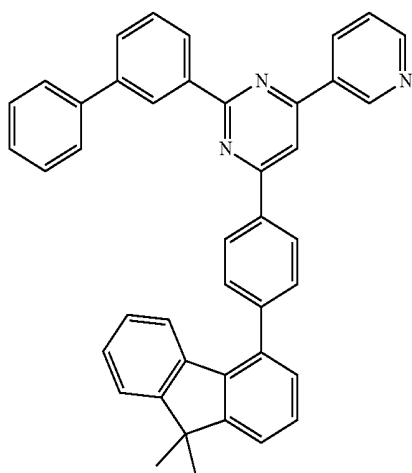
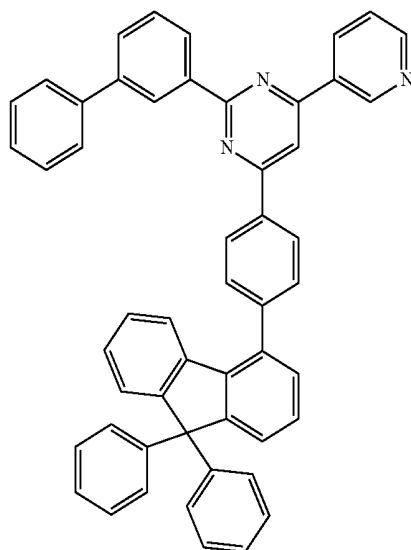
264



-continued

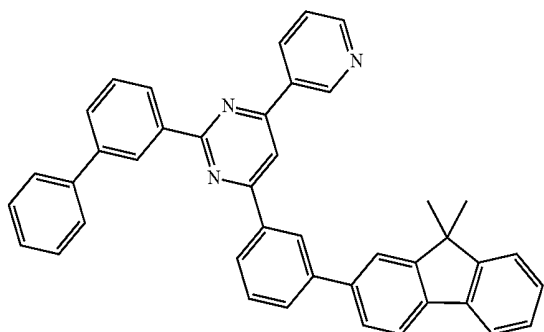


-continued

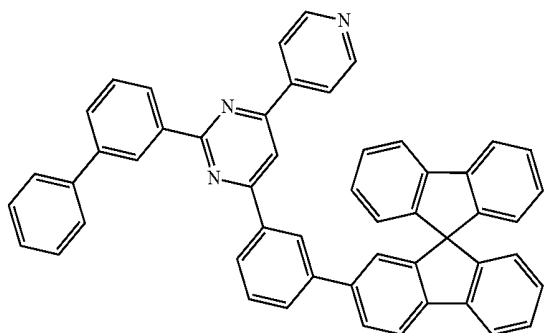


-continued

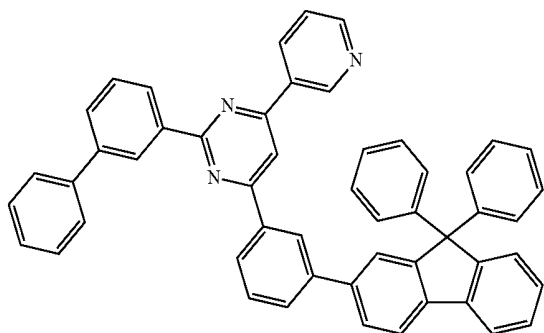
271



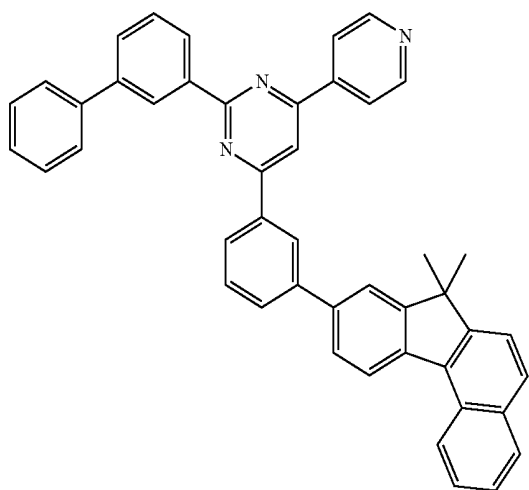
272



273

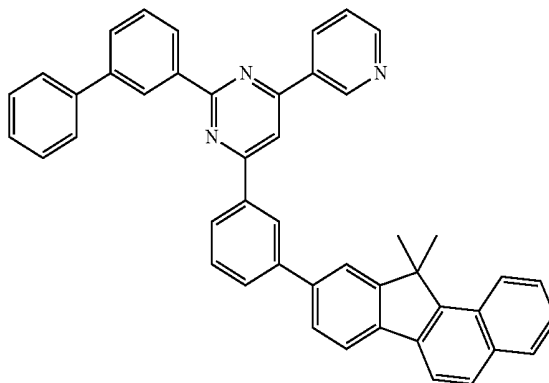


274

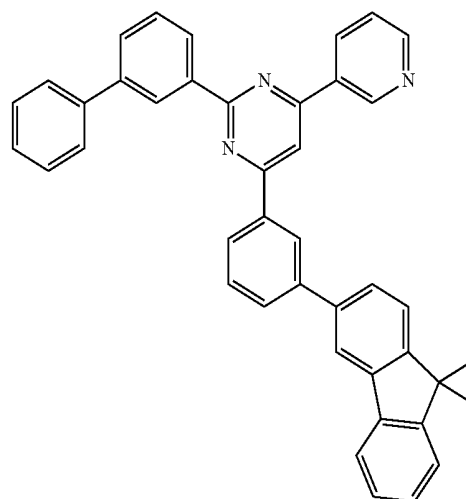


-continued

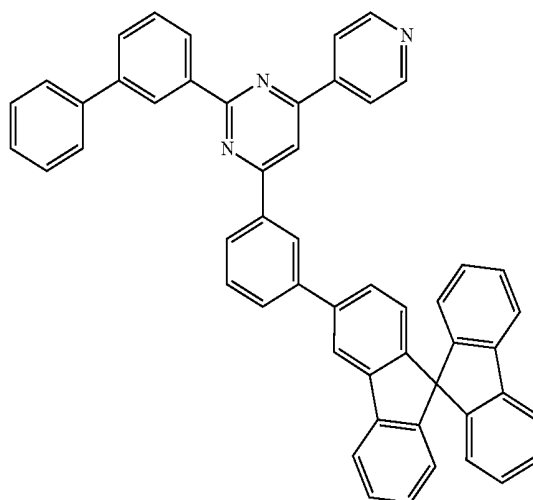
275



276

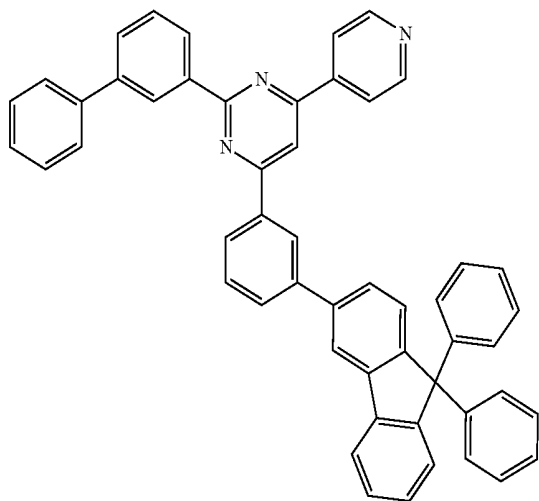


277



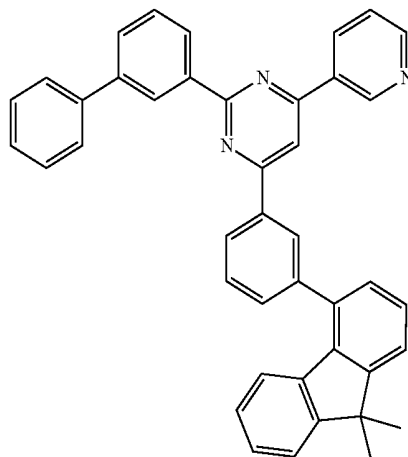
-continued

278

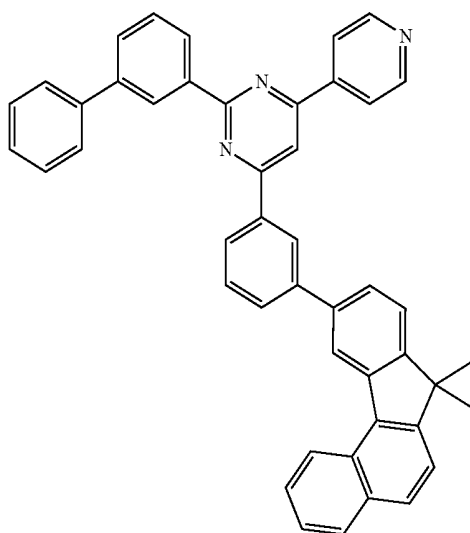


-continued

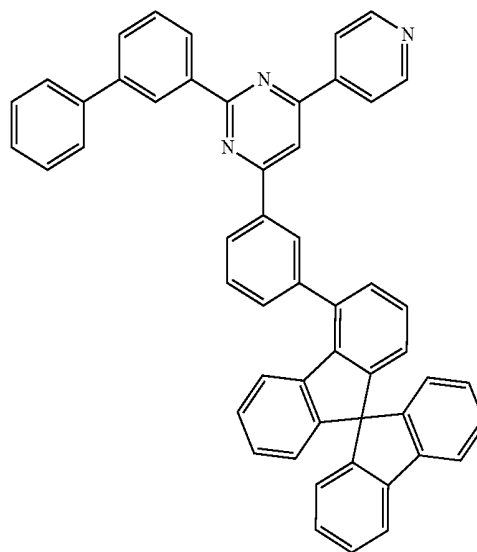
281



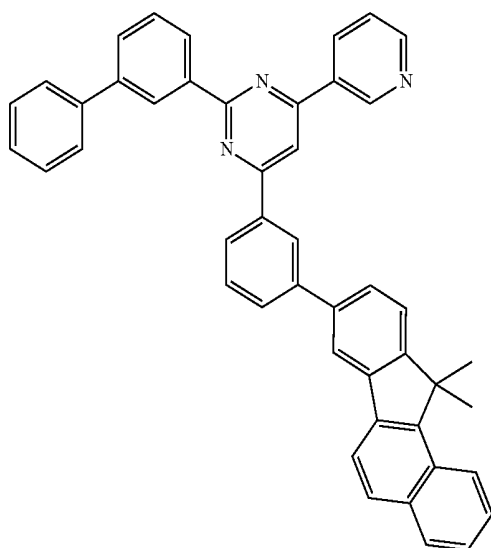
279



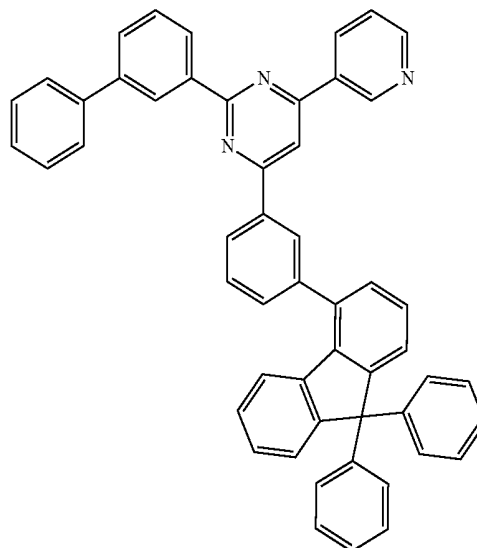
282



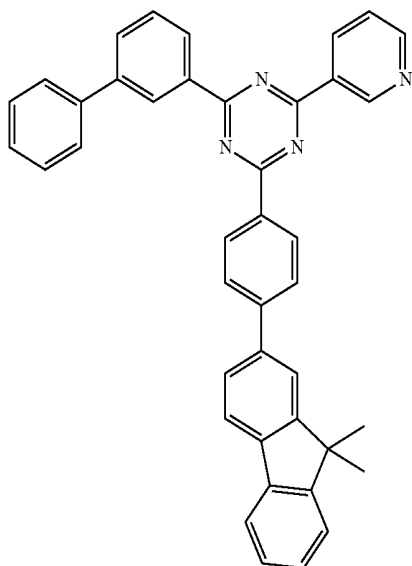
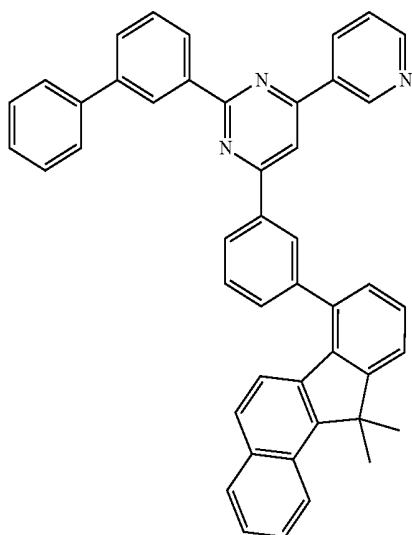
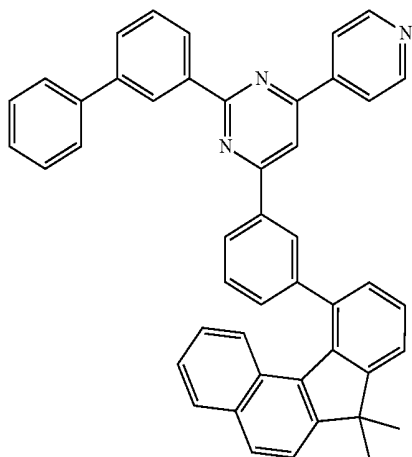
280



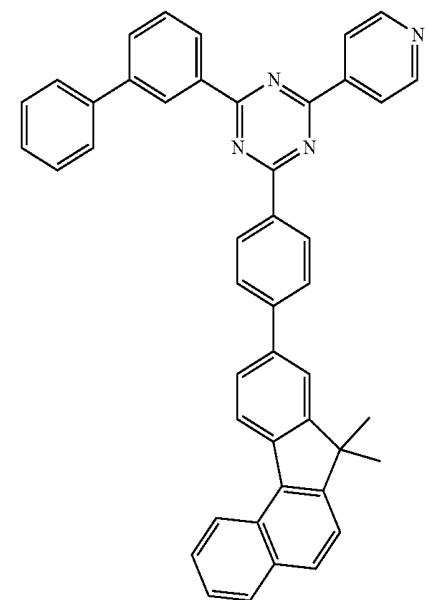
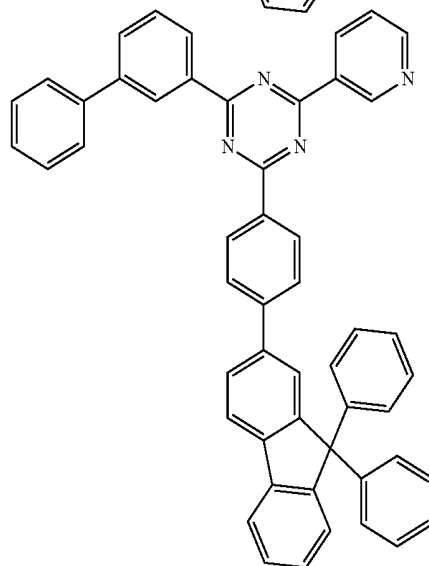
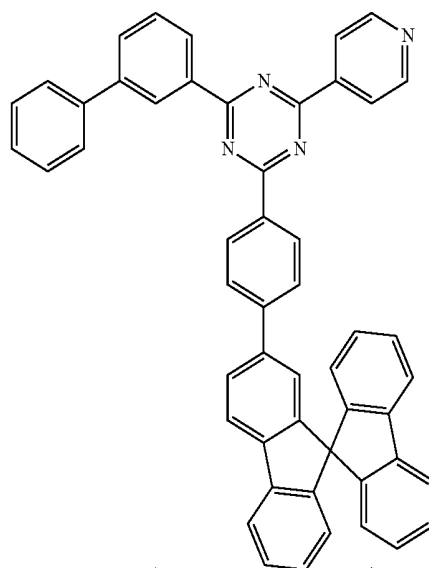
283



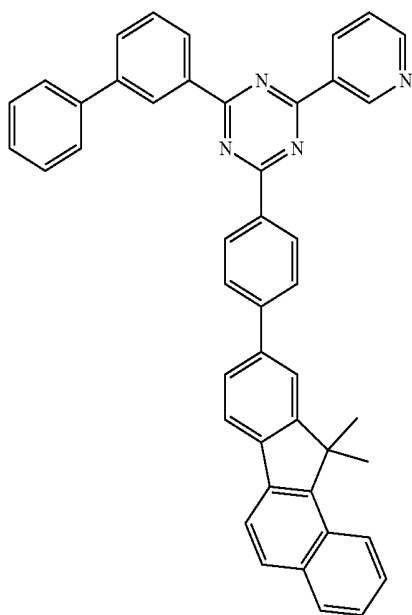
-continued



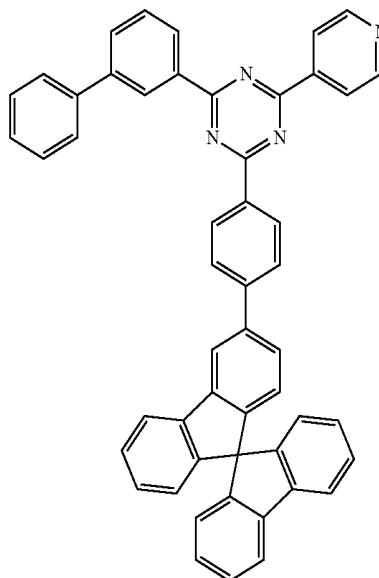
-continued



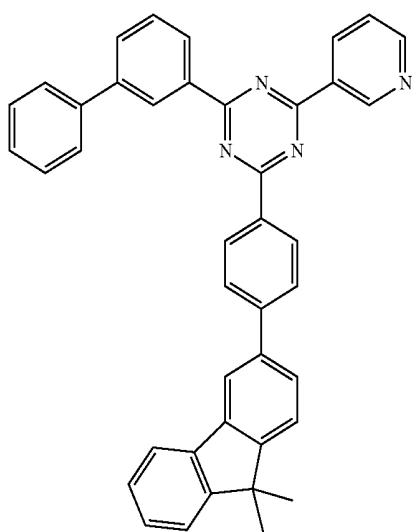
-continued



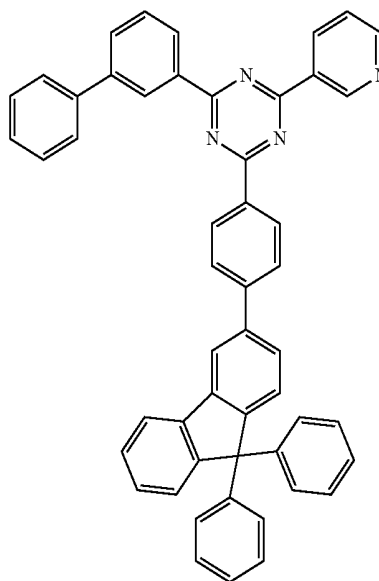
-continued



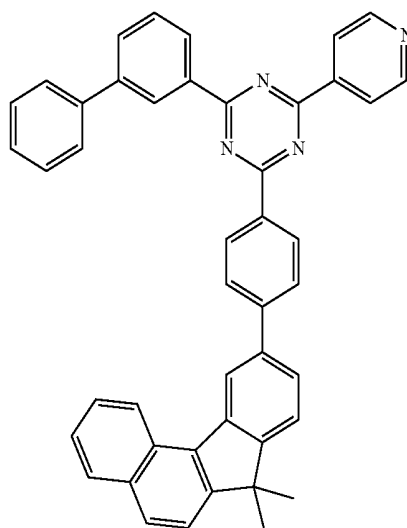
291



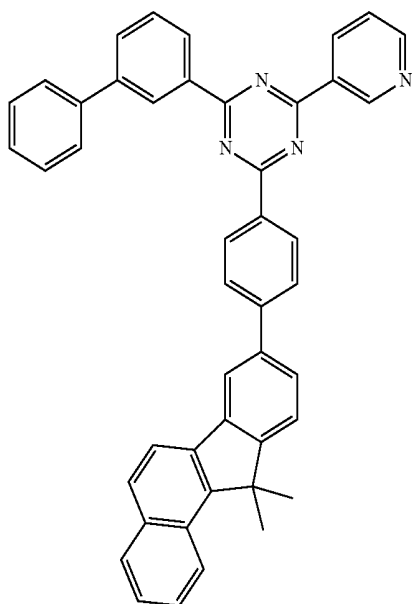
293



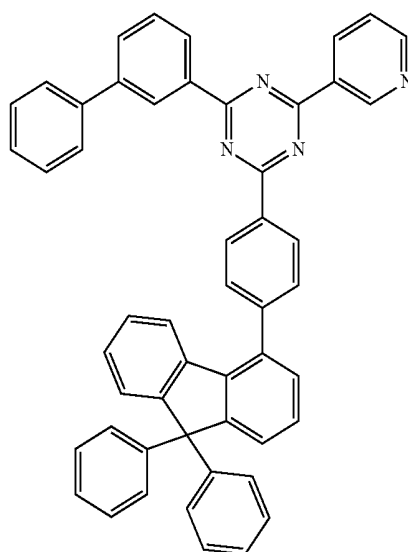
294



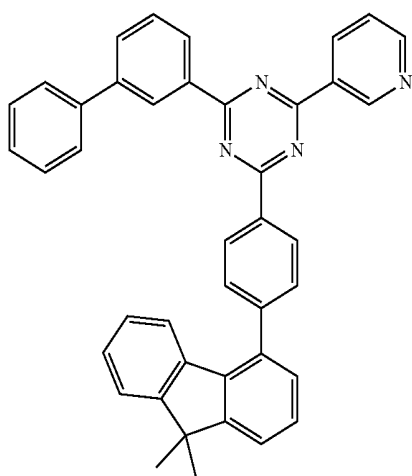
-continued



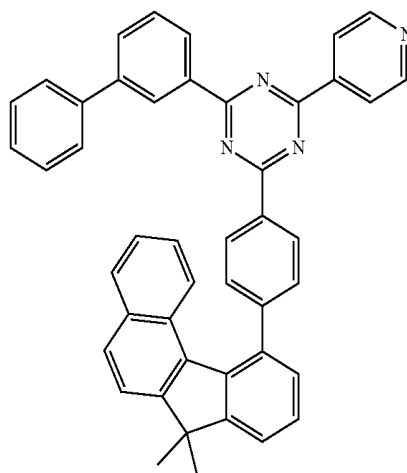
-continued



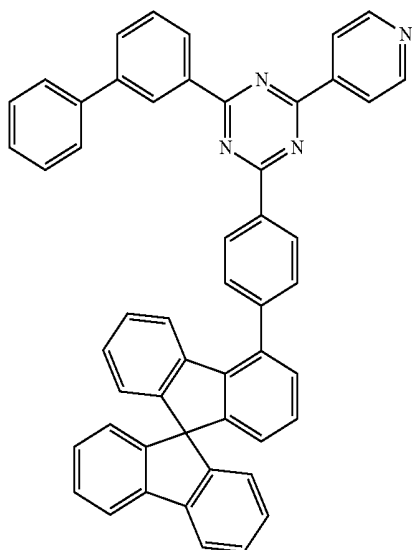
296



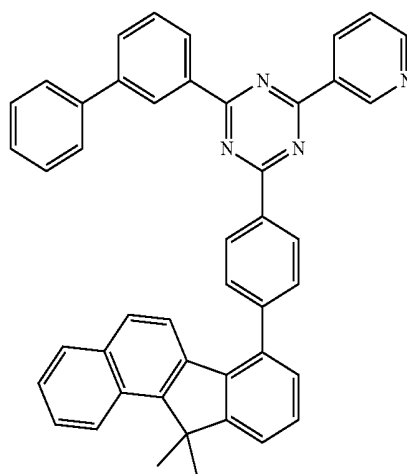
299



297

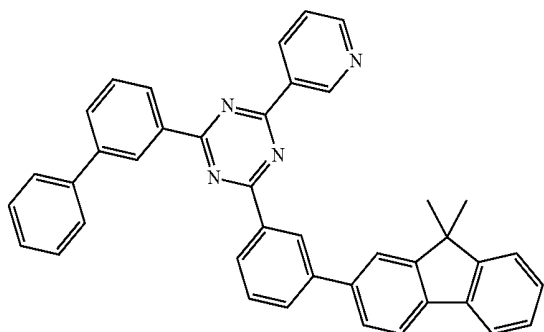


300

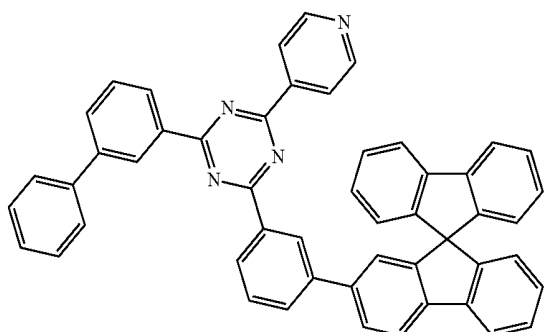


-continued

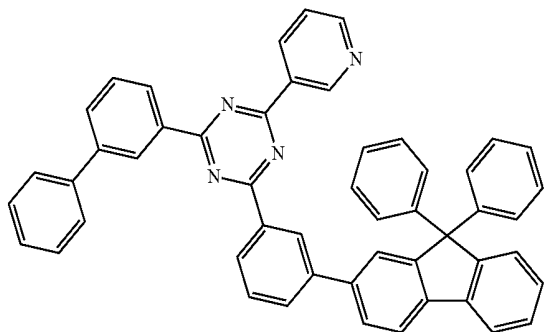
301



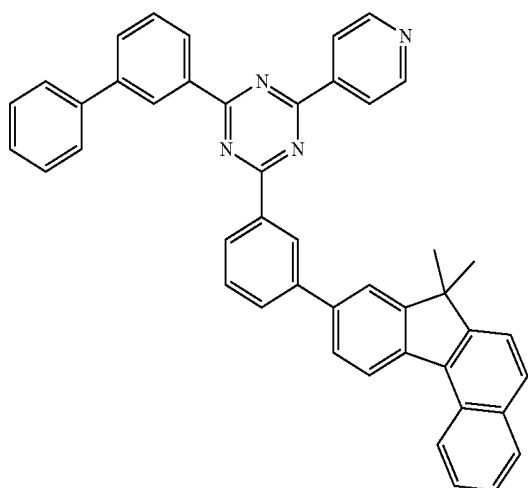
302



303

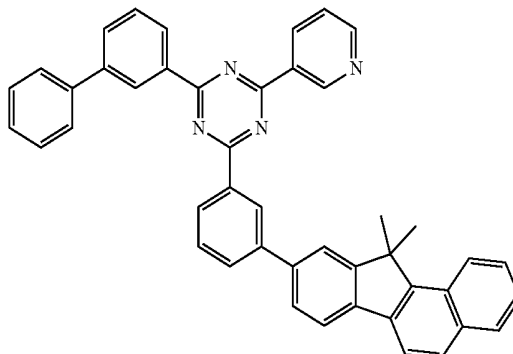


304

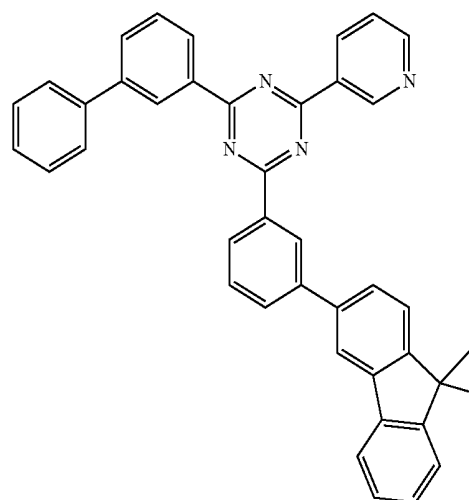


-continued

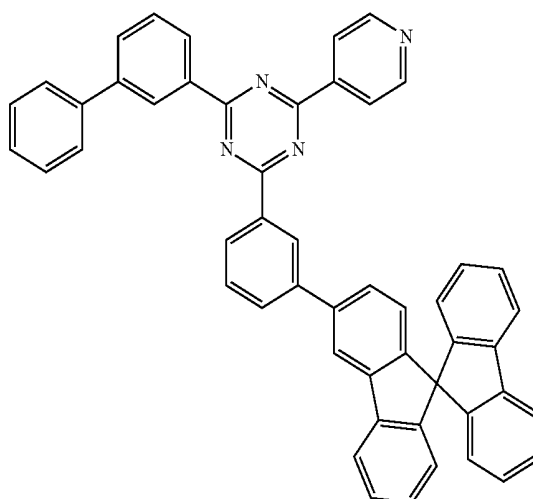
305



306

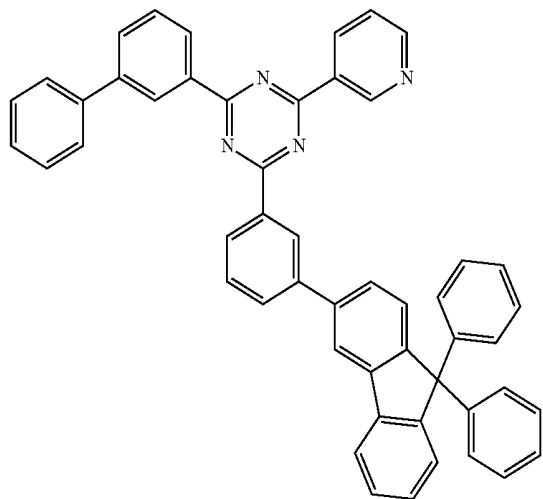


307



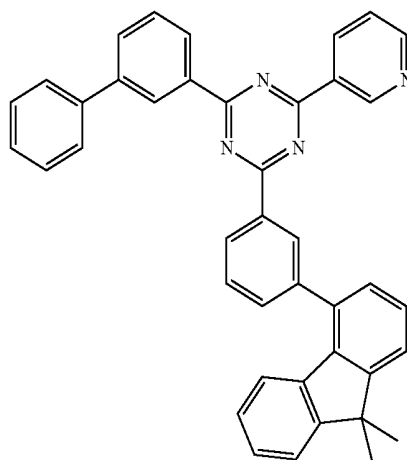
-continued

308

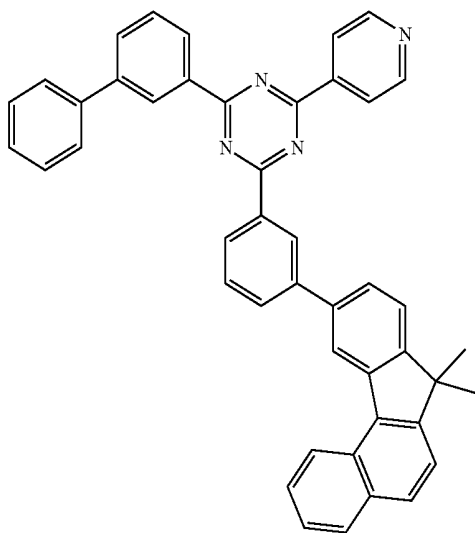


-continued

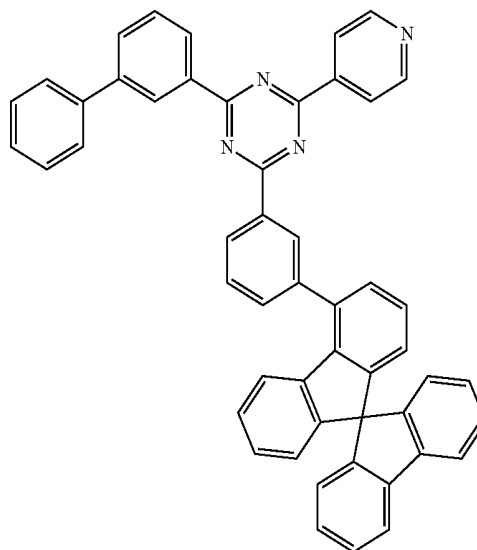
311



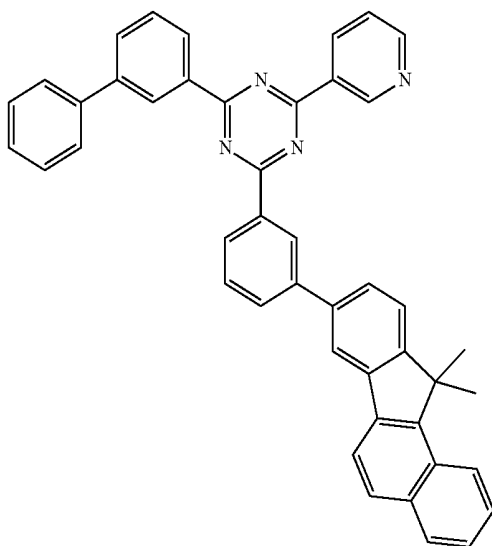
309



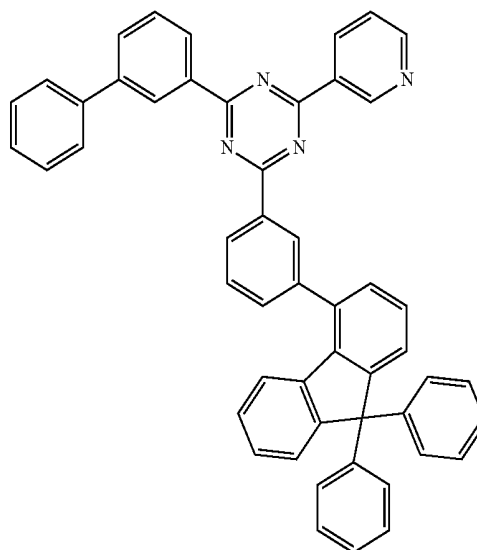
312



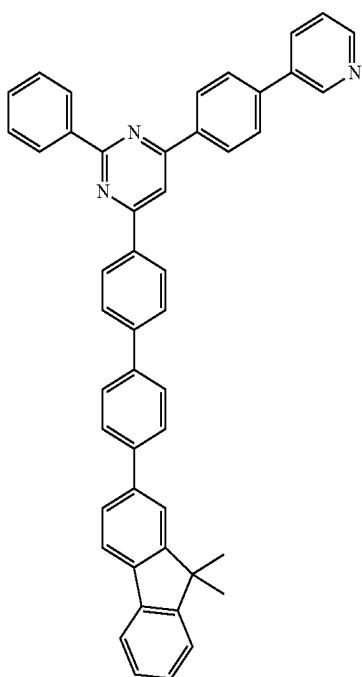
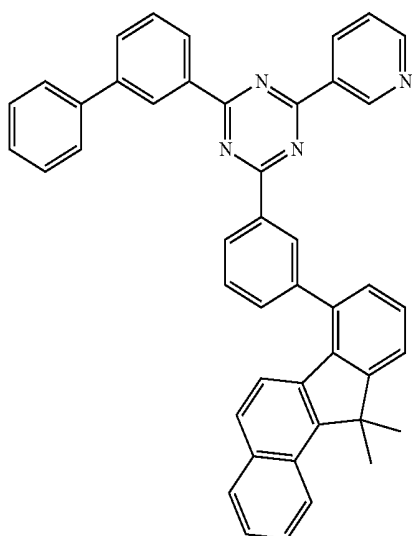
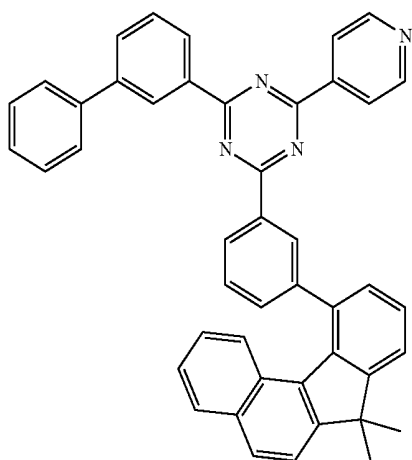
310



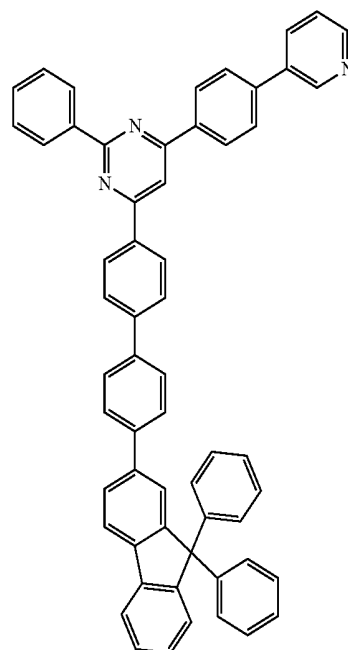
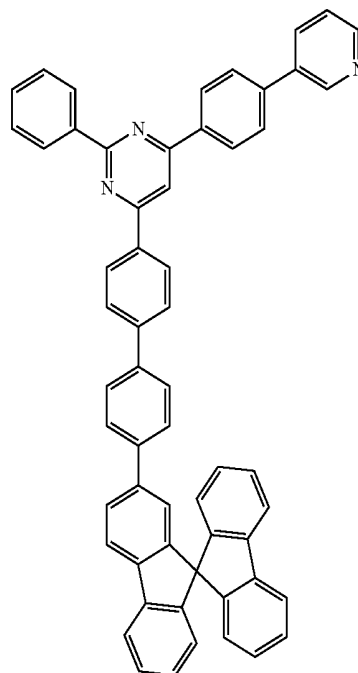
313



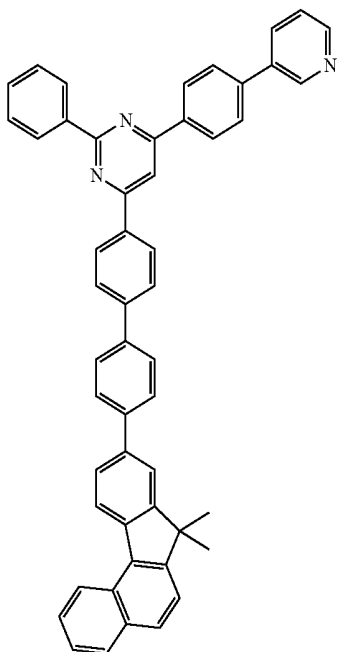
-continued



-continued

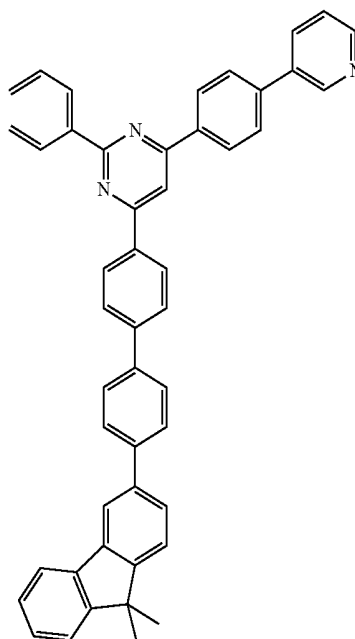


-continued



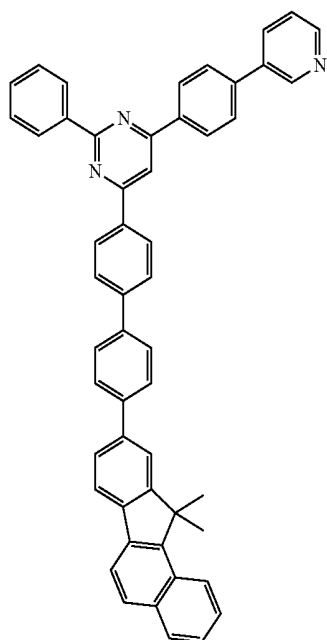
319

-continued

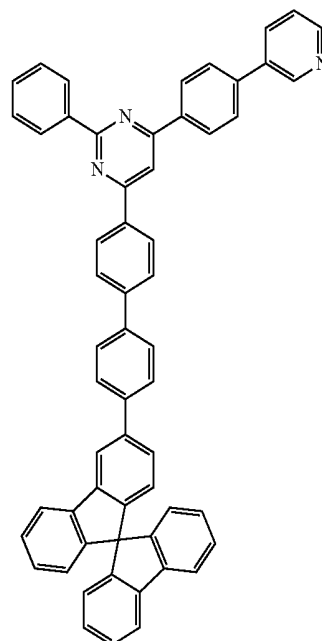


321

320

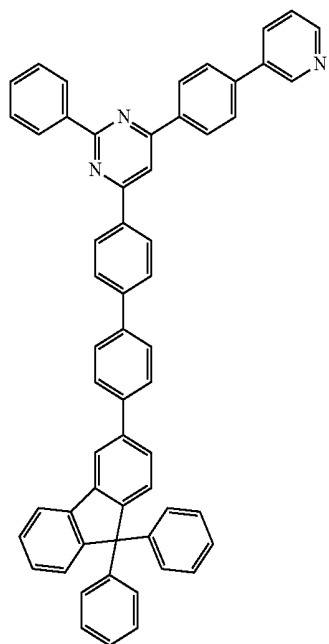


322



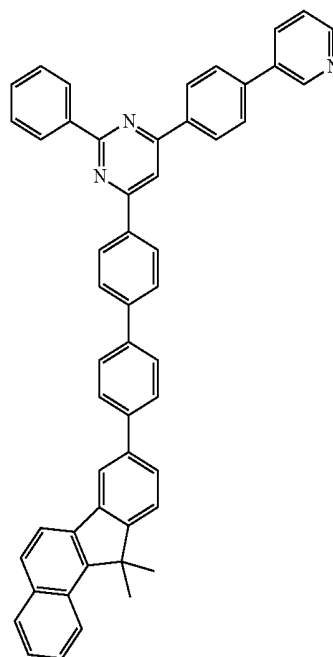
-continued

323

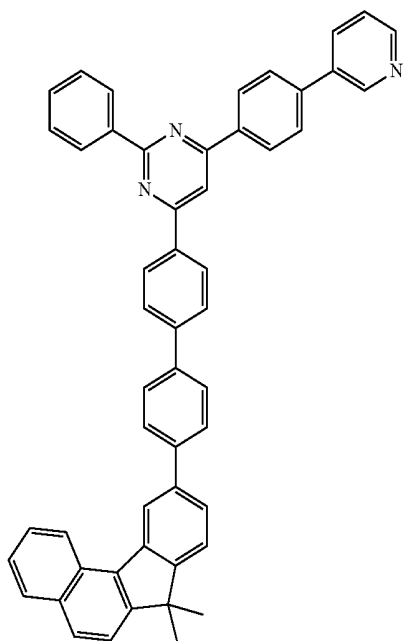


-continued

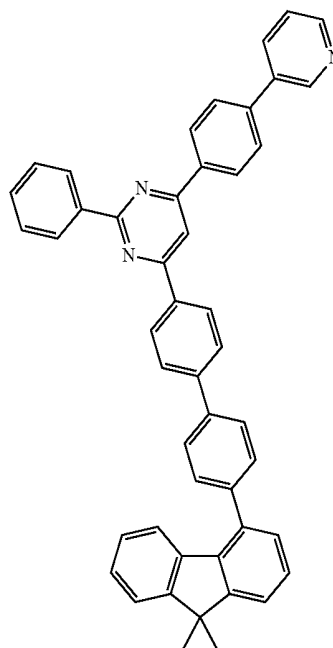
325



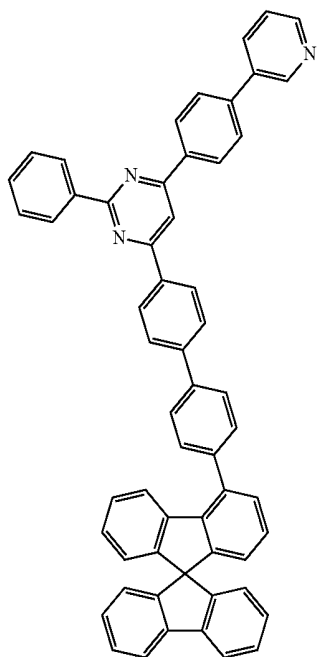
324



326

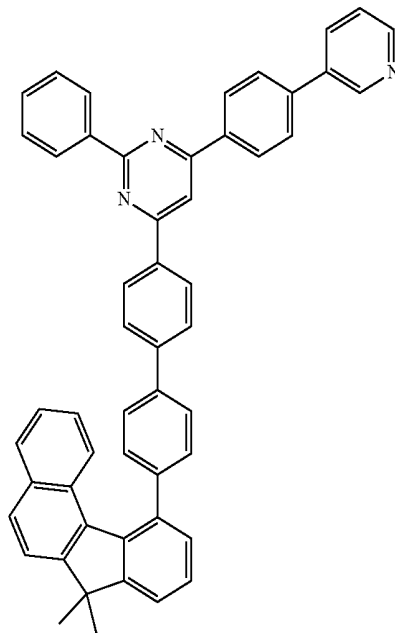


-continued



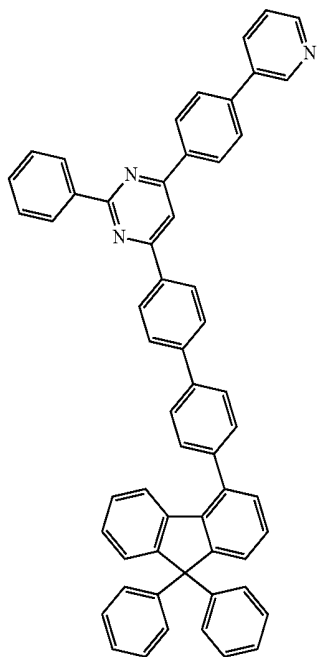
327

-continued

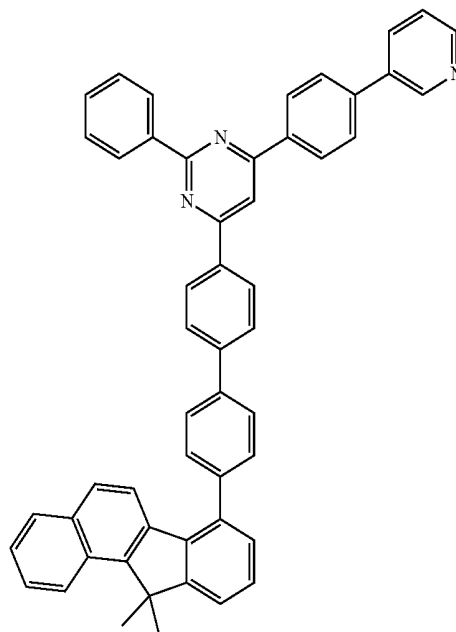


329

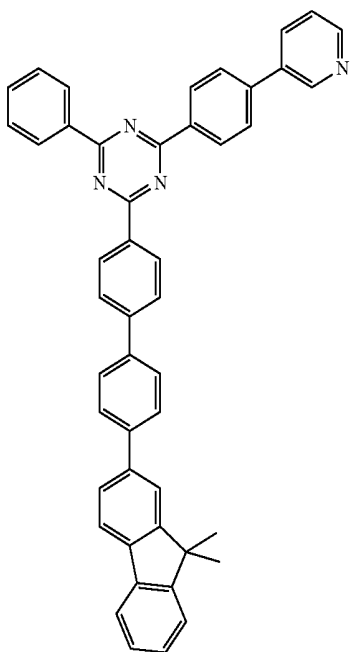
328



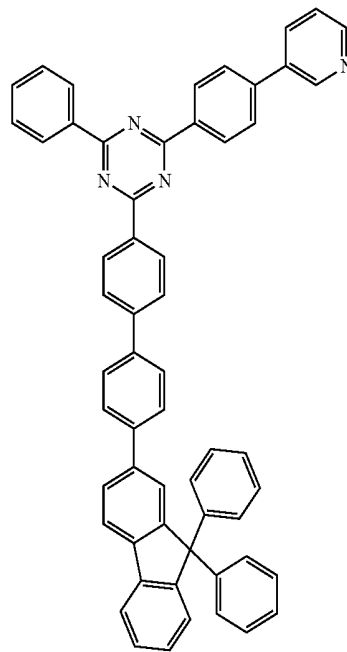
330



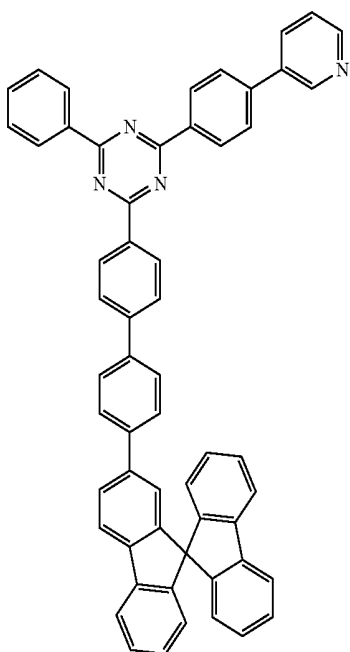
-continued



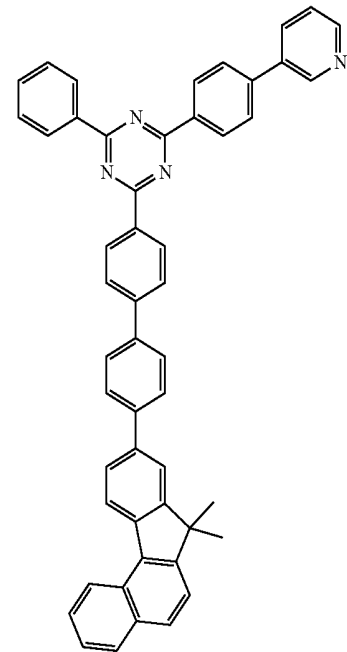
-continued



332

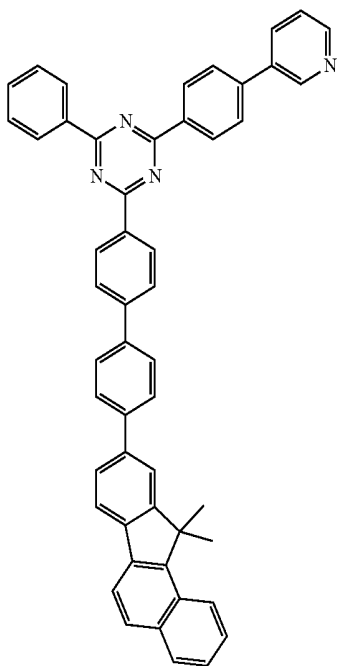


334



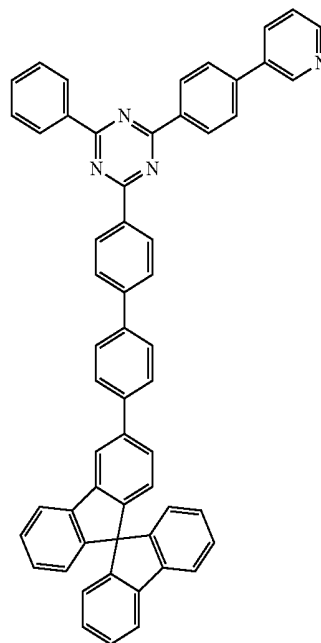
-continued

335

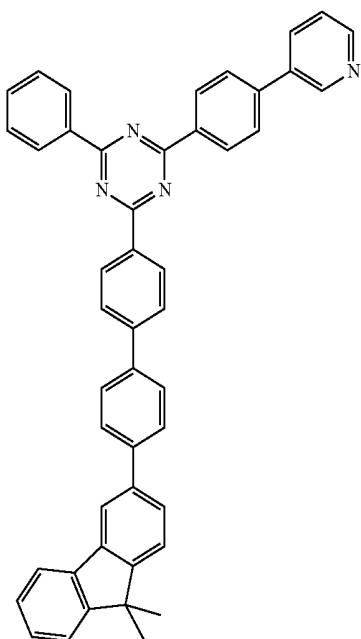


-continued

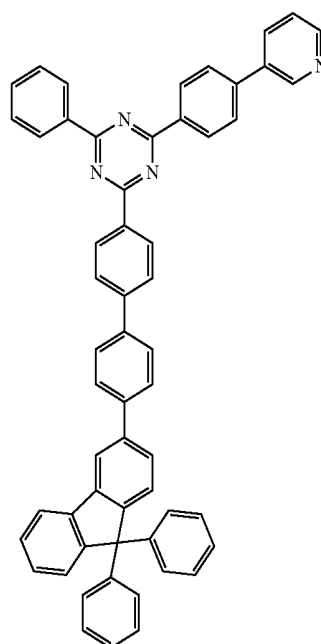
337



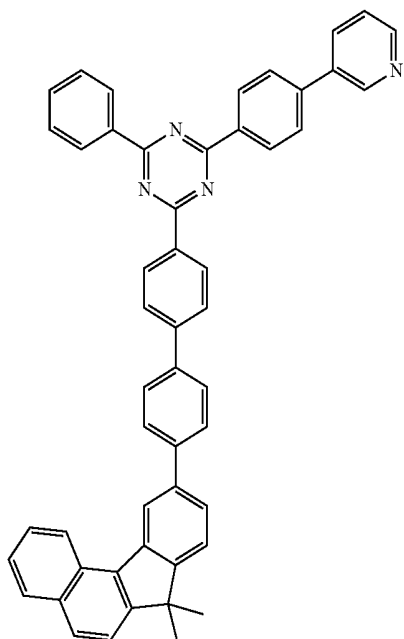
336



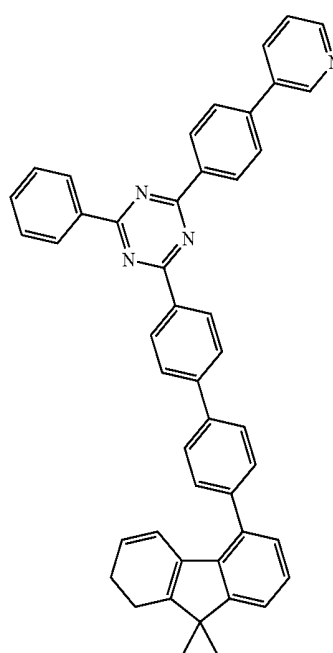
338



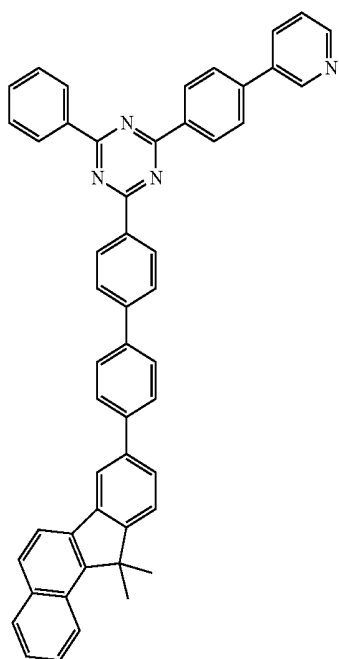
-continued



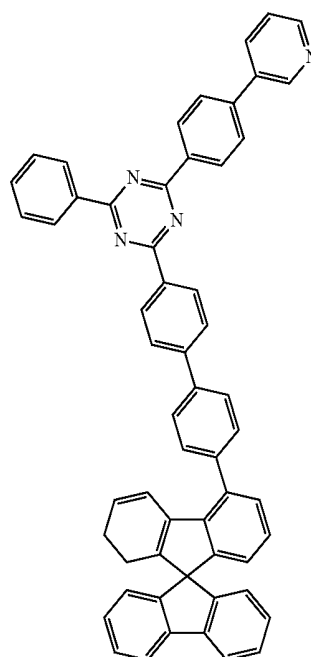
-continued



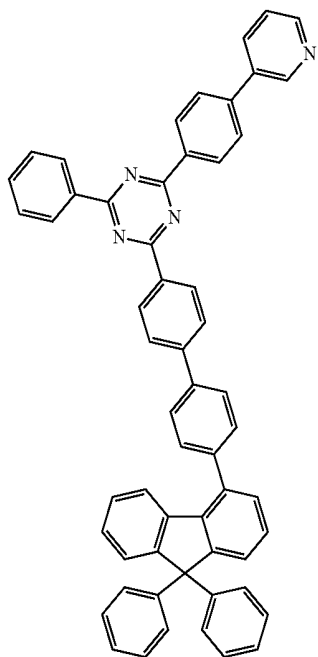
340



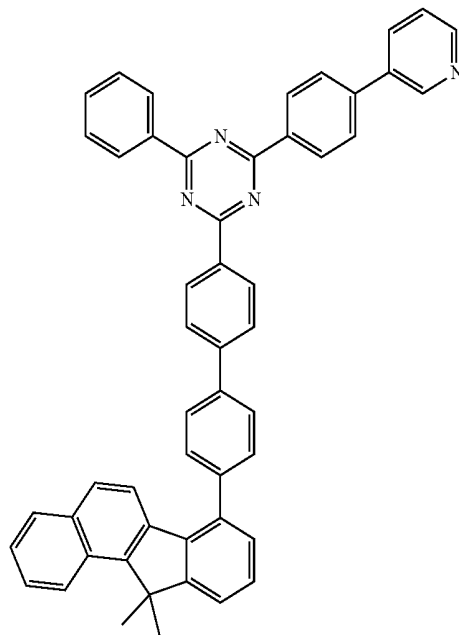
342



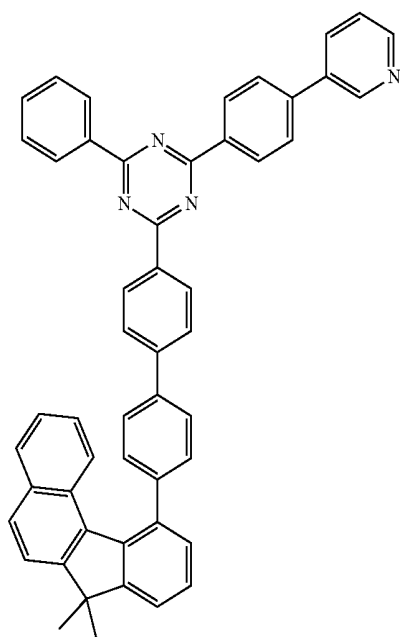
-continued



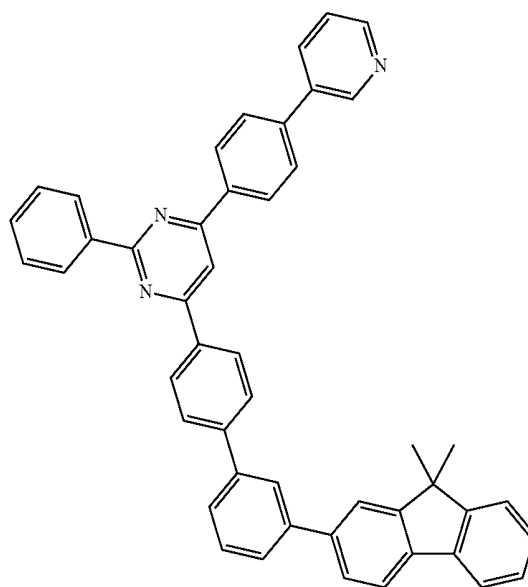
-continued



344

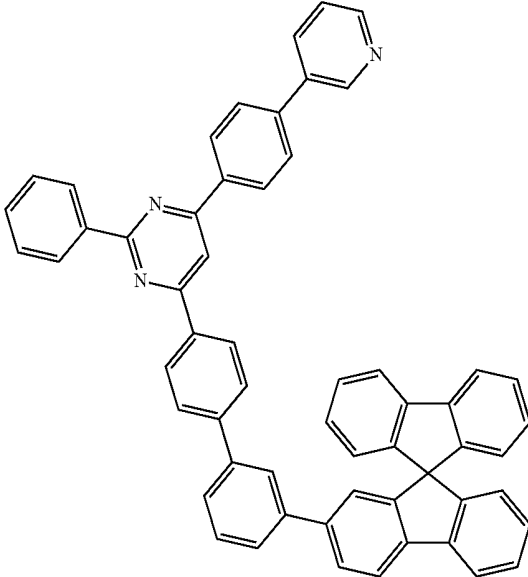


346



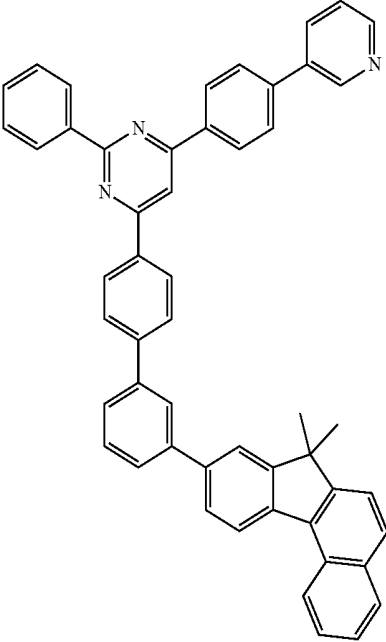
-continued

347

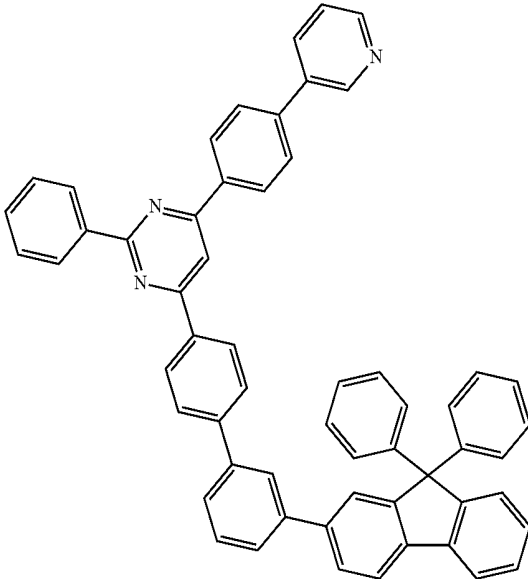


-continued

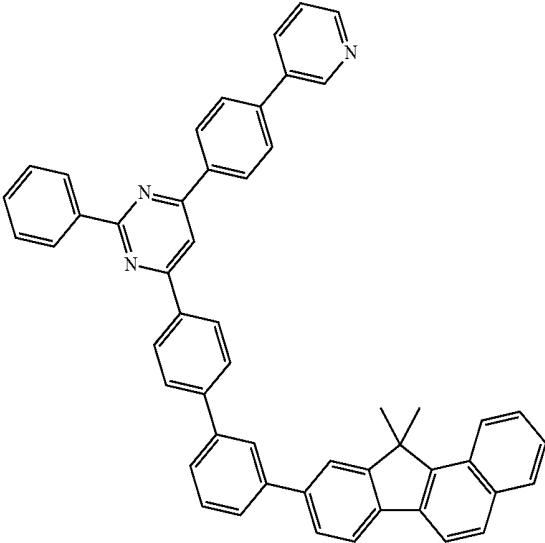
349



348

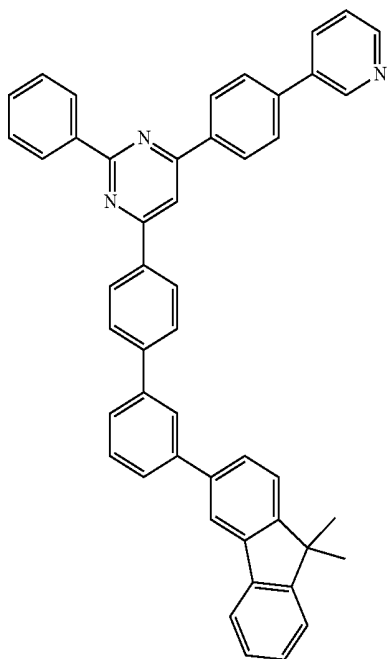


350



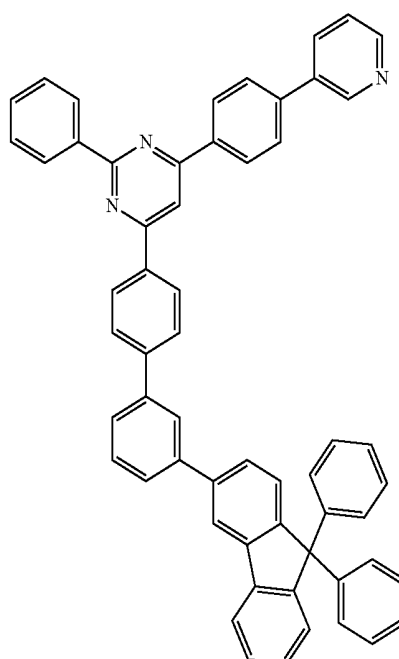
-continued

351

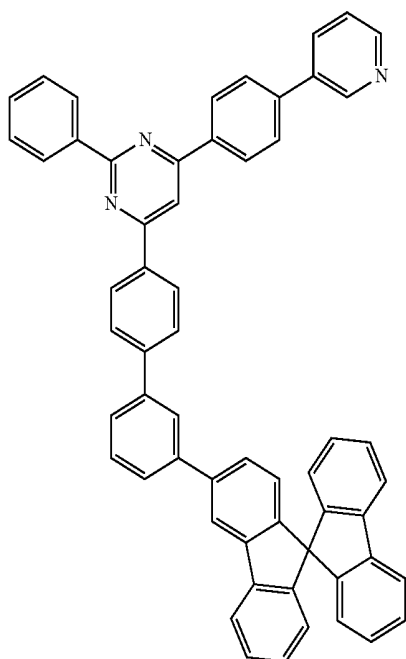


-continued

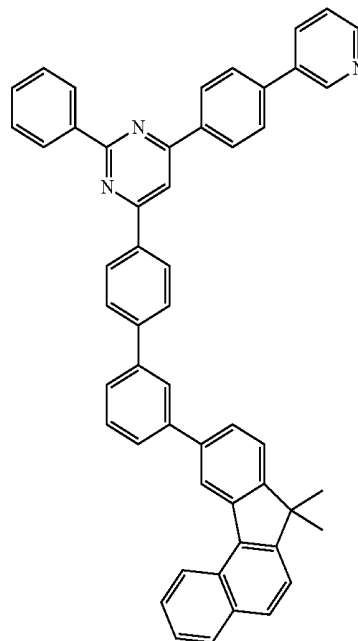
353



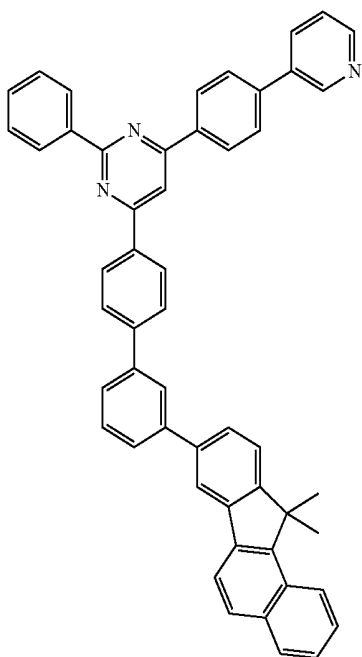
352



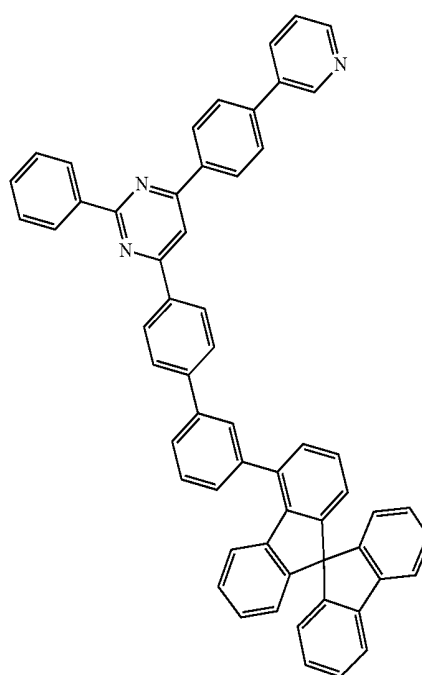
354



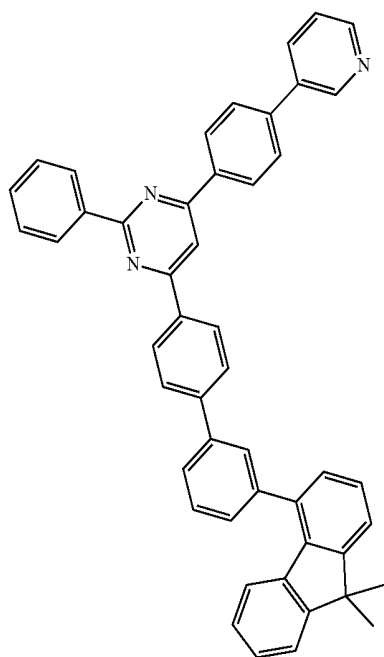
-continued



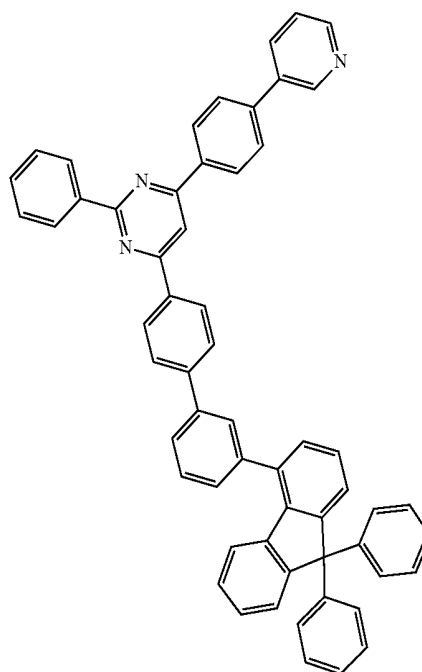
-continued



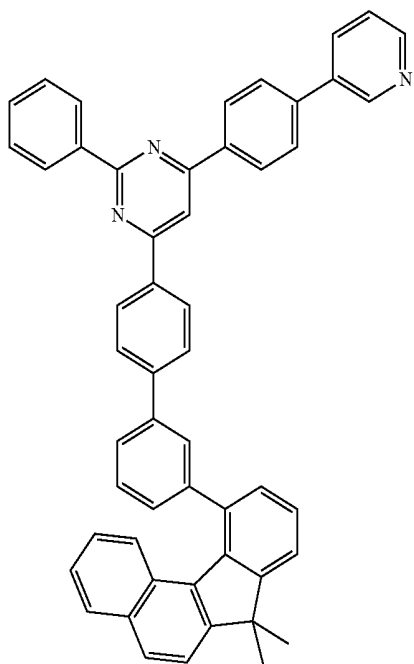
356



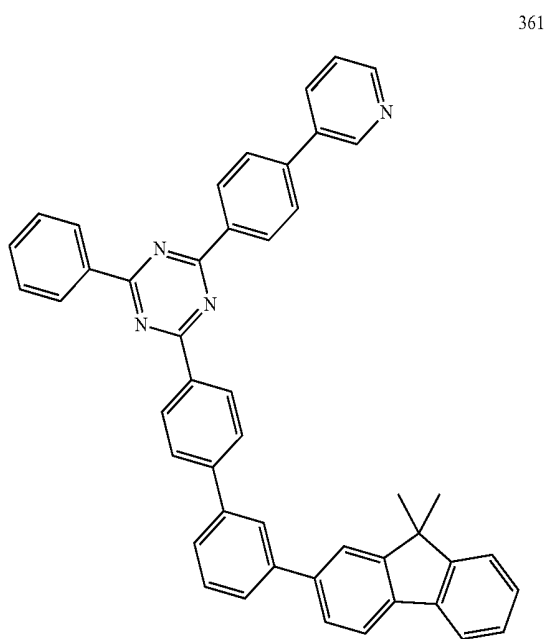
358



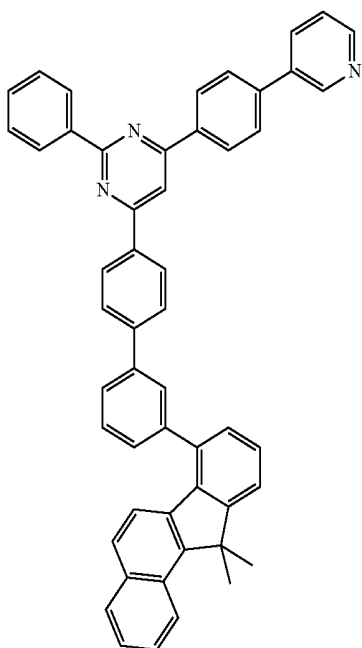
-continued



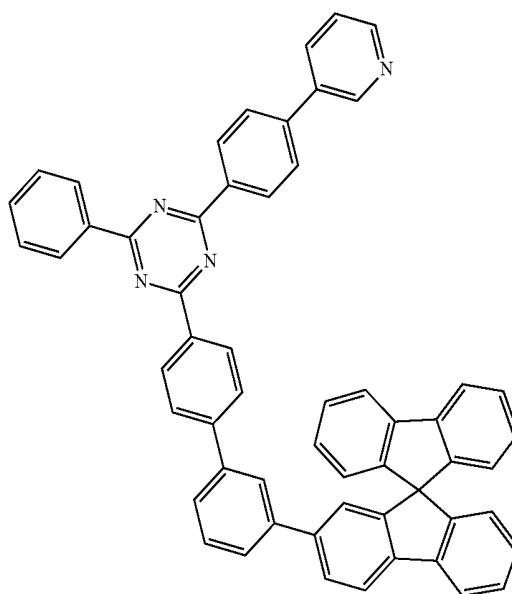
-continued



360

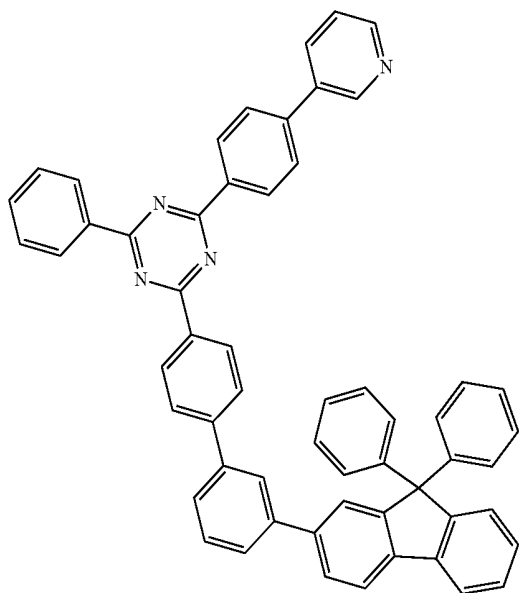


362



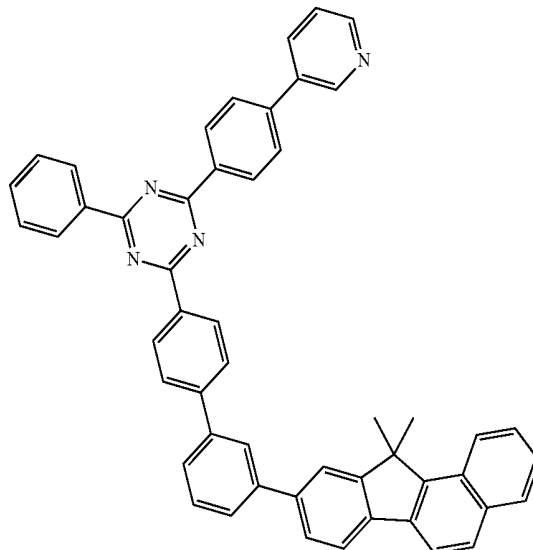
-continued

363

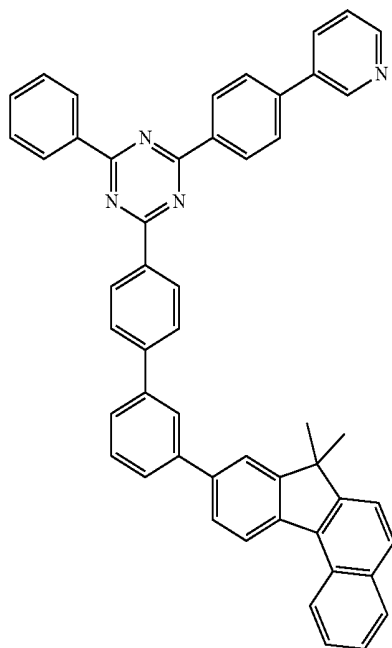


-continued

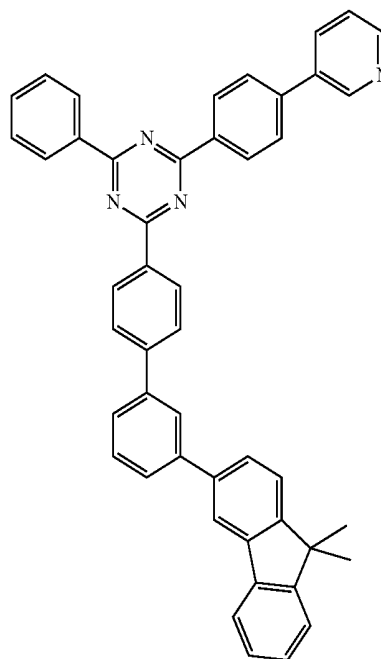
365



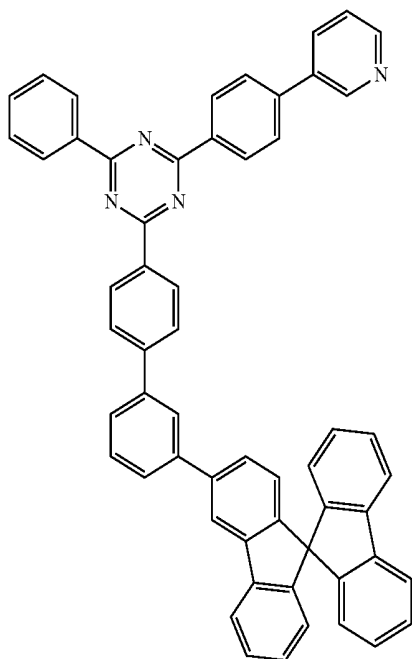
364



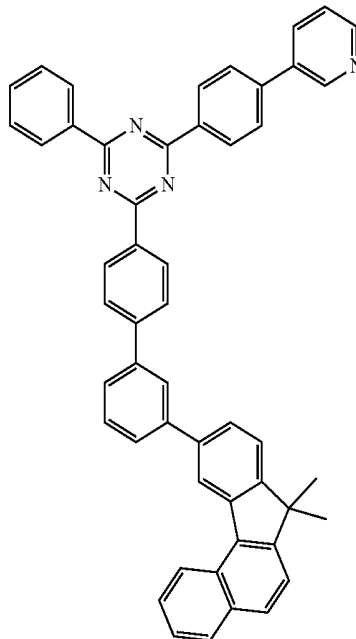
366



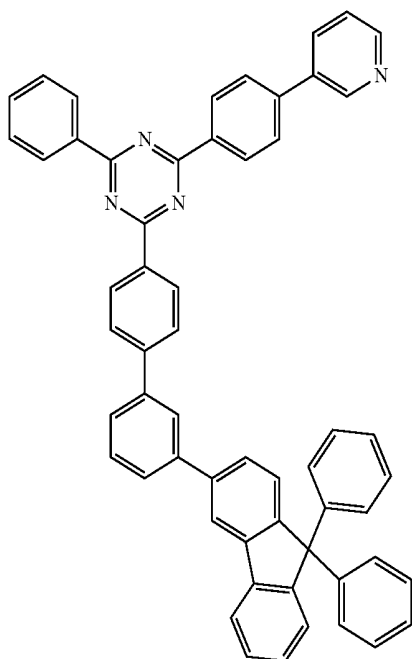
-continued



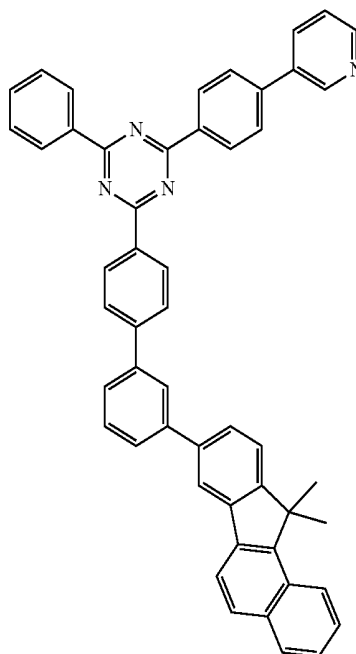
-continued



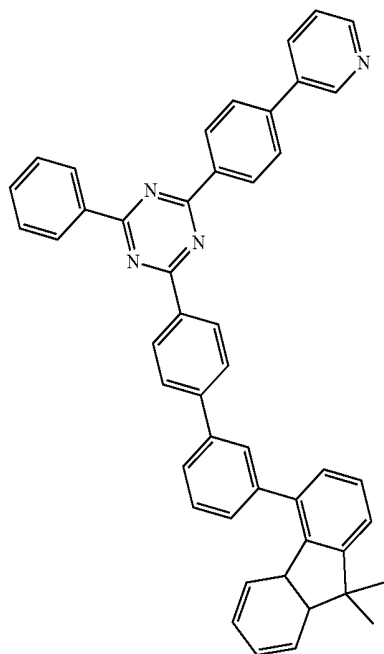
368



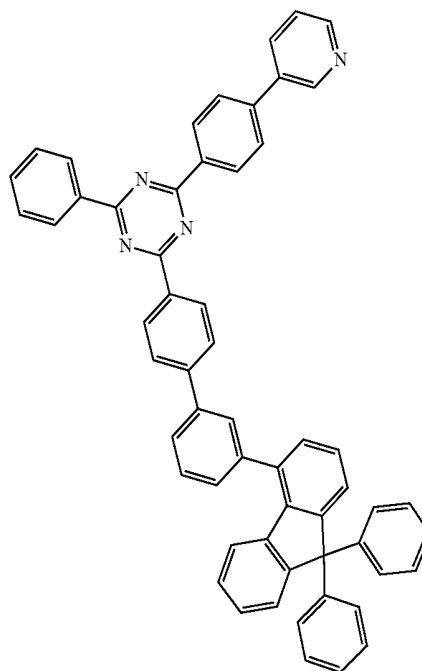
370



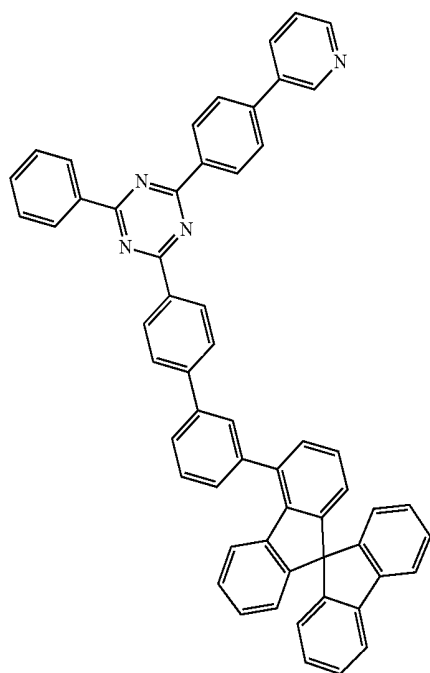
-continued



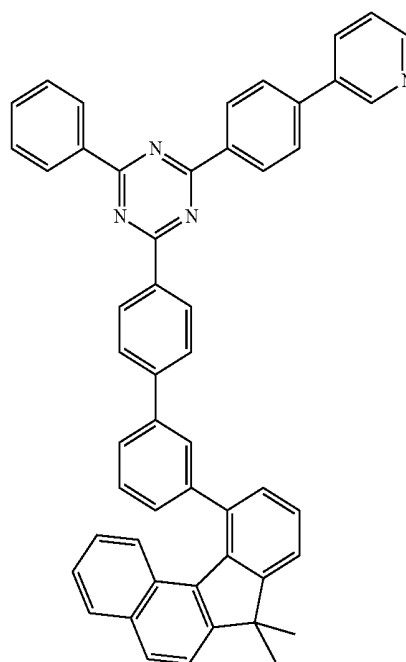
-continued



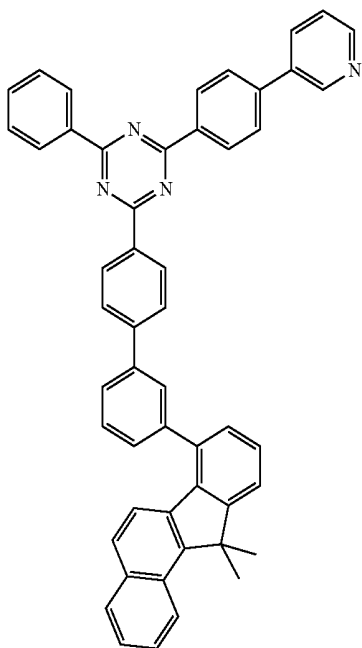
372



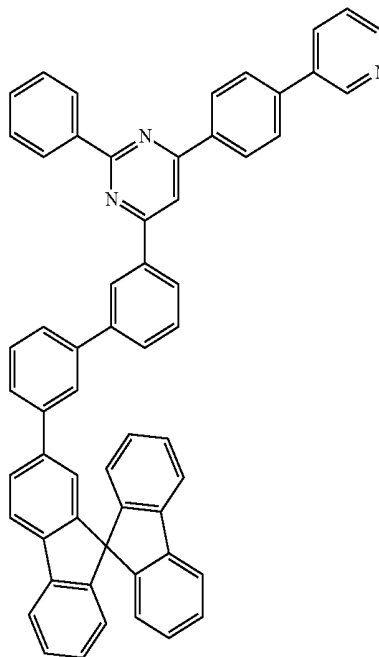
374



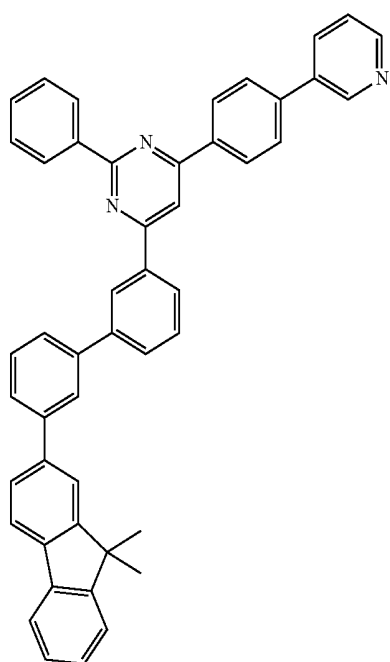
-continued



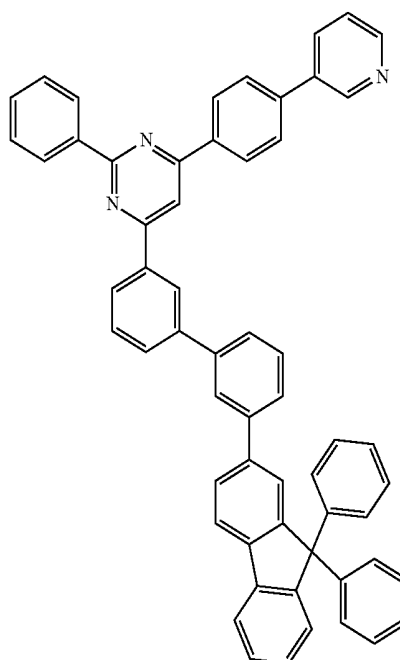
-continued



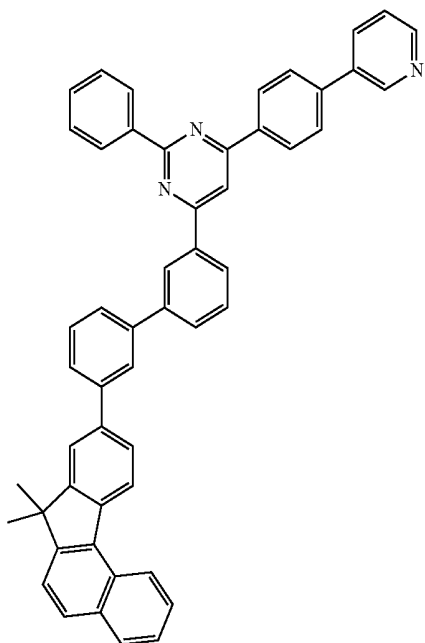
376



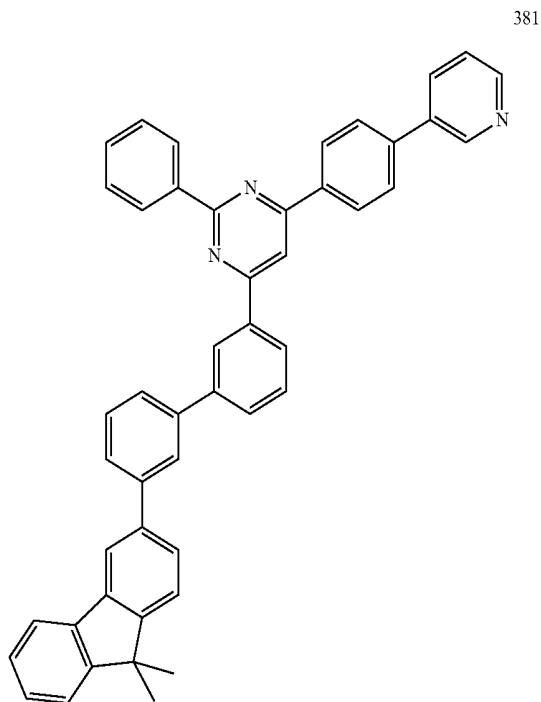
378



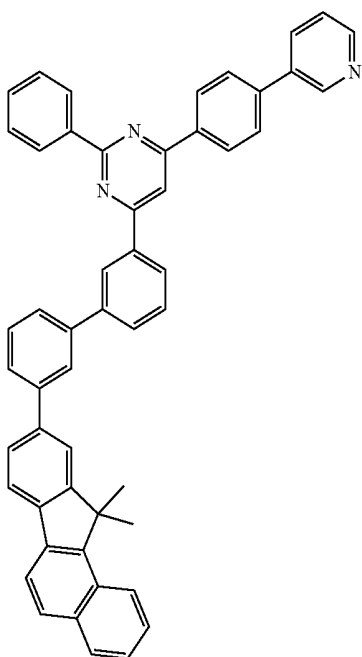
-continued



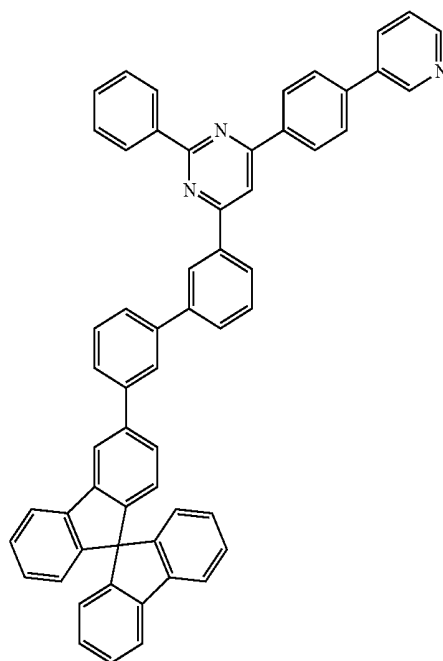
-continued



380

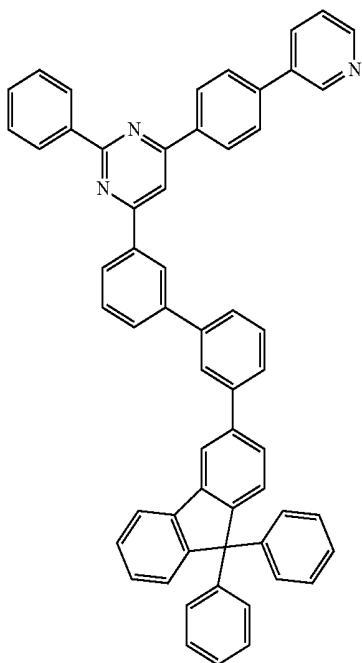


382



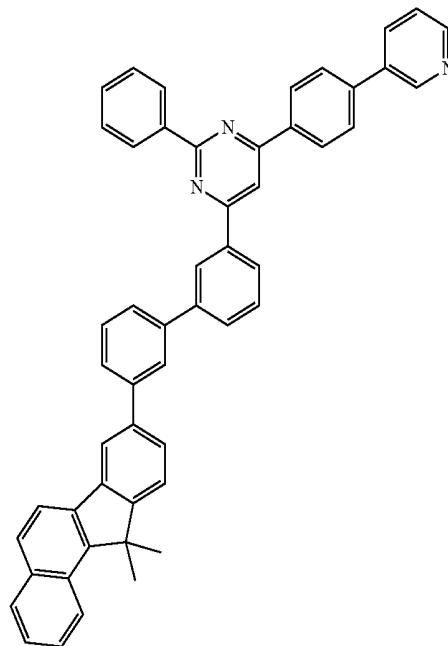
-continued

383

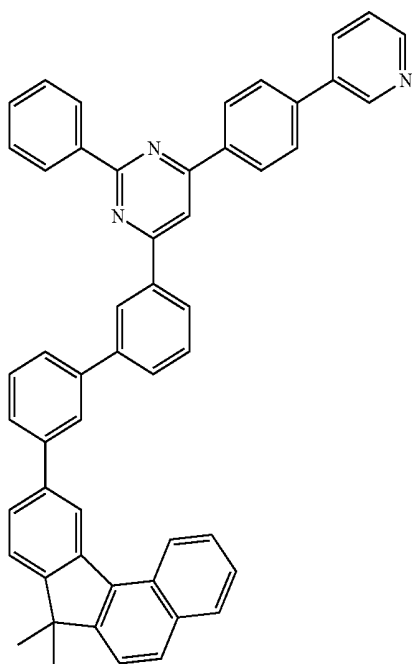


-continued

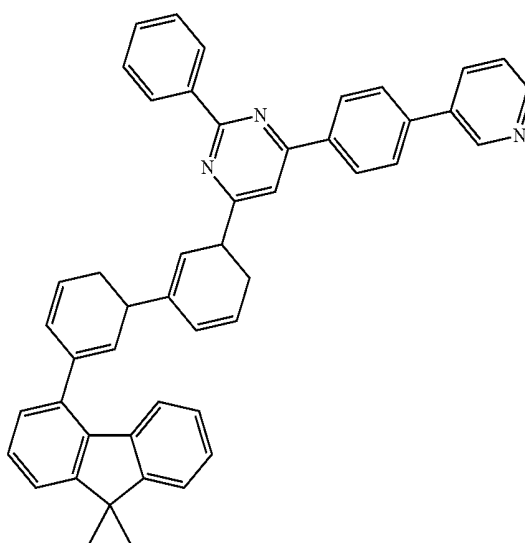
385



384

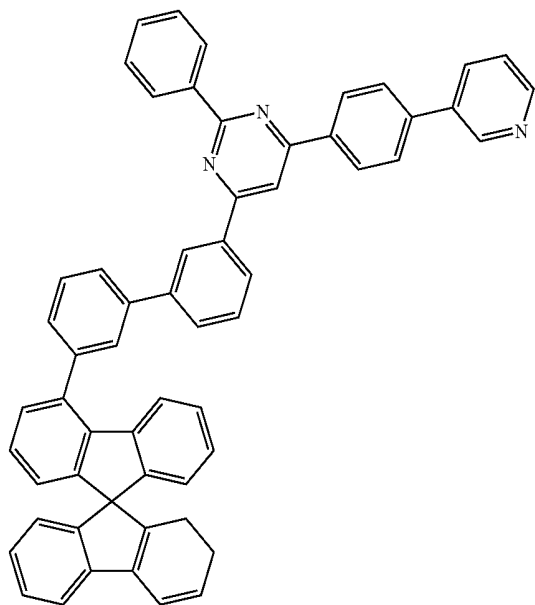


386



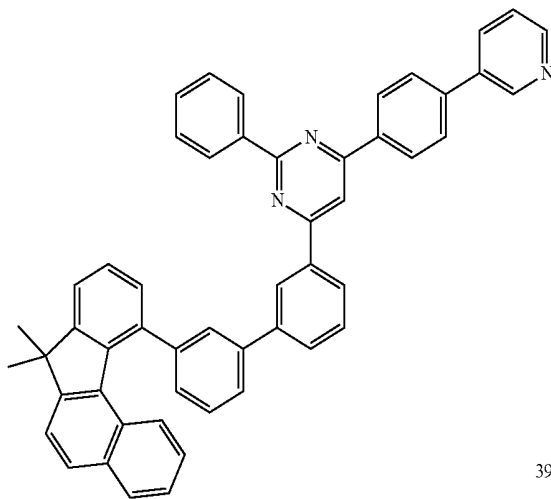
-continued

387

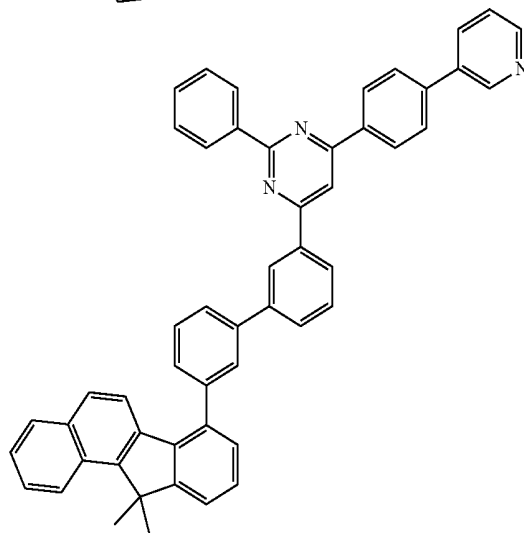


-continued

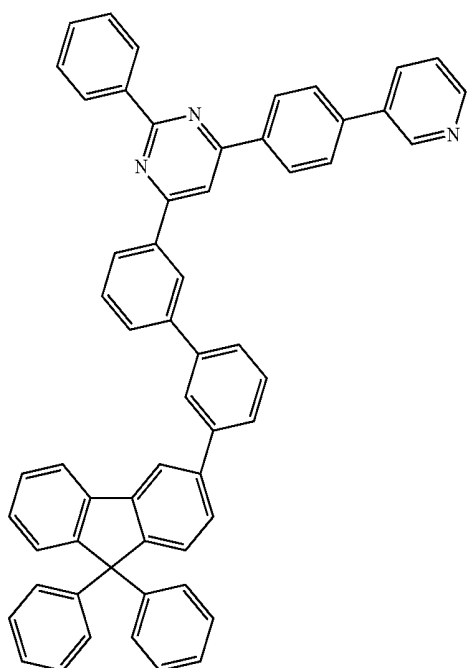
389



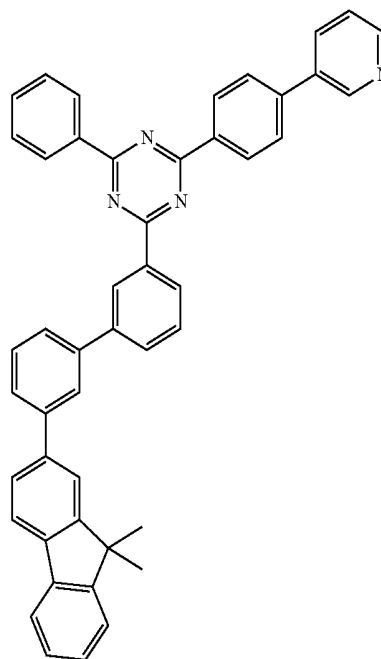
390



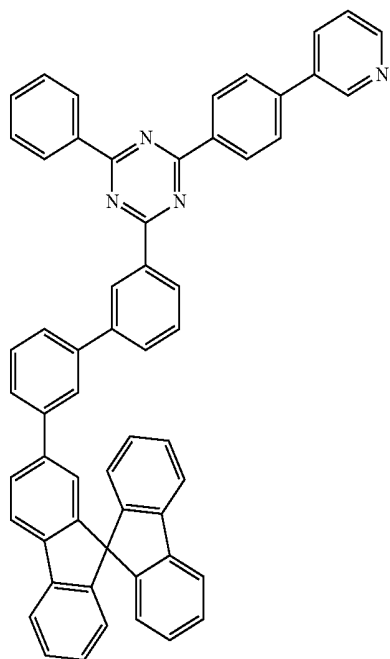
388



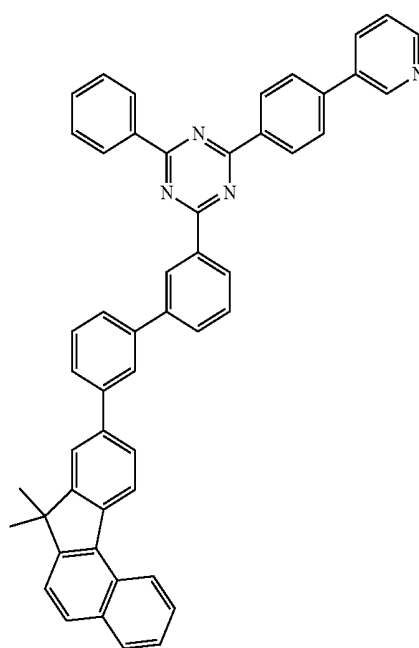
391



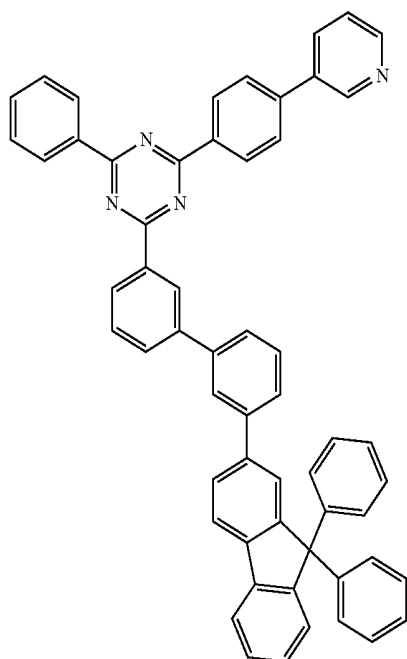
-continued



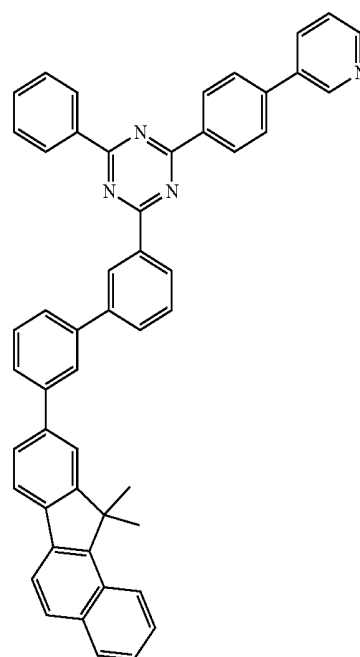
-continued



393

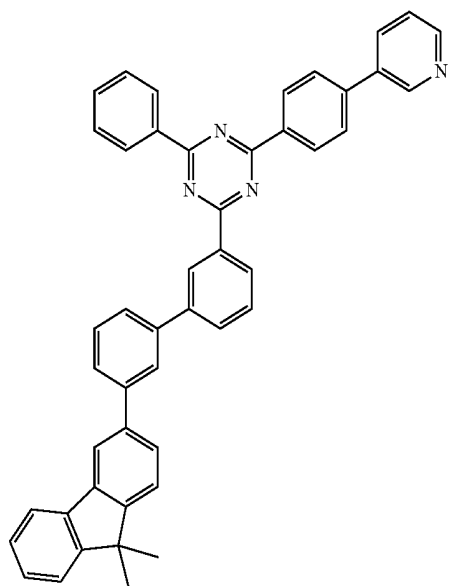


395



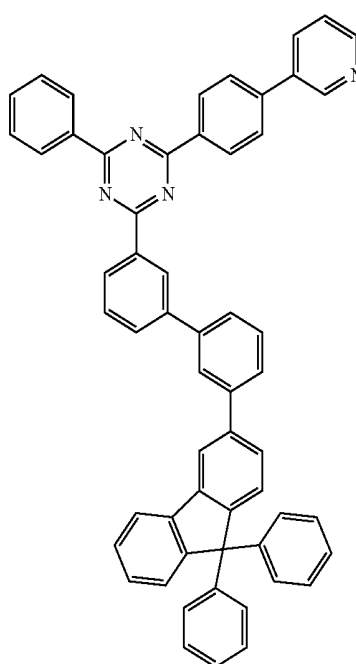
-continued

396

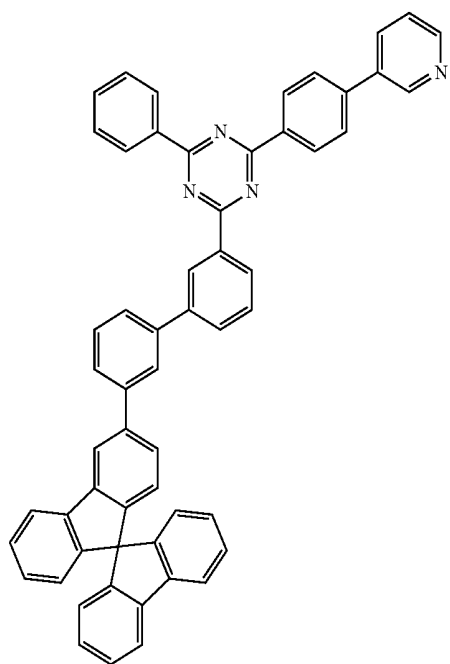


-continued

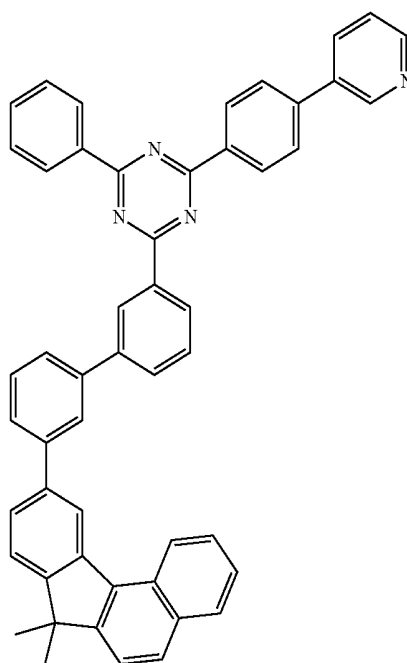
398



397

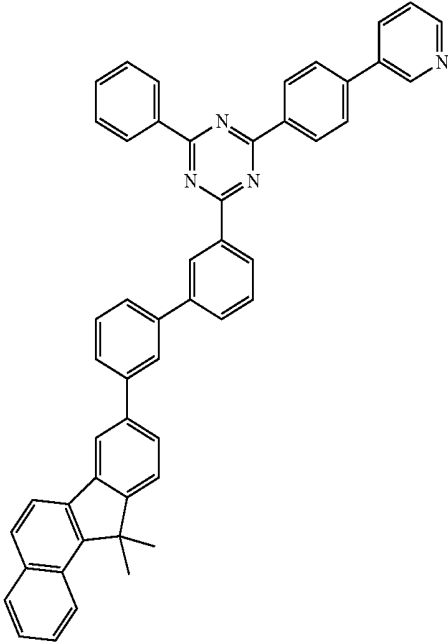


399



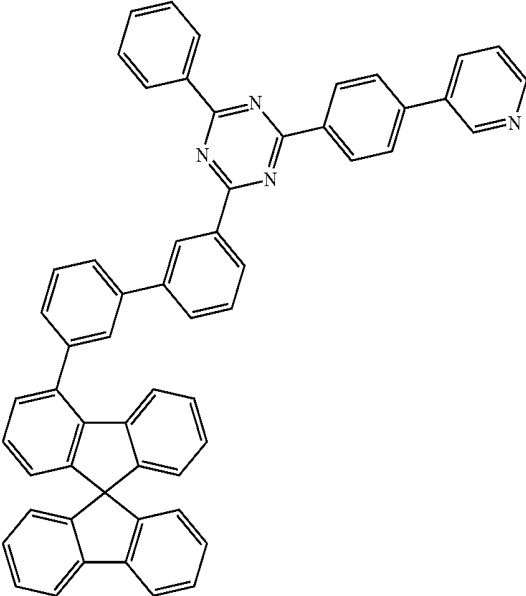
-continued

400

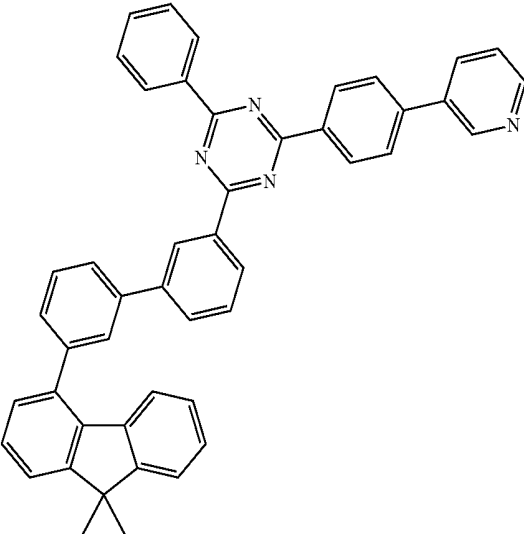


-continued

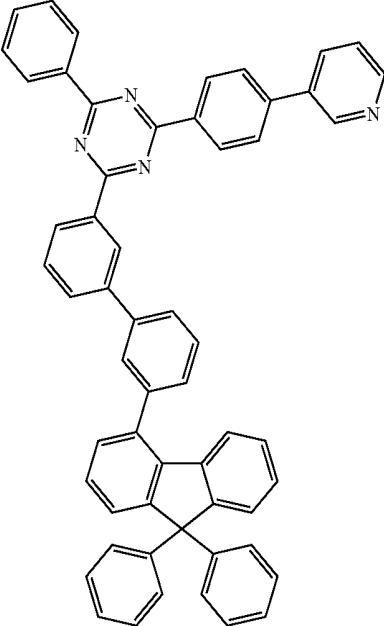
402



401

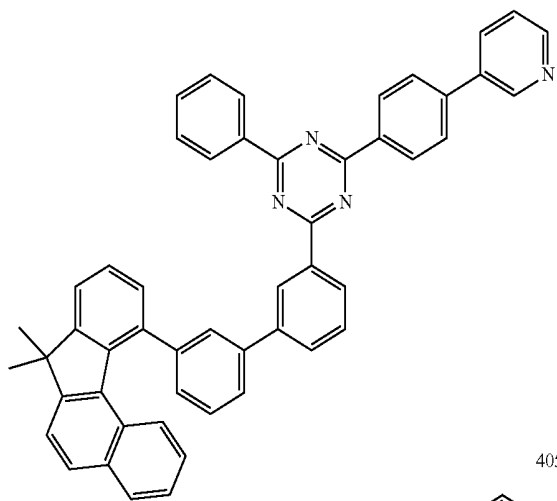


403

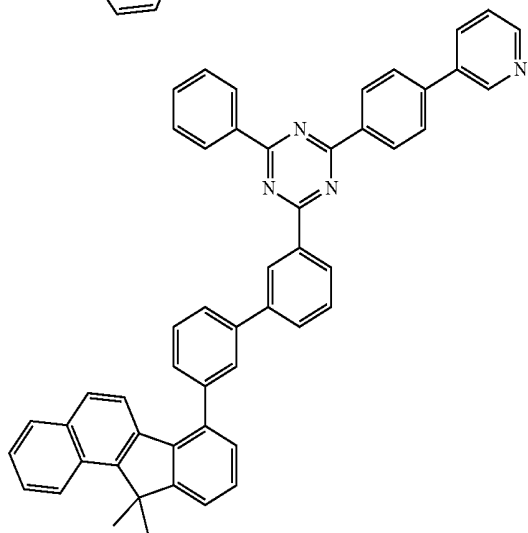


-continued

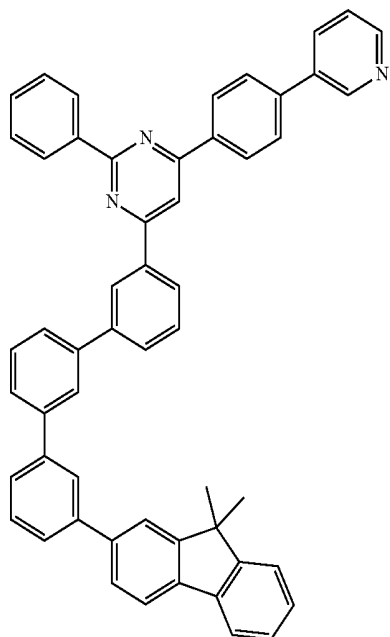
404



405

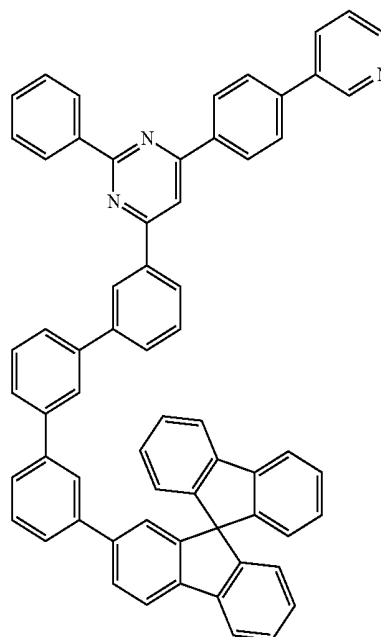


406

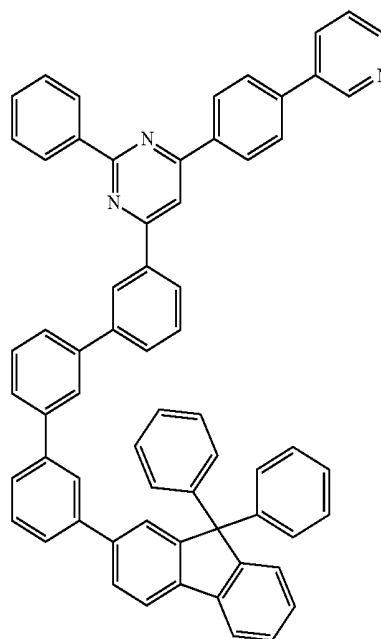


-continued

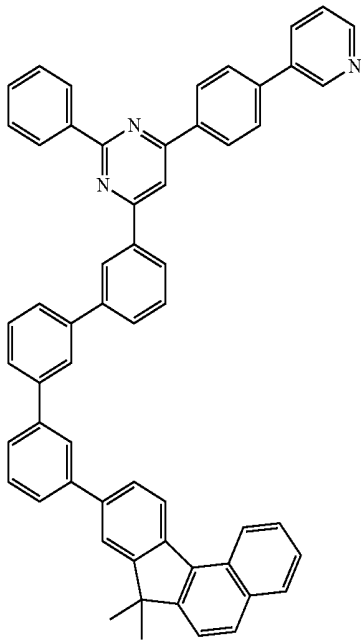
407



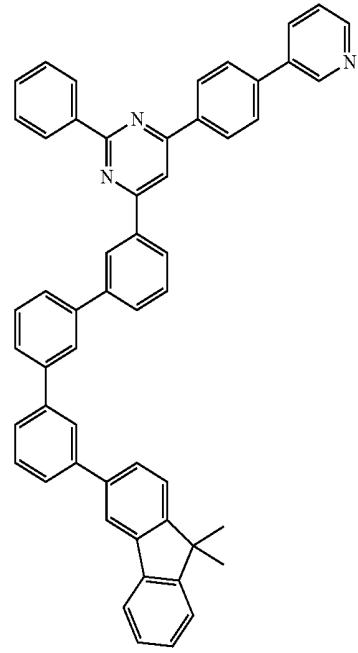
408



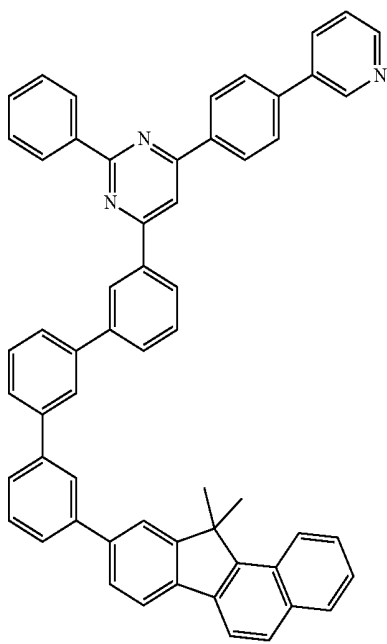
-continued



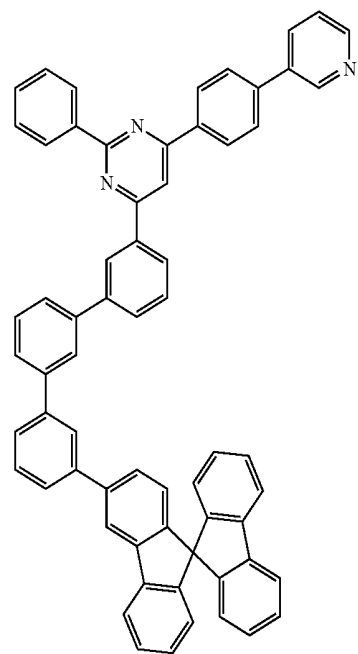
-continued



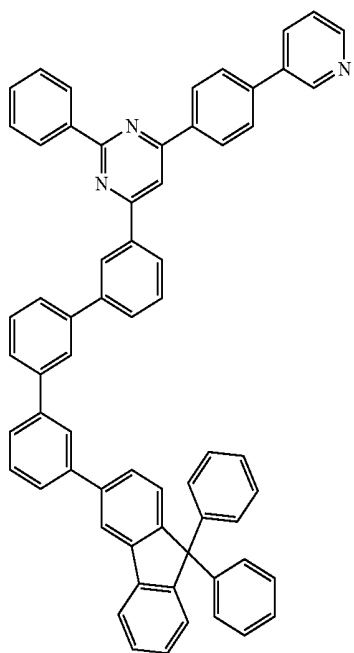
410



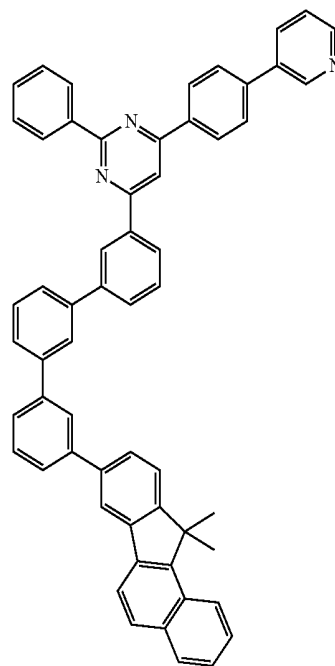
412



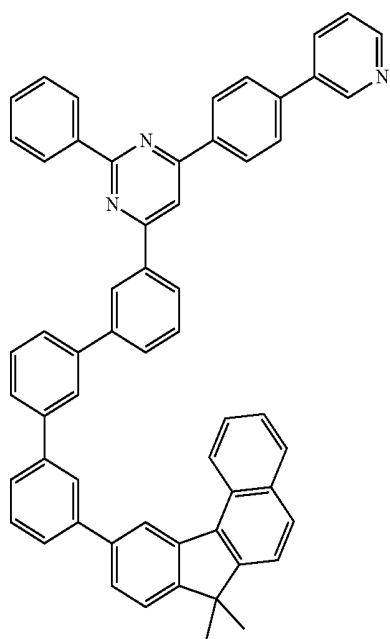
-continued



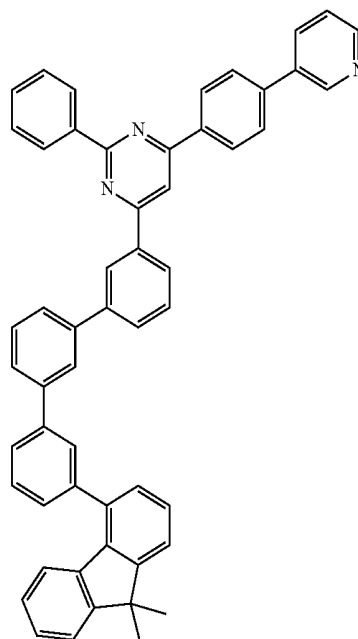
-continued



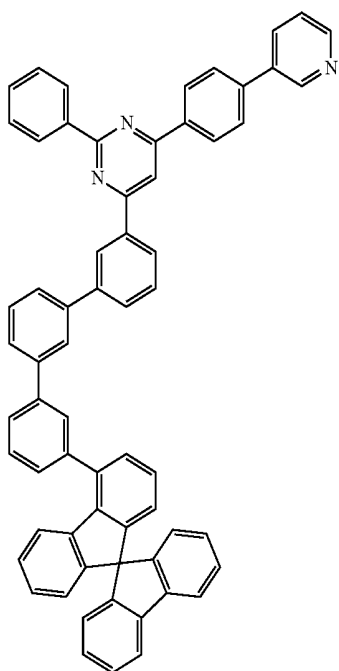
414



416

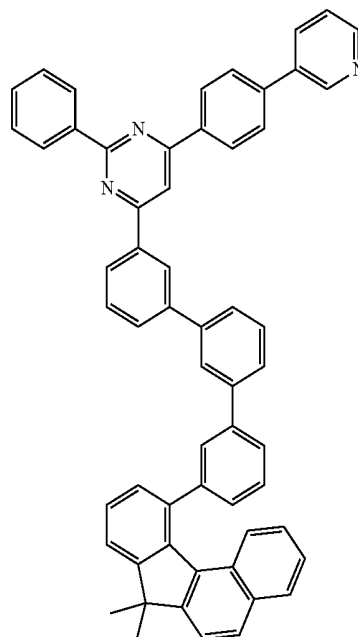


-continued



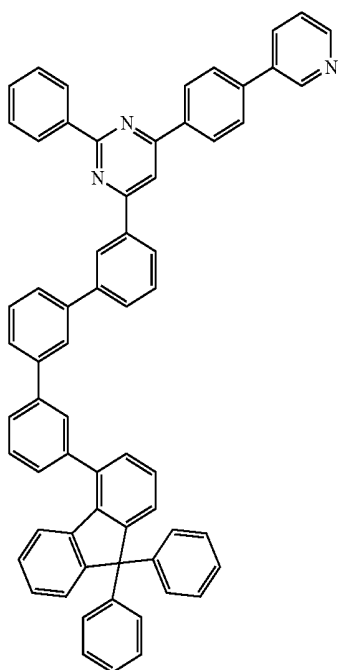
417

-continued

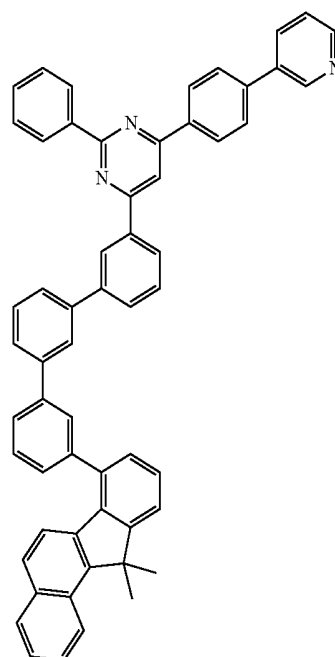


419

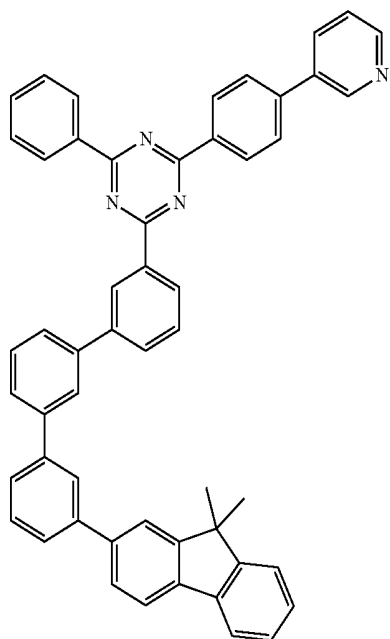
418



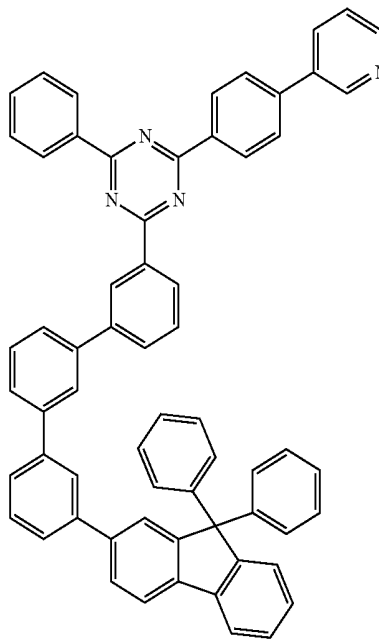
420



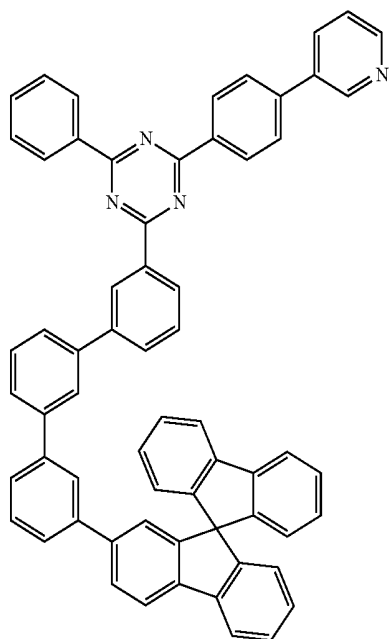
-continued



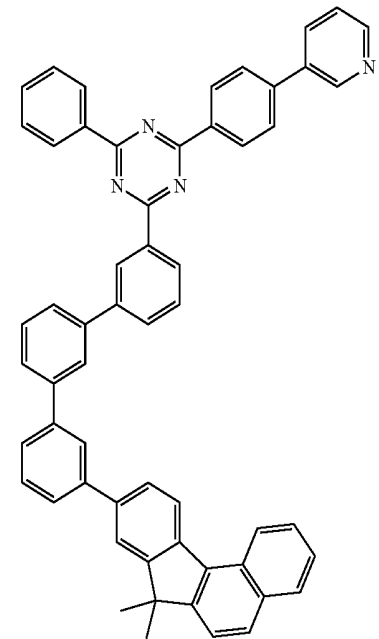
-continued



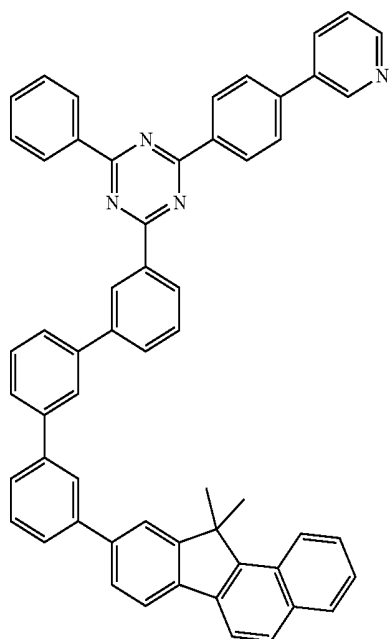
422



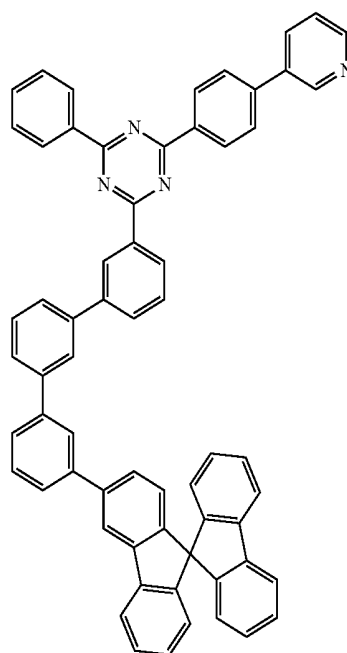
424



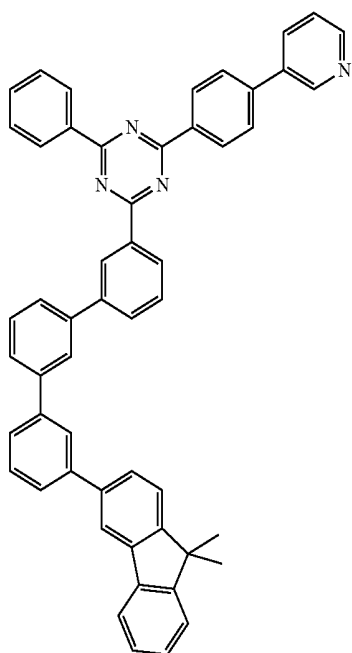
-continued



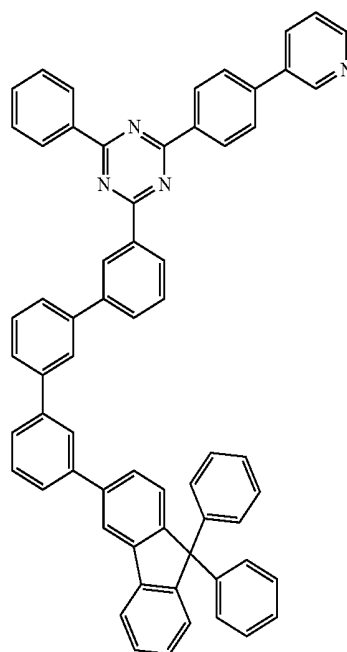
-continued



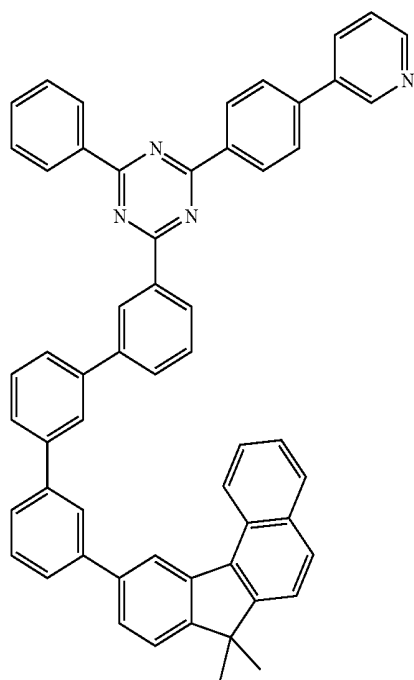
426



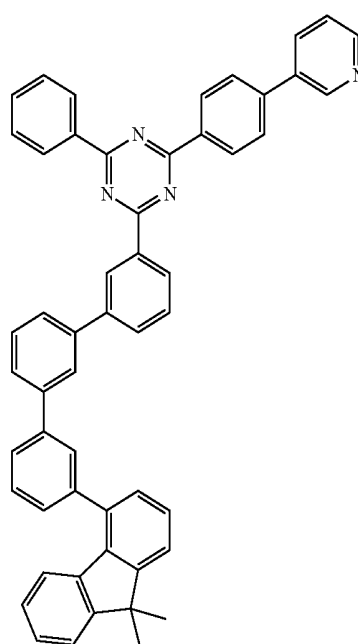
428



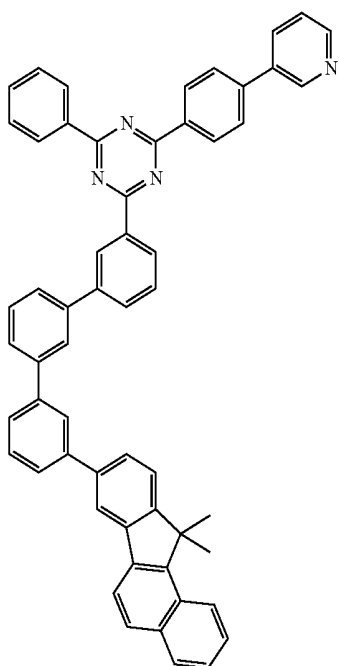
-continued



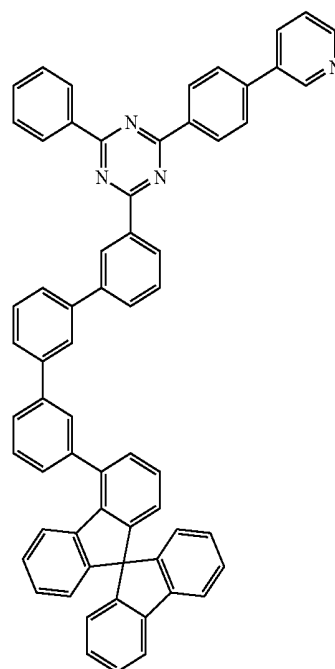
-continued



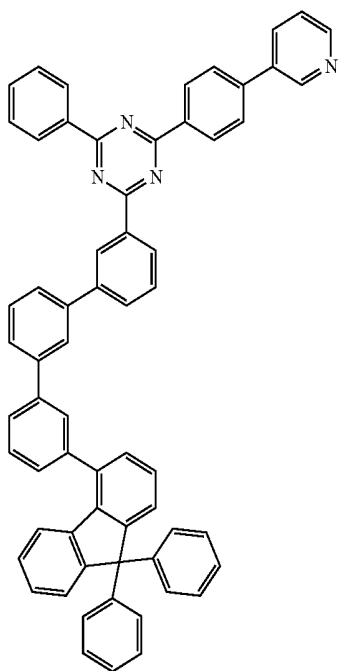
430



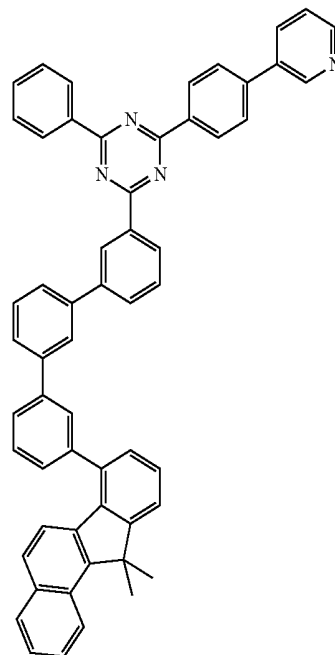
432



-continued

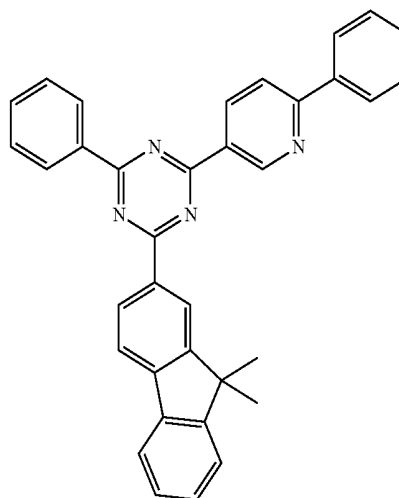


-continued



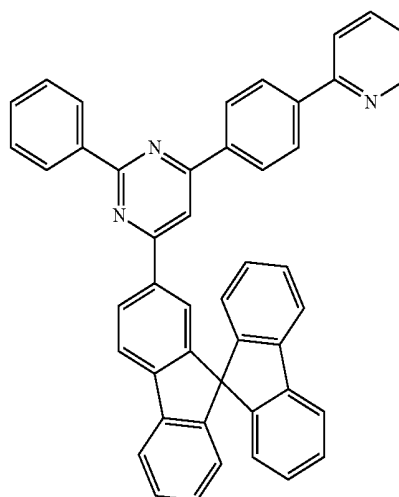
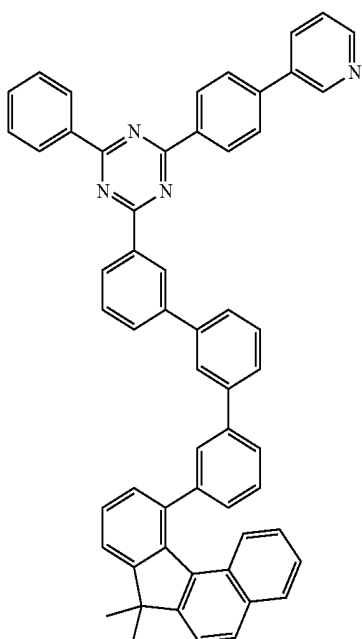
435

436

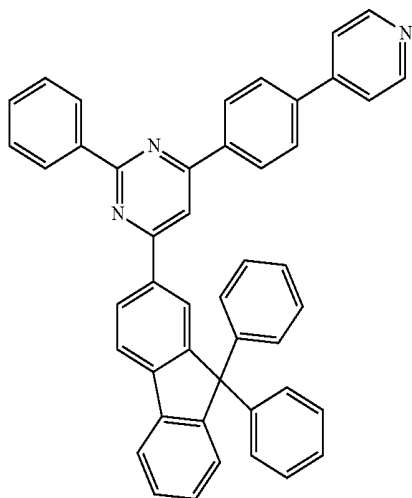


434

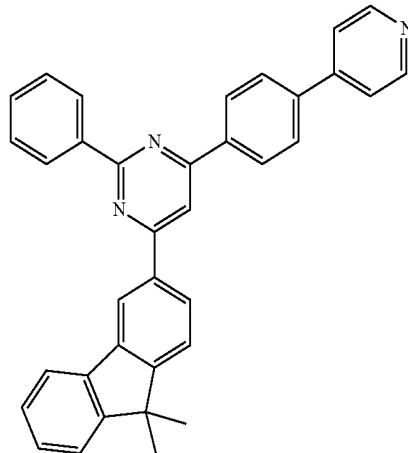
437



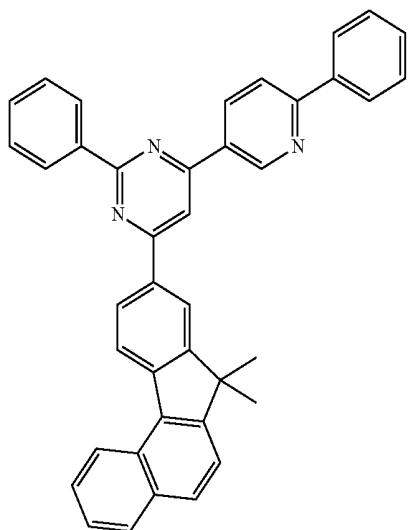
-continued



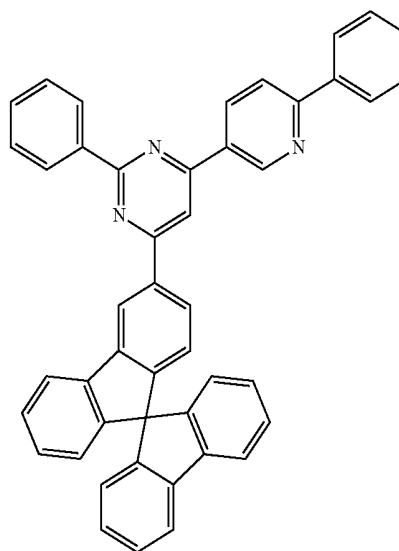
-continued



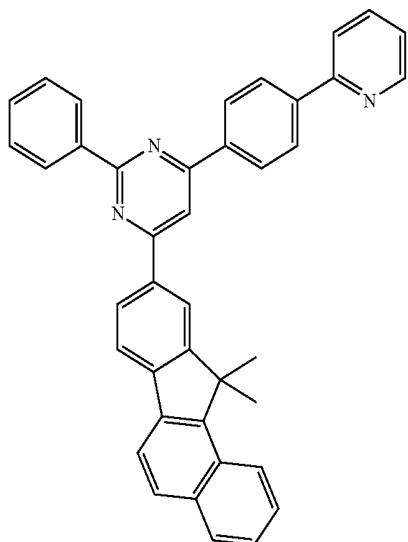
439



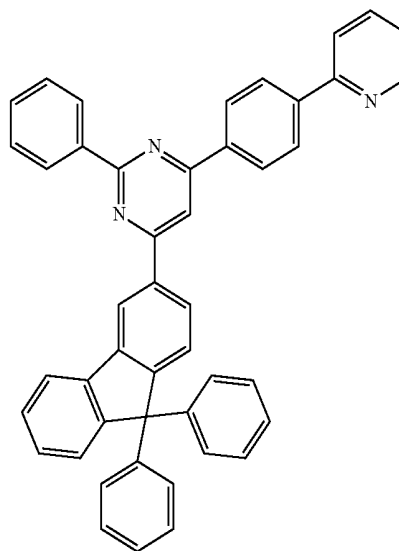
442



440

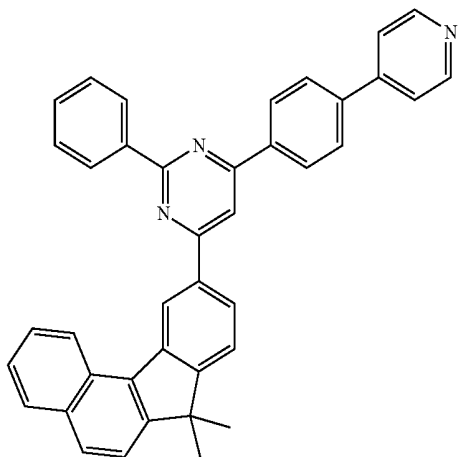


443



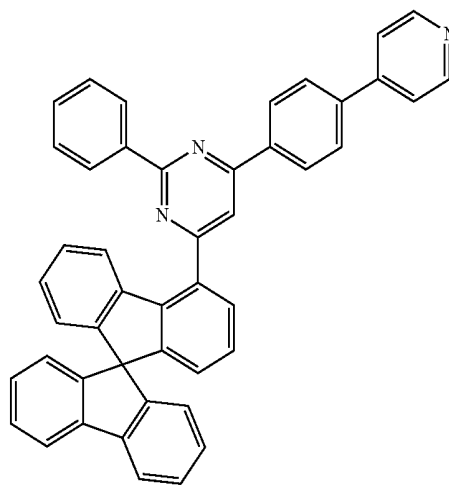
-continued

444

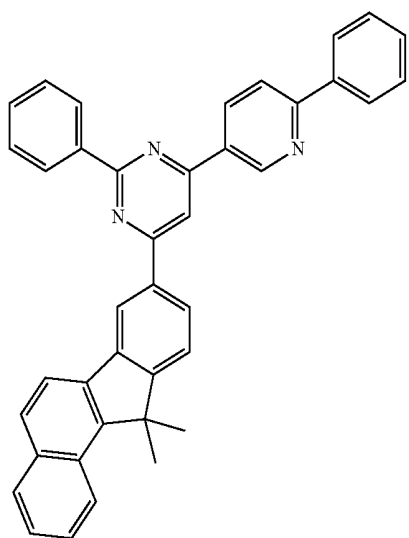


-continued

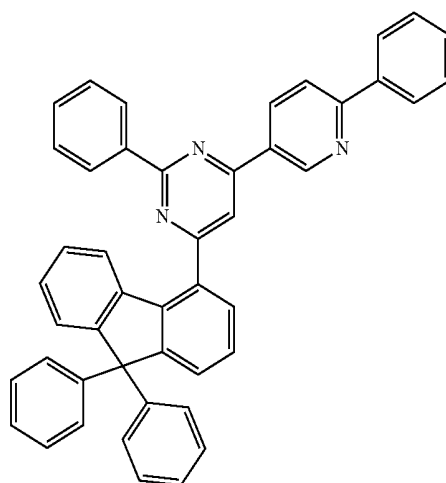
447



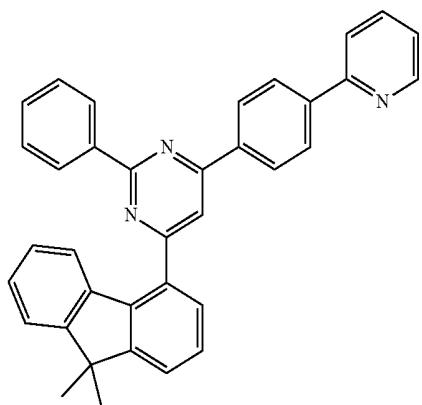
445



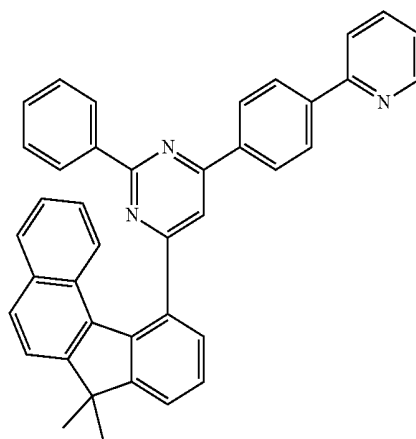
448



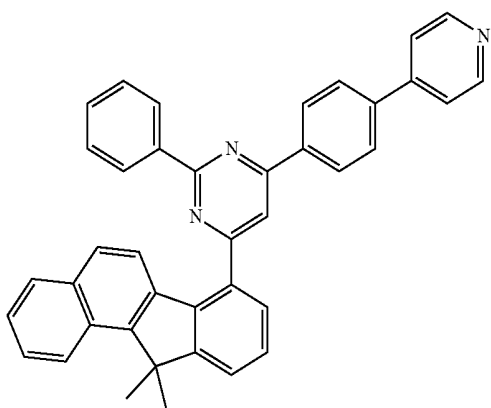
446



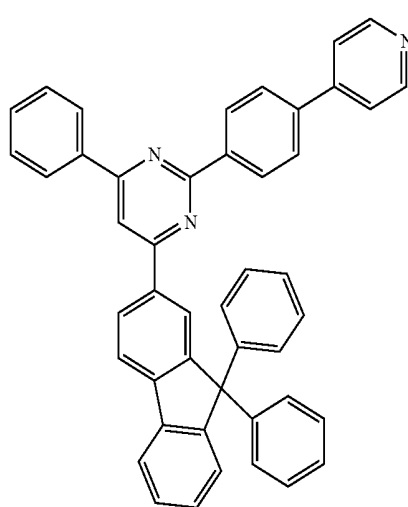
449



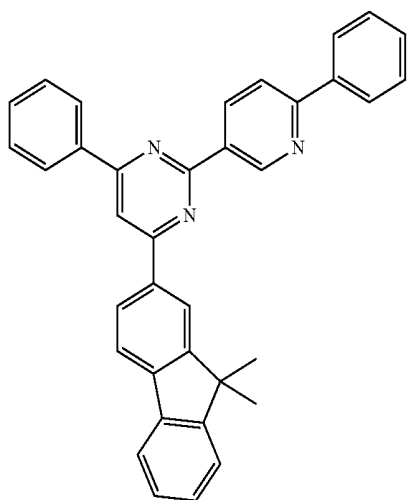
-continued



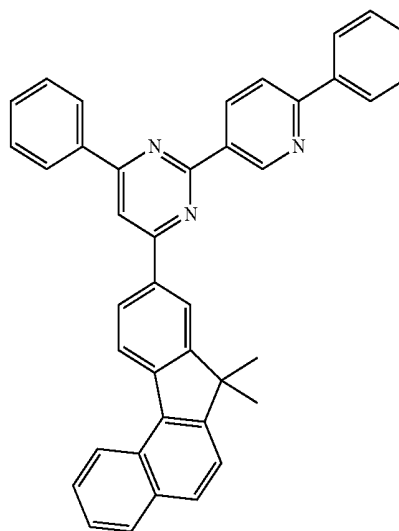
-continued



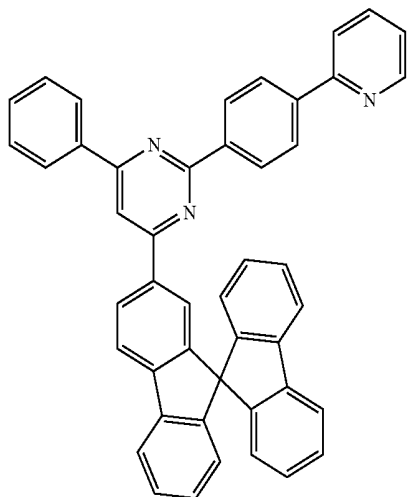
451



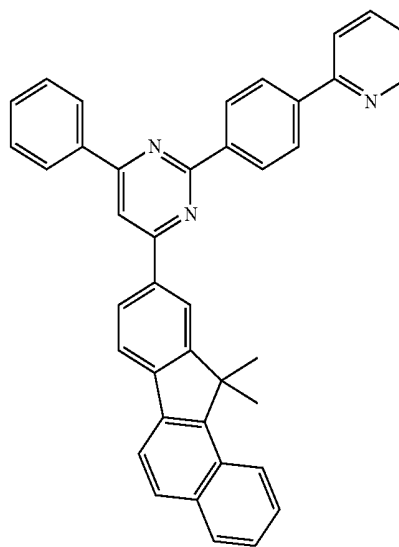
454



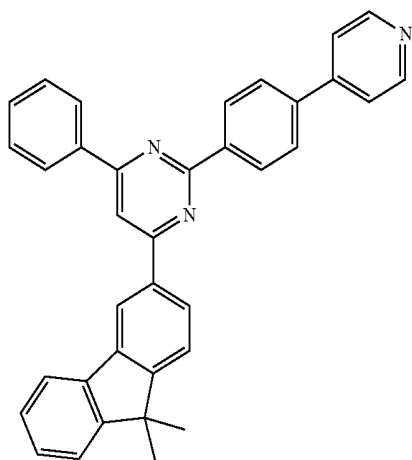
452



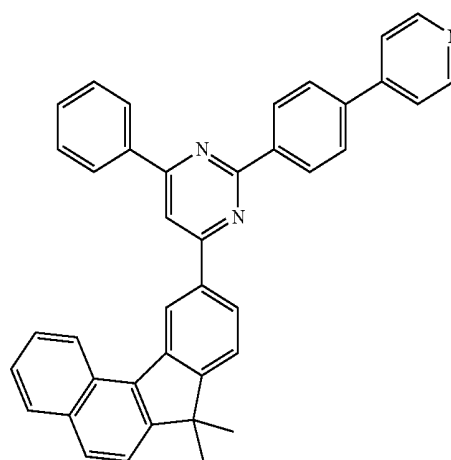
455



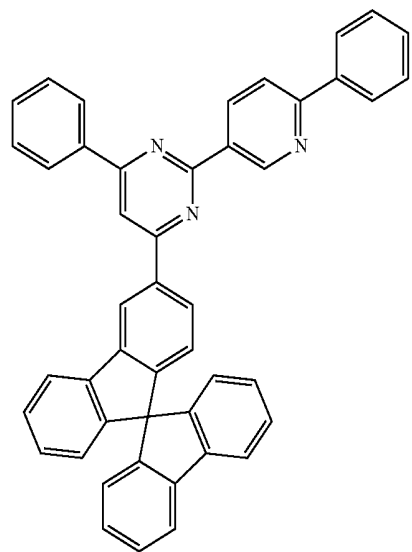
-continued



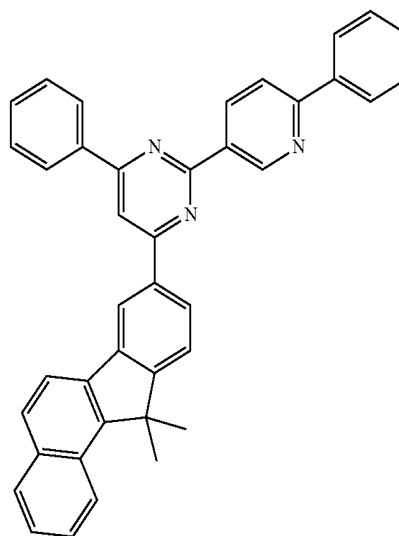
-continued



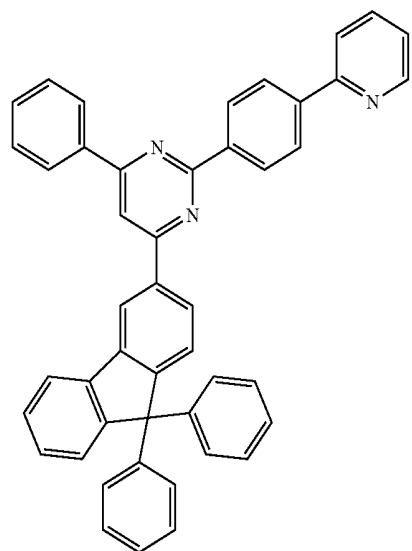
457



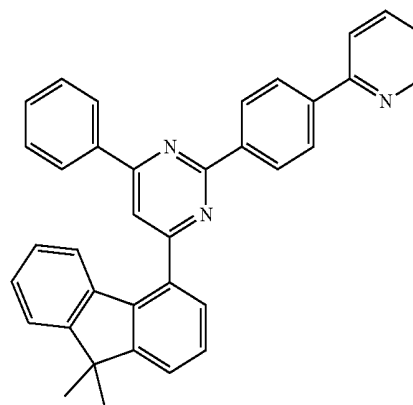
460



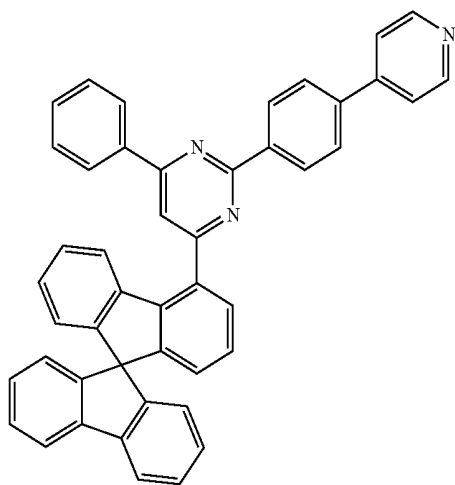
458



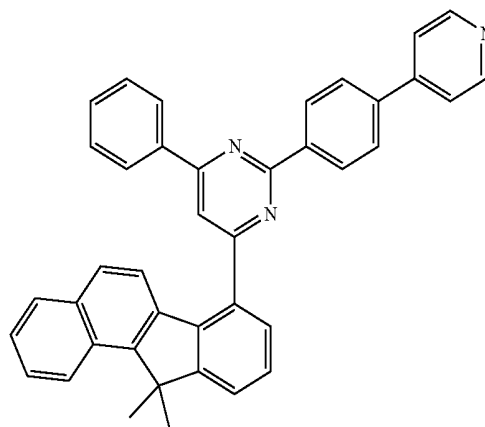
461



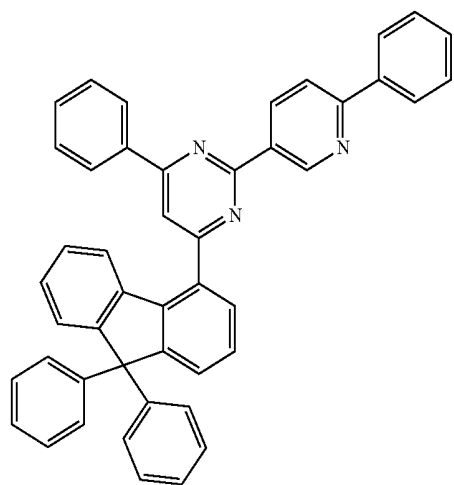
-continued



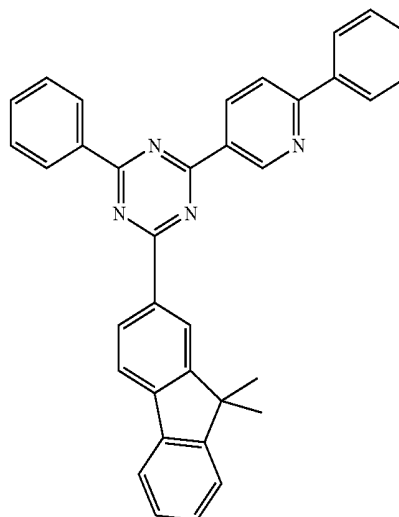
-continued



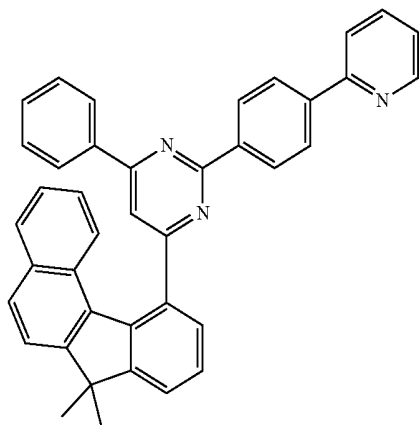
463



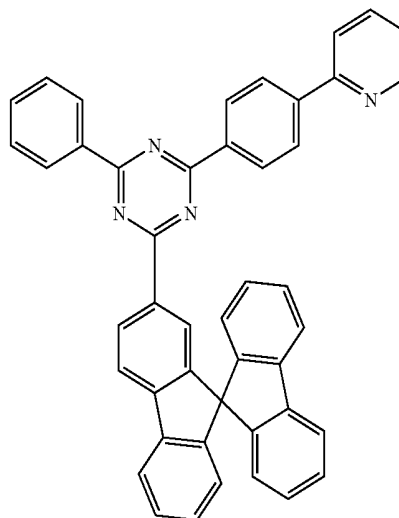
466



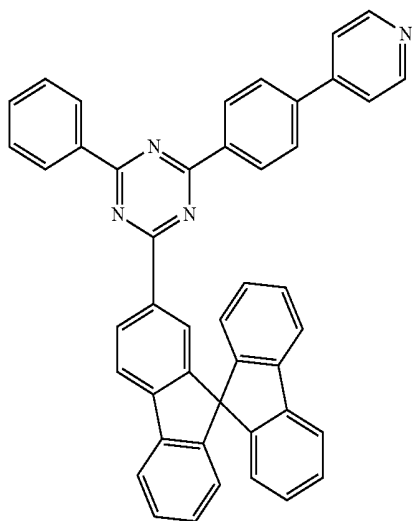
464



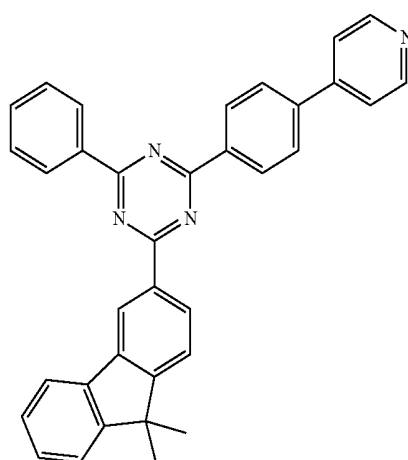
467



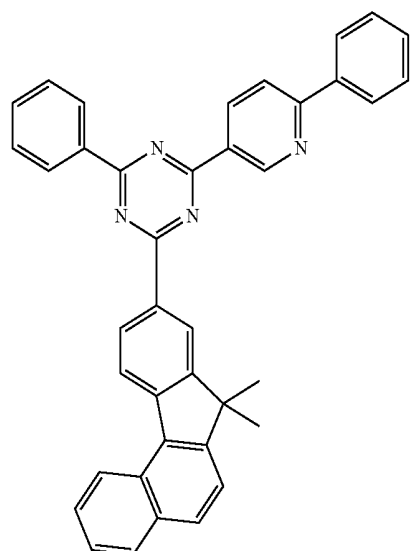
-continued



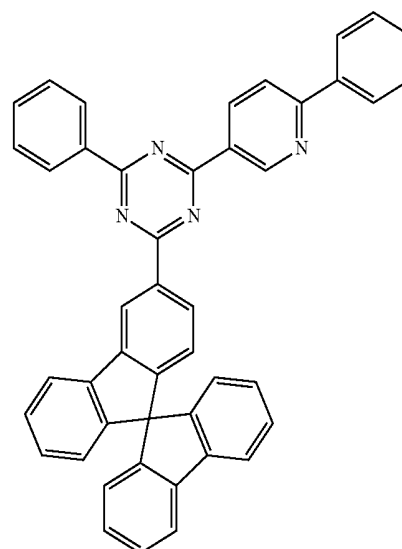
-continued



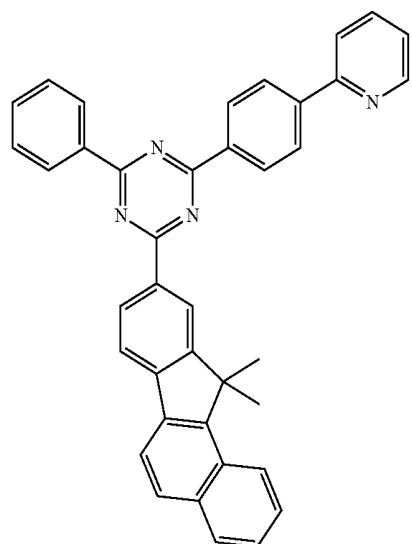
469



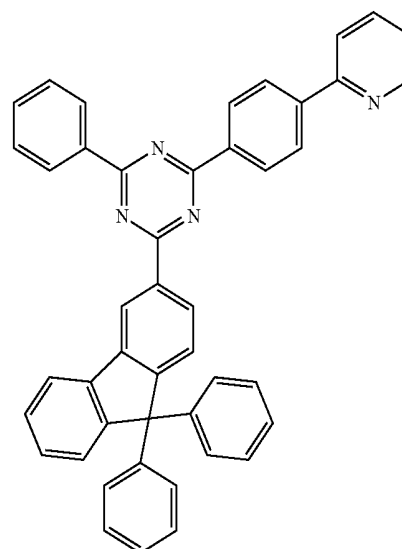
472



470

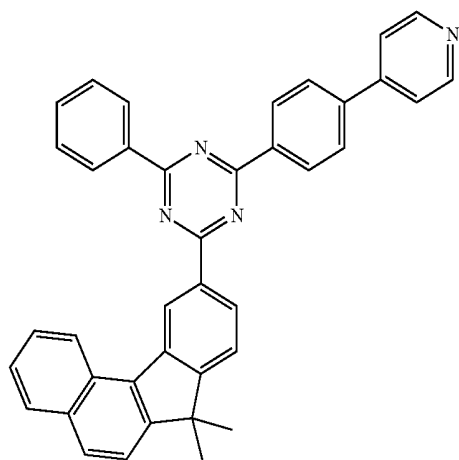


473



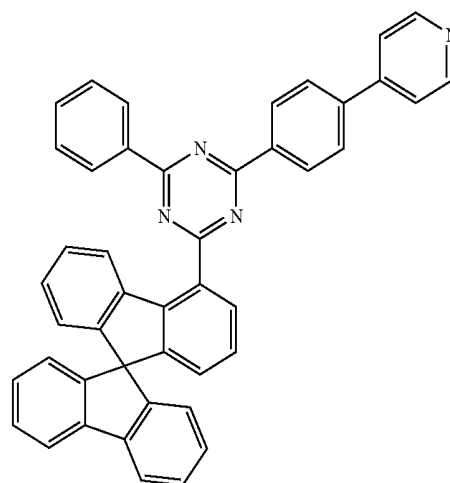
-continued

474

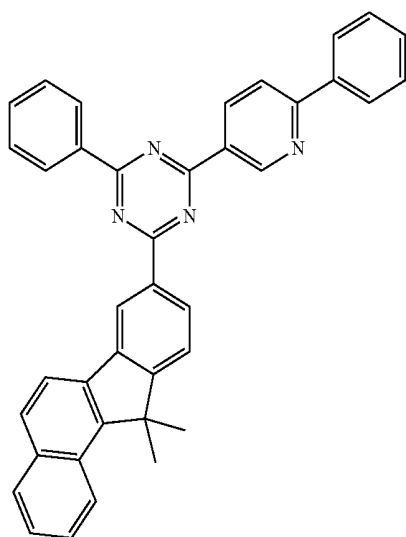


-continued

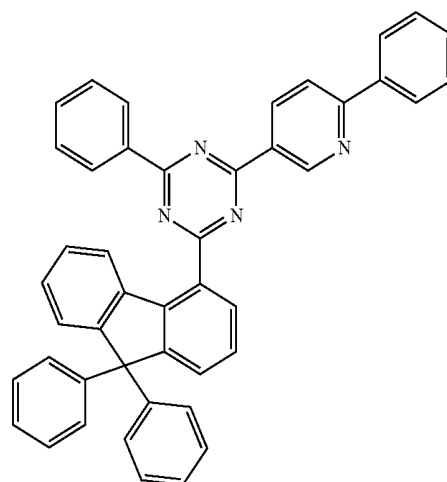
477



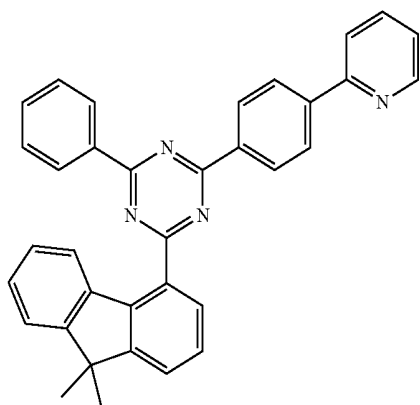
475



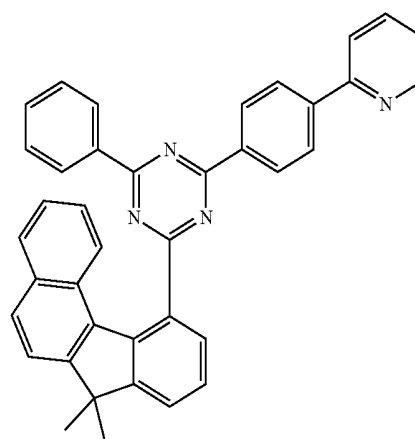
478



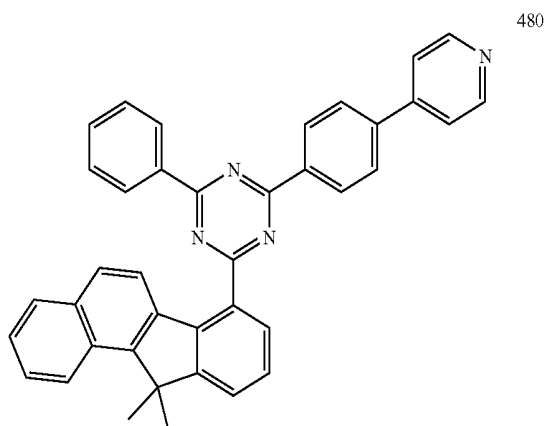
476



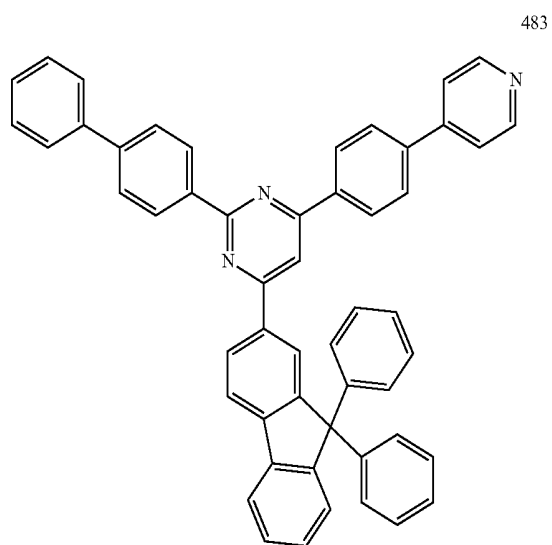
479



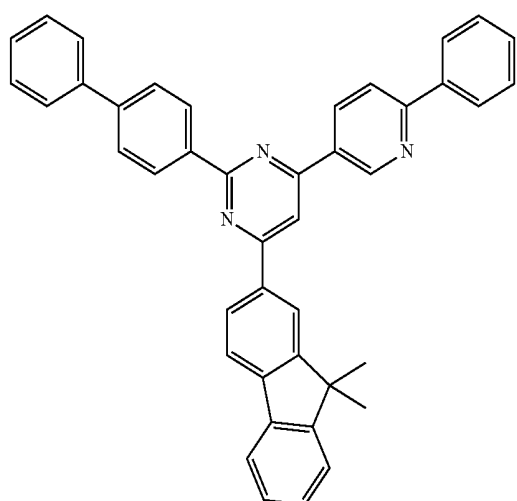
-continued



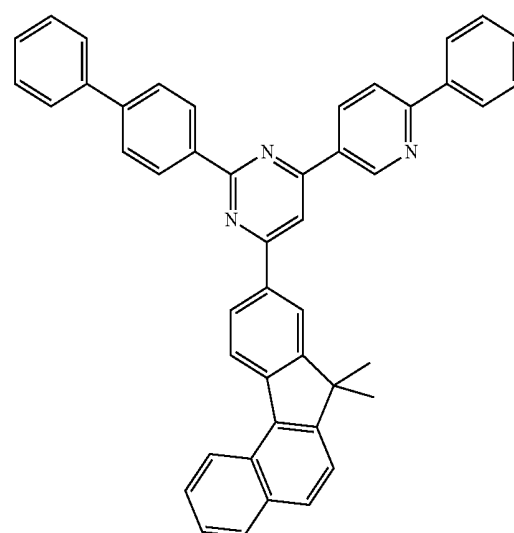
-continued



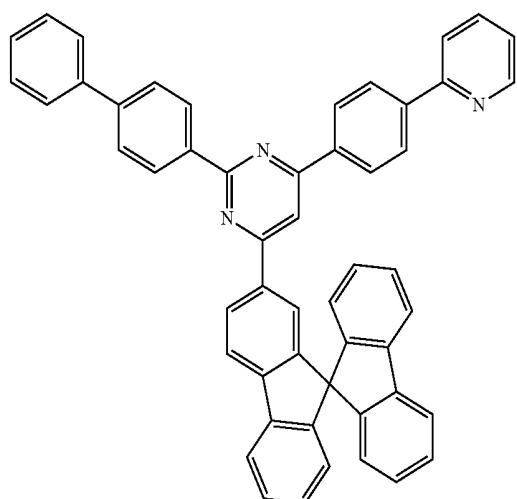
481



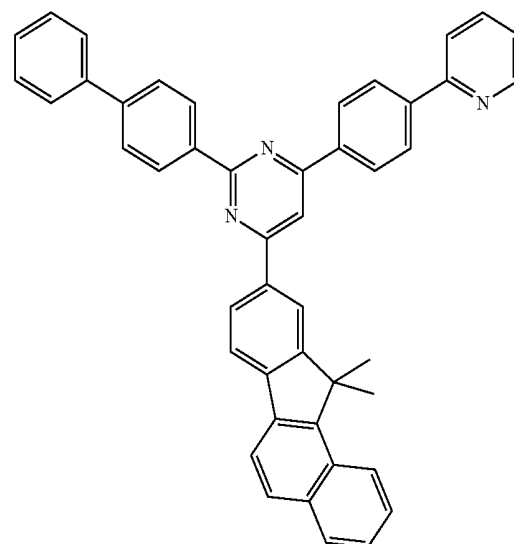
484



482

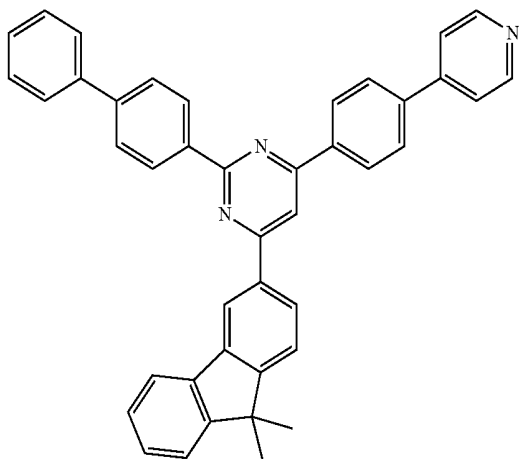


485



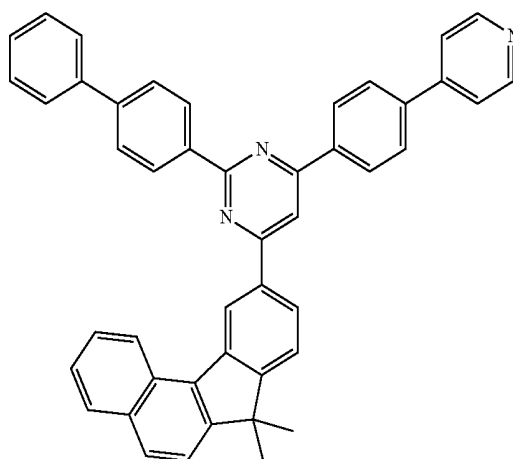
-continued

486

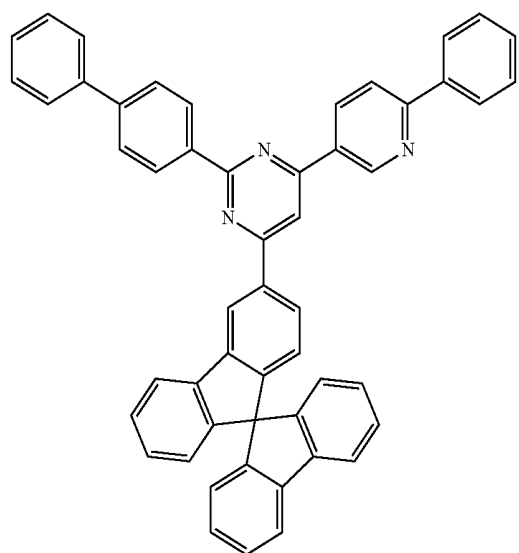


-continued

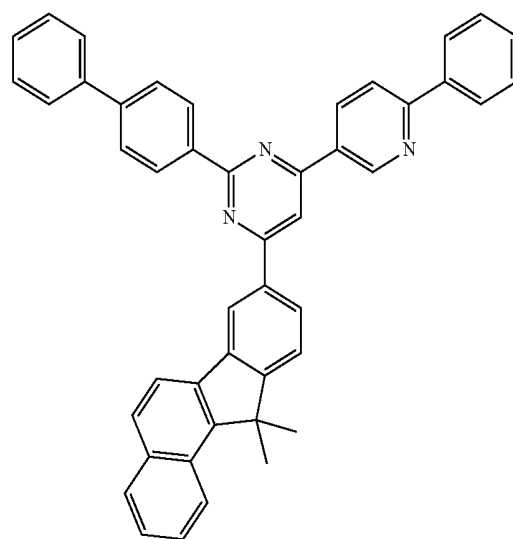
489



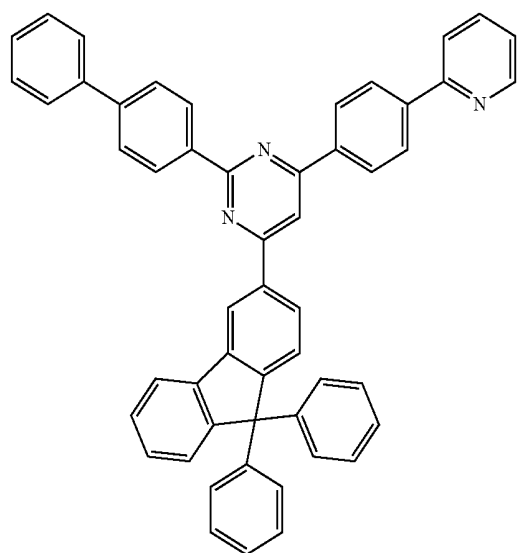
487



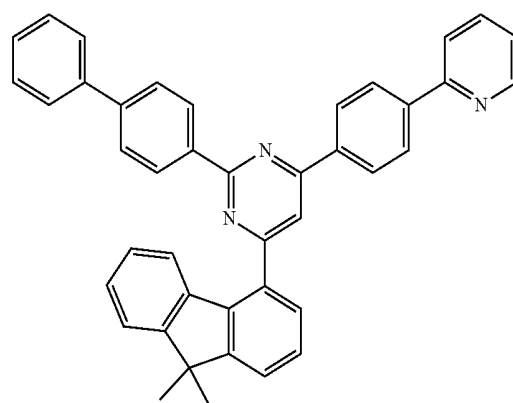
490



488

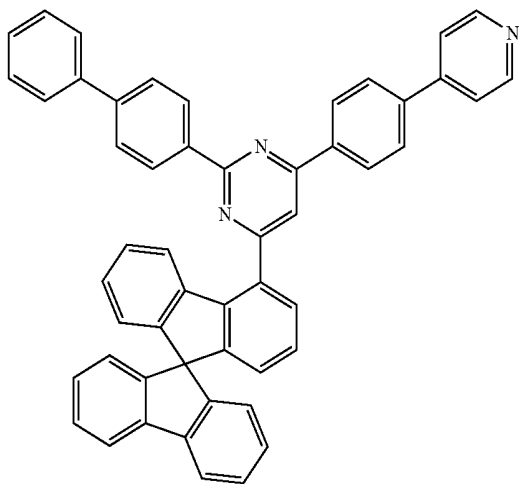


491



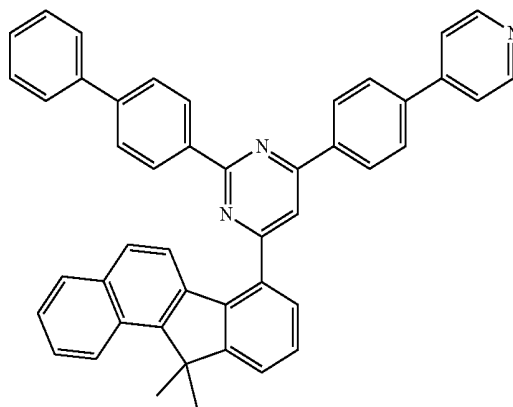
-continued

492

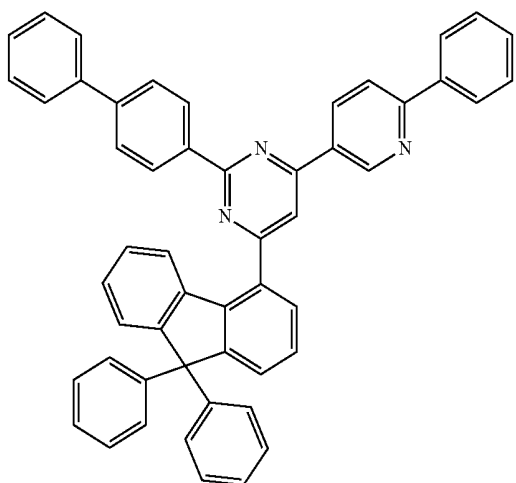


-continued

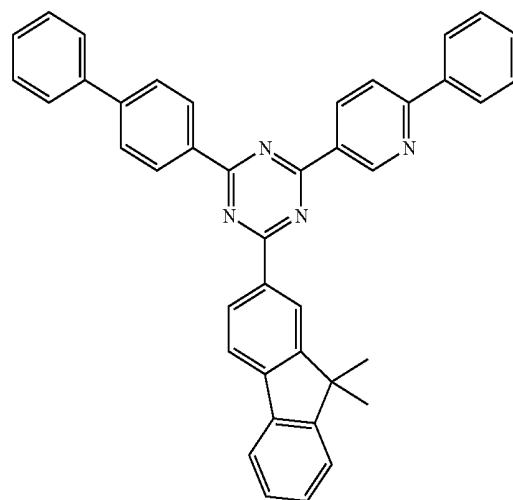
495



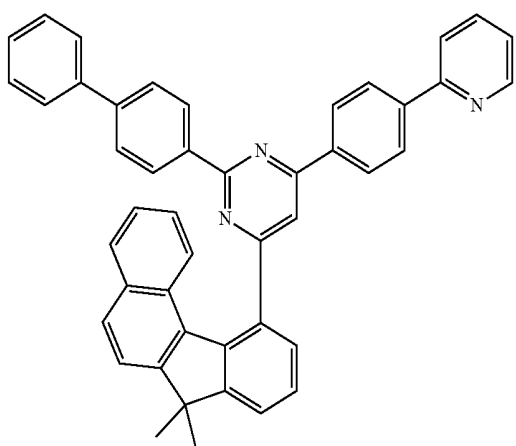
493



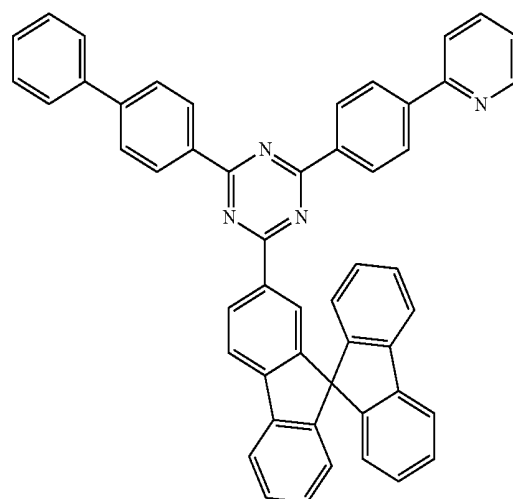
496



494

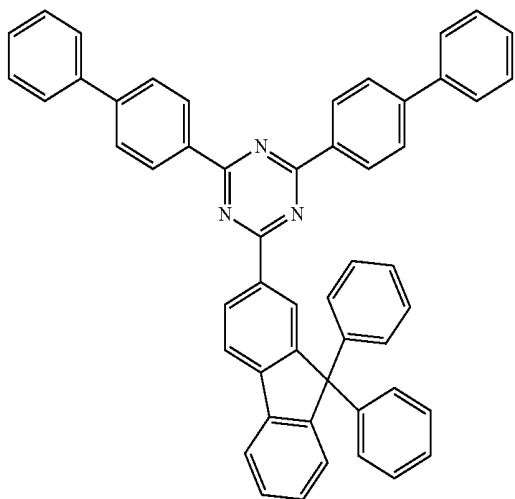


497



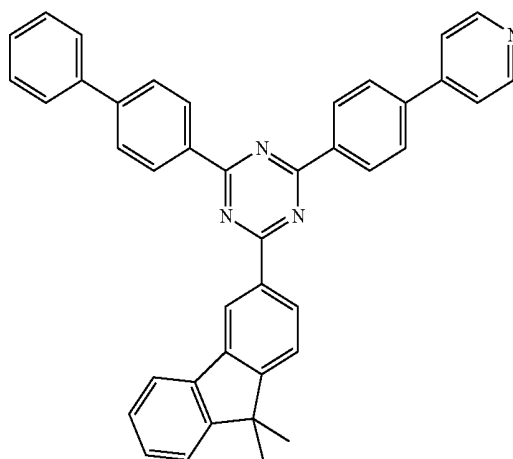
-continued

498

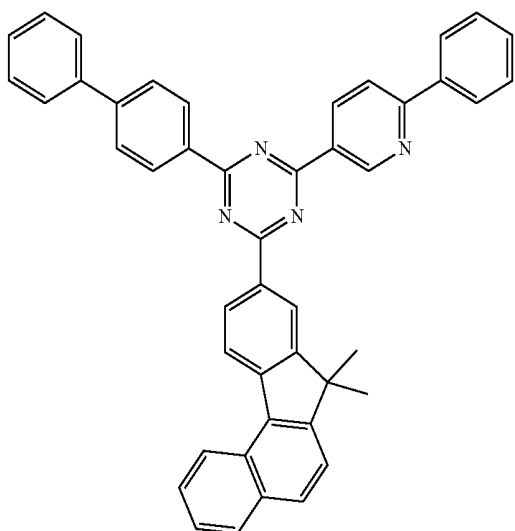


-continued

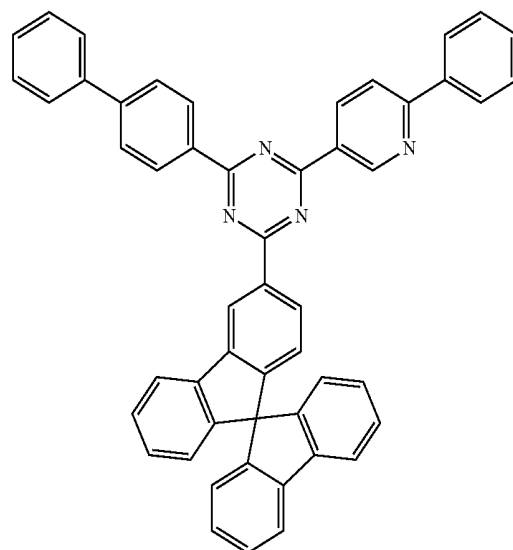
501



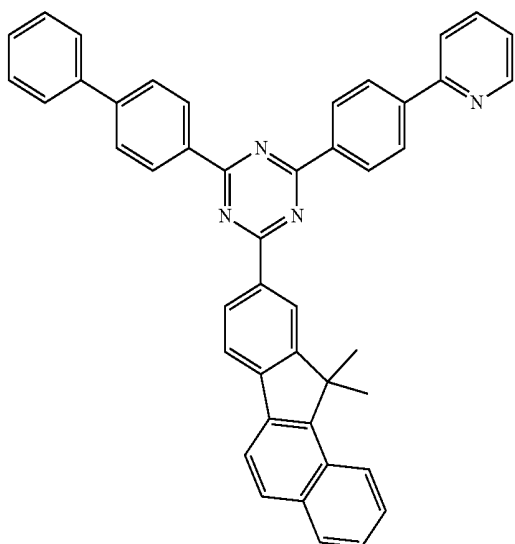
499



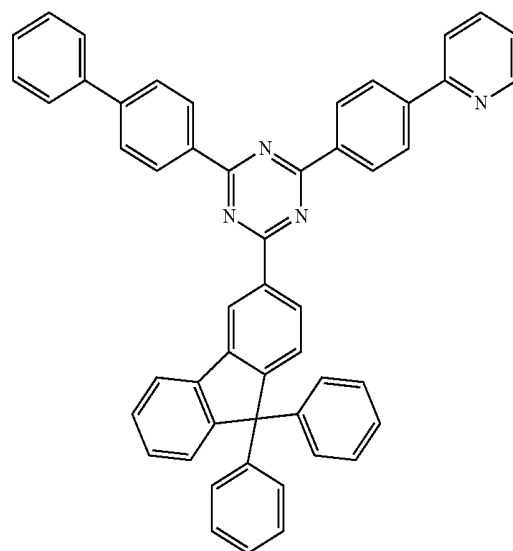
502



500

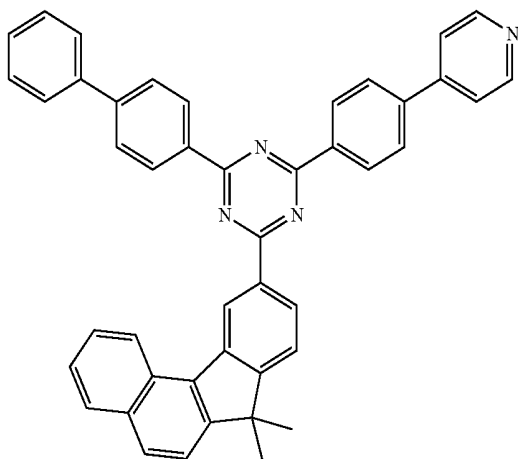


503



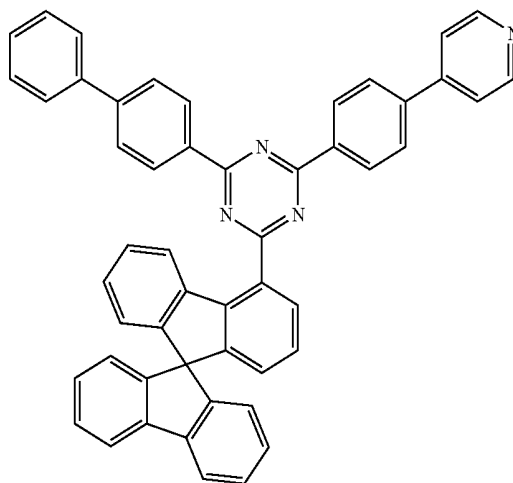
-continued

504

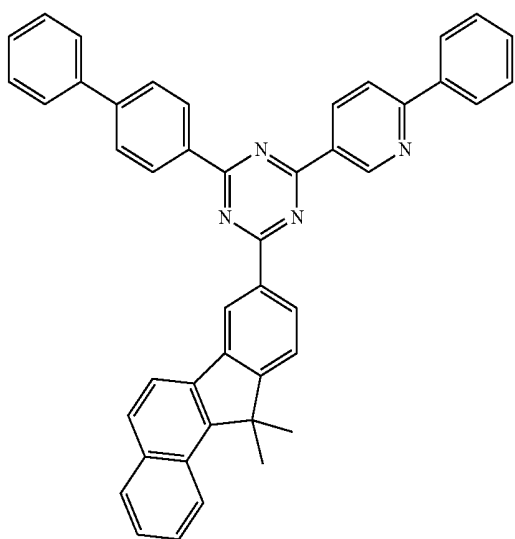


-continued

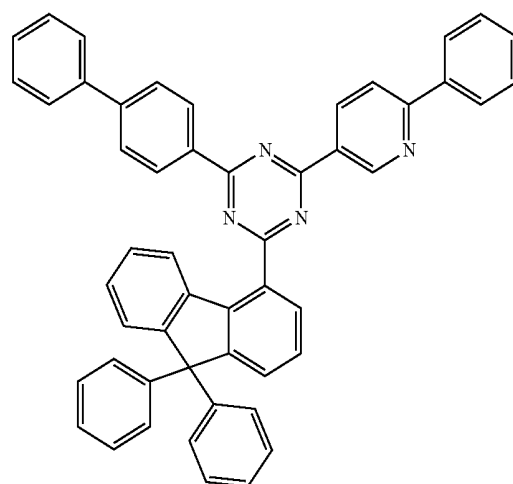
507



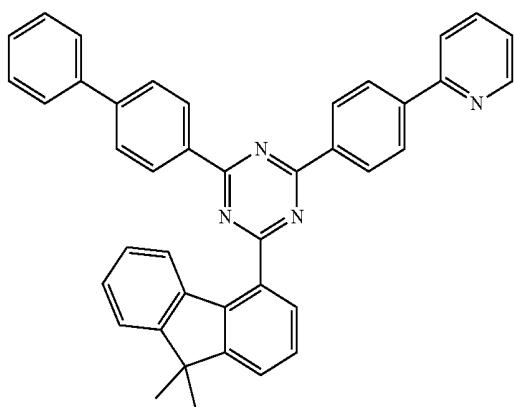
505



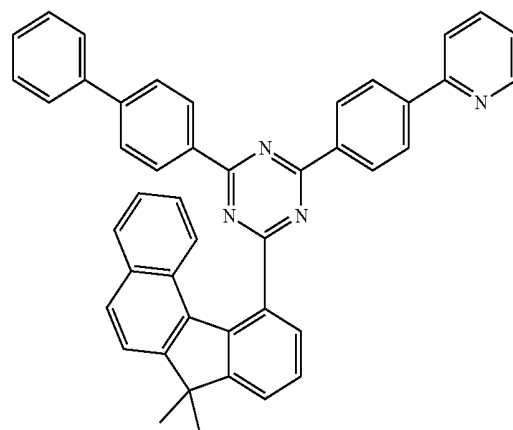
508



506

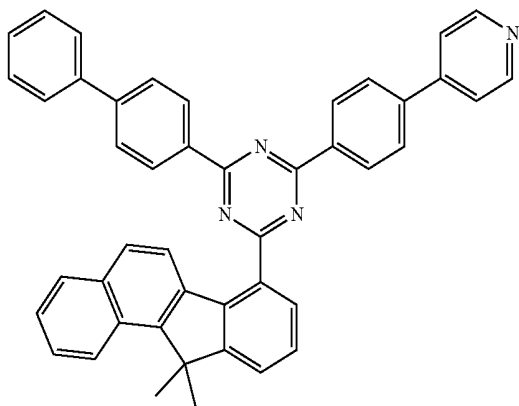


509



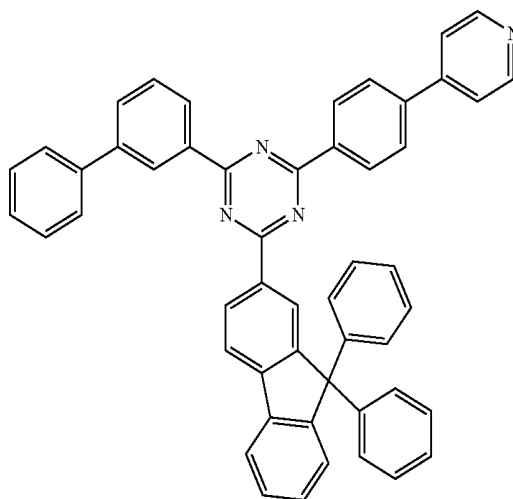
-continued

510

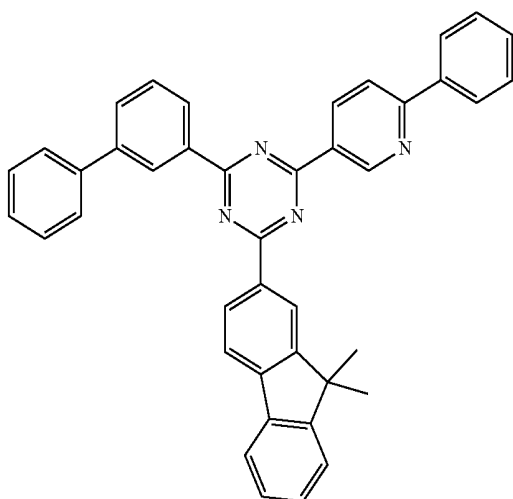


-continued

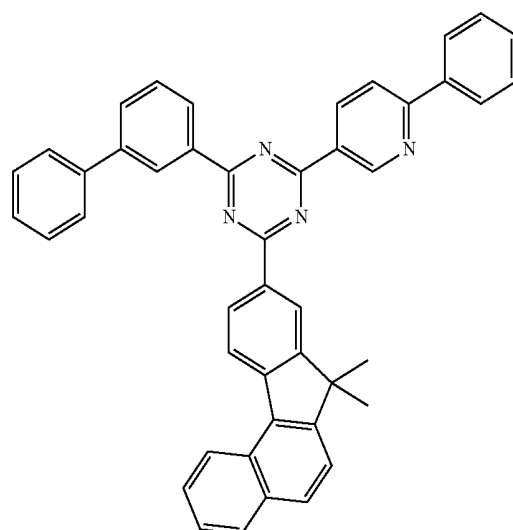
513



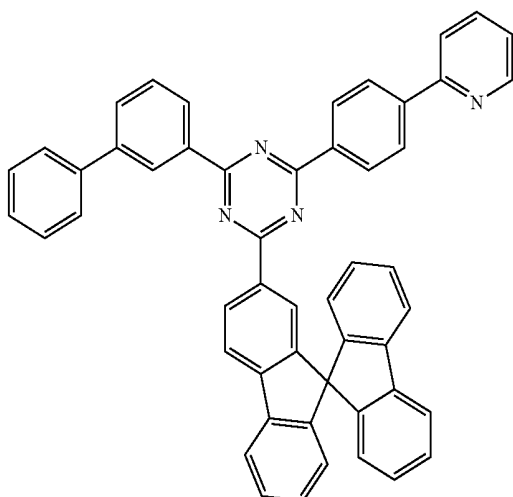
511



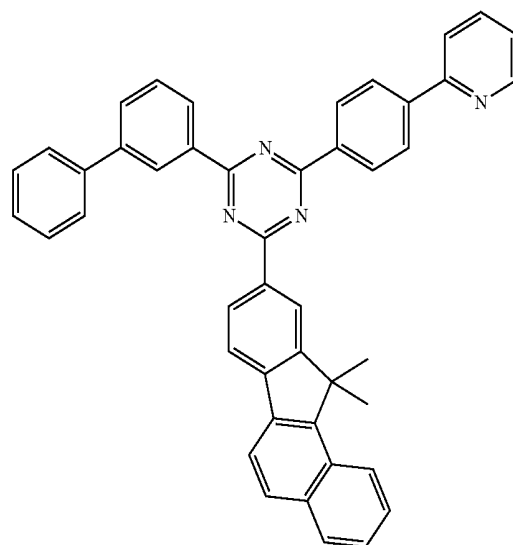
514



512

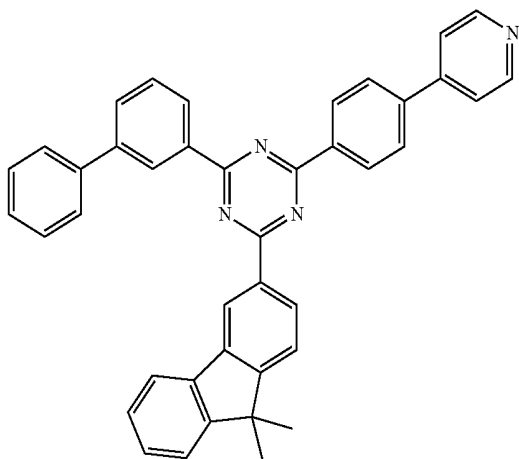


515



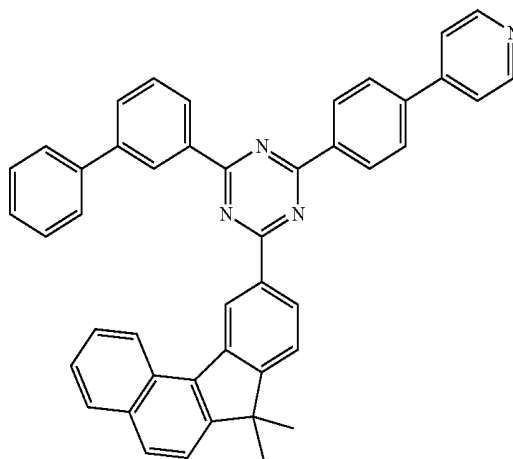
-continued

516

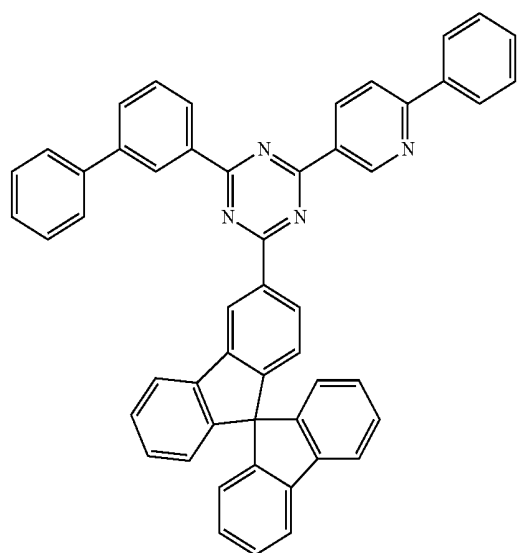


-continued

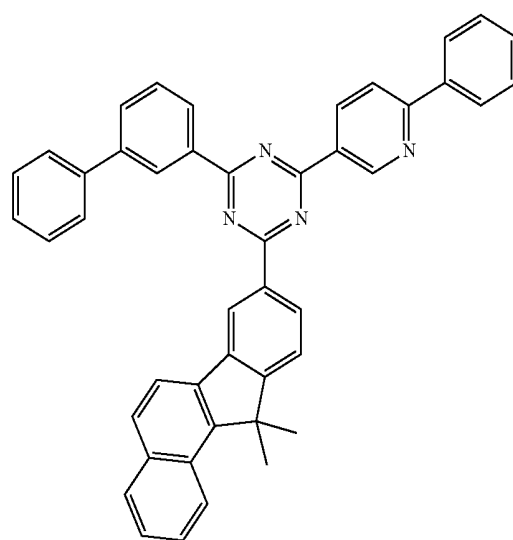
519



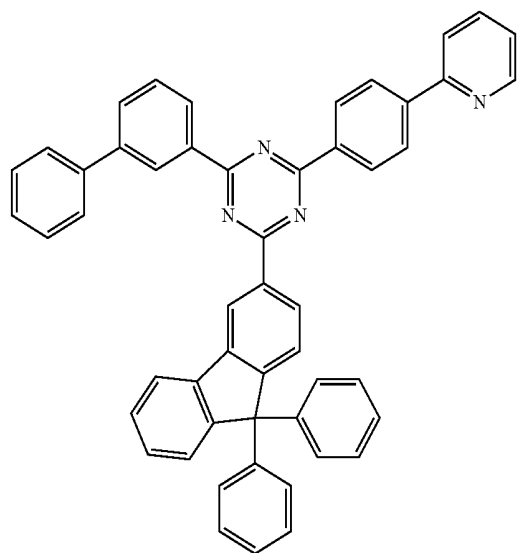
517



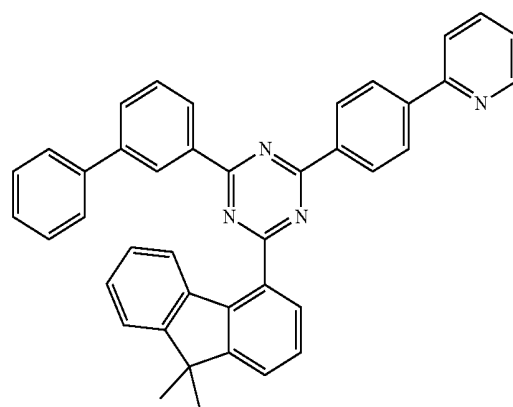
520



518

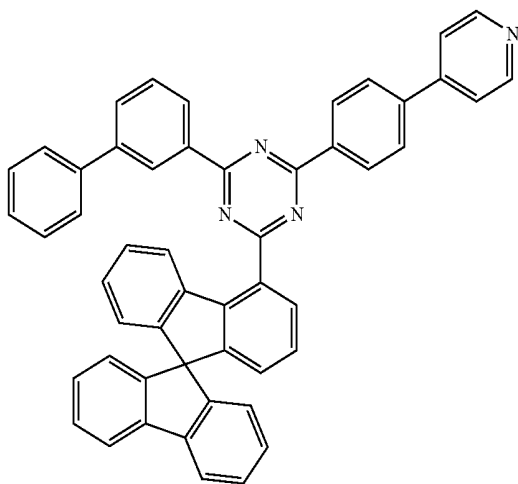


521



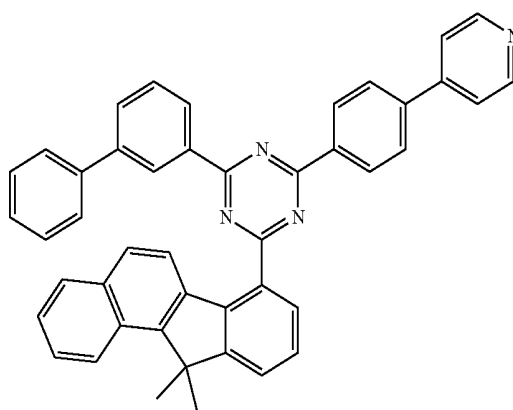
-continued

522

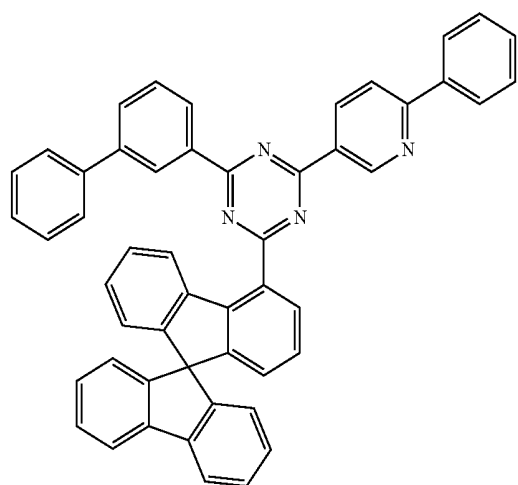


-continued

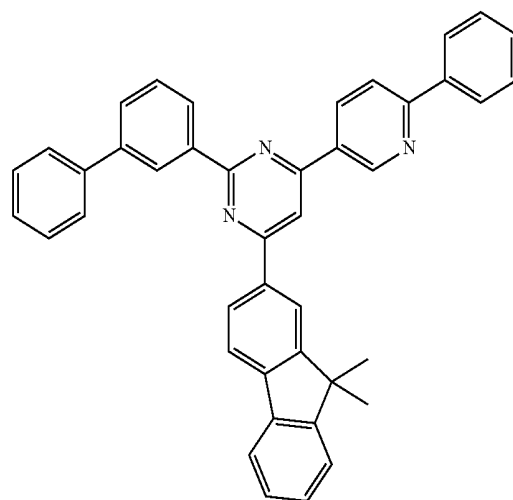
525



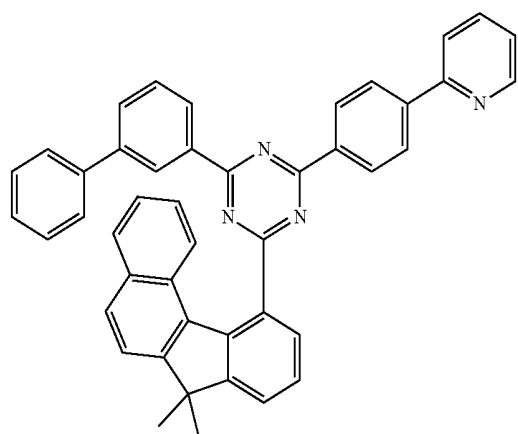
523



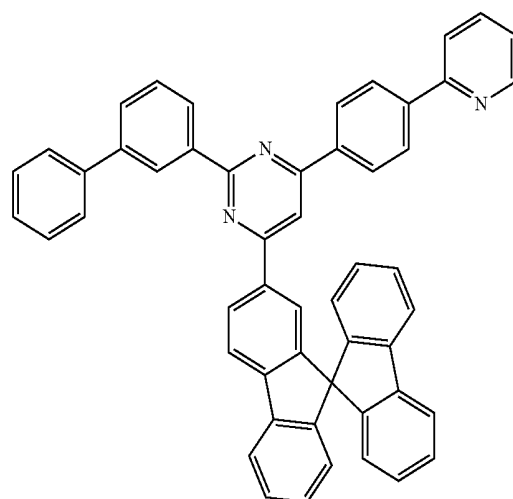
526



524

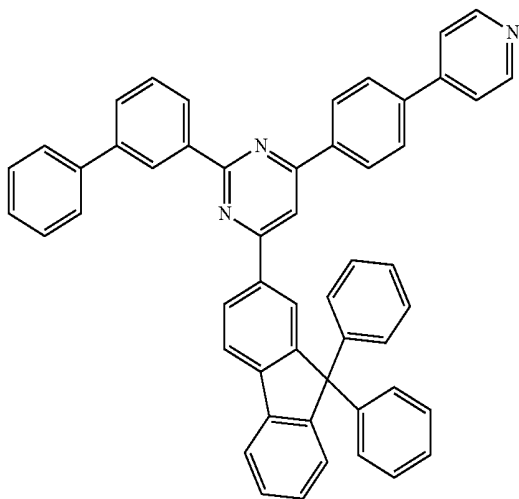


527



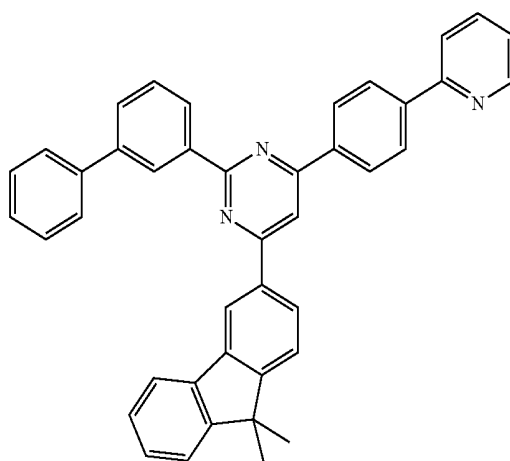
-continued

528

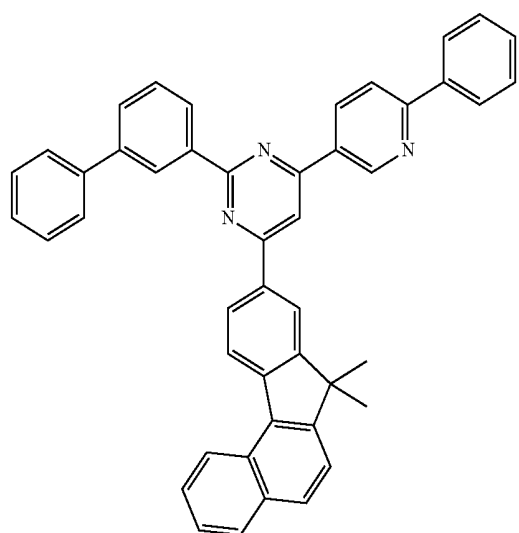


-continued

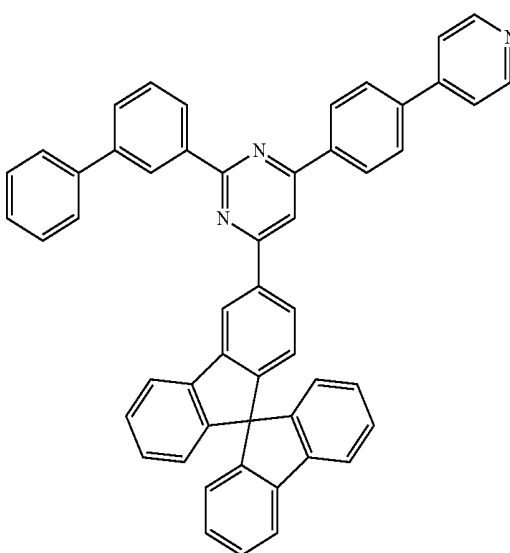
531



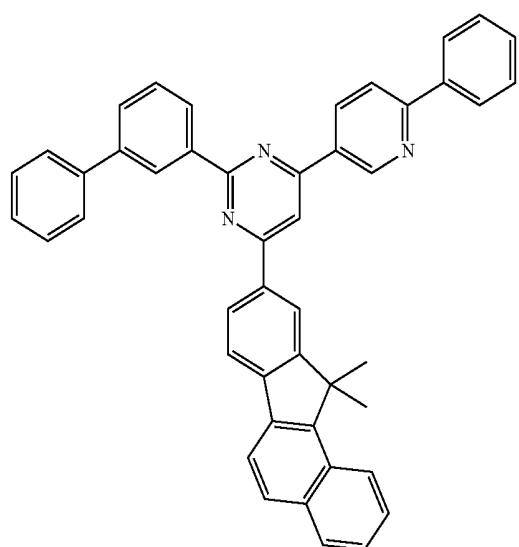
529



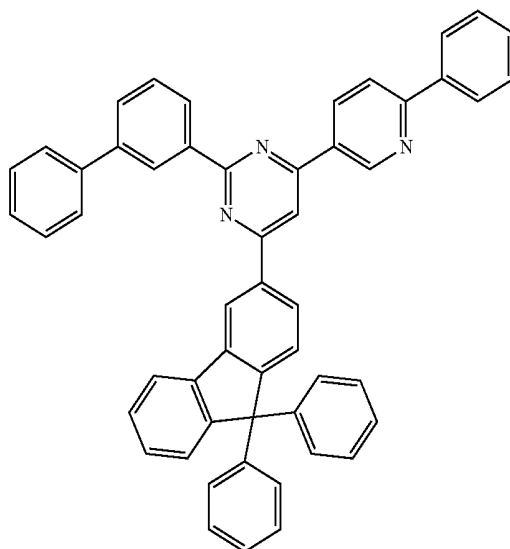
532



530

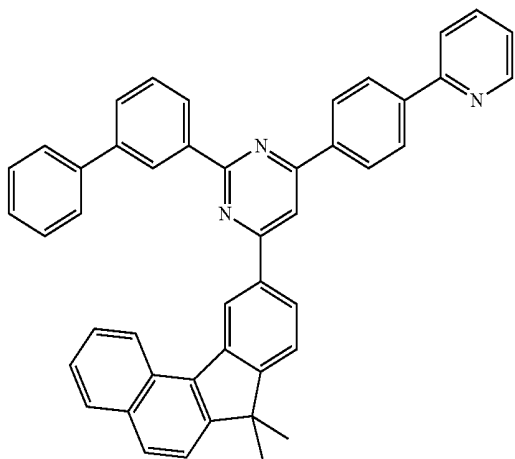


533



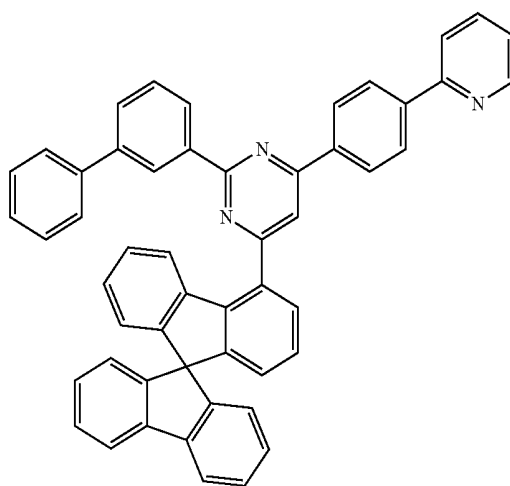
-continued

534

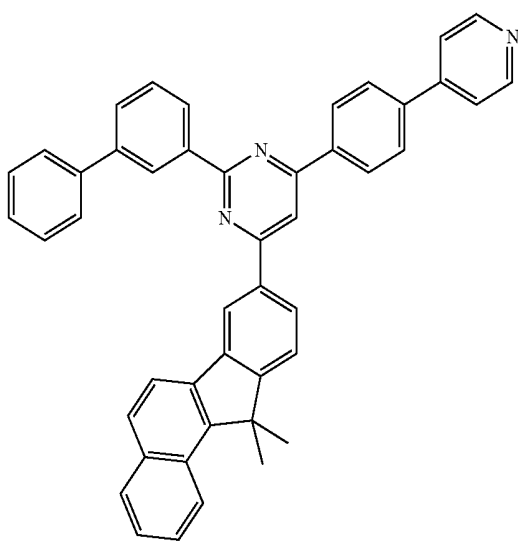


-continued

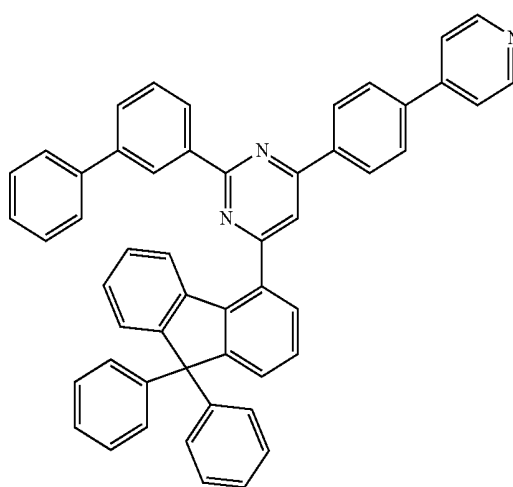
537



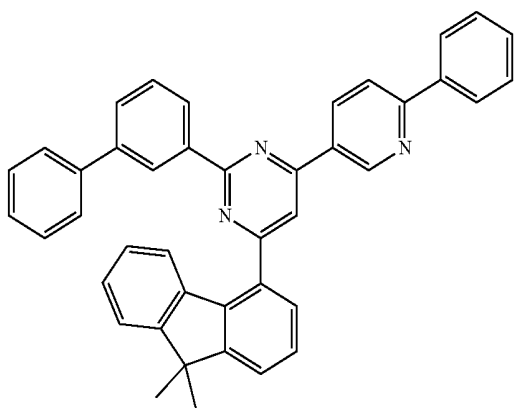
535



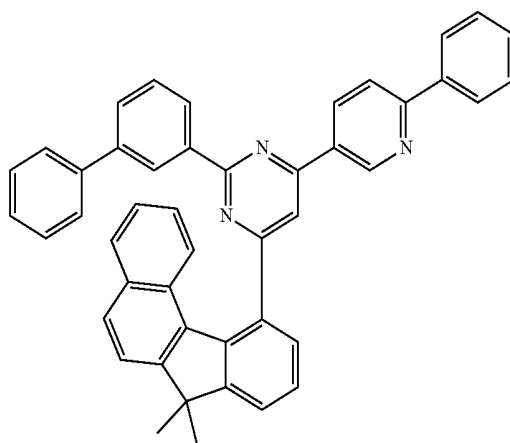
538



536

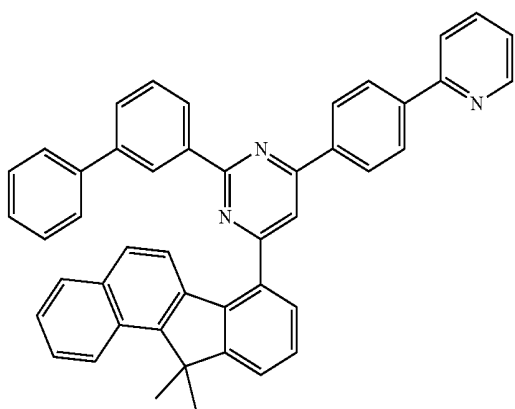


539



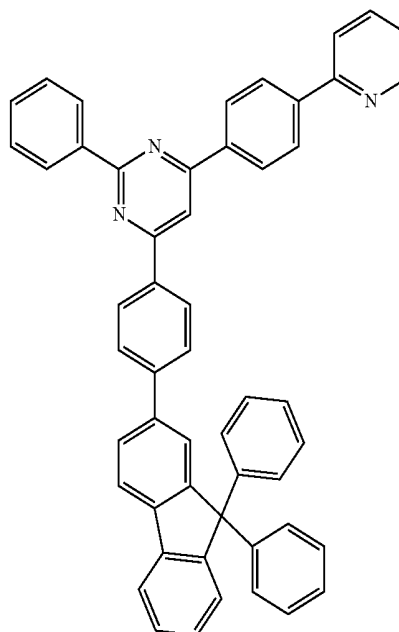
-continued

540

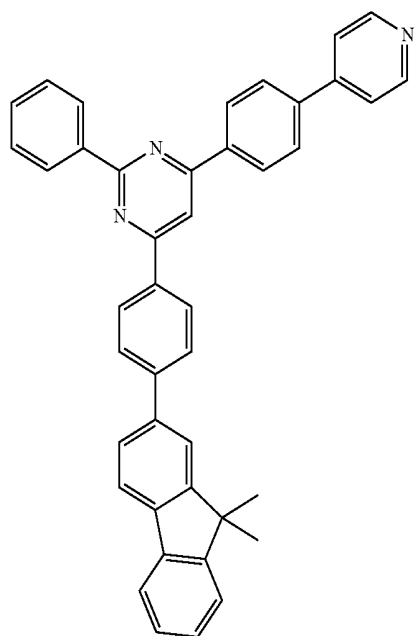


-continued

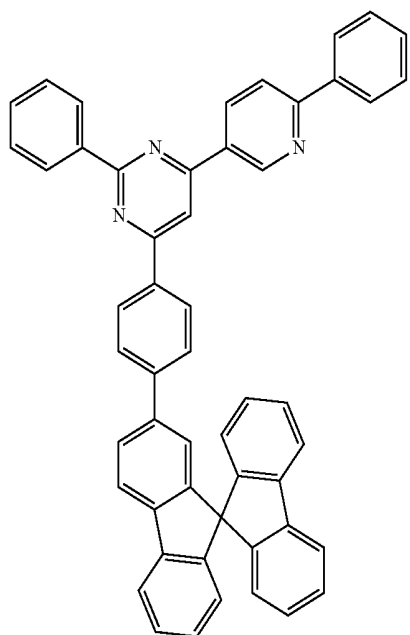
543



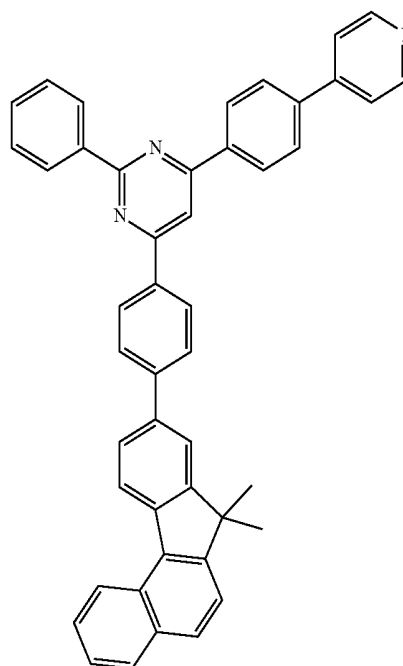
541



542

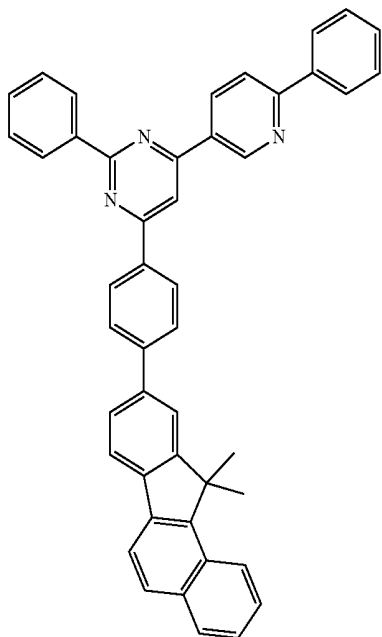


544



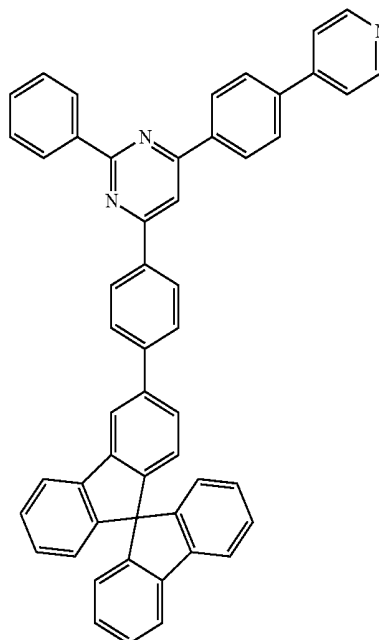
-continued

545

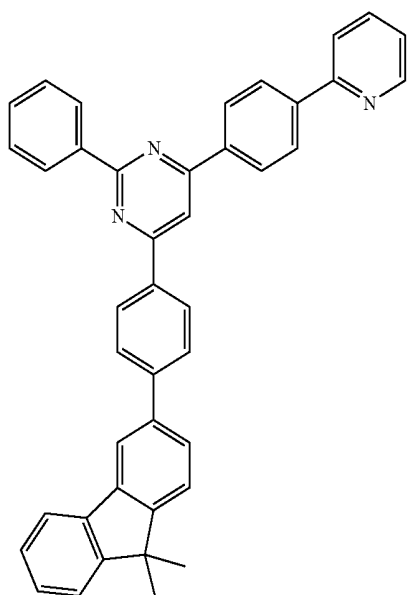


-continued

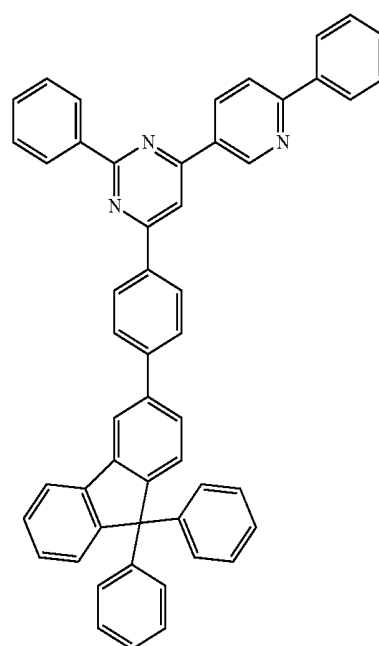
547



546

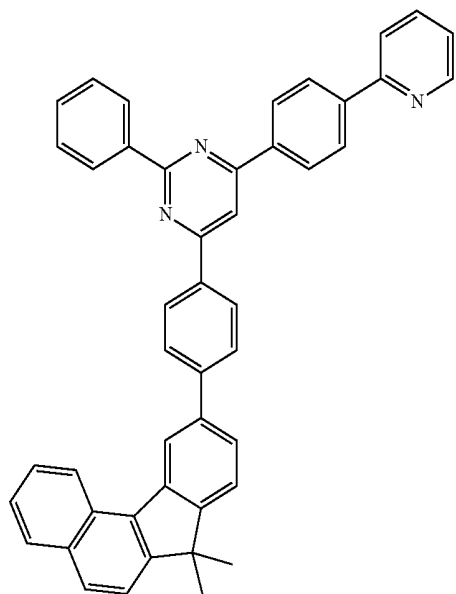


548



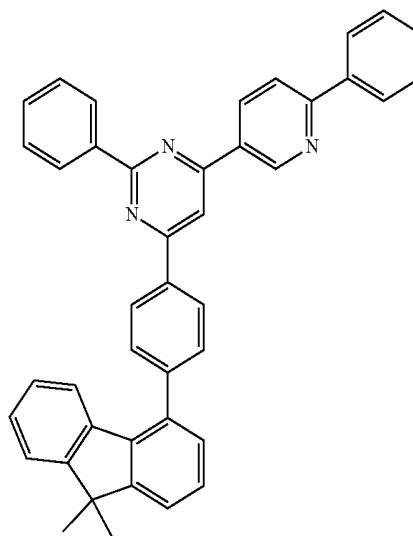
-continued

549

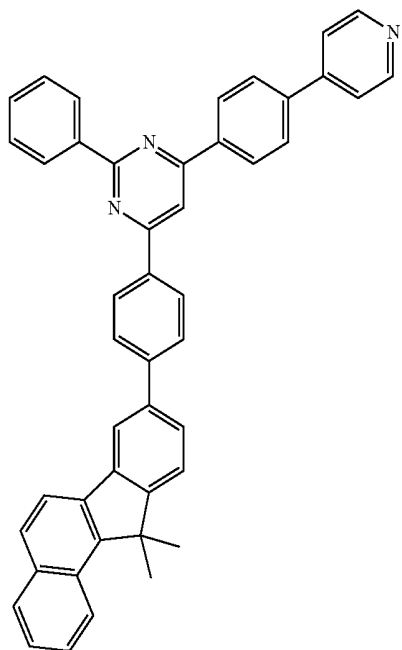


-continued

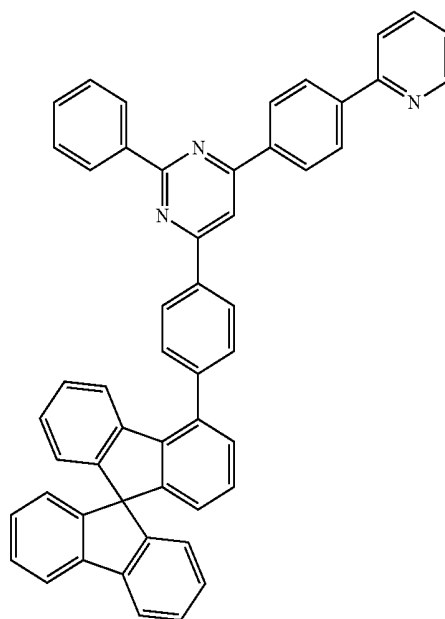
551



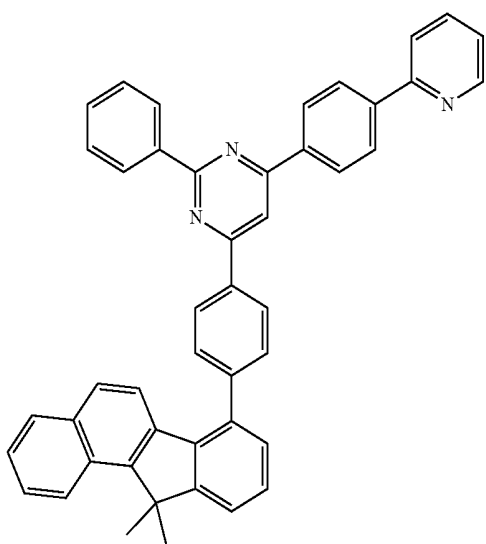
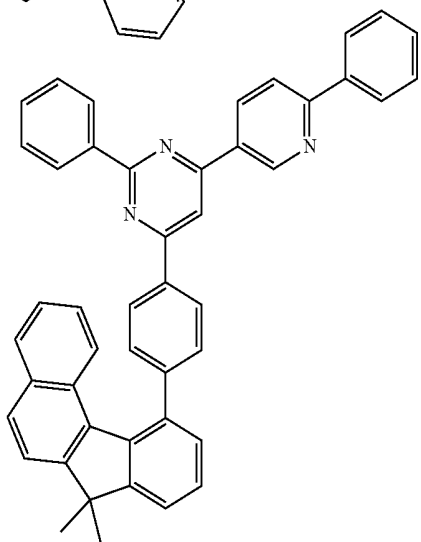
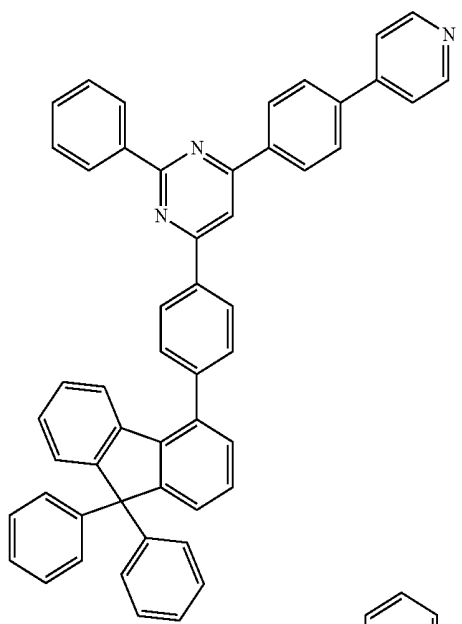
550



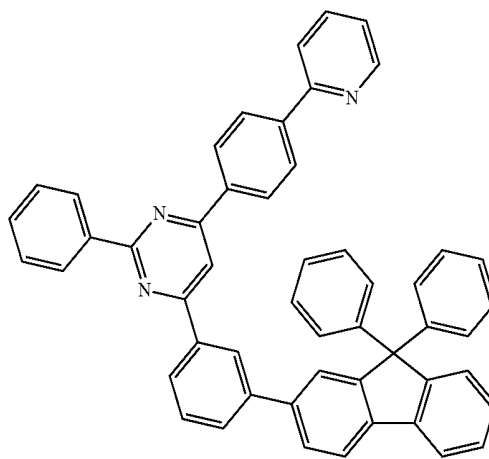
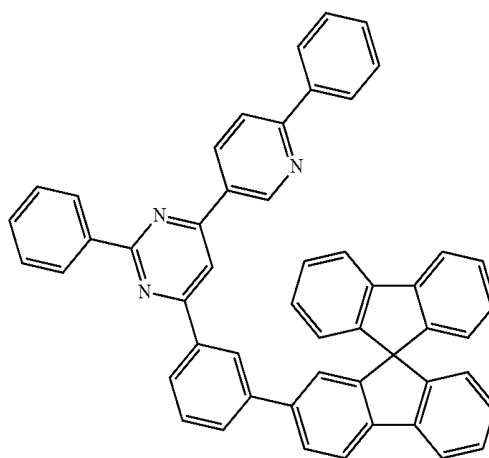
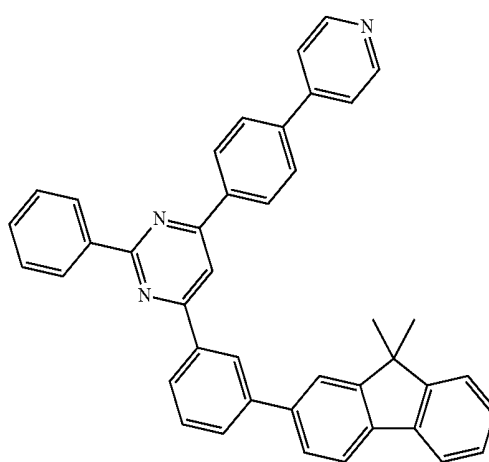
552



-continued

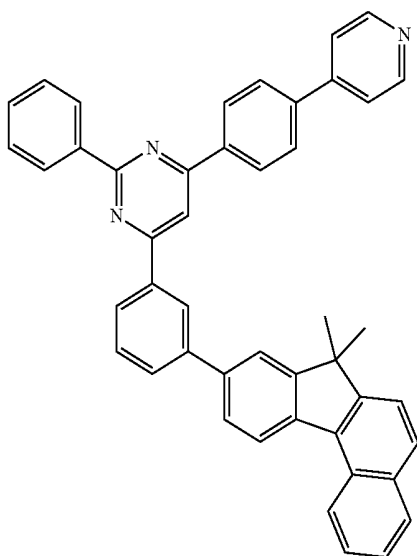


-continued

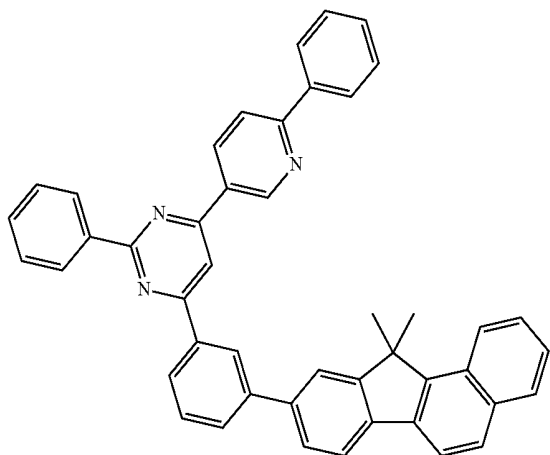


-continued

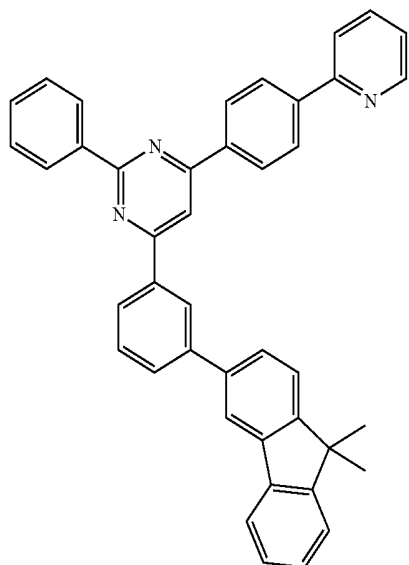
559



560

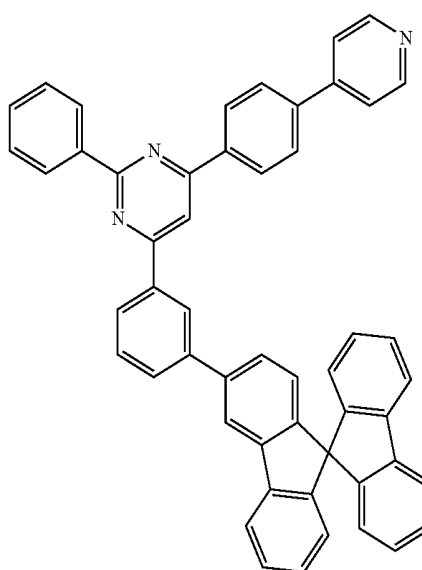


561

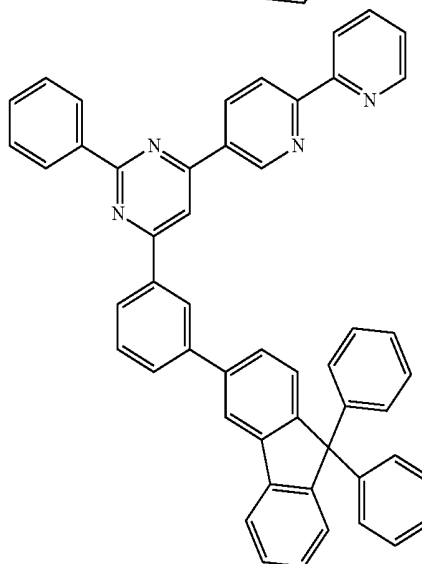


-continued

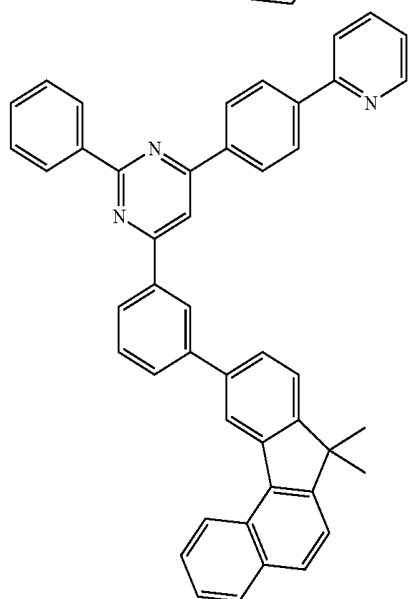
562



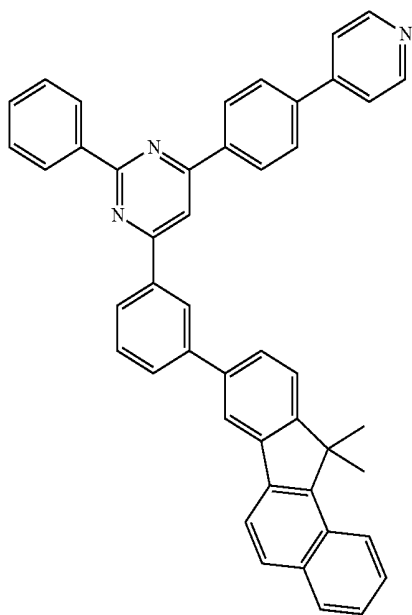
563



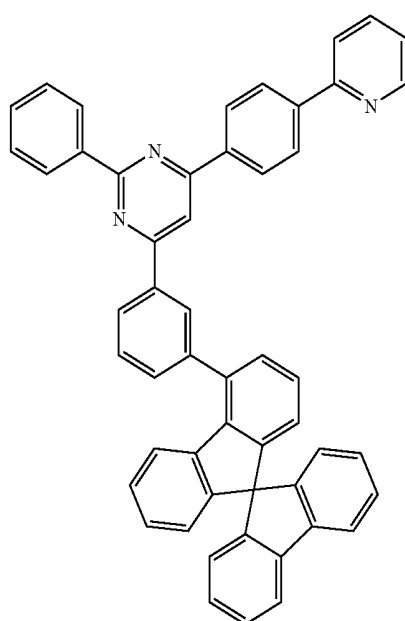
564



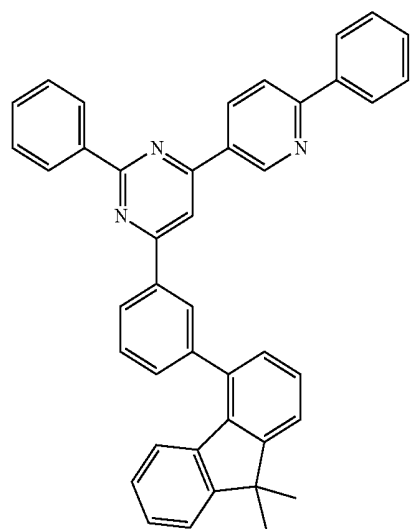
-continued



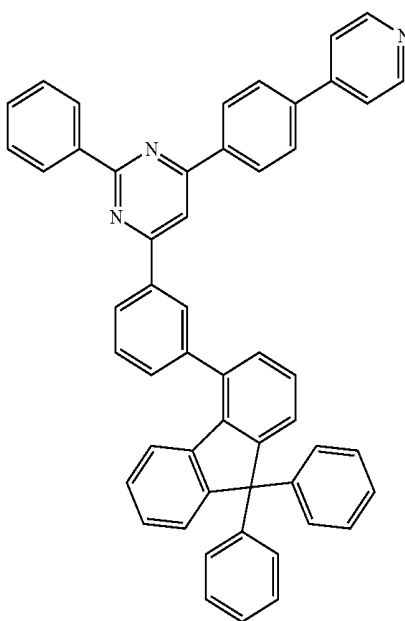
-continued



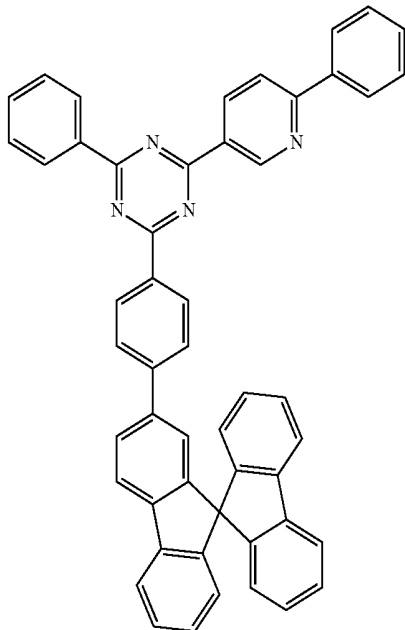
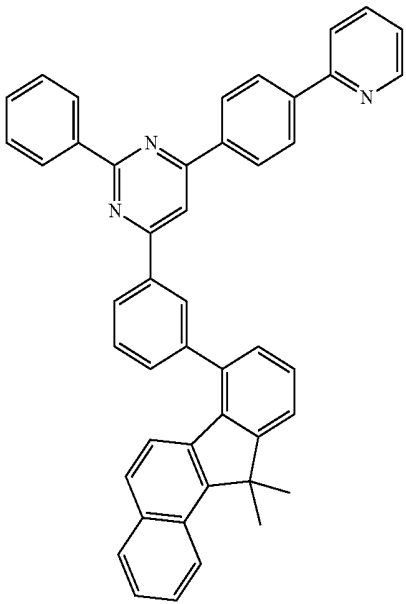
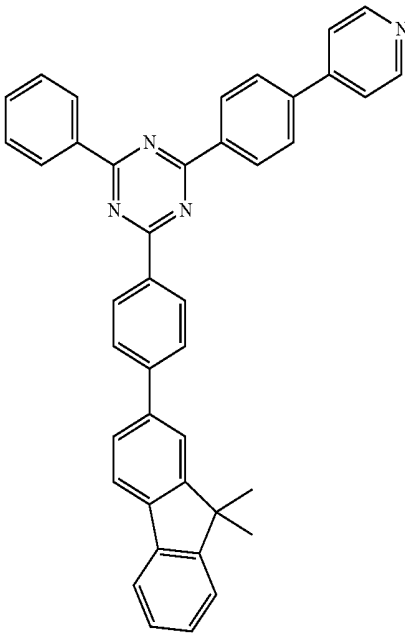
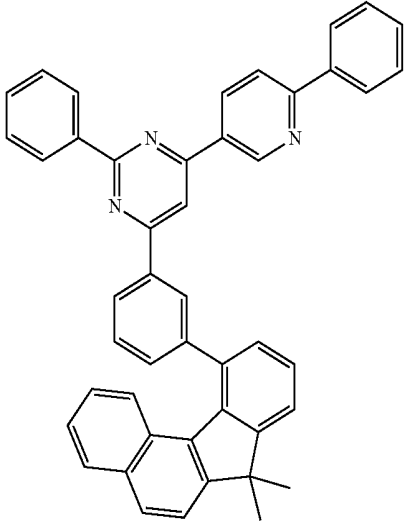
566



568

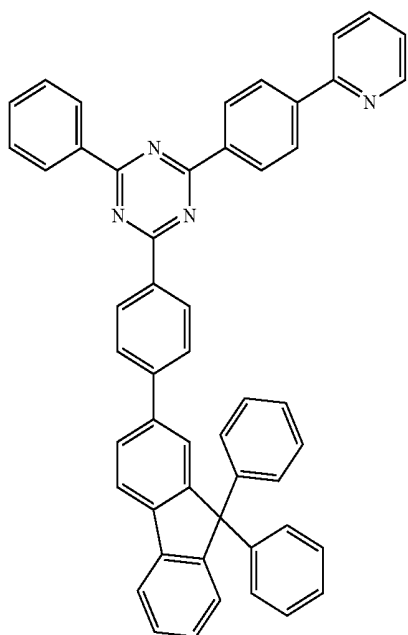


-continued



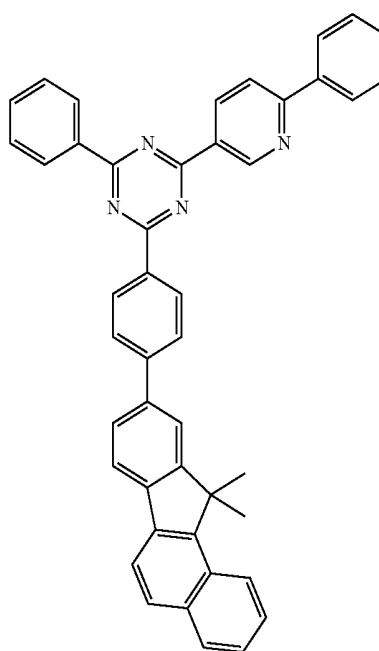
-continued

573

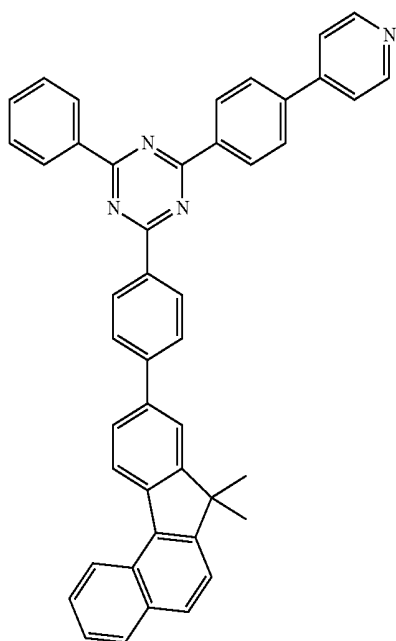


-continued

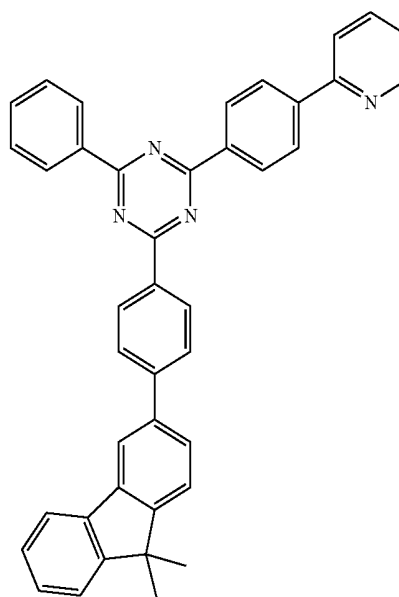
575



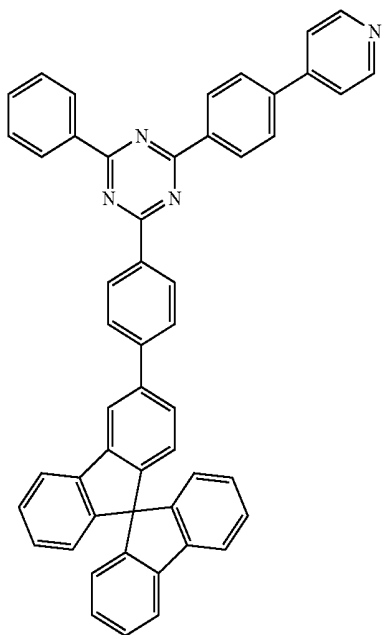
574



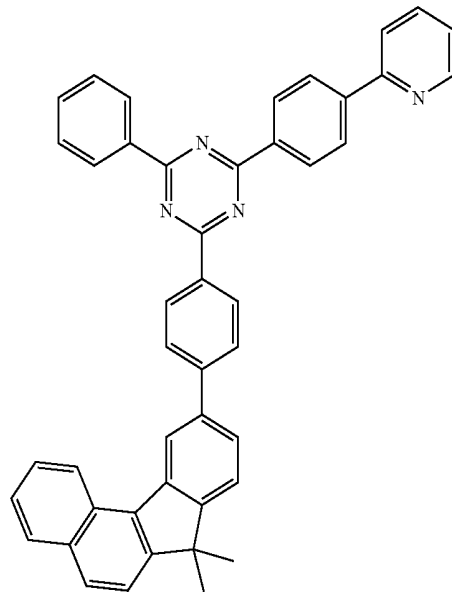
576



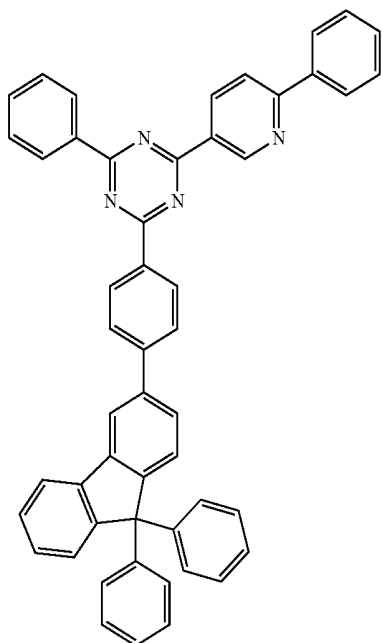
-continued



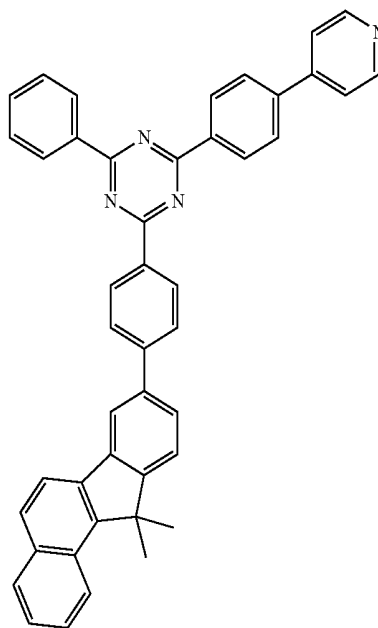
-continued



578

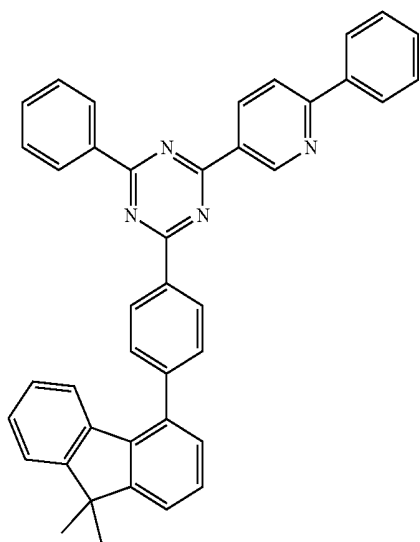


580



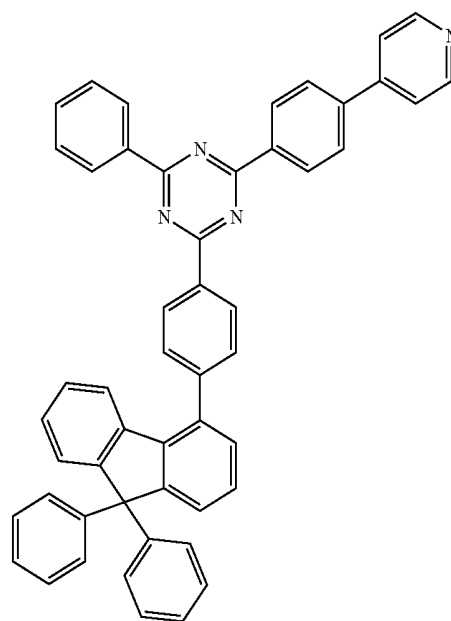
-continued

581

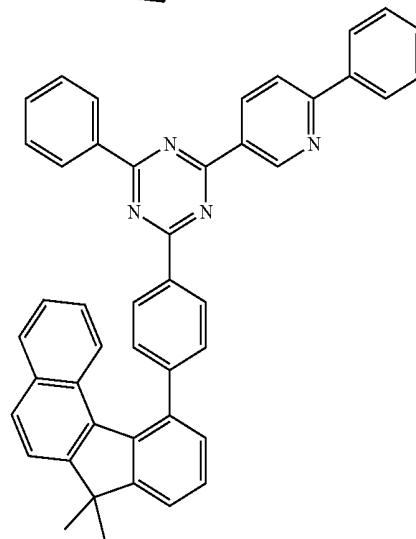


-continued

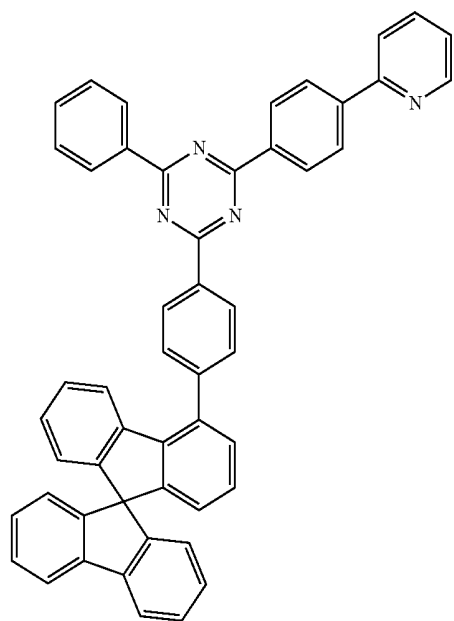
583



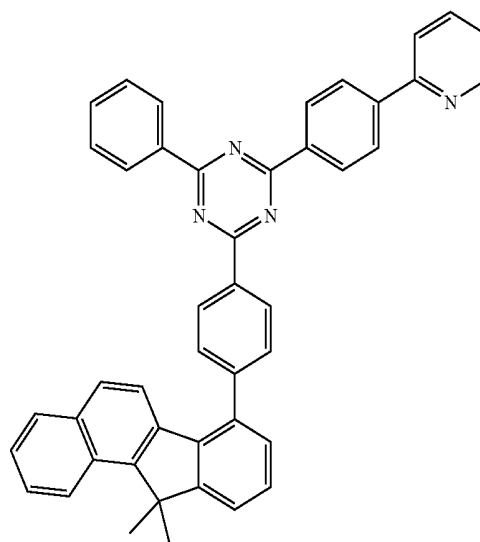
584



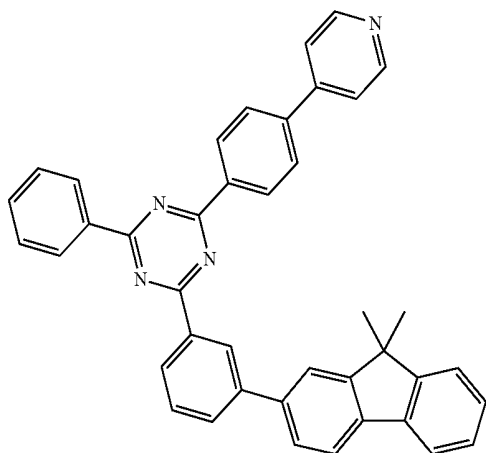
582



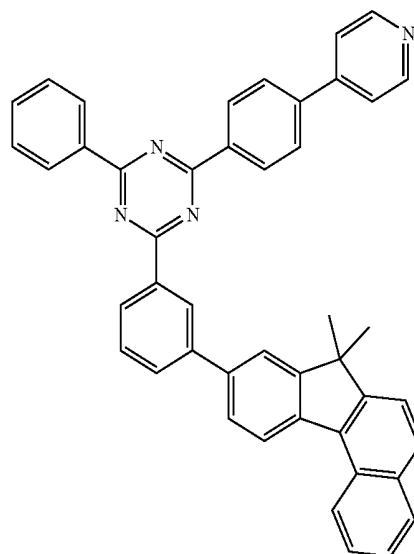
585



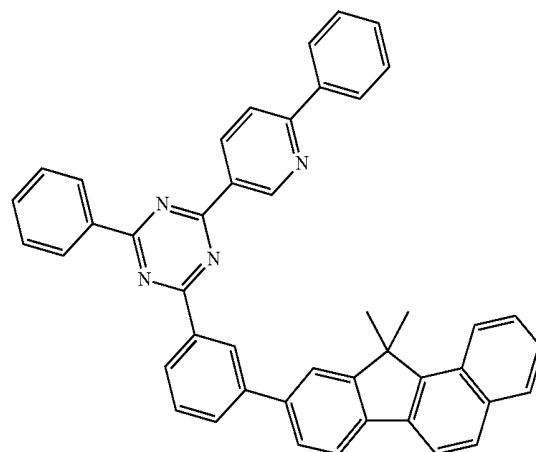
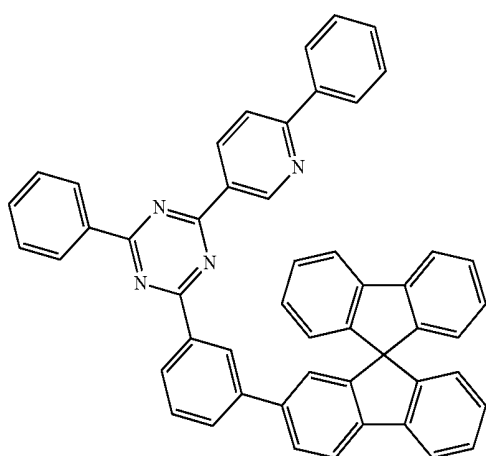
-continued



-continued

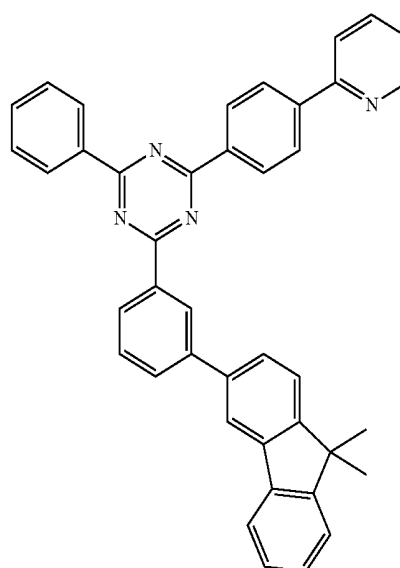
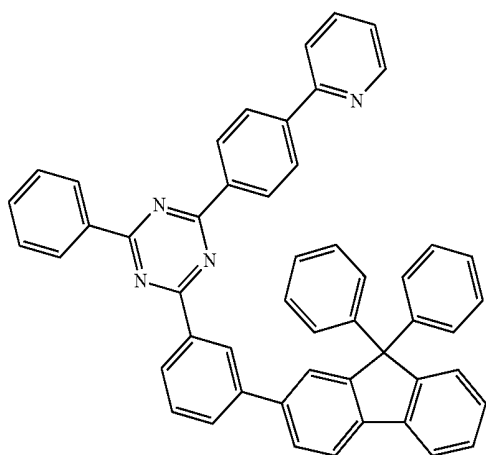


587

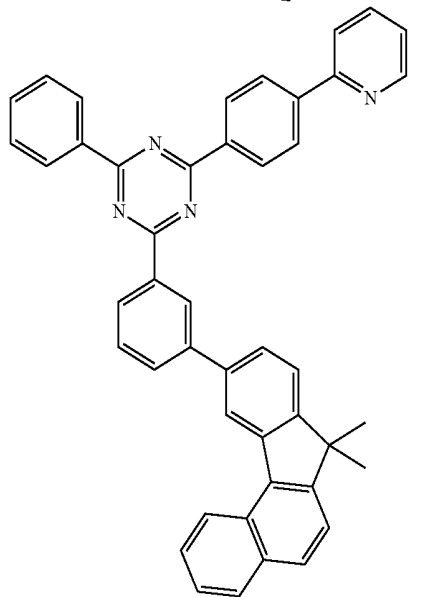
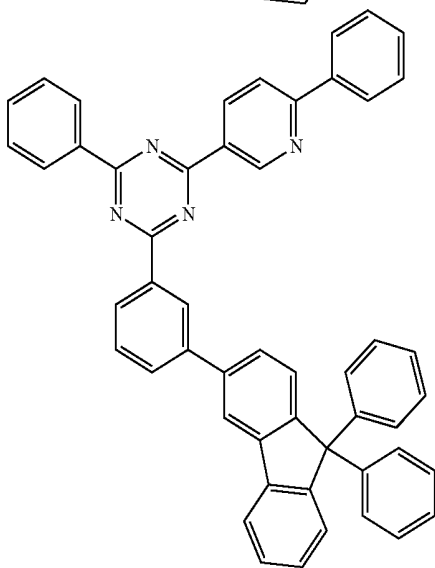
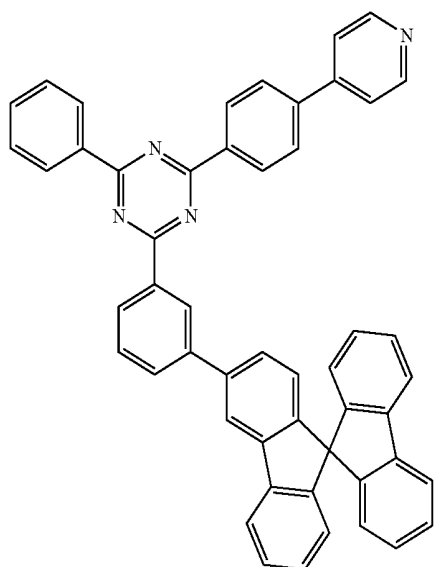


591

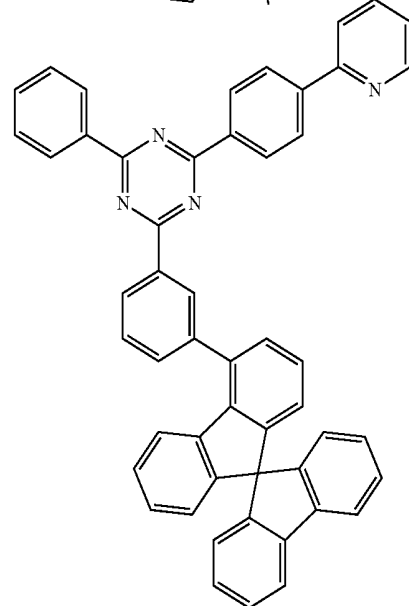
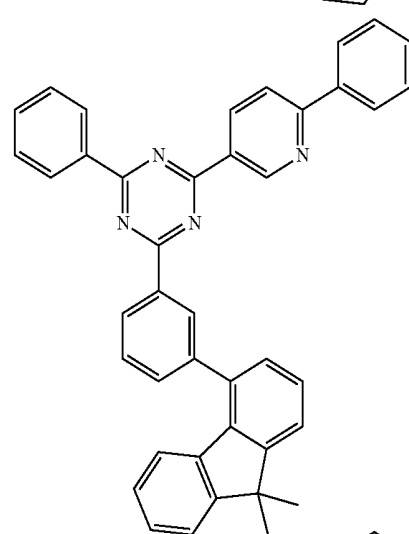
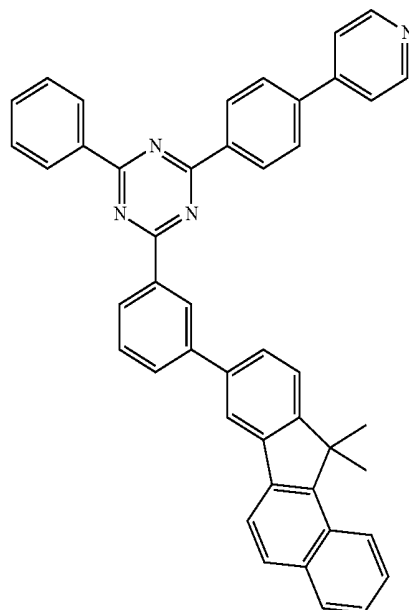
588



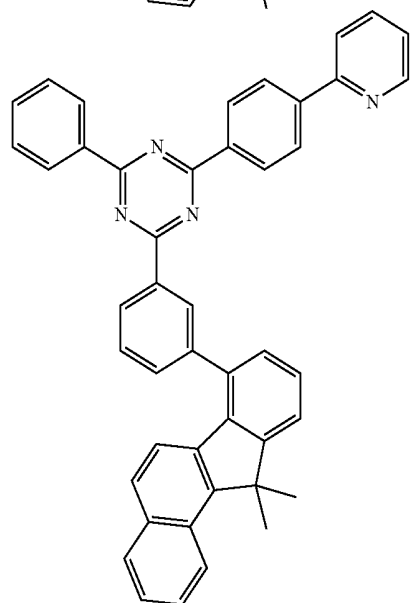
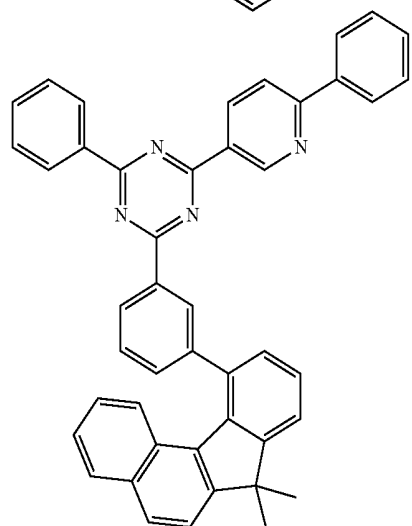
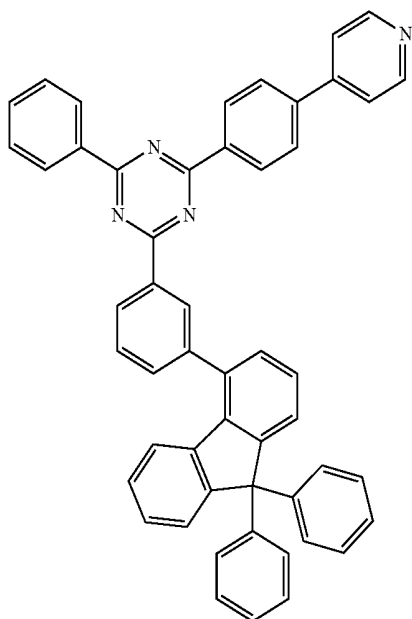
-continued



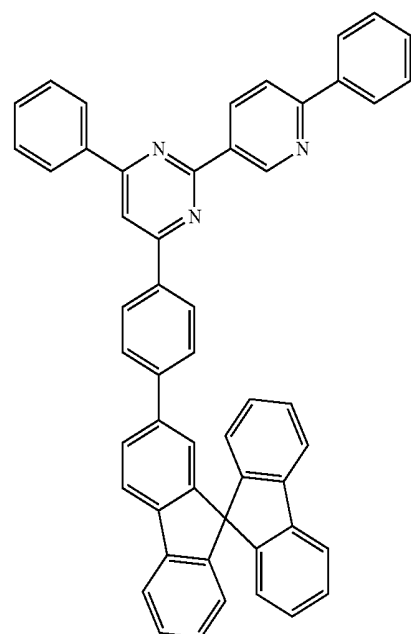
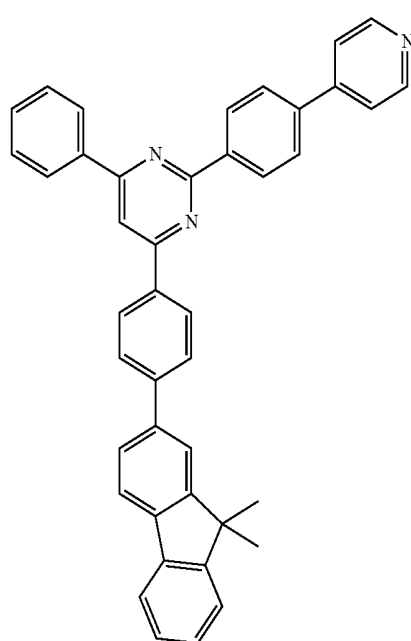
-continued



-continued

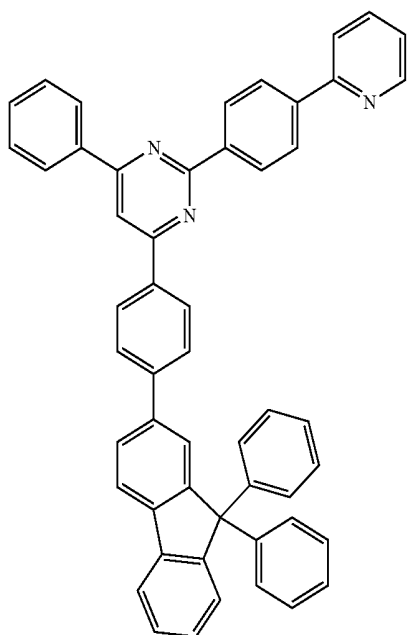


-continued



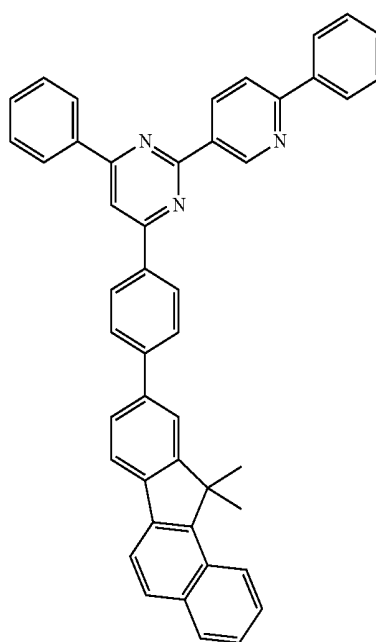
-continued

603

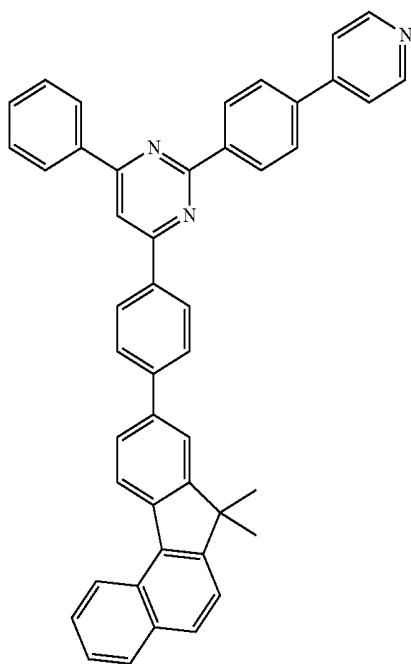


-continued

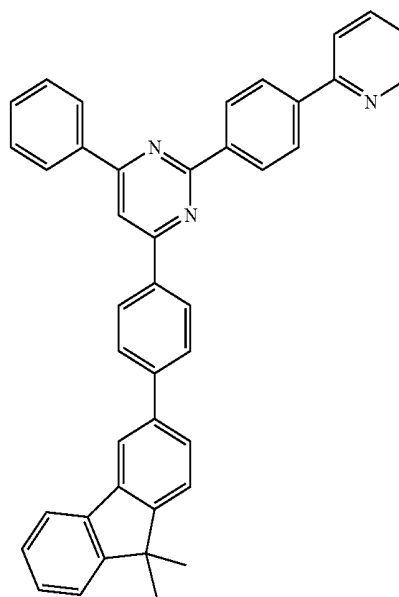
605



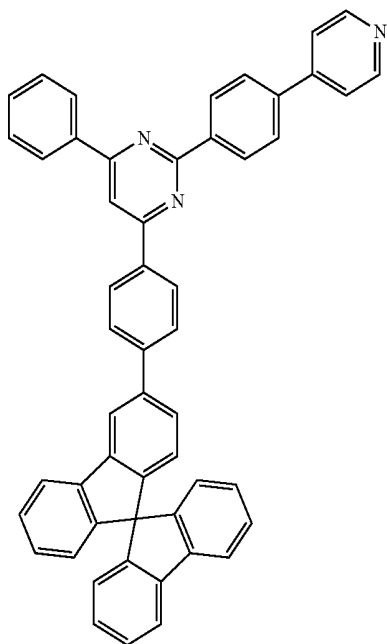
604



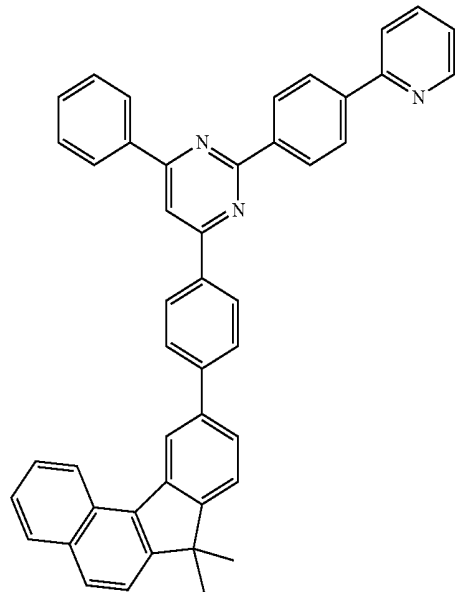
606



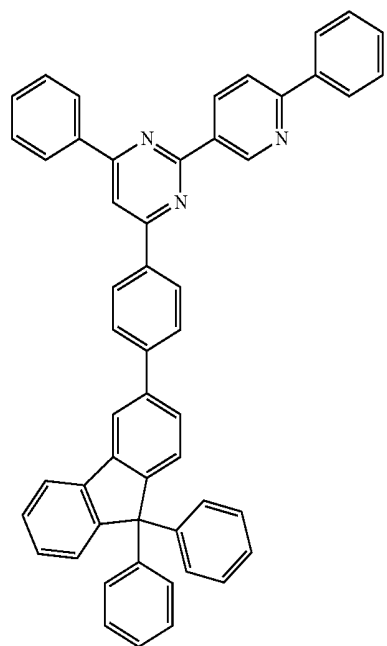
-continued



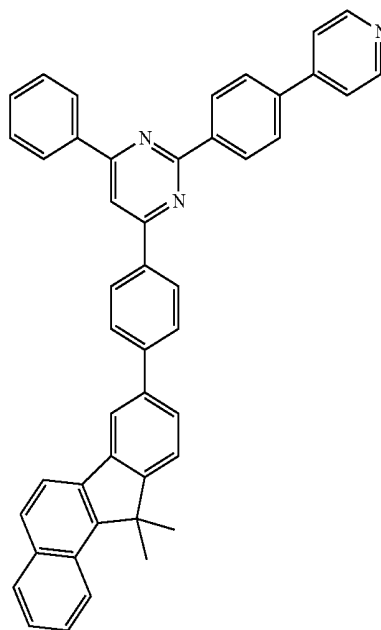
-continued



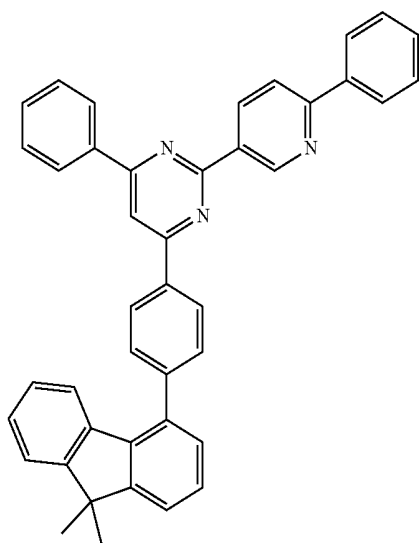
608



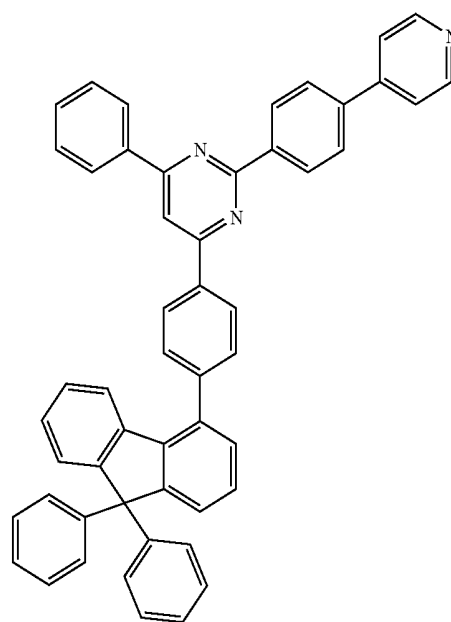
610



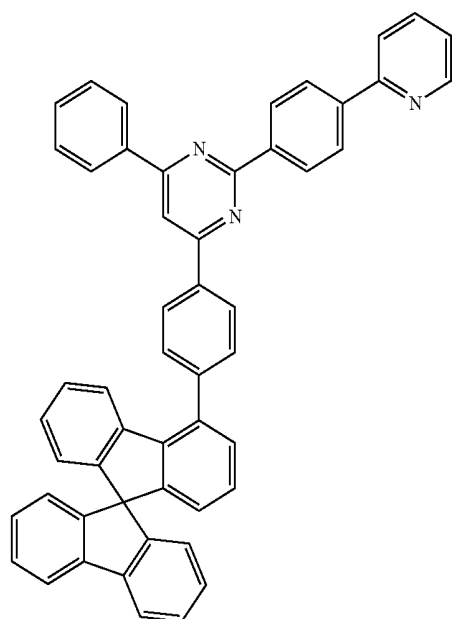
-continued



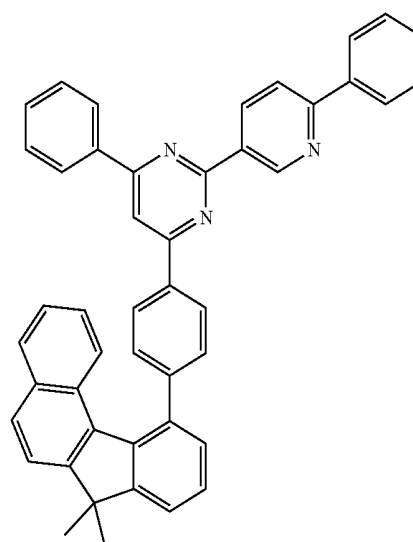
-continued



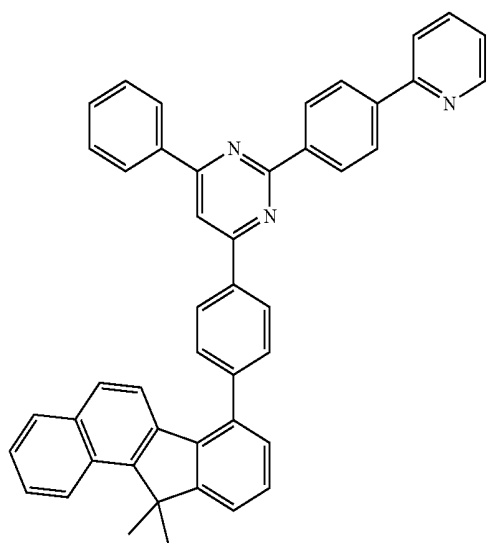
612



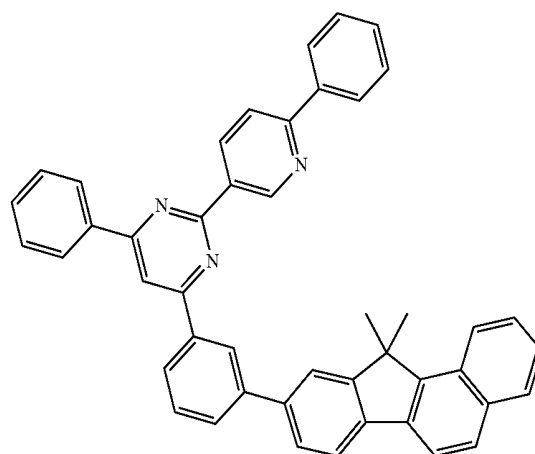
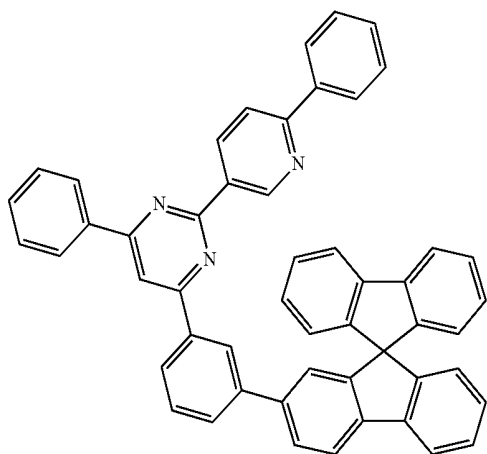
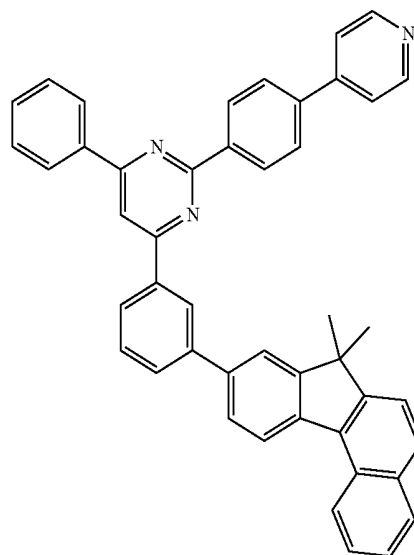
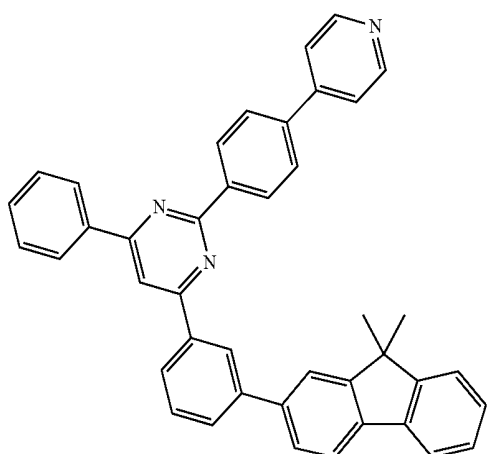
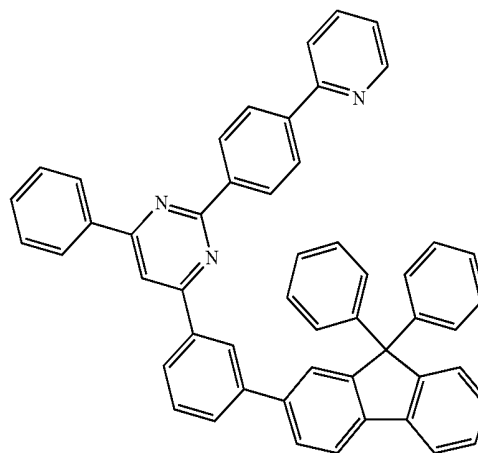
614



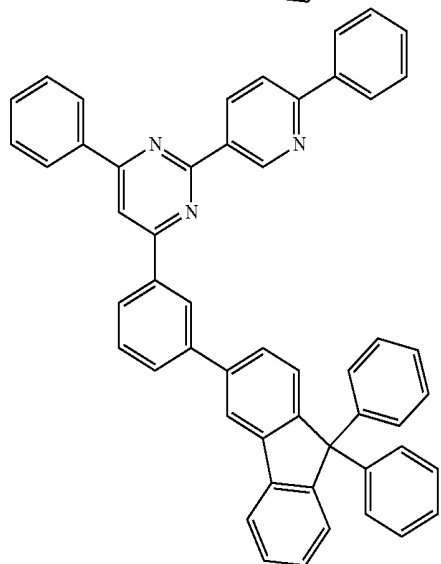
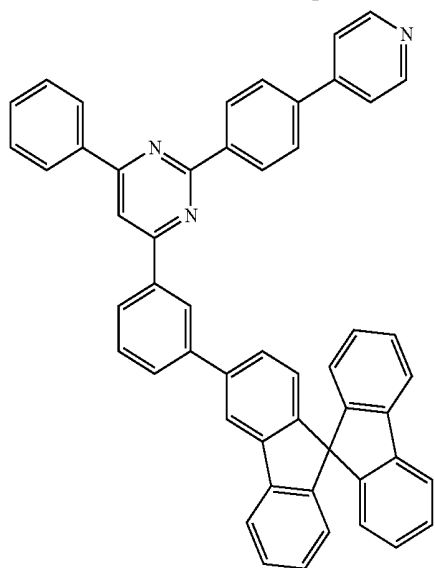
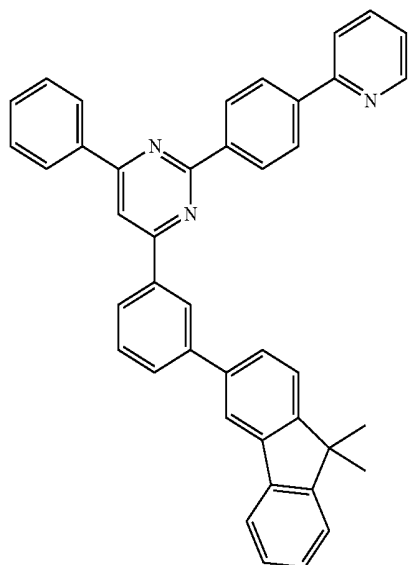
-continued



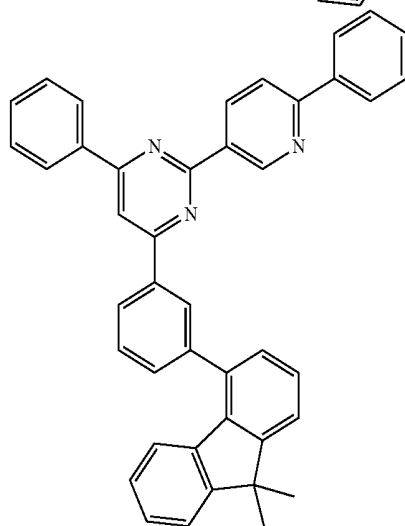
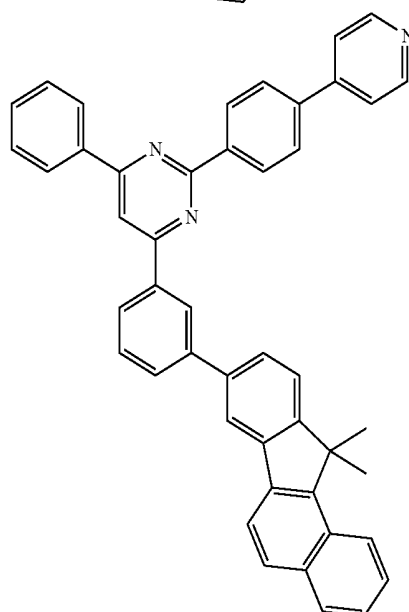
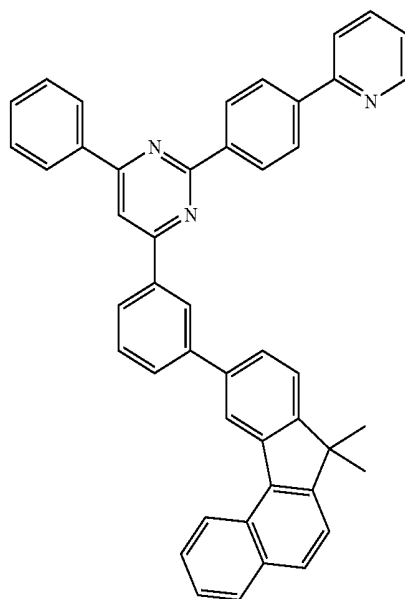
-continued



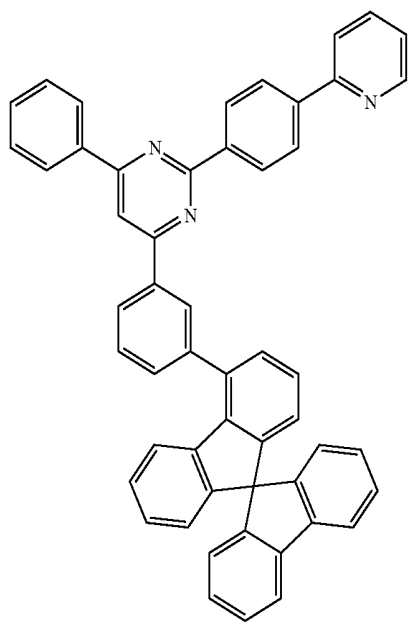
-continued



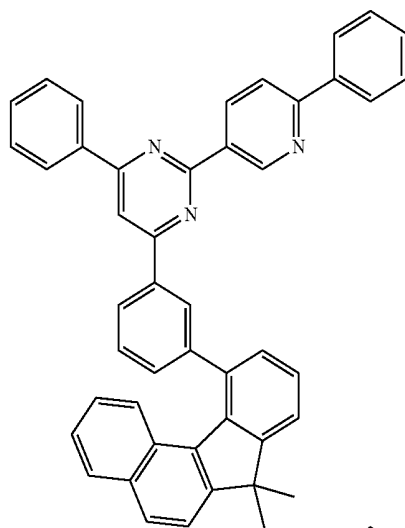
-continued



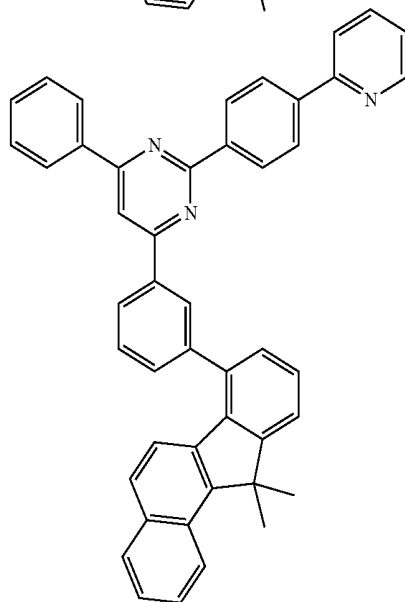
-continued



-continued

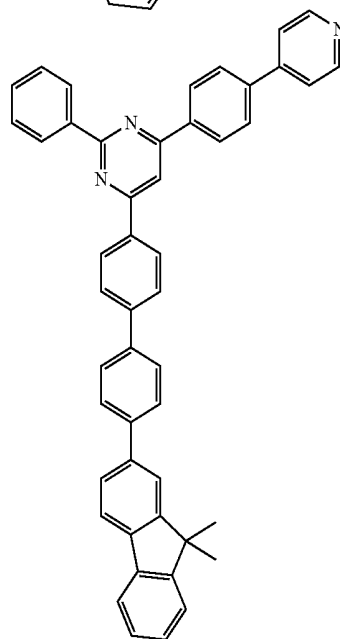
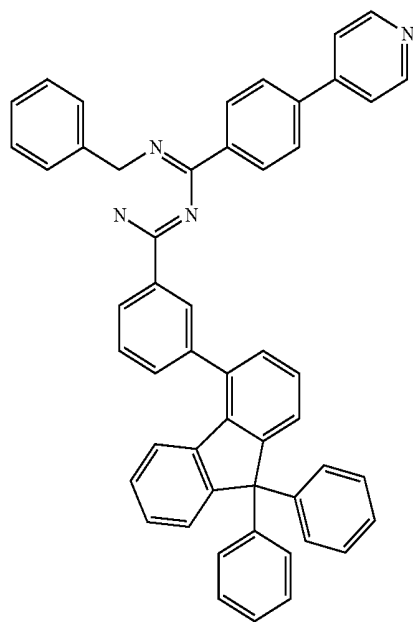


629



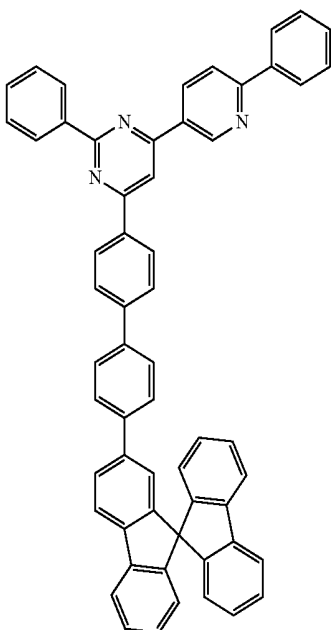
630

628

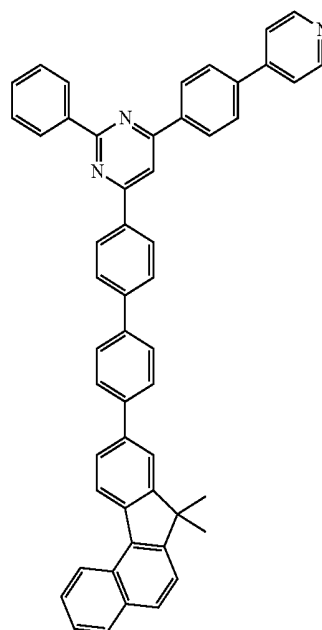


631

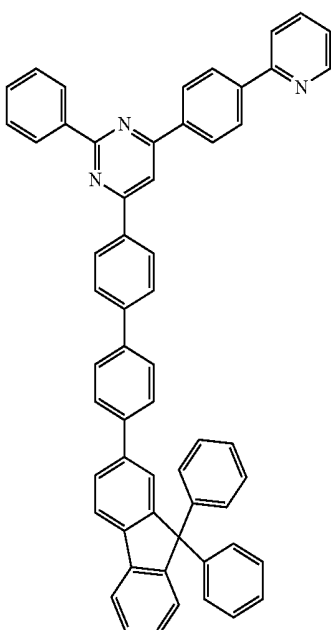
-continued



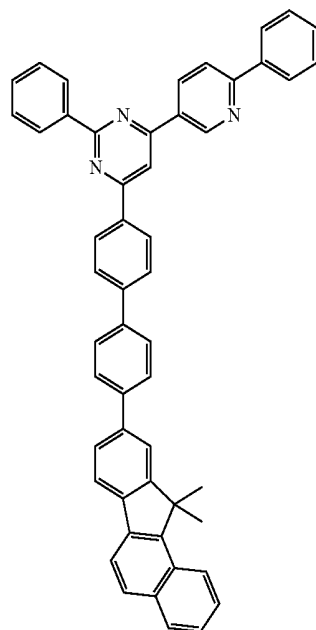
-continued



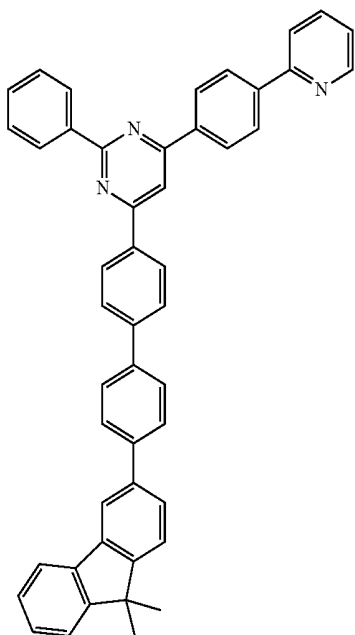
633



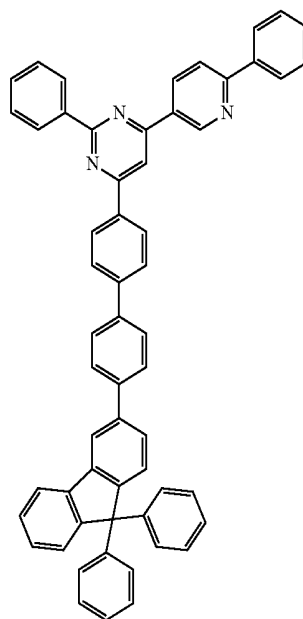
635



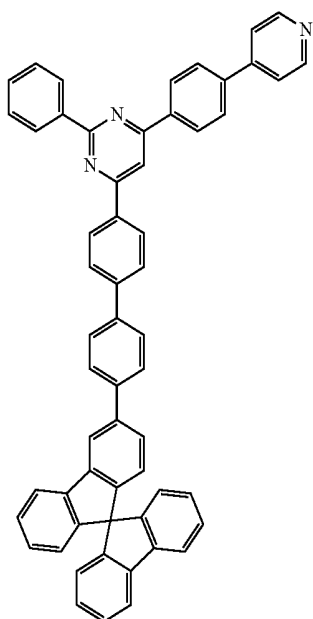
-continued



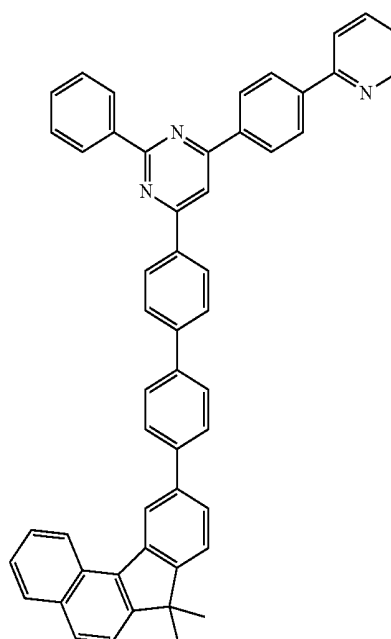
-continued



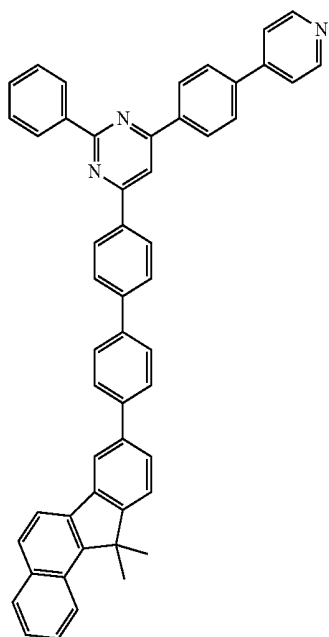
637



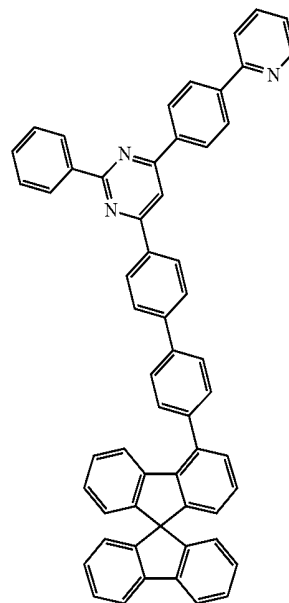
639



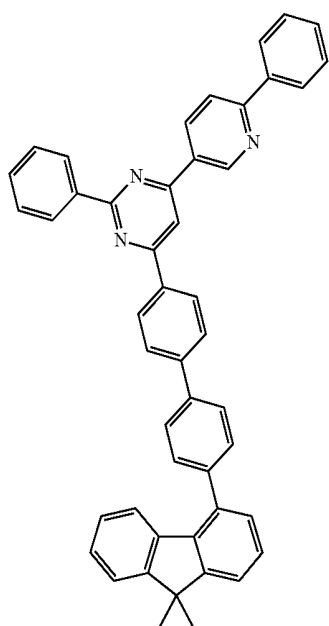
-continued



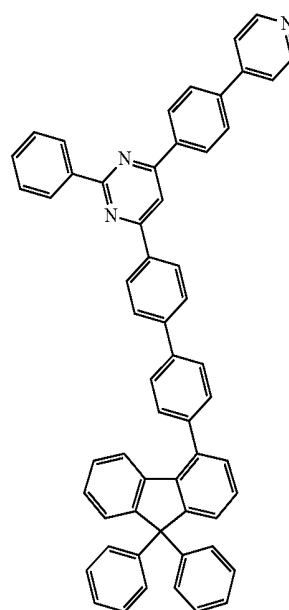
-continued



641

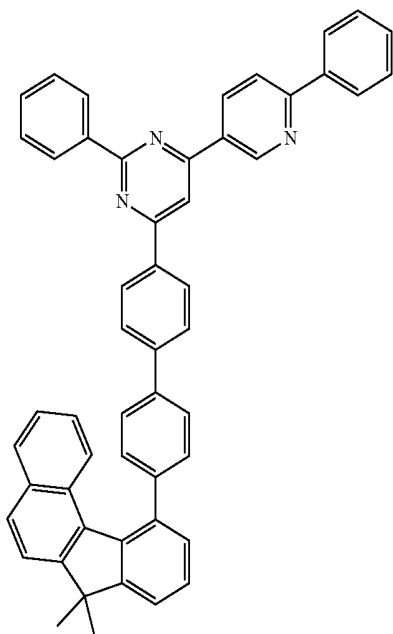


643



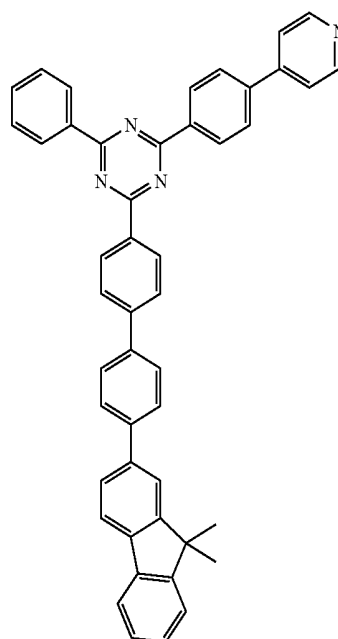
-continued

644

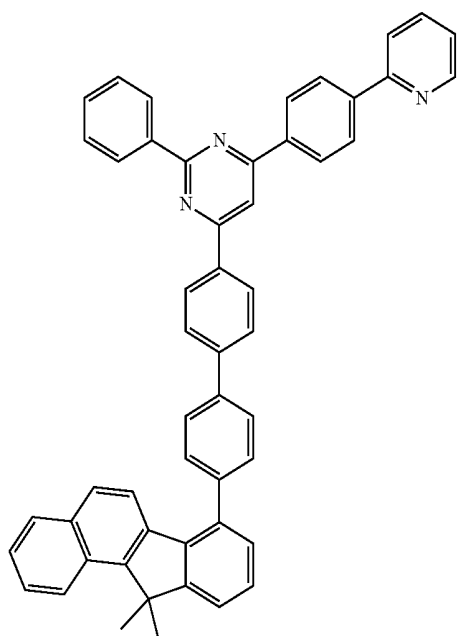


-continued

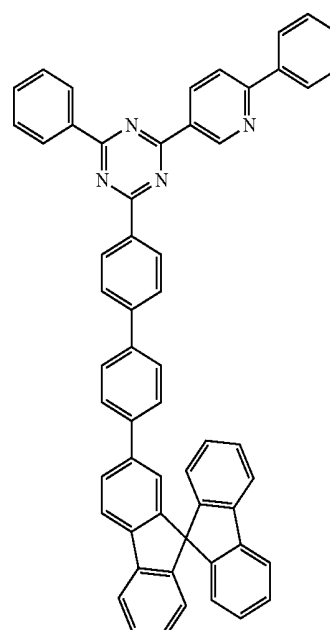
646



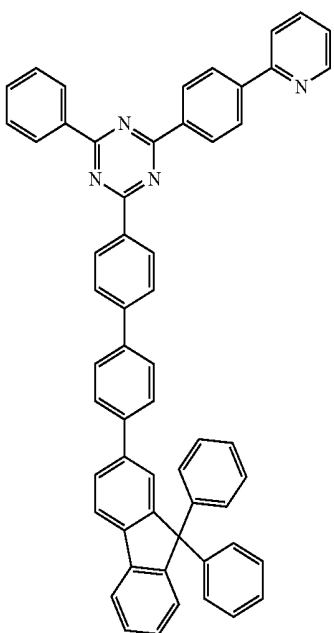
645



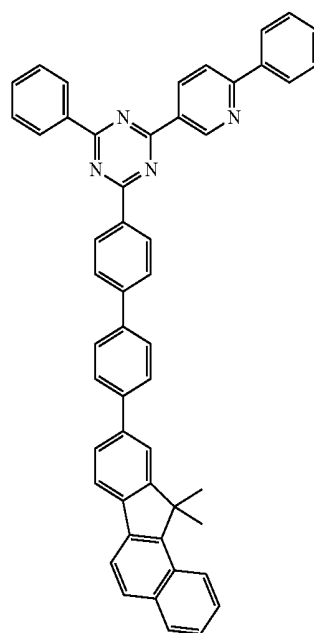
647



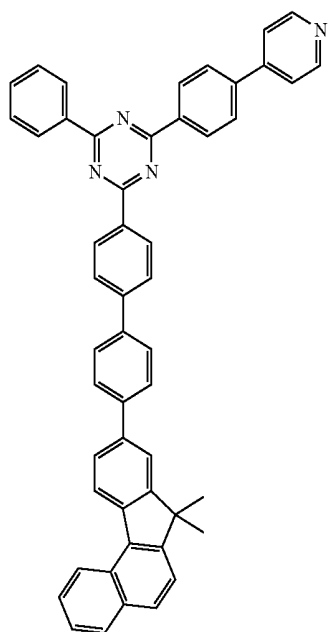
-continued



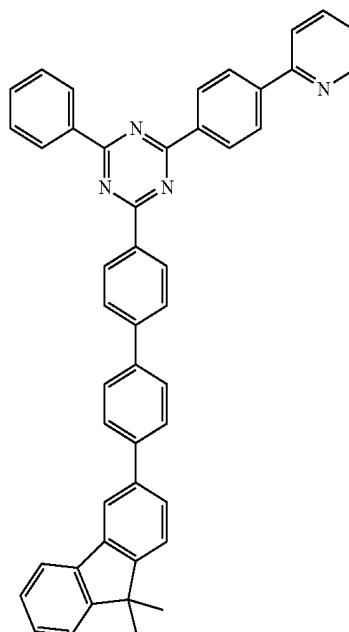
-continued



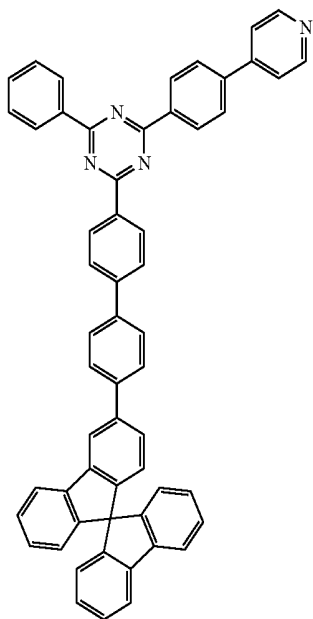
649



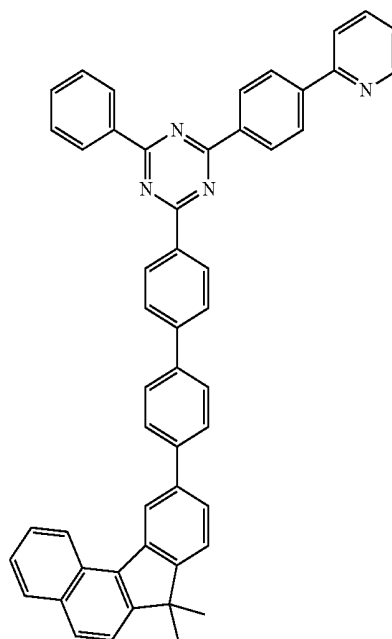
651



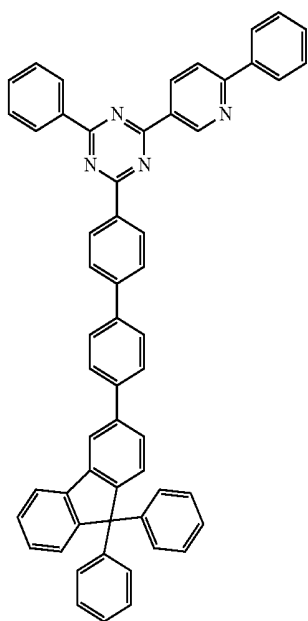
-continued



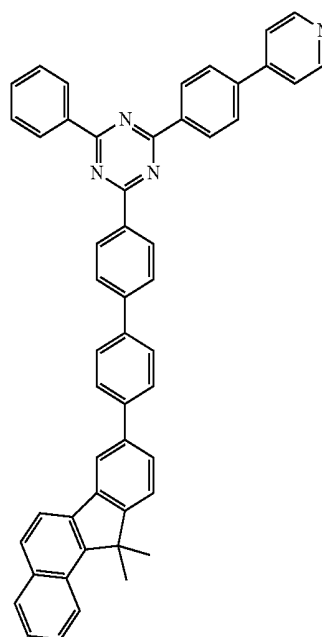
-continued



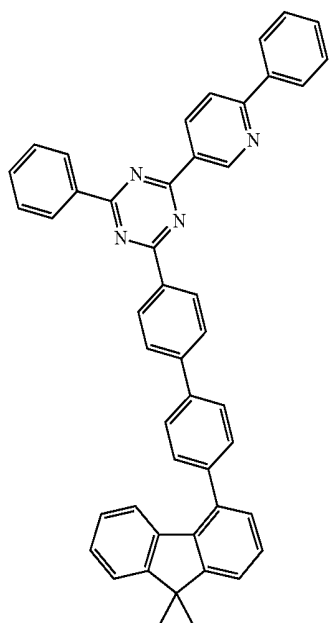
653



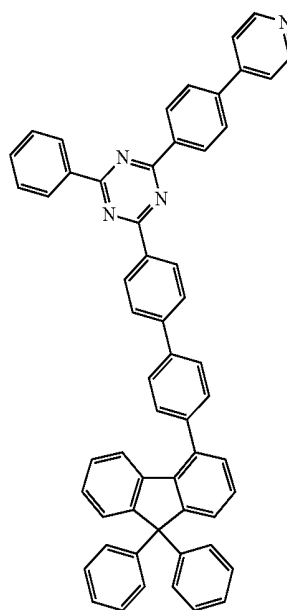
655



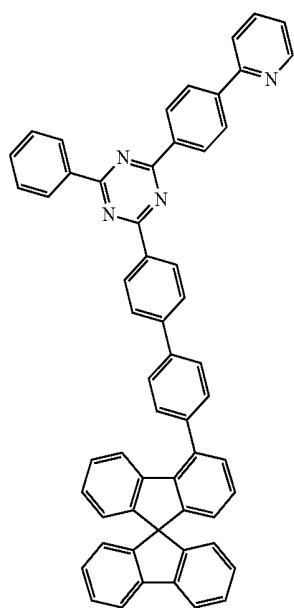
-continued



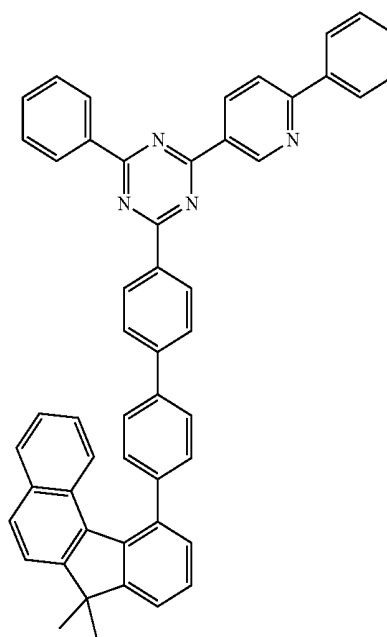
-continued



657

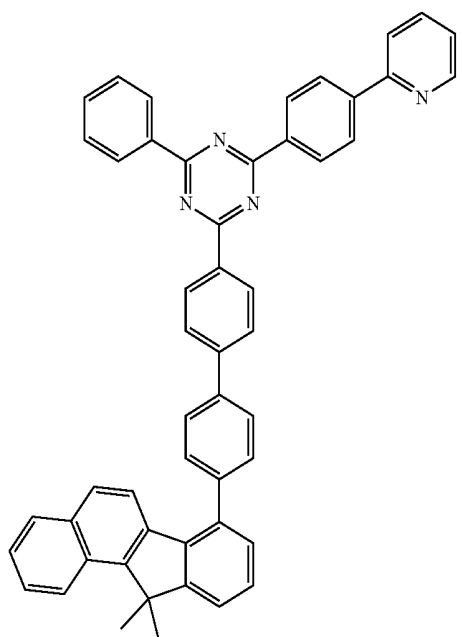


659



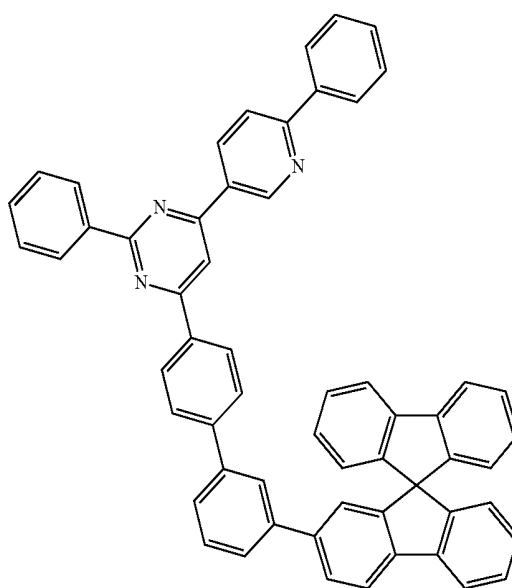
-continued

660

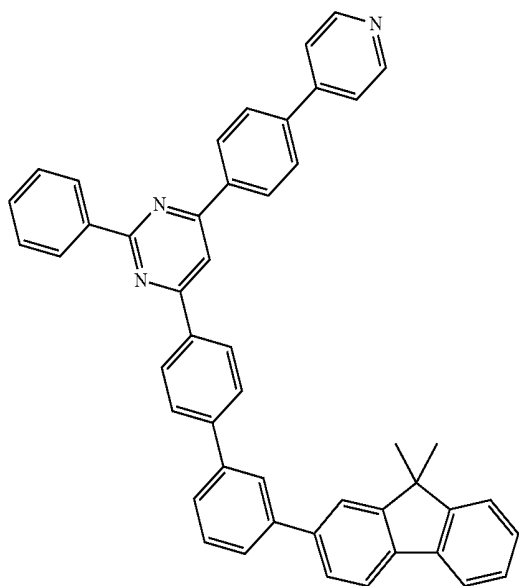


-continued

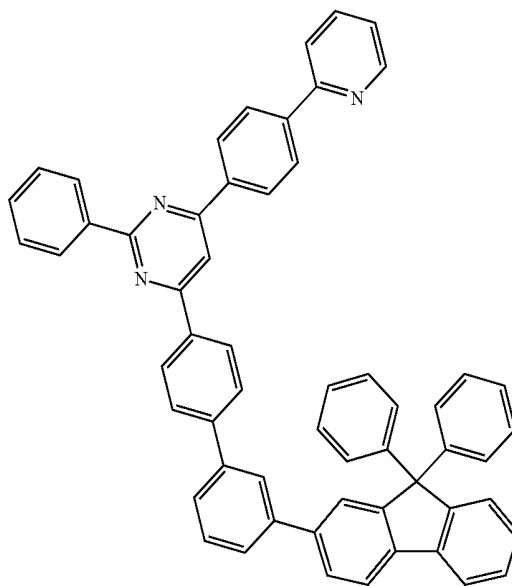
662



661

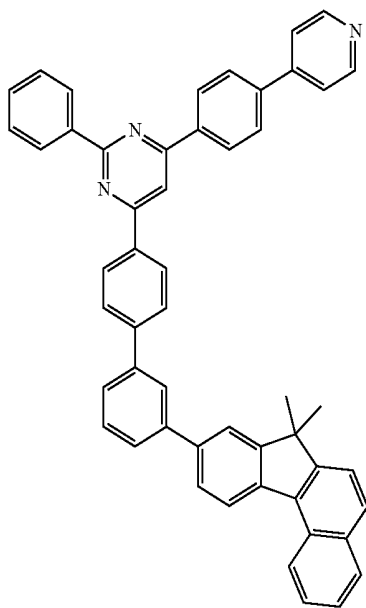


663



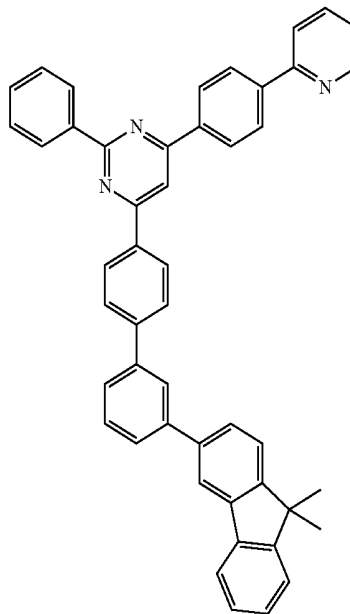
-continued

664

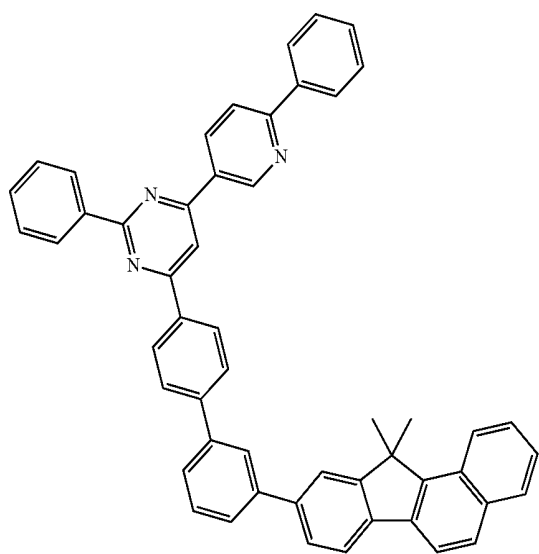


-continued

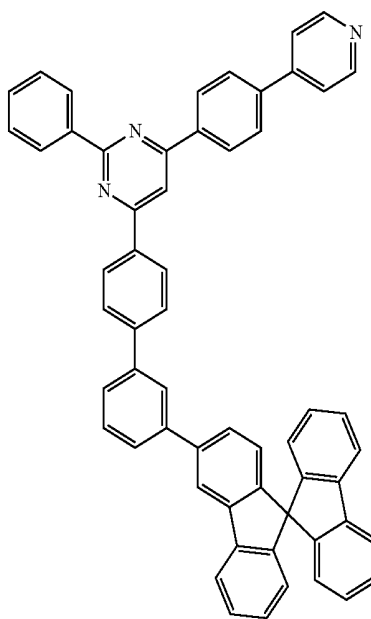
666



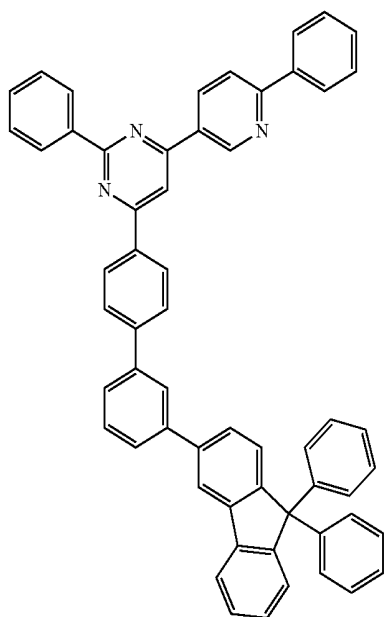
665



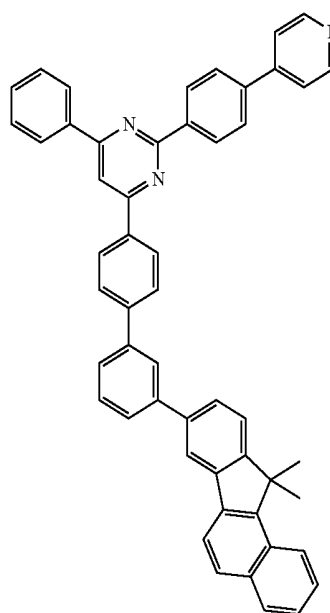
667



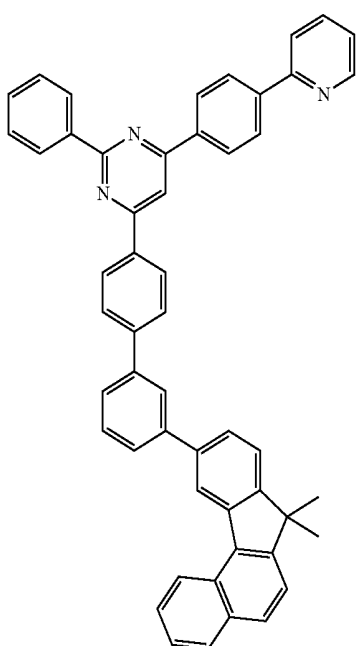
-continued



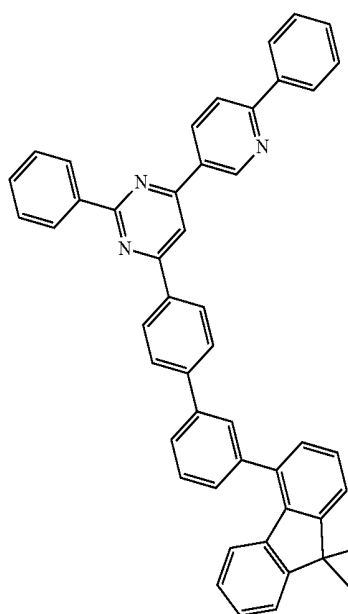
-continued



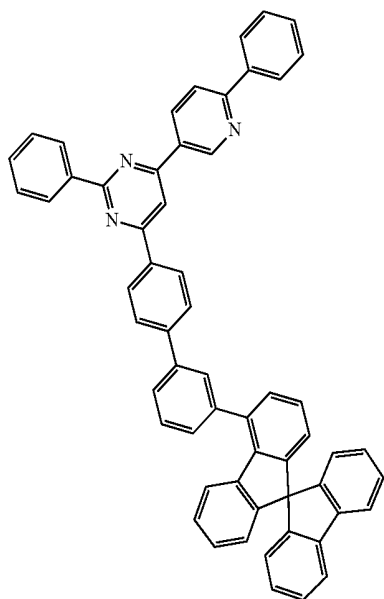
669



671

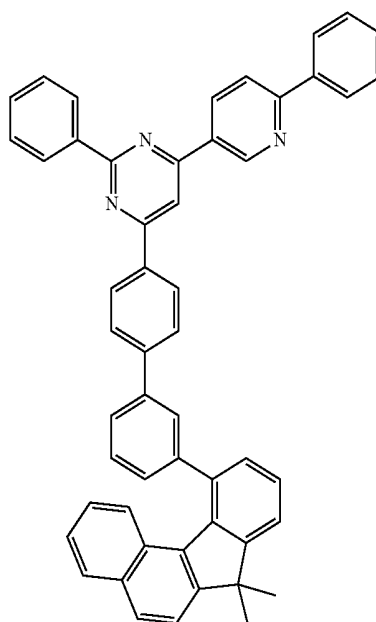


-continued



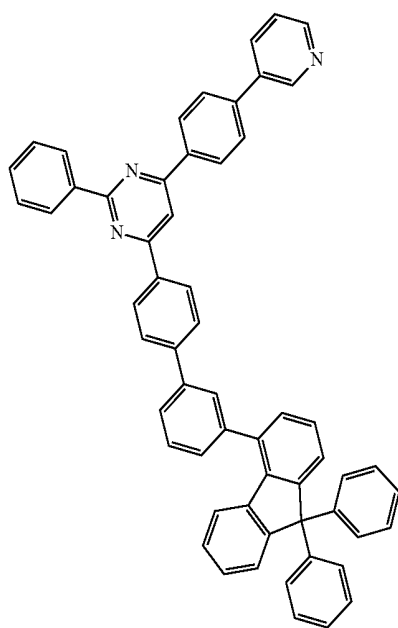
672

-continued

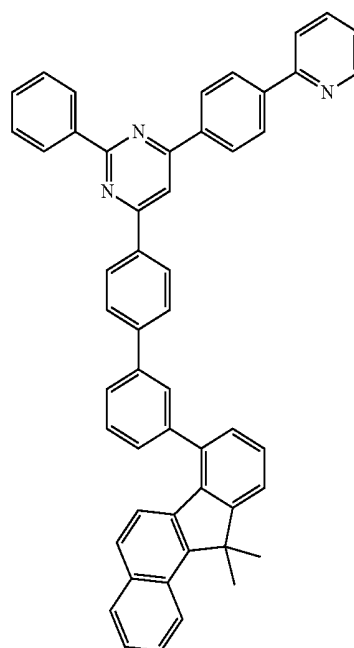


674

673

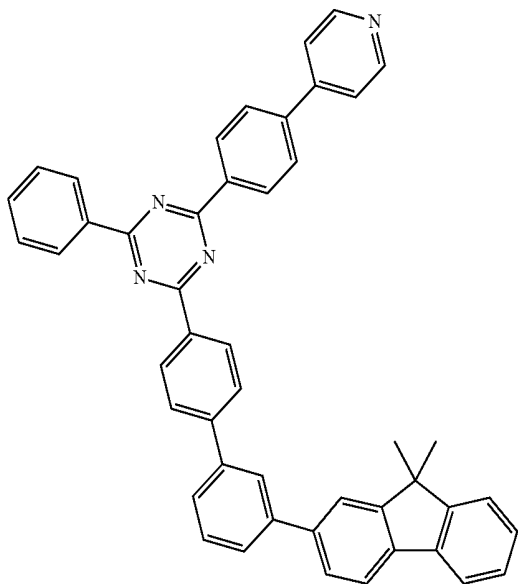


675



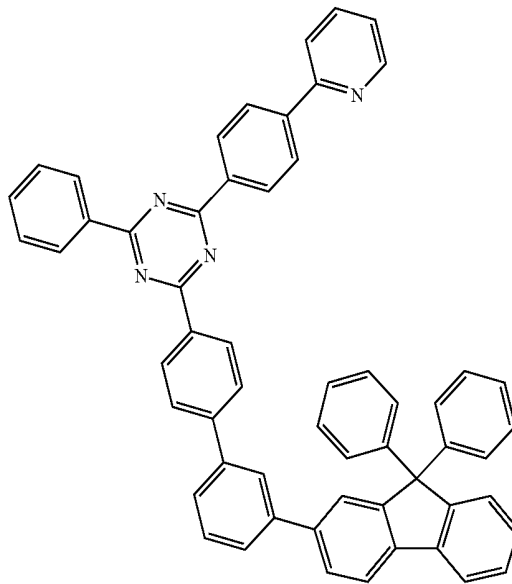
-continued

676

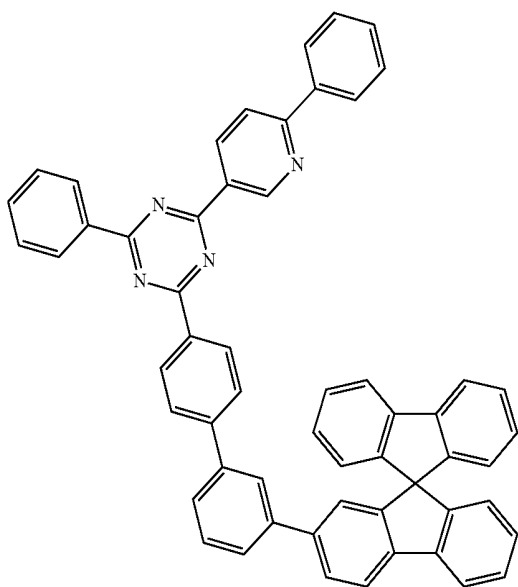


-continued

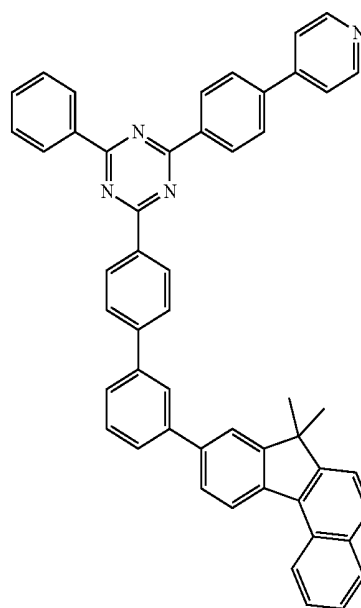
678



677

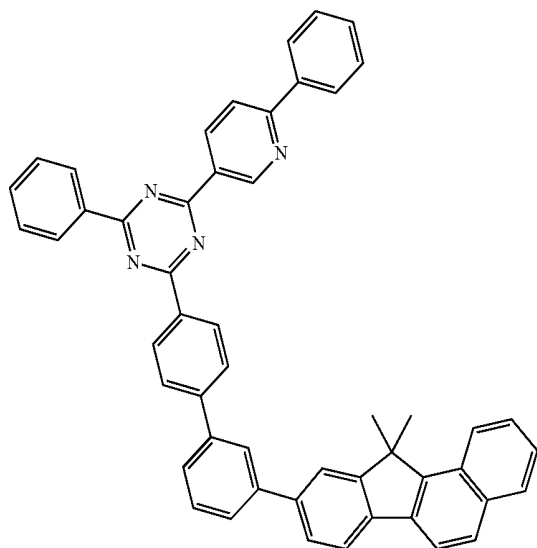


679



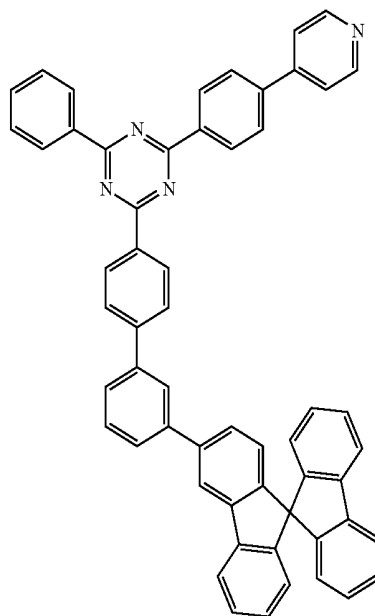
-continued

680

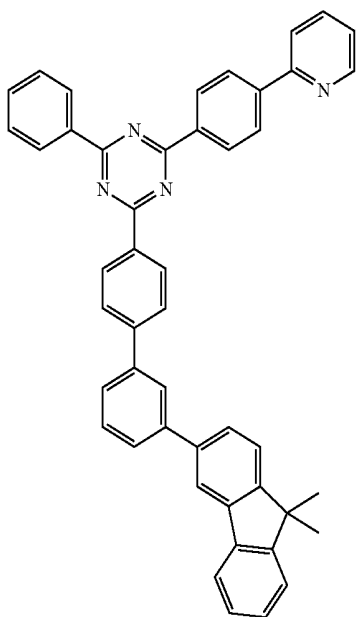


-continued

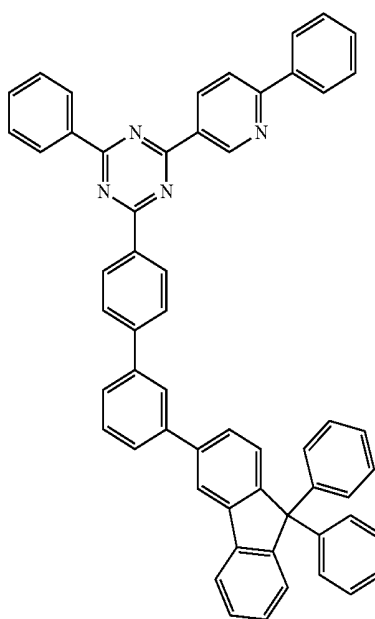
682



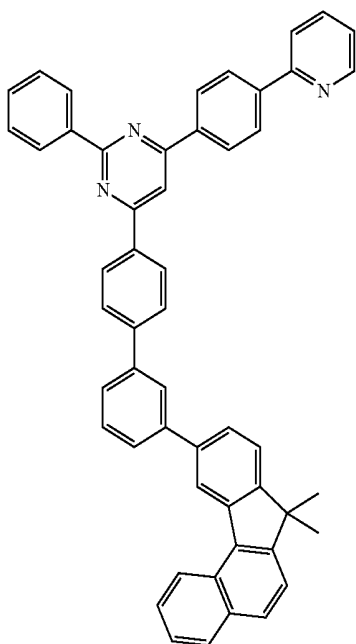
681



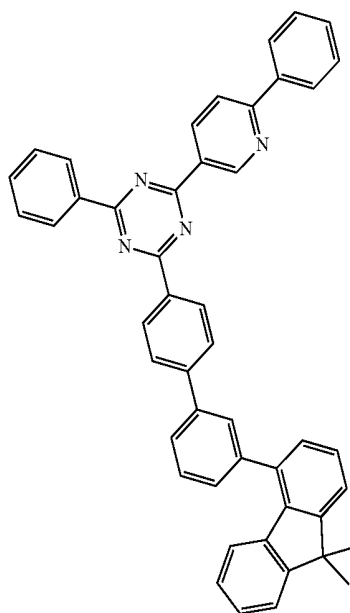
683



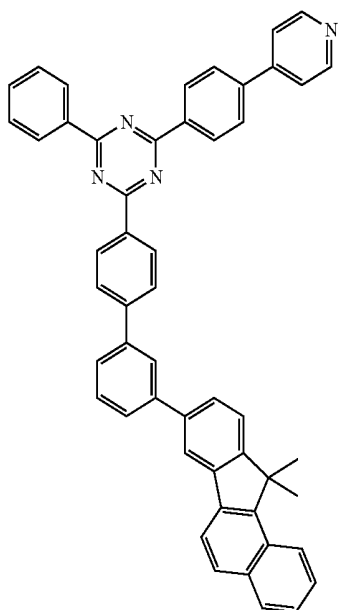
-continued



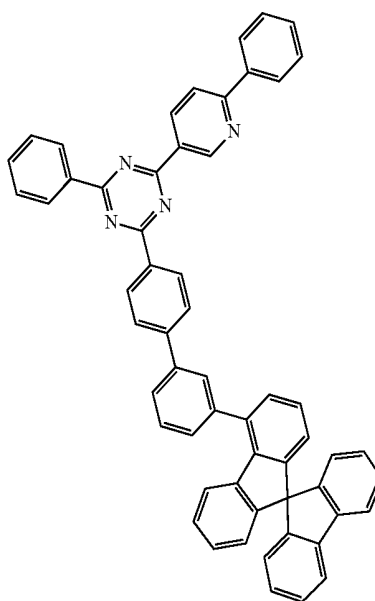
-continued



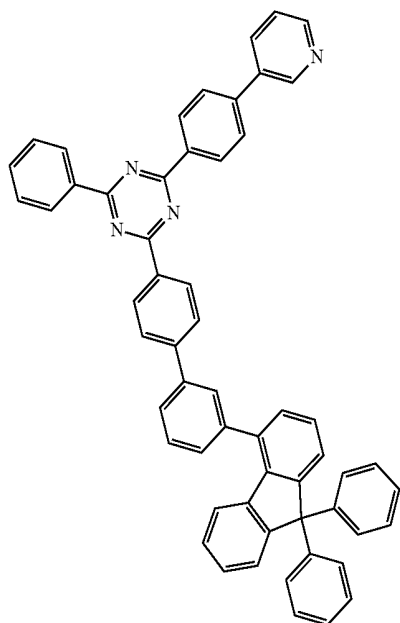
685



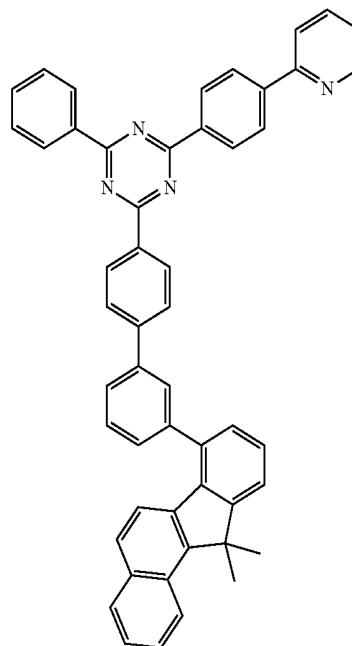
687



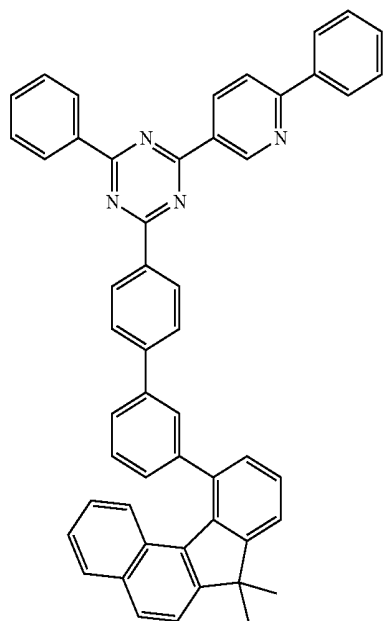
-continued



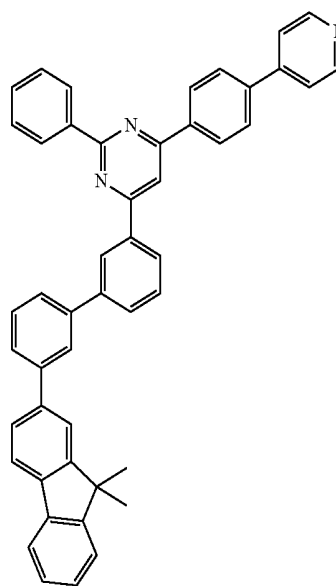
-continued



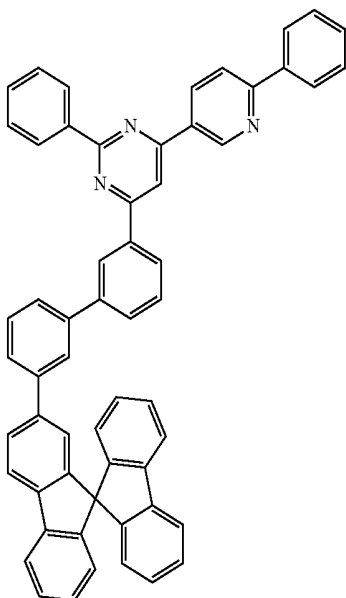
689



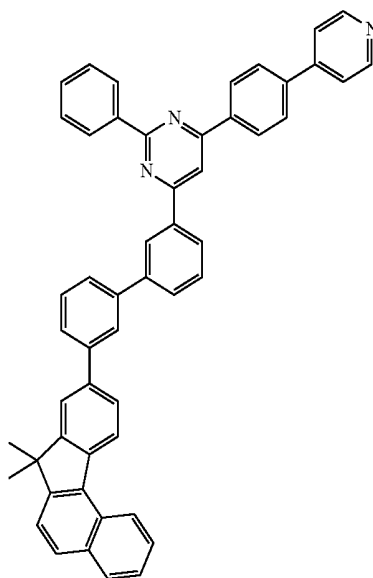
691



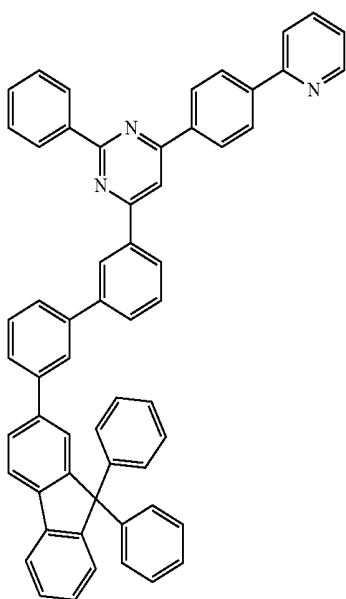
-continued



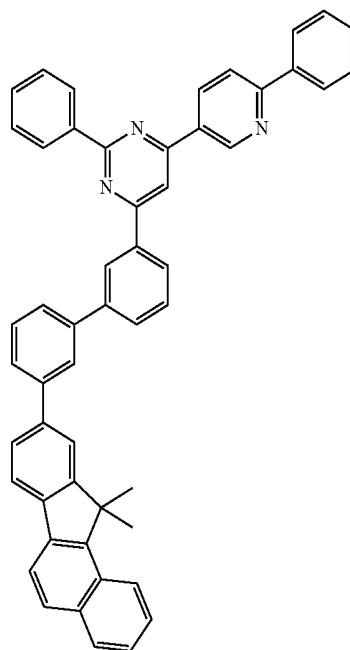
-continued



693

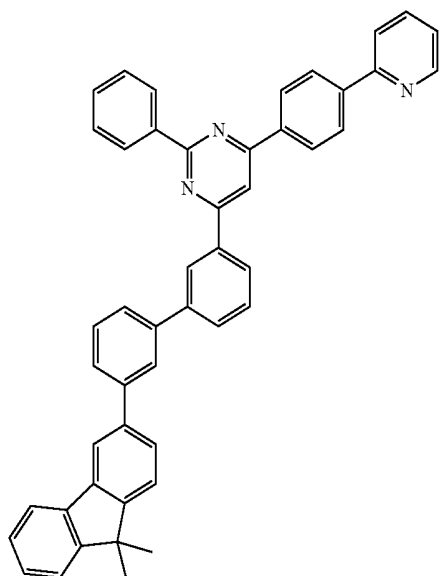


695



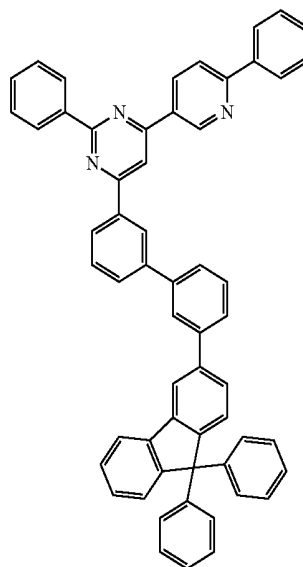
-continued

696

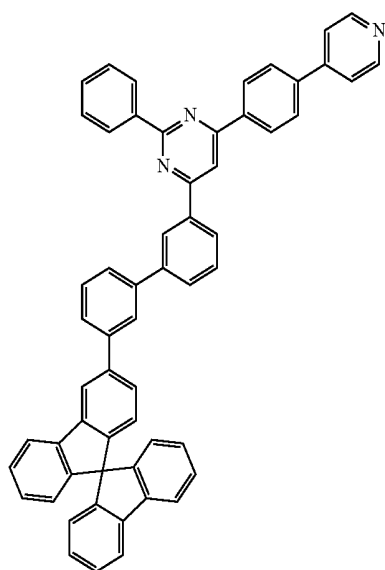


-continued

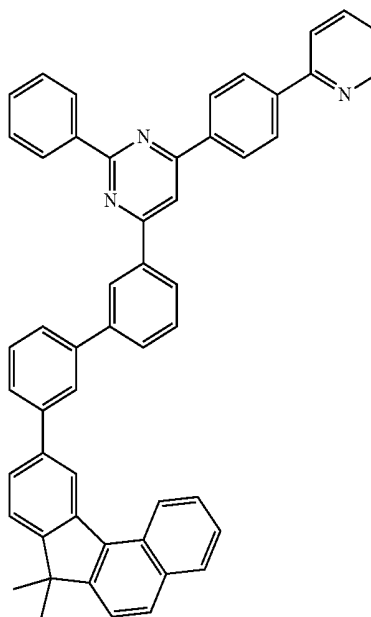
698



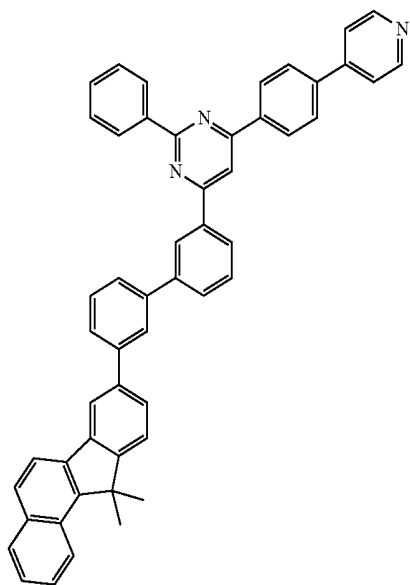
697



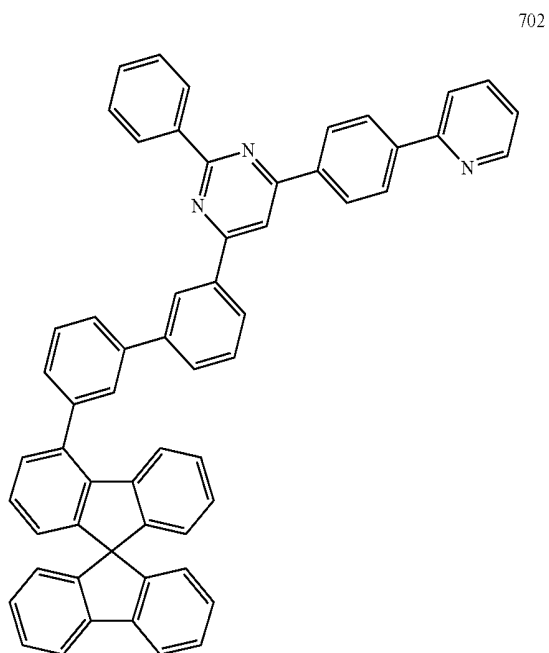
699



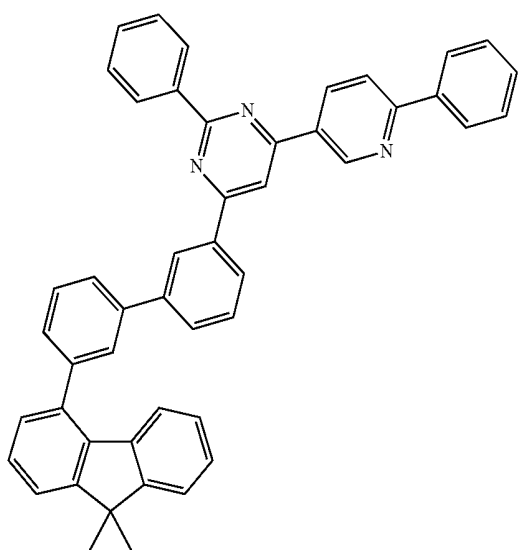
-continued



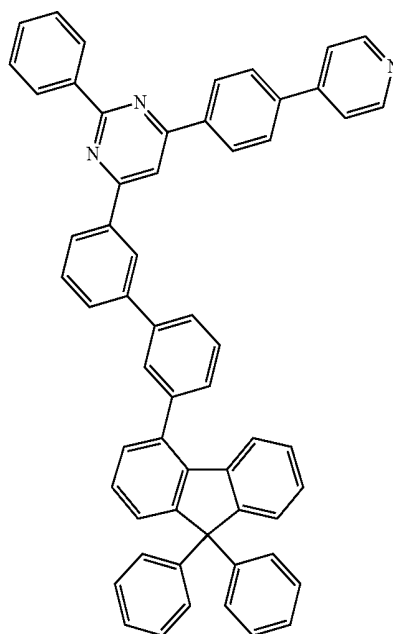
-continued



701

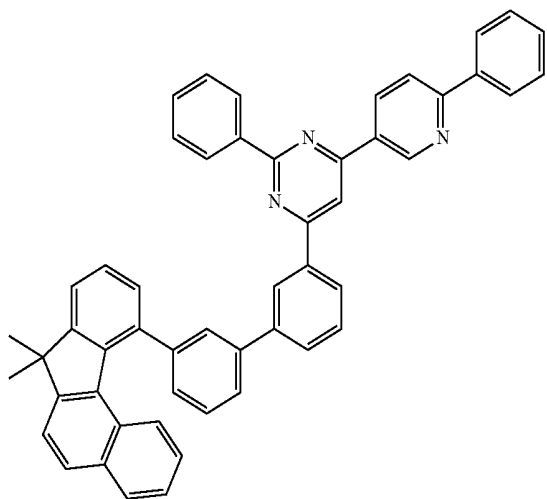


703



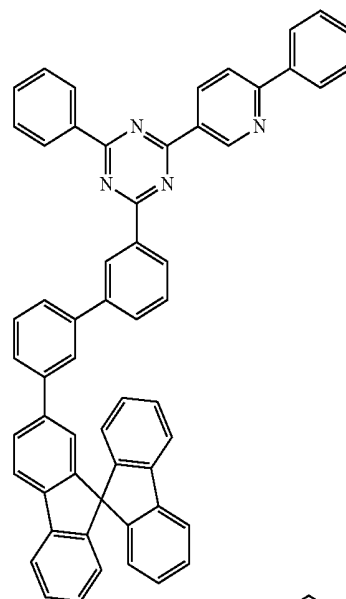
-continued

704

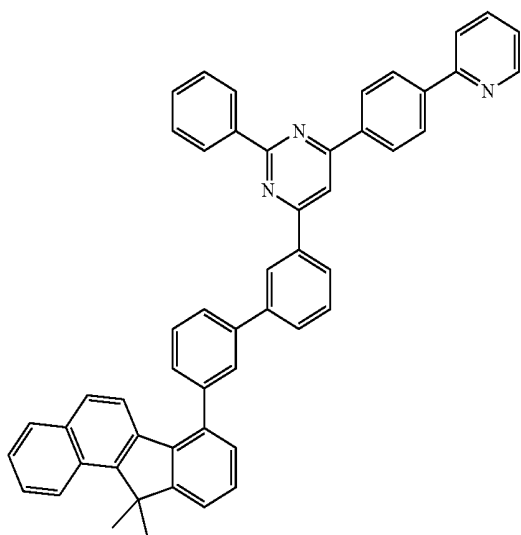


-continued

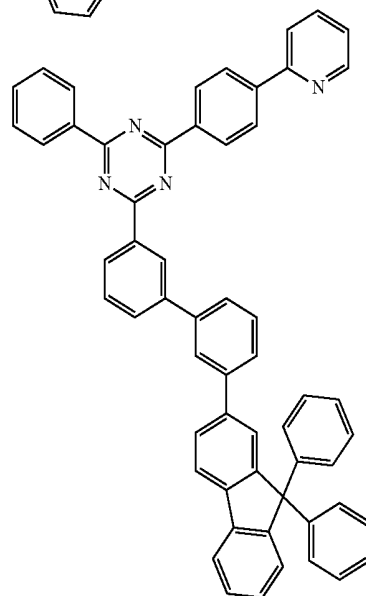
707



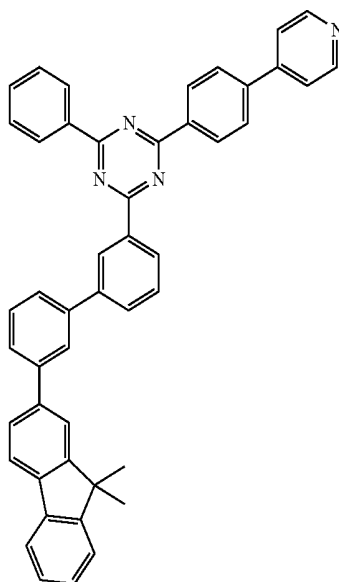
705



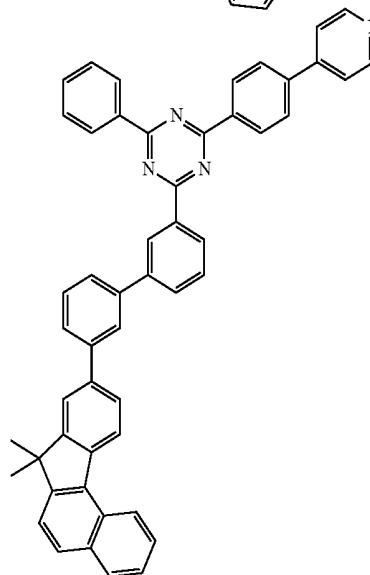
708



706

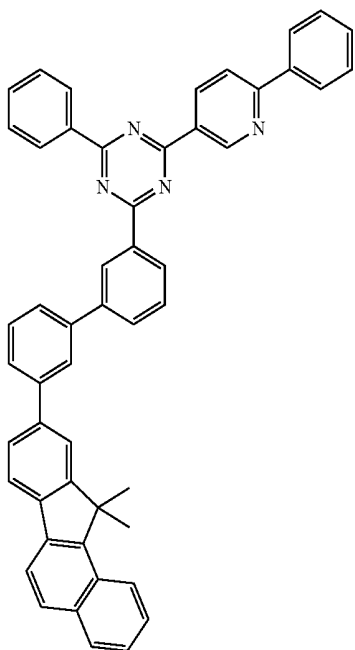


709



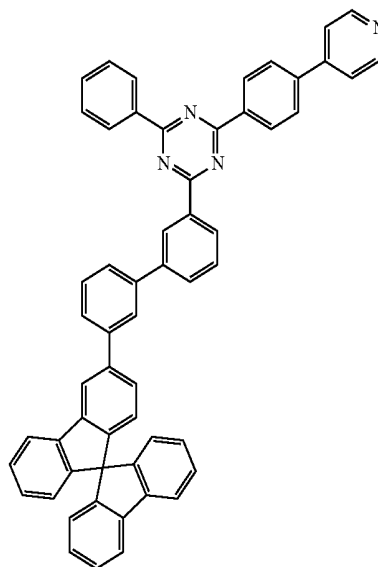
-continued

710

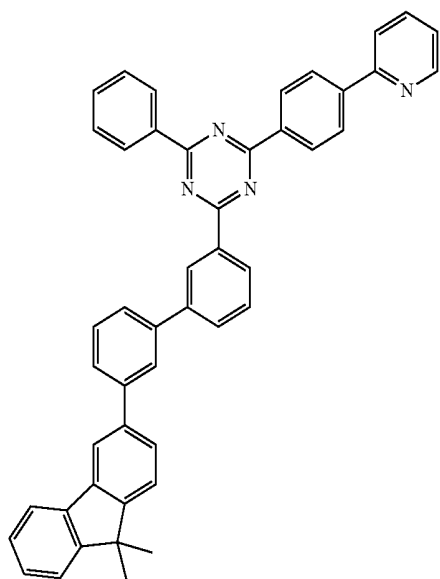


-continued

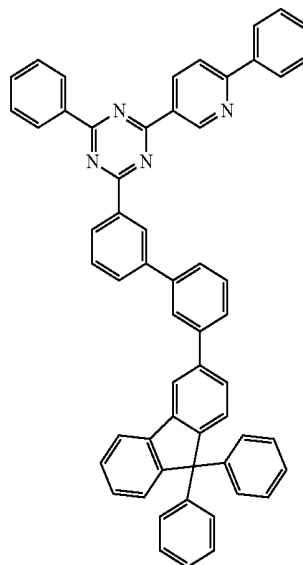
712



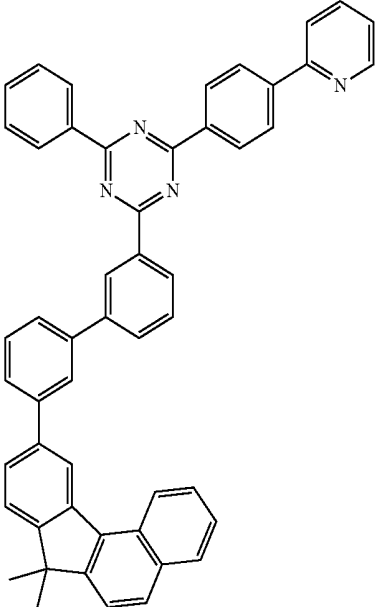
711



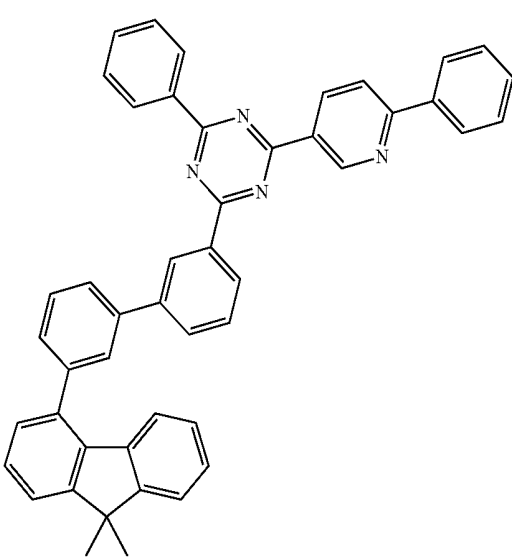
713



-continued

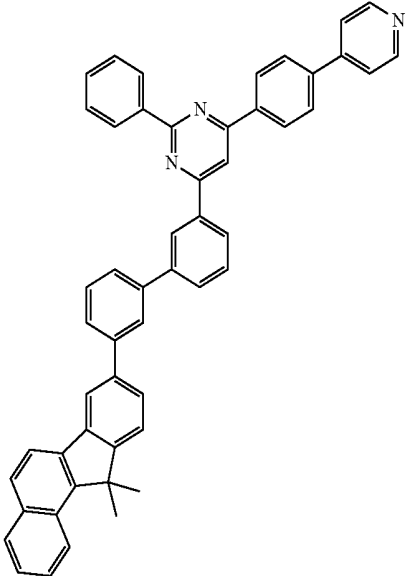


-continued

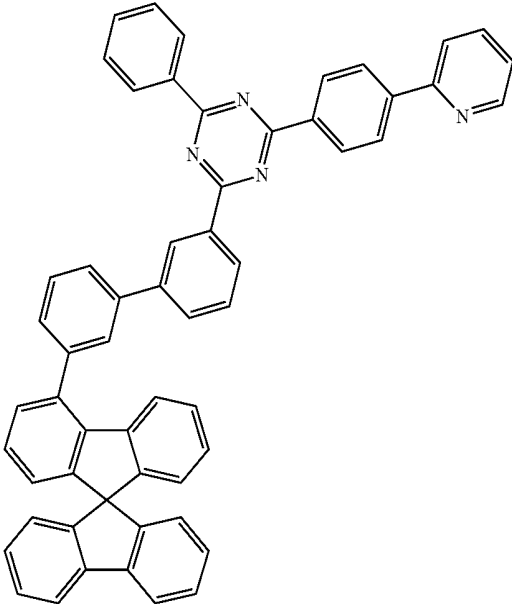


716

715

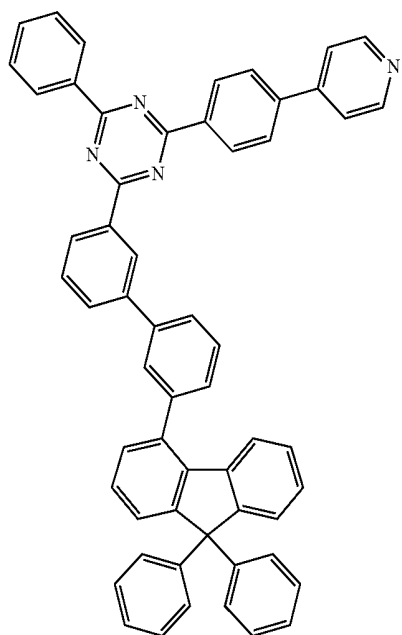


717



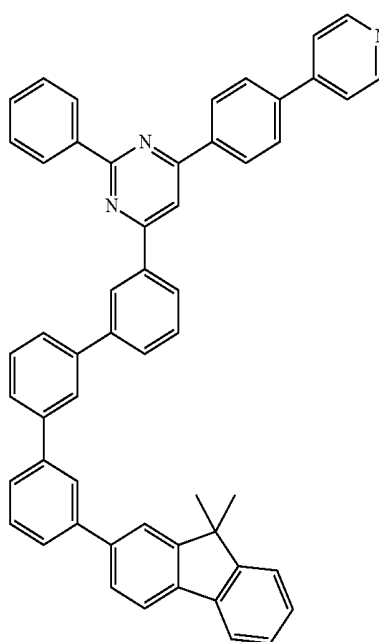
-continued

718

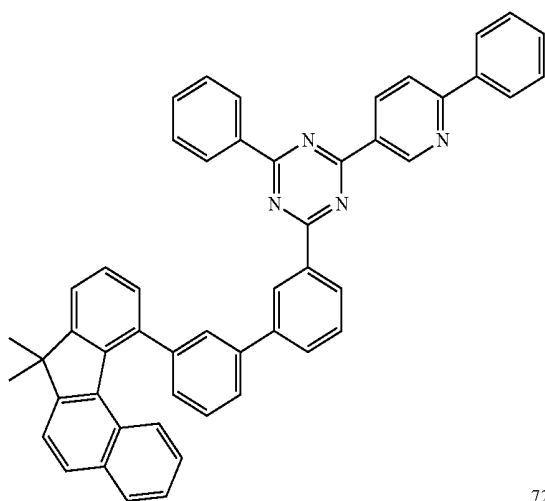


-continued

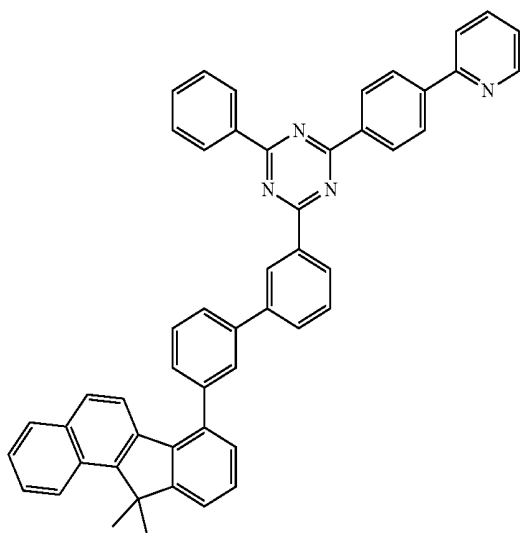
721



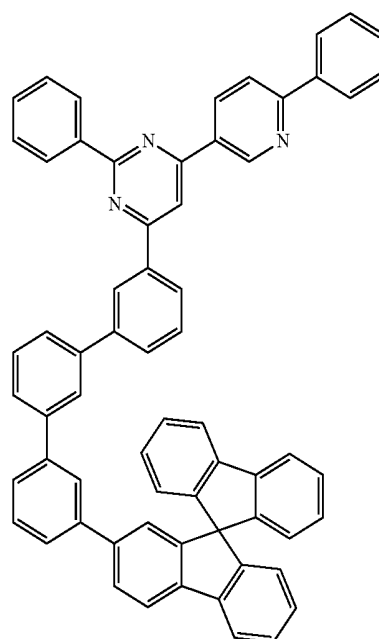
719



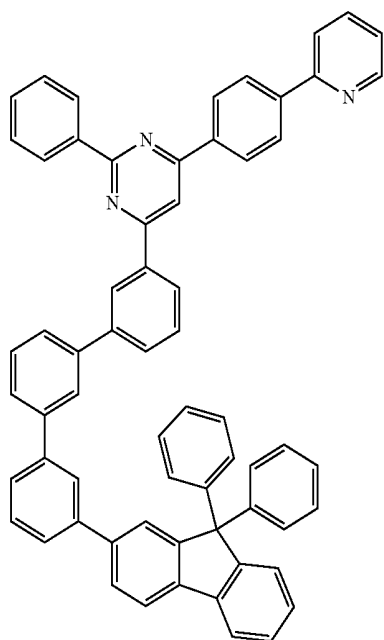
720



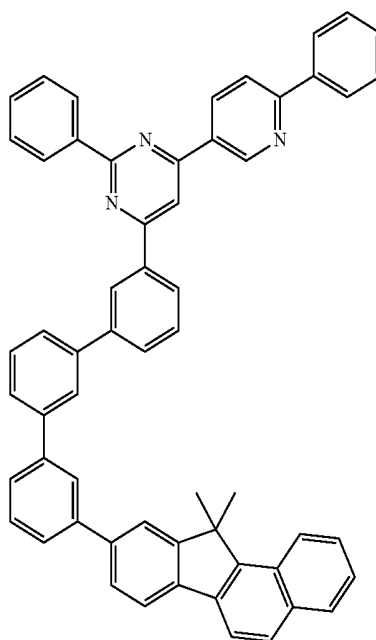
722



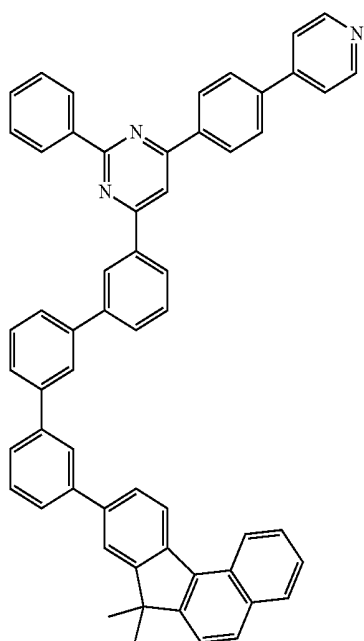
-continued



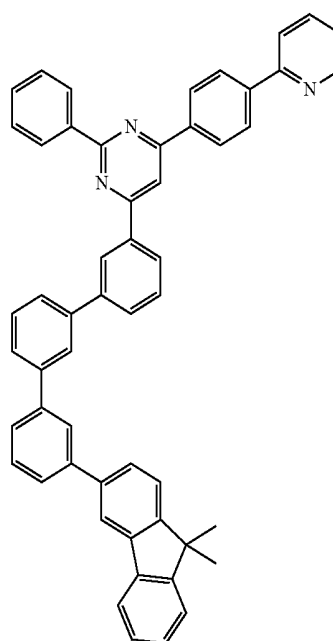
-continued



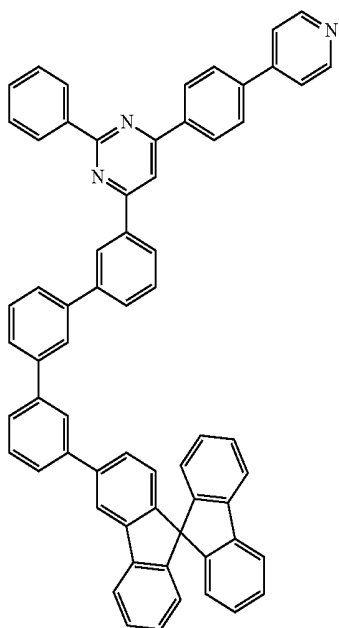
724



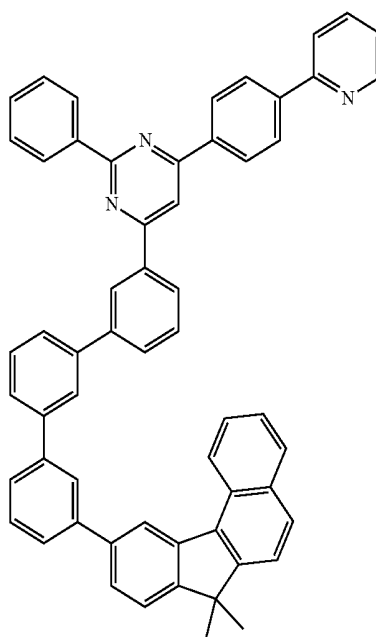
726



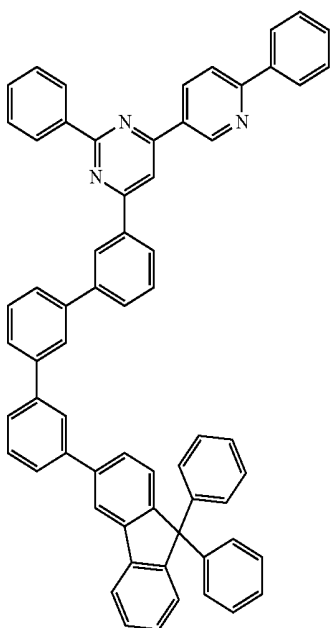
-continued



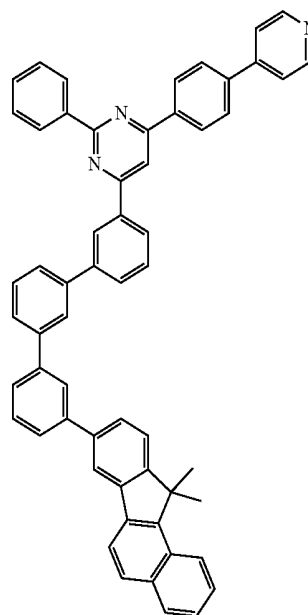
-continued



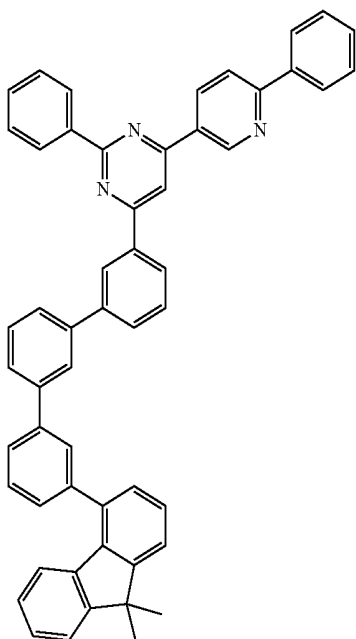
728



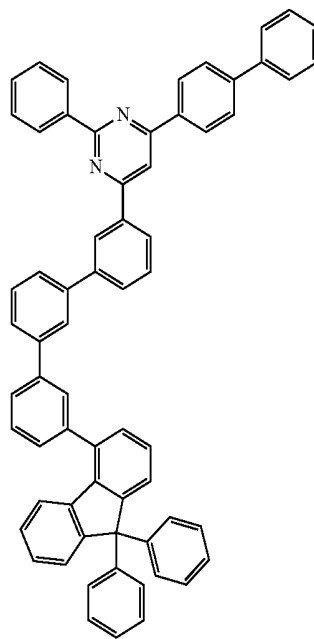
730



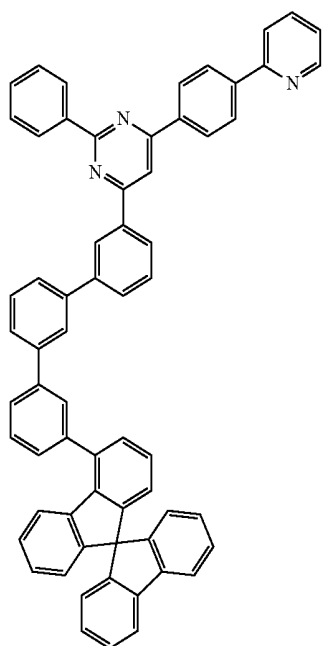
-continued



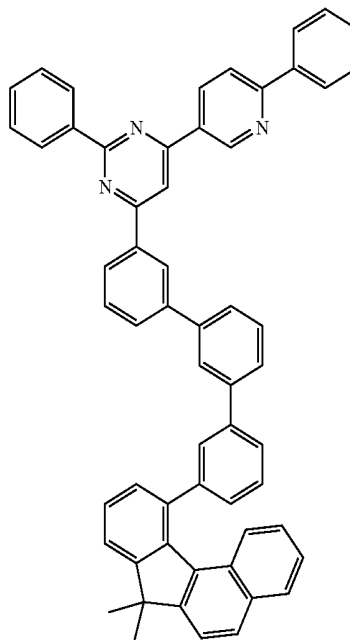
-continued



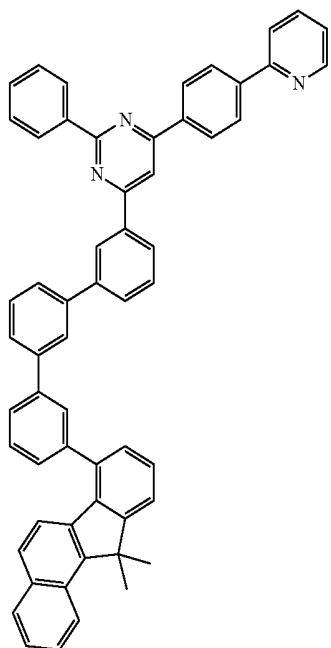
732



734

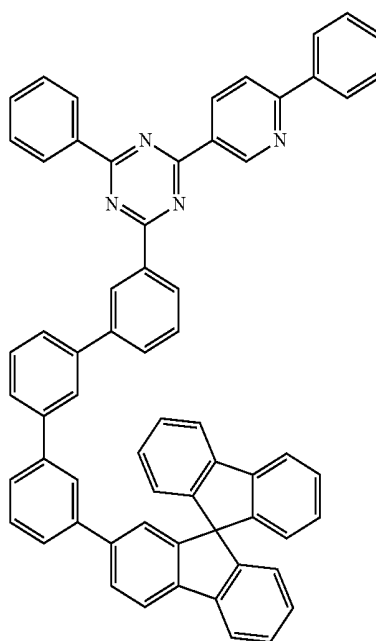


-continued



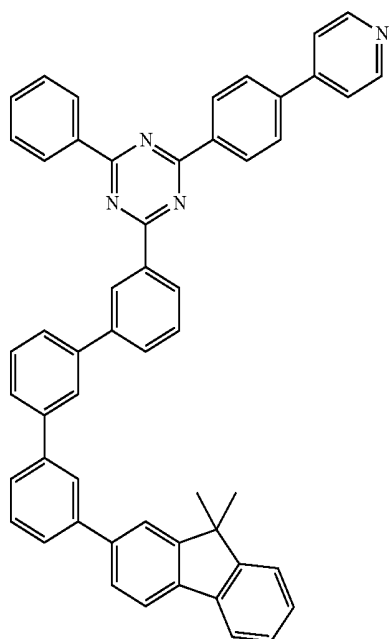
735

-continued

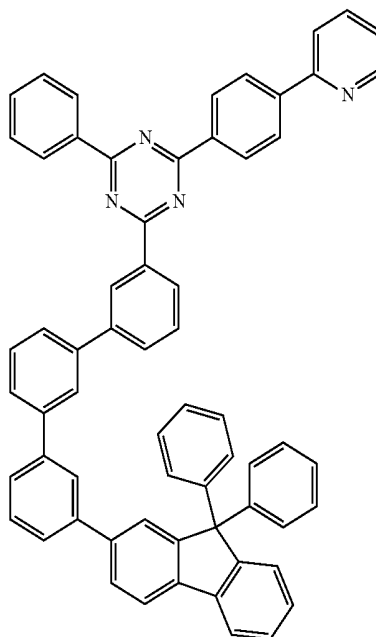


737

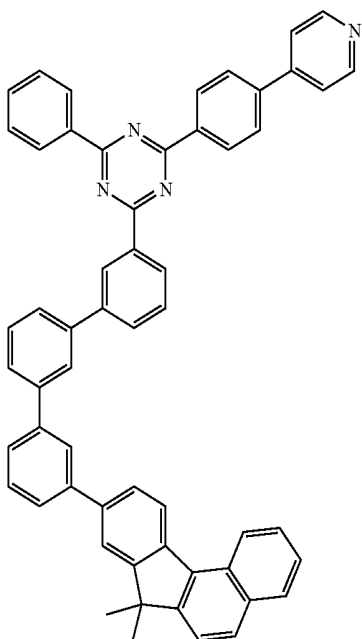
736



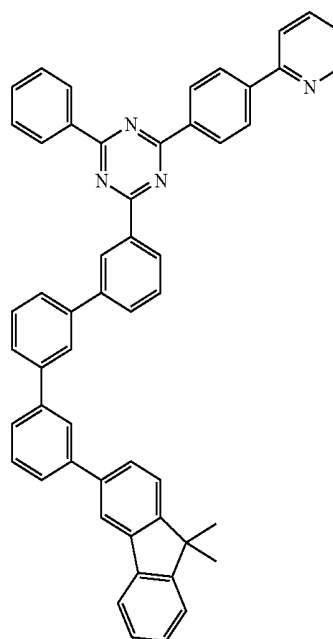
738



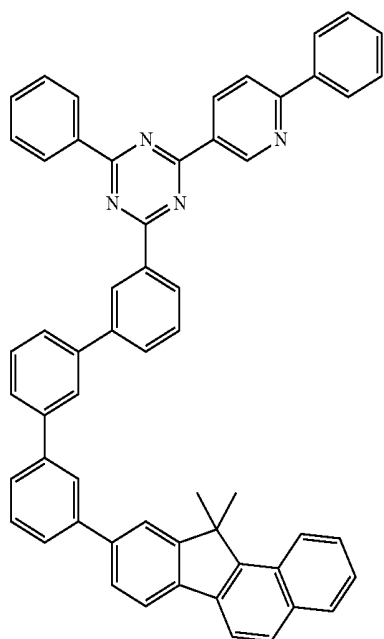
-continued



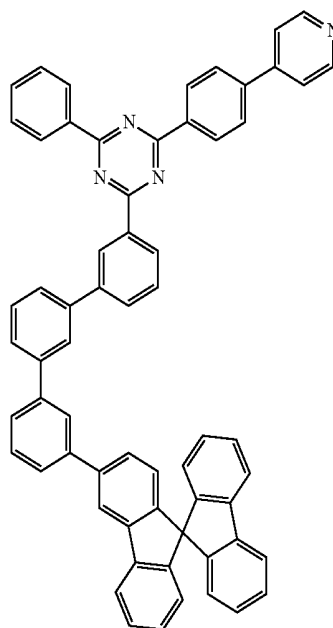
-continued



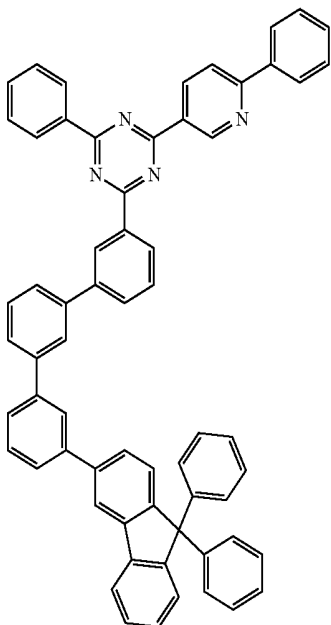
740



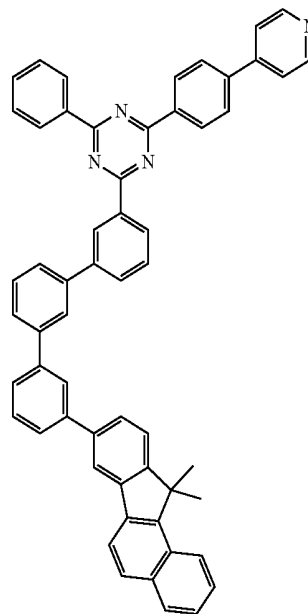
742



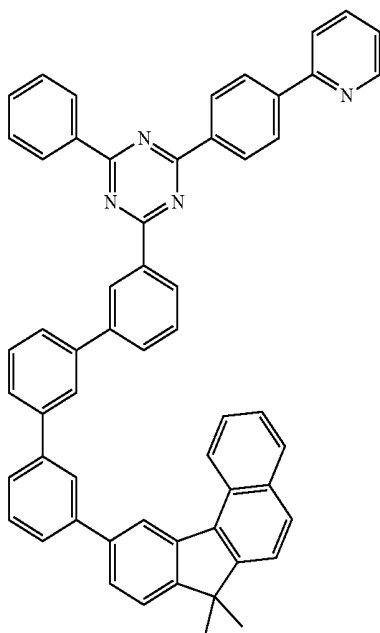
-continued



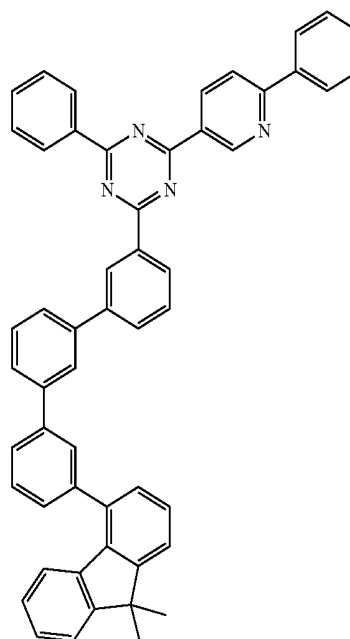
-continued



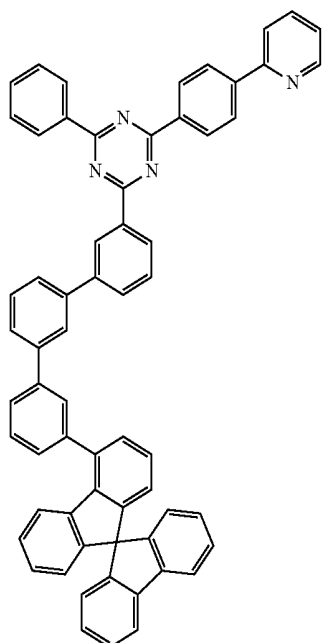
744



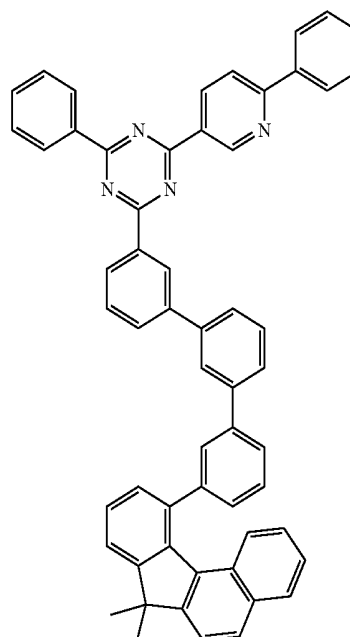
746



-continued

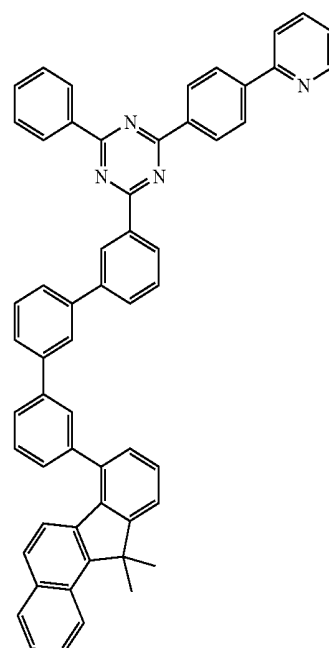


-continued

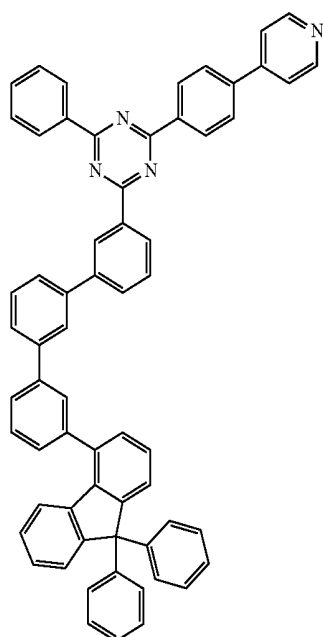


749

750



748



**[0045]** As used herein, “alkyl” refers to a monovalent functional group obtained by removing a hydrogen atom from a saturated, linear or branched hydrocarbon having 1 to 40 carbon atoms. Examples of such alkyl may include, but are not limited to, methyl, ethyl, propyl, isobutyl, sec-butyl, pentyl, iso-amyl, hexyl or the like.

**[0046]** As used herein, “alkenyl” refers to a monovalent substituent derived from an unsaturated, linear or branched hydrocarbon having 2 to 40 carbon atoms, having at least one carbon-carbon double bond. Examples of such alkenyl may include, but are not limited to, vinyl, allyl, isopropenyl, 2-butenyl or the like.

**[0047]** As used herein, “alkynyl” refers to a monovalent substituent derived from an unsaturated, linear or branched

hydrocarbon having 2 to 40 carbon atoms, having at least one carbon-carbon triple bond. Examples of such alkynyl may include, but are not limited to, ethynyl, 2-propynyl or the like.

**[0048]** As used herein, “aryl” refers to a monovalent substituent derived from an aromatic hydrocarbon having 6 to 60 carbon atoms, which is in a structure with a single ring or two or more rings combined with each other. In addition, a form in which two or more rings are pendant (e.g., simply attached) to or fused with each other may also be included. Examples of such aryl may include, but are not limited to, phenyl, naphthyl, phenanthryl, anthryl or the like.

**[0049]** As used herein, “heteroaryl” refers to a monovalent substituent derived from a monoheterocyclic or polyheterocyclic aromatic hydrocarbon having 5 to 60 nuclear atoms. In such a case, one or more carbons in the ring, preferably one to three carbons, are substituted with a heteroatom such as N, O, S or Se. In addition, a form in which two or more rings are pendant to or fused with each other may be included, and a form fused with an aryl group may also be included. Examples of such heteroaryl may include, but are not limited to, a 6-membered monocyclic ring such as pyridyl, pyrazinyl, pyrimidinyl, pyridazinyl and triazinyl; a polycyclic ring such as phenoxathieryl, indolizynyl, indolyl, purinyl, quinolyl, benzothiazole and carbazolyl; 2-furanyl; N-imidazolyl; 2-isoxazolyl; 2-pyridinyl; 2-pyrimidinyl or the like.

**[0050]** As used herein, “aryloxy” refers to a monovalent functional group represented by R<sup>1</sup>O—, where R<sup>1</sup> is aryl having 6 to 60 carbon atoms. Examples of such aryloxy may include, but are not limited to, phenoxy, naphthoxy, diphenyloxy or the like.

**[0051]** As used herein, “alkyloxy” refers to a monovalent functional group represented by R<sup>2</sup>O—, where R<sup>2</sup> is alkyl having 1 to 40 carbon atoms. Such alkyloxy may include a linear, branched or cyclic structure. Examples of such alkyloxy may include, but are not limited to, methoxy, ethoxy, n-propoxy, 1-propoxy, t-butoxy, n-butoxy, pentoxy or the like.

**[0052]** As used herein, “cycloalkyl” refers to a monovalent functional group obtained by removing a hydrogen atom from a monocyclic or polycyclic non-aromatic hydrocarbon (saturated cyclic hydrocarbon) having 3 to 40 carbon atoms. Examples of such cycloalkyl may include, but are not limited to, cyclopropyl, cyclopentyl, cyclohexyl, norbornyl, adamantane or the like.

**[0053]** As used herein, “heterocycloalkyl” refers to a monovalent functional group obtained by removing a hydrogen atom from a non-aromatic hydrocarbon (saturated cyclic hydrocarbon) having 3 to 40 nuclear atoms, where one or more carbons in the ring, preferably one to three carbons, are substituted with a heteroatom such as N, O, or S. Examples of such heterocycloalkyl may include, but are not limited to, morpholine, piperazine or the like.

**[0054]** As used herein, “alkylsilyl” refers to silyl substituted with alkyl having 1 to 40 carbon atoms, “arylsilyl” refers to silyl substituted with aryl having 6 to 60 carbon atoms, “alkylboron group” refers to a boron group substituted with alkyl having 1 to 40 carbon atoms, “arylboron group” refers to a boron group substituted with aryl having 6 to 60 carbon atoms, “arylphosphine group” refers to a phosphine group substituted with aryl having 6 to 60 carbon atoms, and “arylamine” refers to amine substituted with aryl having 6 to 60 carbon atoms.

**[0055]** As used herein, the term “fused (e.g., condensed) ring” refers to a fused aliphatic ring, a fused aromatic ring, a fused heteroaliphatic ring, a fused heteroaromatic ring, or a combination thereof.

**[0056]** Such a compound represented by Chemical Formula 1 of the present disclosure may be synthesized in various manners with reference to the synthesis process of

embodiments described below. The detailed synthesis process will be described below in synthesis embodiments.

**[0057]** <Organic Electroluminescent Device>

**[0058]** The present disclosure provides an organic electroluminescent device (“EL device”) including the compound represented by Chemical Formula 1.

**[0059]** More specifically, the organic EL device according to the present disclosure includes an anode, a cathode, and one or more organic layers disposed (e.g., interposed) between the anode and the cathode, and at least one of the one or more organic layers include the compound represented by Chemical Formula 1. In such a case, the compound may be used solely or as a combination of two or more kinds thereof.

**[0060]** The one or more organic layers may be any one or more of a hole injection layer, a hole transporting layer, a light emitting auxiliary layer, a light emitting layer, an electron transport auxiliary layer, an electron transporting layer, and an electron injection layer, and at least one of the organic layers may include the compound represented by Chemical Formula 1. Specifically, the organic layer including the compound represented by Chemical Formula 1 may preferably be a light emitting layer, an electron transport auxiliary layer, and/or an electron transporting layer.

**[0061]** The light emitting layer of the organic EL device of the present disclosure may include a host material (preferably, a phosphorescent host material). In addition, the light emitting layer of the organic EL device of the present disclosure may include, as a host, a compound other than the compound represented by Chemical Formula 1.

**[0062]** A structure of the organic EL device of the present disclosure is not particularly limited, but a non-limiting example thereof may have a structure in which a substrate, an anode, a hole injection layer, a hole transporting layer, a light emitting auxiliary layer, a light emitting layer, an electron transporting layer and a cathode are sequentially laminated. In such a case, at least one of the hole injection layer, the hole transporting layer, the light emitting auxiliary layer, the light emitting layer, and the electron transporting layer may include the compound represented by Chemical Formula 1, and preferably, the light emitting layer or the electron transporting layer may include the compound represented by Chemical Formula 1. In such a case, an electron injection layer may further be laminated on the electron transporting layer. In addition, the structure of the organic EL device of the present disclosure may have a structure in which an electron transport auxiliary layer is provided in addition to the electrodes and the organic layers described above. In such an embodiment, one or more of the hole injection layer, the hole transporting layer, the light emitting auxiliary layer, the light emitting layer, the electron transport auxiliary layer and the electron transporting layer may include the compound represented by Chemical Formula 1, and preferably, the light emitting layer, the electron transport auxiliary layer or the electron transporting layer may include the compound represented by Chemical Formula 1.

**[0063]** Meanwhile, the organic EL device of the present disclosure may be manufactured by forming organic layers and electrodes with conventional materials and through conventional methods known in the art, except that one or more of the aforementioned organic layers include the compound represented by Chemical Formula 1.

**[0064]** The organic layers may be formed by a vacuum deposition method or a solution coating method. Examples of the solution coating method may include, but are not limited to, spin coating, dip coating, doctor blading, inkjet printing, thermal transfer or the like.

**[0065]** The substrate used for manufacturing the organic EL device of the present disclosure is not particularly

limited, but silicon wafers, quartz, glass plates, metal plates, plastic films, sheets or the like may be used.

[0066] In addition, a material of the anode may include, but not limited to, a metal such as vanadium, chromium, copper, zinc and gold or an alloy thereof; a metal oxide such as zinc oxide, indium oxide, indium tin oxide (ITO) and indium zinc oxide (IZO); a combination of oxide with metal such as ZnO:Al or SnO<sub>2</sub>:Sb; a conductive polymer such as polythiophene, poly(3-methylthiophene), poly [3,4-(ethylene-1,2-dioxy) thiophene] (PEDT), polypyrrole or polyaniline; carbon black or the like.

[0067] In addition, a material of the cathode may include, but not limited to, a metal such as magnesium, calcium, sodium, potassium, titanium, indium, yttrium, lithium, gadolinium, aluminum, silver, tin and lead or an alloy thereof; a multi-layered material such as LiF/Al and LiO<sub>2</sub>/Al or the like.

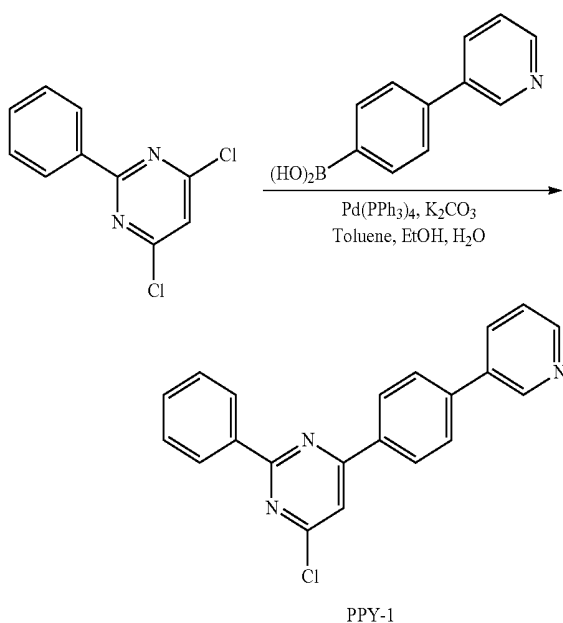
[0068] In addition, materials of the hole injection layer, the hole transporting layer and the light emitting auxiliary layer are not particularly limited and conventional materials known in the art may be used.

[0069] Hereinafter, the present disclosure will be described in detail through exemplary embodiments. However, the following embodiments are merely to illustrate the invention, and the present disclosure is not limited by the following embodiments.

#### [Preparation Example 1] Synthesis of PPY-1

##### <Step 1> Synthesis of PPY-1

[0070]



[0071] 45.0 g of 4,6-dichloro-2-phenylpyrimidine and 40.0 g of (4-(pyridin-3-yl)phenyl)boronic acid, 6.0 g of tetrakis(phenylphosphine)palladium (0), and 42 g of K<sub>2</sub>CO<sub>3</sub> were added to 800 ml of toluene, 200 ml of ethanol, and 200 ml of water, and the mixture was stirred and heated under reflux for 2 hours. After the reaction was completed, the solution was inactivated with a sufficient amount of water, and transferred to a separatory funnel, followed by extraction with methylene chloride. An organic layer was dried

over magnesium sulfate, concentrated and purified by column chromatography, thereby obtaining 39.8 g (yield 58%) of PPY-1.

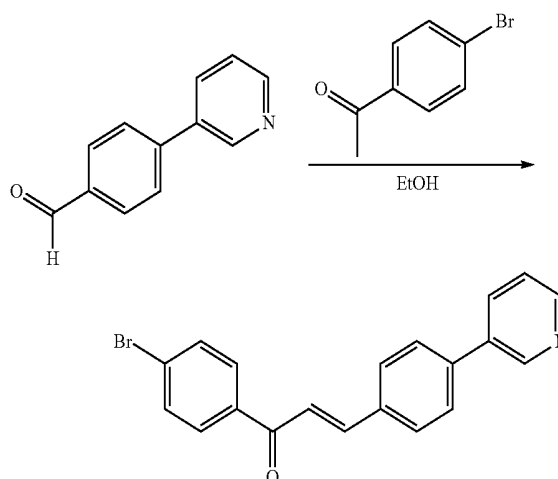
[0072] <sup>1</sup>H-NMR: δ 9.24 (s, 1H), 8.70 (d, 1H), 8.42-8.30 (m, 5H), 7.57-7.50 (m, 4H), 7.25 (d, 2H) 7.03 (s, 1H)

[0073] Mass: [(M+H)<sup>+</sup>]: 344

#### [Preparation Example 21 Synthesis of PPY-2 and 3

##### <Step 1> Synthesis of (E)-1-(4-bromophenyl)-3-(4-pyridin-3-yl)phenyl)prop-2-ene-1-one

[0074]



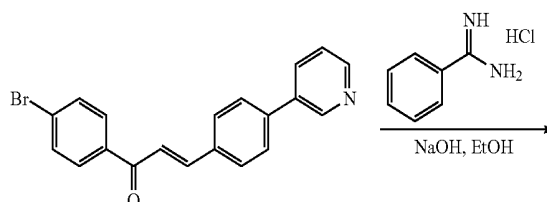
[0075] 50.0 g of 4-(pyridin-3-yl) benzaldehyde, 49.1 g of 1-(4-bromophenyl)ethan-1-one, and 18.2 g of sodium methoxide were added to 800 ml of ethanol, and the mixture was stirred for 8 hours. After the reaction was completed, the mixture was stirred at room temperature for 1 hour, followed by extraction with ethyl acetate. An organic layer was dried over magnesium sulfate, concentrated and purified by column chromatography, thereby obtaining 36.4 g (yield 72%) of (E)-1-(4-bromophenyl)-3-(4-pyridin-3-yl)phenyl)prop-2-ene-1-one.

[0076] <sup>1</sup>H-NMR: δ 9.24 (s, 1H), 8.50 (d, 1H), 8.38 (d, 1H), 8.08-8.01 (m, 3H), 7.75 (d, 2H), 7.60-7.45 (m, 6H)

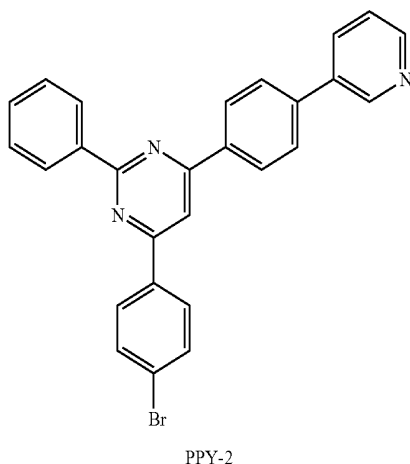
[0077] Mass: [(M+H)<sup>+</sup>]: 364

##### <Step 2> Synthesis of PPY-2

[0078]



-continued



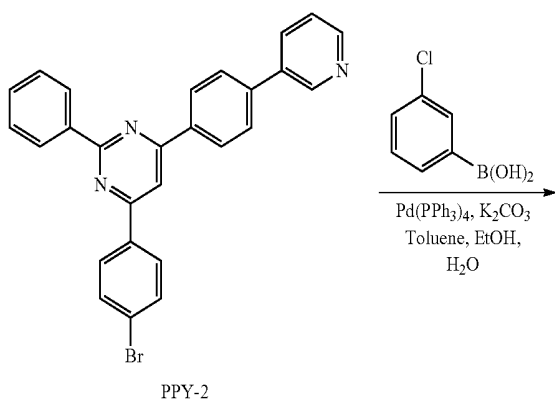
**[0079]** 36.4 g of (E)-1-(4-bromophenyl)-3-(4-pyridin-3-yl)phenyl)prop-2-ene-1-one, 24.1 g of benzimidamide hydrochloride, 14.2 g of sodium hydroxide were added to 500 ml of ethanol, and the mixture was stirred and heated under reflux for 4 hours. After the reaction was completed, the reaction product was concentrated under reduced pressure to 250 ml, inactivated with a sufficient amount of water, and then transferred to a separatory funnel, followed by extraction with methylene chloride. An organic layer was dried over magnesium sulfate, concentrated, and purified by column chromatography, thereby obtaining 36.2 g (yield 79%) of PPY-2.

**[0080]**  $^1\text{H-NMR}$ :  $\delta$  9.21 (s, 1H), 8.70 (d, 1H), 8.42-8.30 (m, 6H), 7.76 (d, 2H), 7.59-7.55 (m, 6H), 7.25 (d, 2H)

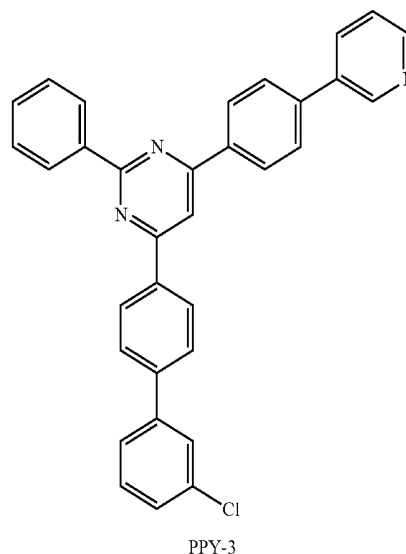
**[0081]** Mass: [(M+H)<sup>+</sup>]: 464

<Step 3> Synthesis of PPY-3

**[0082]**



-continued



**[0083]** 15.0 g of PPY-2, 6.1 g of (3-chlorophenyl)boronic acid, 0.9 g of tetrakis(phenylphosphine)palladium (0), and 7.0 g of  $\text{K}_2\text{CO}_3$  were added to 300 ml of toluene, 60 ml of ethanol, and 60 ml of water, and the mixture was stirred and heated under reflux for 2 hours. After the reaction was completed, the solution was inactivated with a sufficient amount of water, and transferred to a separatory funnel, followed by extraction with methylene chloride. An organic layer was dried over magnesium sulfate, concentrated and purified by column chromatography, thereby obtaining 10.9 g (yield 68%) of PPY-3.

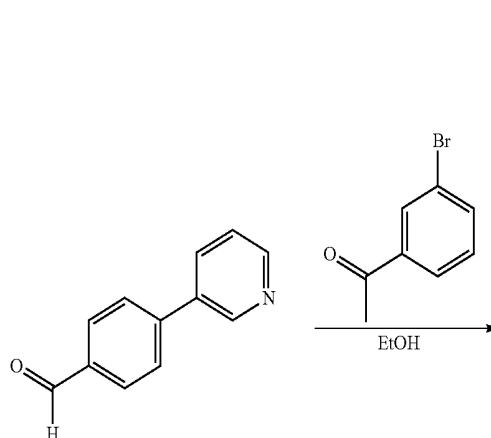
**[0084]**  $^1\text{H-NMR}$ :  $\delta$  9.21 (s, 1H), 8.70 (d, 1H), 8.42-8.30 (m, 6H), 7.97 (s, 1H), 7.76 (d, 2H), 7.59-7.55 (m, 6H), 7.48 (m, 2H), 7.39 (d, 1H), 7.25 (d, 2H)

**[0085]** Mass: [(M+H)<sup>+</sup>]: 496

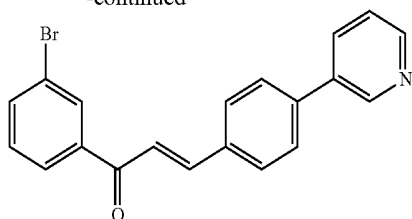
[Preparation Example 3] Synthesis of PPY-4 to 6

<Step 1> Synthesis of (E)-1-(3-bromophenyl)-3-(4-pyridin-3-yl)phenyl)prop-2-ene-1-one

**[0086]**



-continued

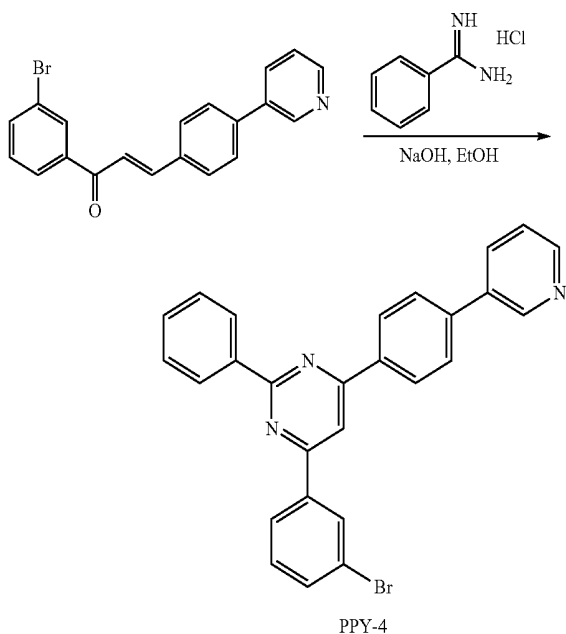


**[0087]** 50.0 g of 4-(pyridin-3-yl) benzaldehyde, 49.1 g of 1-(3-bromophenyl)ethan-1-one, and 18.2 g of sodium methoxide were added to 800 ml of ethanol, and the mixture was stirred for 8 hours. After the reaction was completed, the mixture was stirred at room temperature for 1 hour, followed by extraction with ethyl acetate. An organic layer was dried over magnesium sulfate, concentrated and purified by column chromatography, thereby obtaining 38.2 g (yield 74%) of (E)-1-(3-bromophenyl)-3-(4-pyridin-3-yl)phenylprop-2-ene-1-one.

**[0088]**  $^1\text{H-NMR}$ :  $\delta$  9.24 (s, 1H), 8.50 (d, 1H), 8.38 (d, 1H), 8.08-8.01 (m, 3H), 7.82 (d, 1H), 7.60-7.45 (m, 7H)

**[0089]** Mass: [(M+H)<sup>+</sup>]: 364

&lt;Step 2&gt; Synthesis of PPY-4

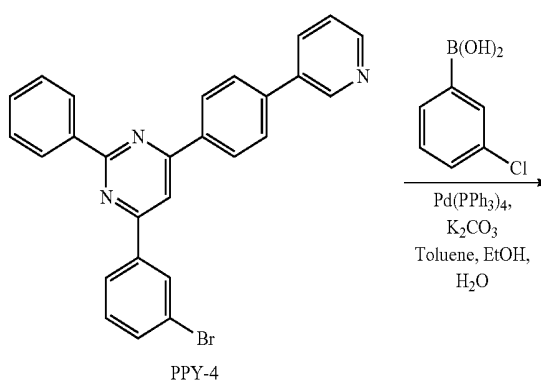
**[0090]**

**[0091]** 38.2 g of (E)-1-(3-bromophenyl)-3-(4-pyridin-3-yl)phenylprop-2-ene-1-one, 25.0 g of benzimidamide hydrochloride, and 14.8 g of sodium hydroxide were added to 500 ml of ethanol, and the mixture was stirred and heated under reflux for 4 hours. After the reaction was completed, the reaction product was concentrated under reduced pressure to 250 ml, inactivated with a sufficient amount of water, and then transferred to a separatory funnel, followed by extraction with methylene chloride. An organic layer was dried over magnesium sulfate, concentrated, and purified by column chromatography, thereby obtaining 34.2 g (yield 75%) of PPY-4.

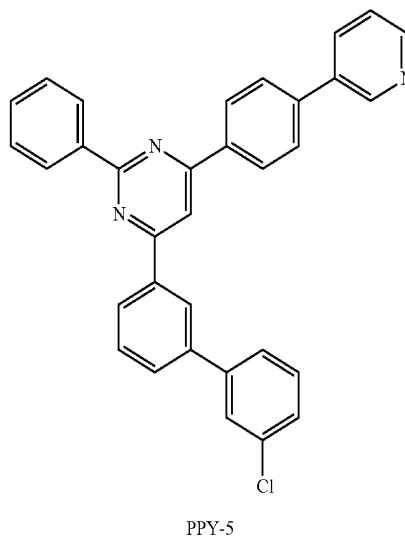
**[0092]**  $^1\text{H-NMR}$ :  $\delta$  9.24 (s, 1H), 8.70 (d, 1H), 8.42-8.30 (m, 6H), 7.78 (d, 1H), 7.67 (d, 1H) 7.50-7.43 (m, 6H), 7.25 (d, 2H)

**[0093]** Mass: [(M+H)<sup>+</sup>]: 464

&lt;Step 3&gt; Synthesis of PPY-5

**[0094]**

PPY-4



PPY-5

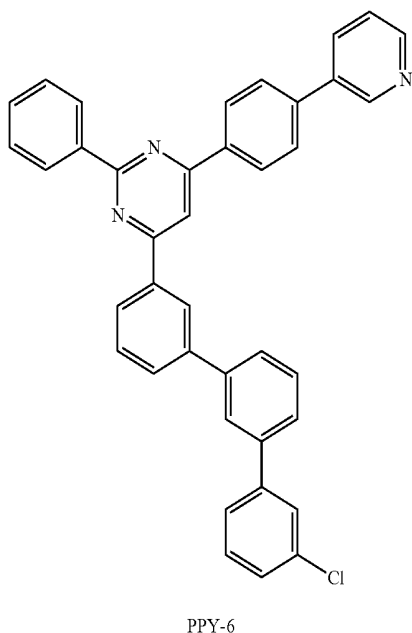
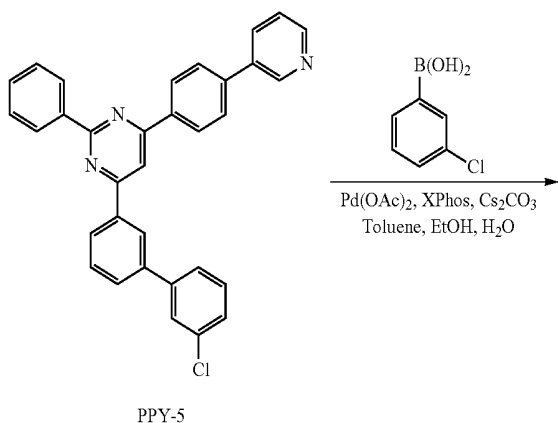
**[0095]** 15.0 g of PPY-4, 6.1 g of (3-chlorophenyl)boronic acid, 0.9 g of tetrakis(phenylphosphine)palladium (0), and 7.0 g of  $\text{K}_2\text{CO}_3$  were added to 300 ml of toluene, 60 ml of ethanol, and 60 ml of water, and the mixture was stirred and heated under reflux for 2 hours. After the reaction was completed, the solution was inactivated with a sufficient amount of water, and transferred to a separatory funnel, followed by extraction with methylene chloride. An organic layer was dried over magnesium sulfate, concentrated and purified by column chromatography, thereby obtaining 10.1 g (yield 67%) of PPY-5.

**[0096]**  $^1\text{H-NMR}$ :  $\delta$  9.24 (s, 1H), 8.70 (d, 1H), 8.42-8.30 (m, 6H), 7.97 (s, 1H), 7.78 (d, 1H), 7.67 (d, 1H) 7.50-7.43 (m, 8H), 7.35 (d, 1H), 7.25 (d, 2H)

**[0097]** Mass: [(M+H)<sup>+</sup>]: 496

## &lt;Step 4&gt; Synthesis of PPY-6

[0098]



[0099] 10.0 g of PPY-5, 4.1 g of (3-chlorophenyl)boronic acid, 0.1 g of  $\text{Pd(OAc)}_2$ , 0.4 g of Xphos, and 4.5 g of  $\text{Cs}_2\text{CO}_3$  were added to 200 ml of toluene, 40 ml of ethanol, and 40 ml of water, and the mixture was stirred and heated under reflux for 2 hours. After the reaction was completed, the solution was inactivated with a sufficient amount of water, and transferred to a separatory funnel, followed by extraction with methylene chloride. An organic layer was

dried over magnesium sulfate, concentrated and purified by column chromatography, thereby obtaining 6.7 g (yield 66%) of PPY-6.

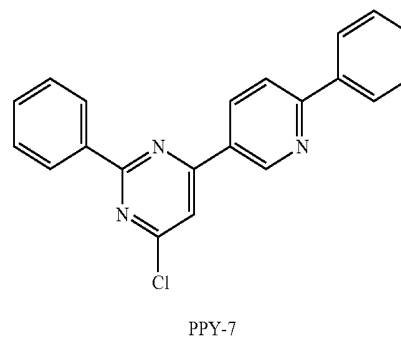
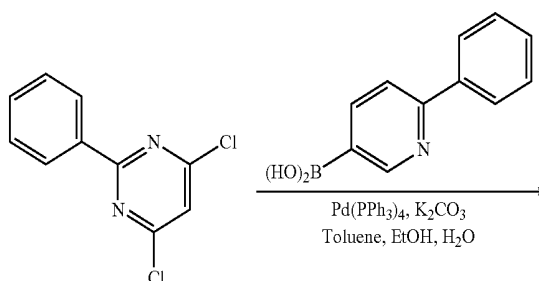
[0100]  $^1\text{H-NMR}$ :  $\delta$  9.24 (s, 1H), 8.70 (d, 1H), 8.42-8.30 (m, 6H), 7.97 (s, 1H), 7.90 (s, 1H), 7.78 (d, 1H), 7.67 (d, 1H) 7.50-7.40 (m, 10H), 7.35 (d, 2H), 7.25 (d, 2H)

[0101] Mass:  $[(\text{M}+\text{H})^+]$ : 572

## [Preparation Example 4] Synthesis of PPY-7 and 8

## &lt;Step 1&gt; Synthesis of PPY-7

[0102]



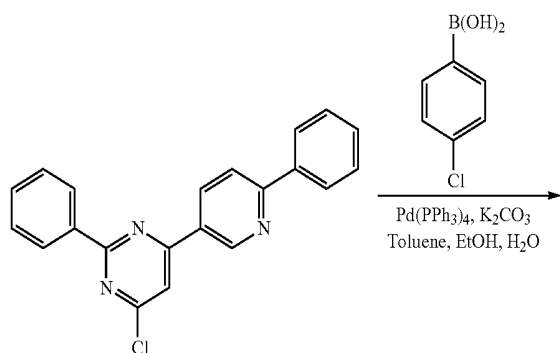
[0103] 45.0 g of 4,6-dichloro-2-phenylpyrimidine, 38.7 g of (6-phenylpyridin-3-yl)boronic acid, 6.0 g of tetrakis(phenylphosphine)palladium (0), and 42 g of  $\text{K}_2\text{CO}_3$  were added to 800 ml of toluene, 200 ml of ethanol, and 200 ml of water, and the mixture was stirred and heated under reflux for 2 hours. After the reaction was completed, the solution was inactivated with a sufficient amount of water, and transferred to a separatory funnel, followed by extraction with methylene chloride. An organic layer was dried over magnesium sulfate, concentrated and purified by column chromatography, thereby obtaining 40.7 g (yield 61%) of PPY-7.

[0104]  $^1\text{H-NMR}$ :  $\delta$  9.23 (s, 1H), 8.62 (d, 1H), 8.42-8.30 (m, 3H), 7.96 (d, 2H), 7.73 (s, 1H), 7.54-7.48 (m, 4H), 7.31 (d, 2H)

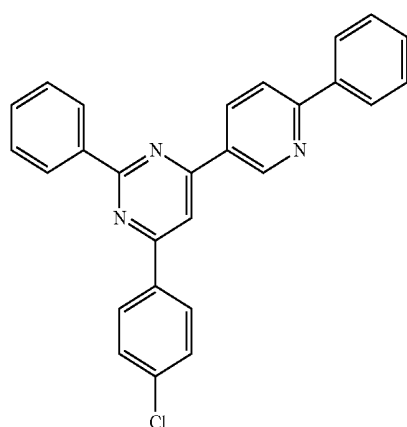
[0105] Mass:  $[(\text{M}+\text{H})^+]$ : 344

## &lt;Step 2&gt; Synthesis of PPY-8

[0106]



PPY-7



PPY-8

[0107] 15.0 g of PPY-7, 6.1 g of (3-chlorophenyl)boronic acid, 0.9 g of tetrakis(phenylphosphine)palladium (0), and 7.1 g of  $K_2CO_3$  were added to 300 ml of toluene, 60 ml of ethanol, and 60 ml of water, and the mixture was stirred and heated under reflux for 2 hours. After the reaction was completed, the solution was inactivated with a sufficient amount of water, and transferred to a separatory funnel, followed by extraction with methylene chloride. An organic layer was dried over magnesium sulfate, concentrated and purified by column chromatography, thereby obtaining 13.7 g (yield 72%) of PPY-8.

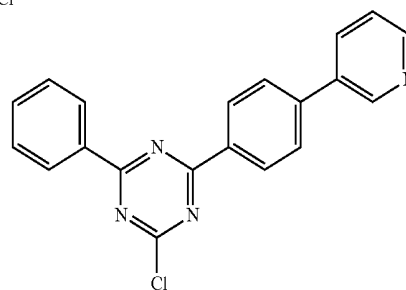
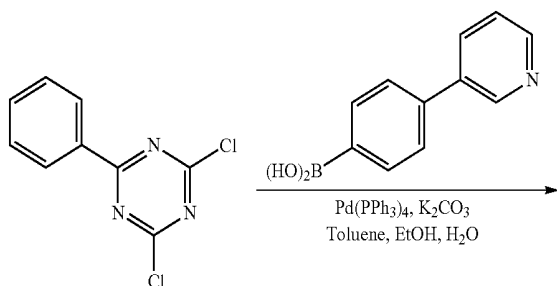
[0108]  $^1H$ -NMR:  $\delta$  9.15 (s, 1H), 8.73 (d, 1H), 8.43-8.12 (m, 4H), 8.13 (s, 1H), 7.99-7.97 (m, 3H), 7.52-7.41 (m, 6H), 7.11 (d, 2H)

[0109] Mass: [(M+H)+]: 420

## [Preparation Example 5] Synthesis of PPY-1 and 2

## &lt;Step 1&gt; Synthesis of PTZ-1

[0110]



PTZ-1

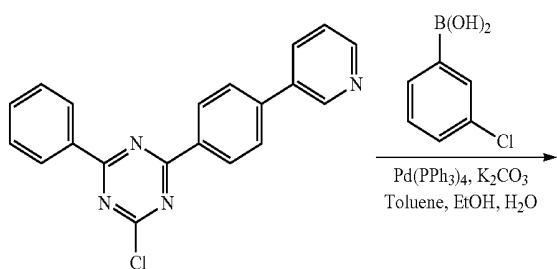
[0111] 45.0 g of 2,4-dichloro-6-phenyl-1,3,5-triazine, 39.2 g of (4-(pyridin-3-yl)phenyl)boronic acid, 6.0 g of tetrakis(phenylphosphine)palladium (0), and 42 g of  $K_2CO_3$  were added to 800 ml of toluene, 200 ml of ethanol, and 200 ml of water, and the mixture was stirred and heated under reflux for 2 hours. After the reaction was completed, the solution was inactivated with a sufficient amount of water, and transferred to a separatory funnel, followed by extraction with methylene chloride. An organic layer was dried over magnesium sulfate, concentrated and purified by column chromatography, thereby obtaining 36.2 g (yield 53%) of PTZ-1.

[0112]  $^1H$ -NMR:  $\delta$  9.24 (s, 1H), 8.70 (d, 1H), 8.42-8.30 (m, 3H), 7.96 (d, 2H), 7.57-7.50 (m, 4H), 7.25 (d, 2H)

[0113] Mass: [(M+H)+]: 345

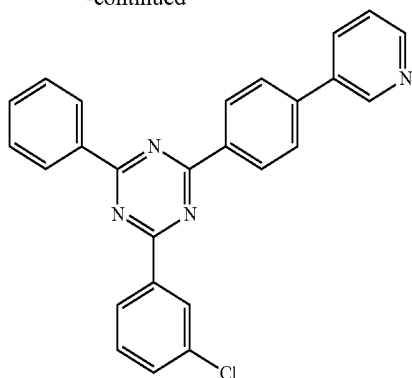
## &lt;Step 2&gt; Synthesis of PTZ-2

[0114]



PTZ-2

-continued



PTZ-2

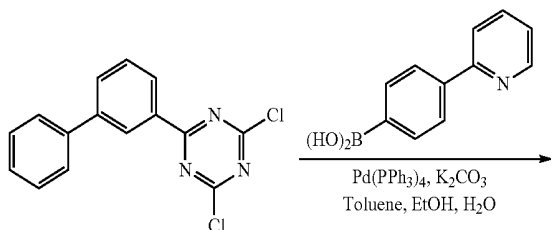
[0115] 10.0 g of PTZ-1, 4.1 g of (3-chlorophenyl)boronic acid, 0.6 g of tetrakis(phenylphosphine)palladium (0), and 4.7 g of  $K_2CO_3$  were added to 200 ml of toluene, 40 ml of ethanol, and 40 ml of water, and the mixture was stirred and heated under reflux for 2 hours. After the reaction was completed, the solution was inactivated with a sufficient amount of water, and transferred to a separatory funnel, followed by extraction with methylene chloride. An organic layer was dried over magnesium sulfate, concentrated and purified by column chromatography, thereby obtaining 8.7 g (yield 71%) of PTZ-2.

[0116]  $^1H$ -NMR:  $\delta$  9.24 (s, 1H), 8.70 (d, 1H), 8.42-8.30 (m, 3H), 8.16 (s, 1H), 7.96-7.95 (m, 3H), 7.50-7.43 (m, 6H), 7.25 (d, 2H)

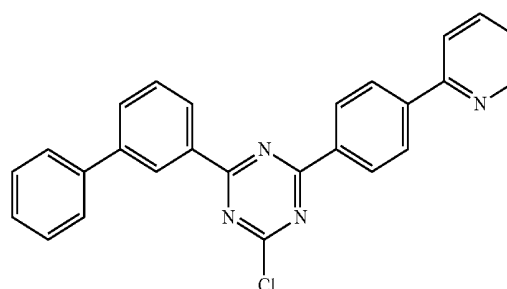
[0117] Mass: [(M+H)+]: 421

[Preparation Example 6] Synthesis of PTZ-3

[0118]



-continued



PTZ-3

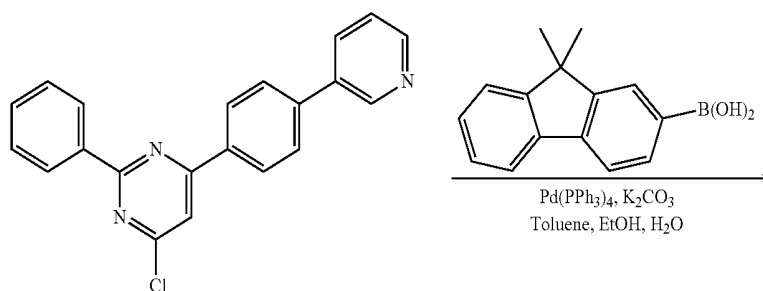
[0119] 45.0 g of 2-([1,1'-biphenyl]-3-yl)-4,6-dichloro-1,3,5-triazine, 38.1 g of (4-(pyridin-2-yl)phenyl)boronic acid, 6.0 g of tetrakis(phenylphosphine)palladium (0), and 42 g of  $K_2CO_3$  were added to 800 ml of toluene, 200 ml of ethanol, and 200 ml of water, and the mixture was stirred and heated under reflux for 2 hours. After the reaction was completed, the solution was inactivated with a sufficient amount of water, and transferred to a separatory funnel, followed by extraction with methylene chloride. An organic layer was dried over magnesium sulfate, concentrated and purified by column chromatography, thereby obtaining 40.4 g (yield 65%) of PTZ-3.

[0120]  $^1H$ -NMR:  $\delta$  9.23 (s, 1H), 8.70 (d, 1H), 8.42-8.30 (m, 3H), 7.96 (d, 2H), 7.75 (d, 2H) 7.67-7.43 (m, 7H), 7.23 (d, 2H)

[0121] Mass: [(M+H)+]: 421

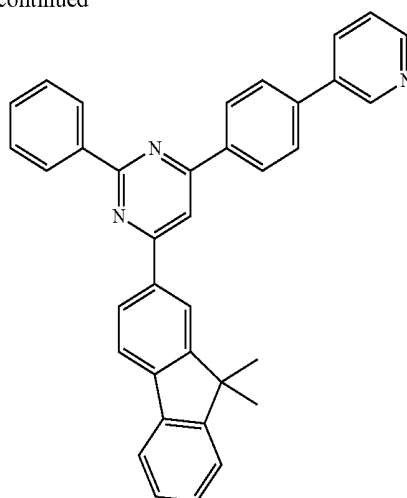
[Synthesis Example 1] Synthesis of Compound 1

[0122]



PPY-1

-continued



1

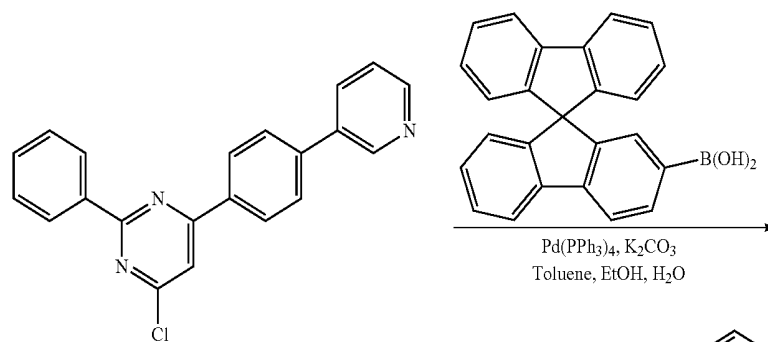
[0123] 3.0 g of PPY-1, 4.3 g of (9,9-dimethyl-9H-fluoren-2-yl)boronic acid, and 3.3 g of  $K_2CO_3$  were mixed, 60 ml of toluene, 12 ml of ethanol, and 12 ml of water were added thereto, 500 mg of tetrakis(phenylphosphine)palladium (0) was further added thereto, and the mixture was stirred and heated for 4 hours. After the reaction was completed, the temperature was lowered to room temperature, and the reaction product was filtered. The filtrate was poured into water, followed by extraction with chloroform. An organic

layer was dried over  $MgSO_4$  and concentrated under reduced pressure, and column chromatography with MC:Hex=2:1 was performed, thereby obtaining 2.8 g (yield 55%) of Compound 1 in a white solid state.

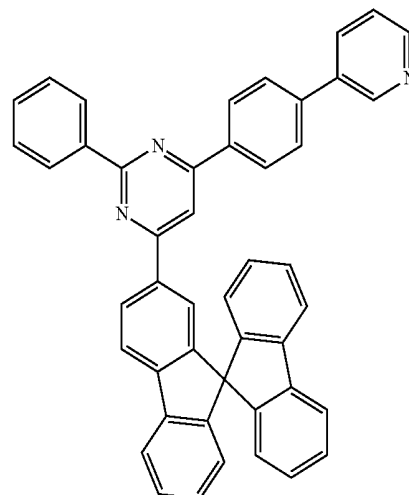
[0124] Mass:  $[(M+H)^+]$ : 502

[Synthesis Example 2] Synthesis of Compound 2

[0125]



PPY-1



2

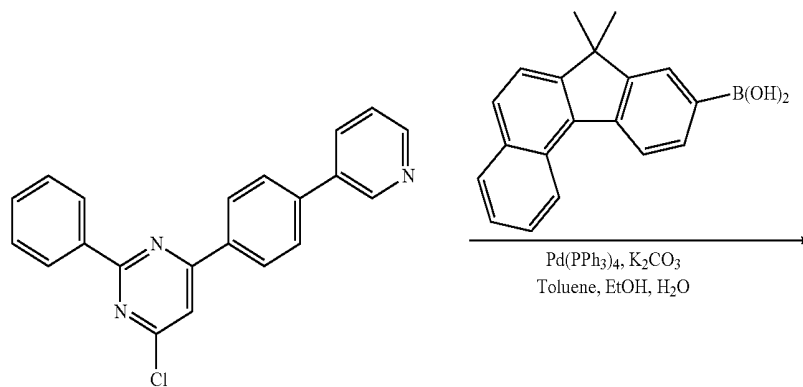
[0126] 3.0 g of PPY-1, 5.1 g of 9,9'-spirobi[fluorene]-2-yl boronic acid, and 3.3 g of  $K_2CO_3$  were mixed, 60 ml of toluene, 12 ml of ethanol, and 12 ml of water were added thereto, 500 mg of tetrakis(phenylphosphine)palladium (0) was further added thereto, and the mixture was stirred and heated for 4 hours. After the reaction was completed, the temperature was lowered to room temperature, and the reaction product was filtered. The filtrate was poured into water, followed by extraction with chloroform. An organic

layer was dried over  $MgSO_4$  and concentrated under reduced pressure, and column chromatography with MC:Hex=2:1 was performed, thereby obtaining 3.2 g (yield 58%) of Compound 2 in a white solid state.

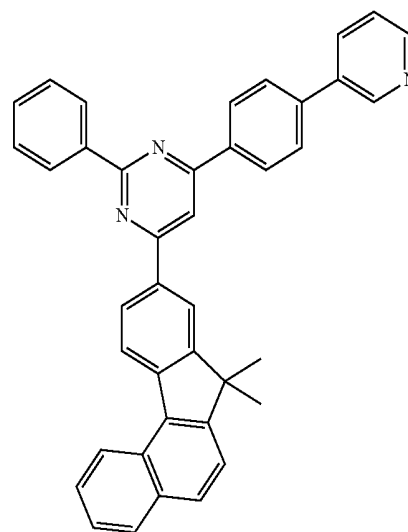
[0127] Mass: [(M+H)+]: 624

[Synthesis Example 3] Synthesis of Compound 4

[0128]



PPY-1



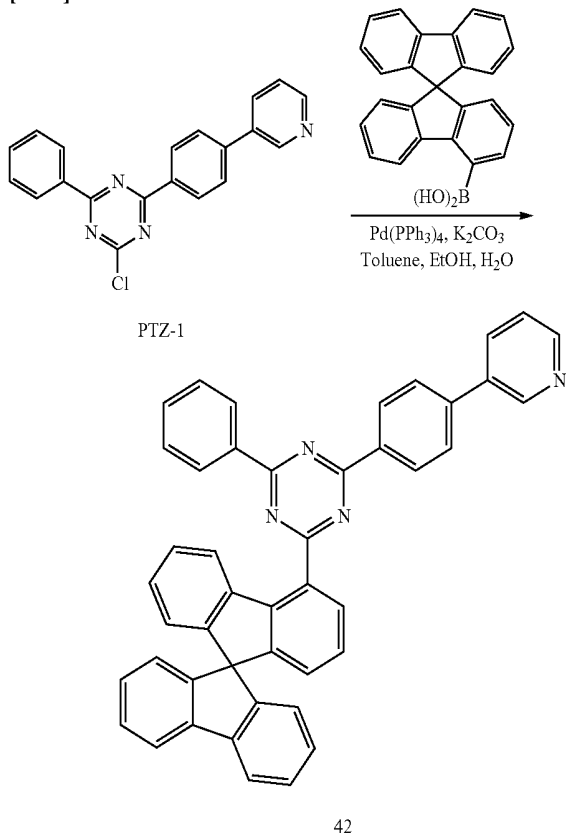
4

[0129] 3.1 g of PPY-1, 4.8 g of (7,7-dimethyl-7H-benzo[c]fluoren-9-yl)boronic acid, and 3.3 g of  $K_2CO_3$  were mixed, 60 ml of toluene, 12 ml of ethanol, and 12 ml of water were added thereto, 500 mg of tetrakis(phenylphosphine)palladium (0) was further added thereto, and the mixture was stirred and heated for 4 hours. After the reaction was completed, the temperature was lowered to room temperature, and the reaction product was filtered. The filtrate was poured into water, followed by extraction with chloroform. An organic layer was dried over  $MgSO_4$  and concentrated under reduced pressure, and column chromatography with MC:Hex=2:1 was performed, thereby obtaining 3.5 g (yield 56%) of Compound 4 in a white solid state.

[0130] Mass: [(M+H)+]: 551

## [Synthesis Example 4] Synthesis of Compound 42

[0131]

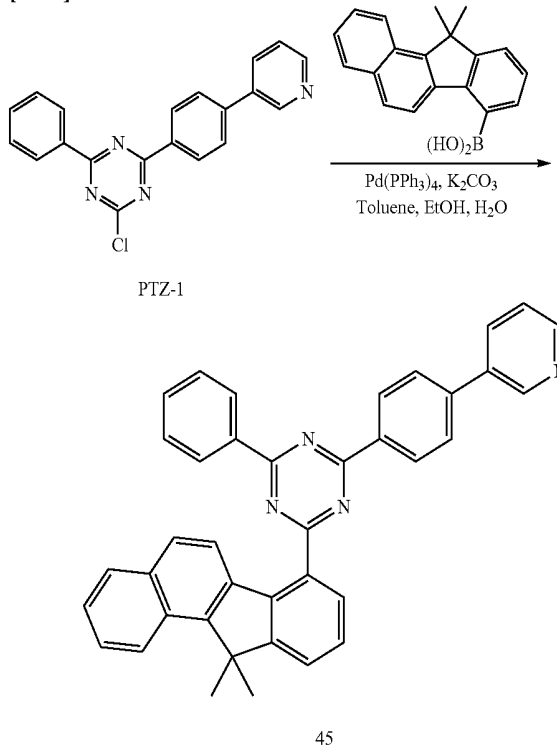


[0132] 3.0 g of PTZ-1, 5.1 g of 9,9'-spirobifluorene-4-yl boronic acid, and 3.3 g of  $K_2CO_3$  were mixed, 60 ml of toluene, 12 ml of ethanol, and 12 ml of water were added thereto, 500 mg of tetrakis(phenylphosphine)palladium (0) was further added thereto, and the mixture was stirred and heated for 4 hours. After the reaction was completed, the temperature was lowered to room temperature, and the reaction product was filtered. The filtrate was poured into water, the resultant solid was filtered out, the resultant solid was dissolved in a sufficient amount of MC and concentrated under reduced pressure, and column chromatography with MC:Hex=2:1 was performed, thereby obtaining 4.1 g (yield 75%) of Compound 42 in a white solid state.

[0133] Mass: [(M+H)+]: 625

## [Synthesis Example 5] Synthesis of Compound 45

[0134]

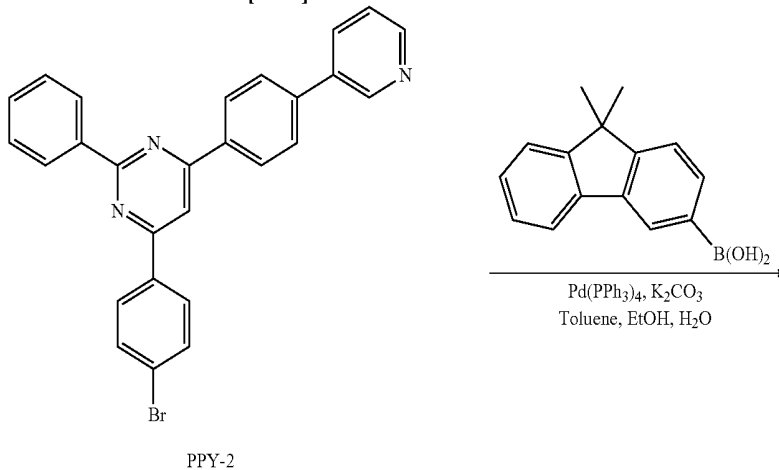


[0135] 3.2 g of PTZ-1, 4.9 g of (7,7-dimethyl-7H-benzo[c]fluoren-7-yl)boronic acid, and 3.3 g of  $K_2CO_3$  were mixed, 60 ml of toluene, 12 ml of ethanol, and 12 ml of water were added thereto, 520 mg of tetrakis(phenylphosphine)palladium (0) was further added thereto, and the mixture was stirred and heated for 4 hours. After the reaction was completed, the temperature was lowered to room temperature, and the reaction product was filtered. The filtrate was poured into water, followed by extraction with chloroform. An organic layer was dried over  $MgSO_4$  and concentrated under reduced pressure, and column chromatography with MC:Hex=2:1 was performed, thereby obtaining 3.8 g (yield 57%) of Compound 45 in a white solid state.

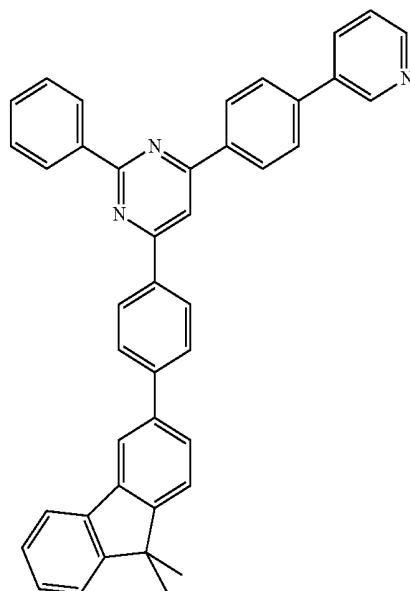
[0136] Mass: [(M+H)+]: 553

## [Synthesis Example 6] Synthesis of Compound 111

[0137]



-continued



111

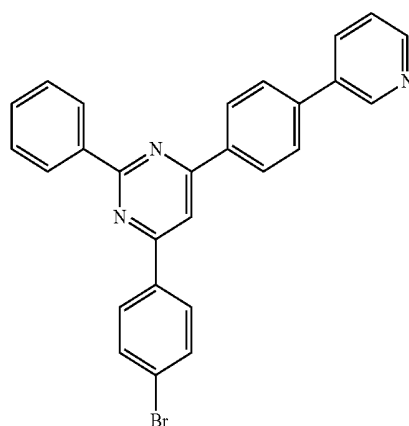
**[0138]** 2.0 g of PPY-2, 2.1 g of (9,9-dimethyl-9H-fluoren-3-yl)boronic acid, and 1.8 g of  $K_2CO_3$  were mixed, 50 ml of toluene, 10 ml of ethanol, and 10 ml of water were added thereto, 200 mg of tetrakis(phenylphosphine)palladium (0) was further added thereto, and the mixture was stirred and heated for 4 hours. After the reaction was completed, the temperature was lowered to room temperature, and the reaction product was filtered. The filtrate was poured into water, followed by extraction with chloroform. An organic

layer was dried over  $MgSO_4$  and concentrated under reduced pressure, and column chromatography with MC was performed, thereby obtaining 1.8 g (yield 76%) of Compound 111 in a white solid state.

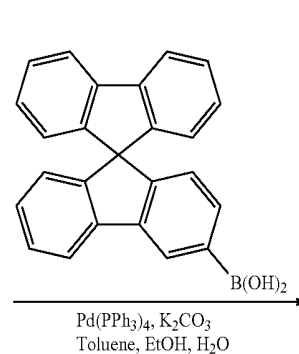
**[0139]** Mass:  $[(M+H)^+]$ : 578

[Synthesis Example 7] Synthesis of Compound 112

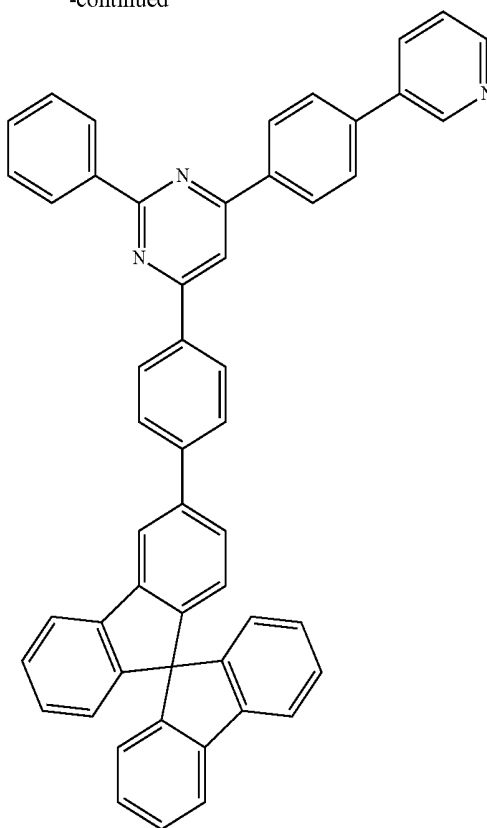
**[0140]**



PPY-2



-continued



112

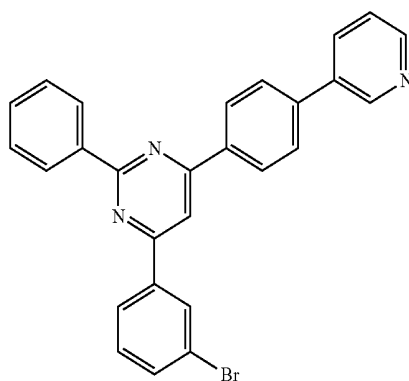
**[0141]** 2.0 g of PPY-2, 2.5 g of 9,9'-spiro[fluorene]-3-yl boronic acid, and 2.0 g of  $K_2CO_3$  were mixed, 50 ml of toluene, 12 ml of ethanol, and 12 ml of water were added thereto, 200 mg of tetrakis(phenylphosphine)palladium (0) was further added thereto, and the mixture was stirred and heated for 4 hours. After the reaction was completed, the temperature was lowered to room temperature, and the reaction product was filtered. The filtrate was poured into water, followed by extraction with chloroform. An organic

layer was dried over  $MgSO_4$  and concentrated under reduced pressure, and column chromatography with THF:Hex=1:5 was performed, thereby obtaining 1.5 g (yield 55%) of Compound 112 in a white solid state.

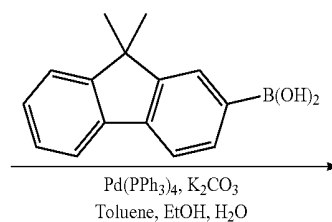
**[0142]** Mass:  $[(M+H)^+]$ : 700

[Synthesis Example 8] Synthesis of Compound 121

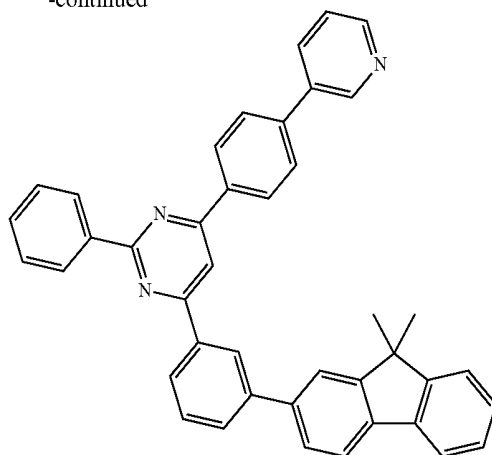
**[0143]**



PPY-4



-continued



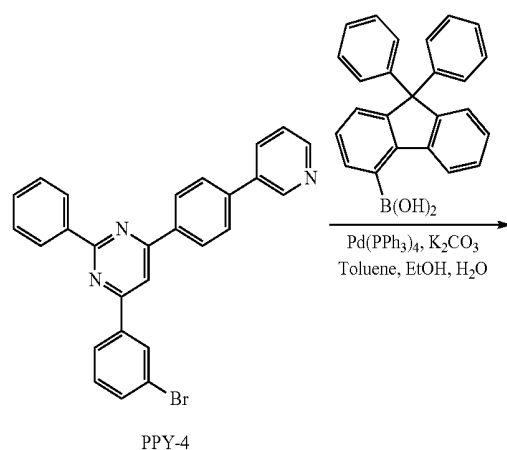
121

**[0144]** 2.1 g of PPY-4, 2.2 g of (9,9-dimethyl-9H-fluorene-2-yl)boronic acid, and 1.9 g of  $K_2CO_3$  were mixed, 50 ml of toluene, 10 ml of ethanol, and 10 ml of water were added thereto, 220 mg of tetrakis(phenylphosphine)palladium (0) was further added thereto, and the mixture was stirred and heated for 4 hours. After the reaction was completed, the temperature was lowered to room temperature, and the reaction product was filtered. The filtrate was poured into water, followed by extraction with chloroform. An organic layer was dried over  $MgSO_4$  and concentrated under reduced pressure, and column chromatography with MC was performed, thereby obtaining 1.6 g (yield 72%) of Compound 121 in a white solid state.

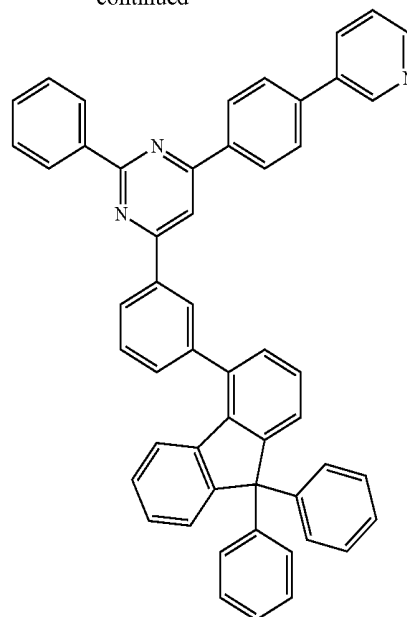
**[0145]** Mass:  $[(M+H)^+]$ : 578

[Synthesis Example 9] Synthesis of Compound 133

**[0146]**



-continued



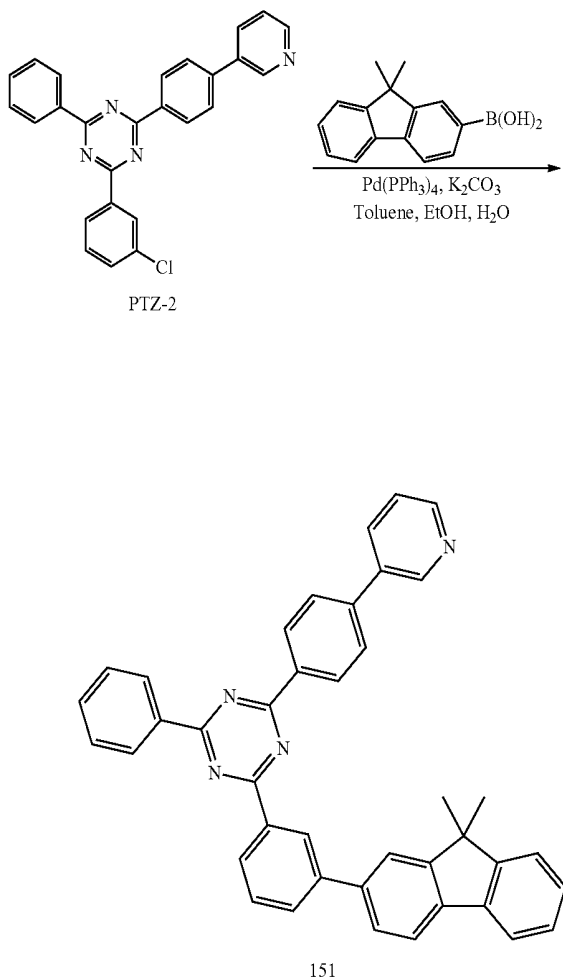
133

**[0147]** 2.1 g of PPY-4, 2.7 g of (9,9-diphenyl-9H-fluorene-4-yl)boronic acid, and 2.1 g of  $K_2CO_3$  were mixed, 50 ml of toluene, 12 ml of ethanol, and 12 ml of water were added thereto, 210 mg of tetrakis(phenylphosphine)palladium (0) was further added thereto, and the mixture was stirred and heated for 4 hours. After the reaction was completed, the temperature was lowered to room temperature, and the reaction product was filtered. The filtrate was poured into water, followed by extraction with chloroform. An organic layer was dried over  $MgSO_4$  and concentrated under reduced pressure, and column chromatography with MC added with some pyridine was performed, thereby obtaining 2.1 g (yield 68%) of Compound 133 in a white solid state.

**[0148]** Mass:  $[(M+H)^+]$ : 702

[Synthesis Example 10] Synthesis of Compound  
151

[0149]

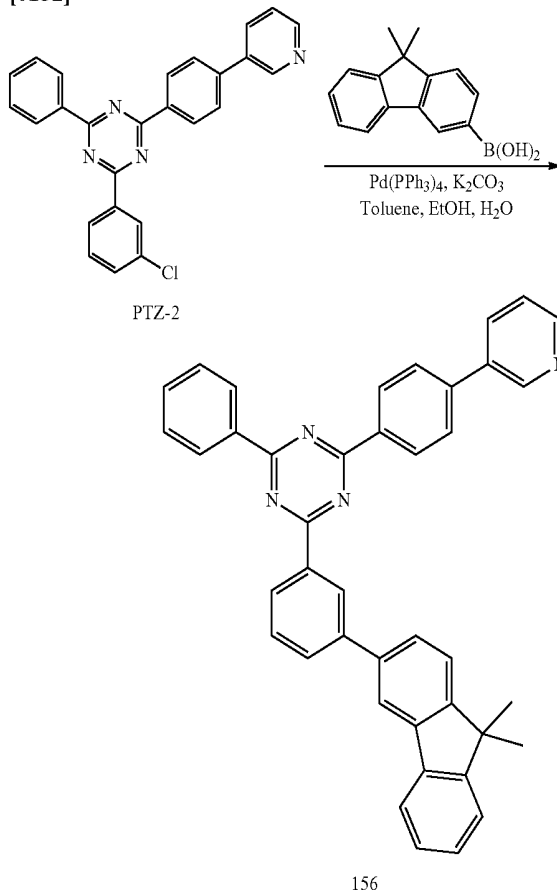


[0150] 2.3 g of PTZ-2, 2.3 g of (9,9-dimethyl-9H-fluoren-2-yl)boronic acid, and 3.0 g of  $\text{Cs}_2\text{CO}_3$  were mixed, 60 ml of toluene, 12 ml of ethanol, and 12 ml of water were added thereto, 50 mg of  $\text{Pd}(\text{OAc})_2$  and 230 mg of Xphos were further added thereto, and the mixture was stirred and heated for 4 hours. After the reaction was completed, the temperature was lowered to room temperature, and the reaction product was filtered. The filtrate was poured into water, followed by extraction with chloroform. An organic layer was dried over  $\text{MgSO}_4$  and concentrated under reduced pressure, and column chromatography with MC was performed, thereby obtaining 2.2 g (yield 75%) of Compound 151 in a white solid state.

[0151] Mass: [(M+H)+]: 579

[Synthesis Example 11] Synthesis of Compound  
156

[0152]

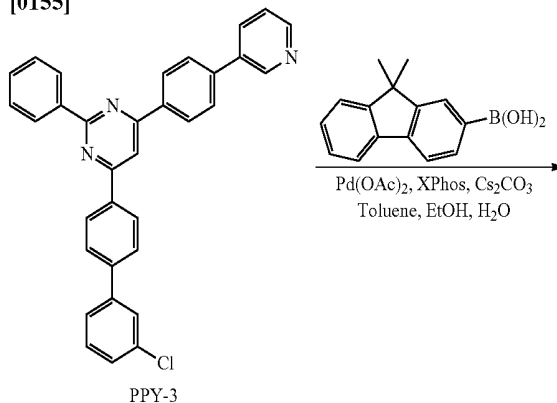


[0153] 2.1 g of PTZ-2, 2.2 g of (9,9-dimethyl-9H-fluoren-3-yl)boronic acid, and 2.8 g of  $\text{Cs}_2\text{CO}_3$  were mixed, 60 ml of toluene, 12 ml of ethanol, and 12 ml of water were added thereto, 48 mg of  $\text{Pd}(\text{OAc})_2$  and 200 mg of Xphos were further added thereto, and the mixture was stirred and heated for 4 hours. After the reaction was completed, the temperature was lowered to room temperature, and the reaction product was filtered. The filtrate was poured into water, followed by extraction with chloroform. An organic layer was dried over  $\text{MgSO}_4$  and concentrated under reduced pressure, and column chromatography with MC was performed, thereby obtaining 2.0 g (yield 71%) of Compound 156 in a white solid state.

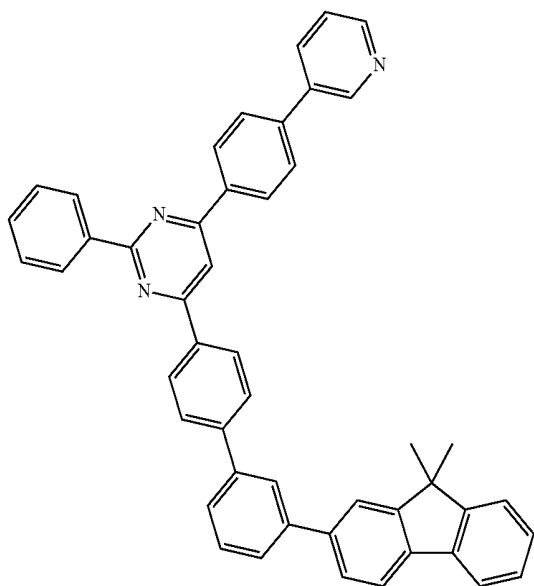
[0154] Mass: [(M+H)+]: 579

[Synthesis Example 12] Synthesis of Compound  
346

[0155]



-continued



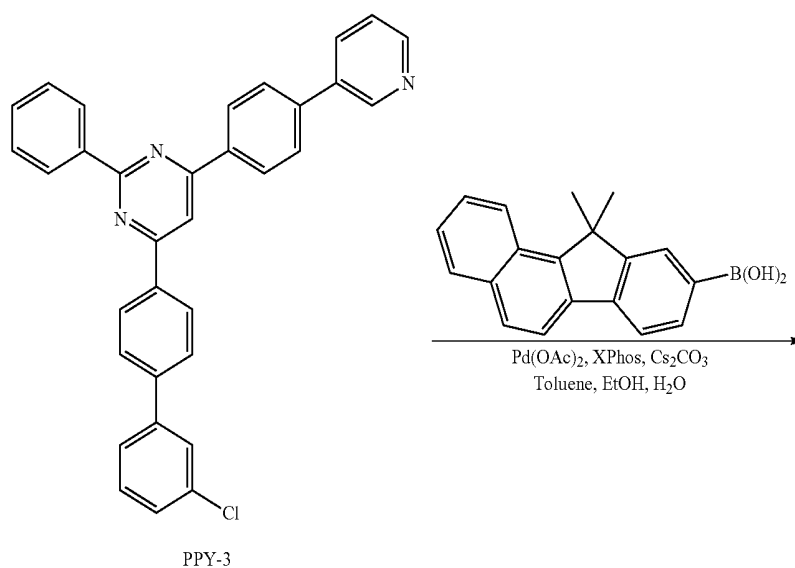
346

**[0156]** 2.5 g of PPY-3, 2.4 g of (9,9-dimethyl-9H-fluoren-2-yl)boronic acid, and 3.3 g of  $\text{Cs}_2\text{CO}_3$  were mixed, 60 ml of toluene, 12 ml of ethanol, and 12 ml of water were added thereto, 57 mg of  $\text{Pd}(\text{OAc})_2$  and 250 mg of Xphos were further added thereto, and the mixture was stirred and heated for 4 hours. After the reaction was completed, the temperature was lowered to room temperature, and the reaction product was filtered. The filtrate was poured into water, followed by extraction with chloroform. An organic layer was dried over  $\text{MgSO}_4$  and concentrated under reduced pressure, and column chromatography with MC was performed, thereby obtaining 2.3 g (yield 70%) of Compound 346 in a white solid state.

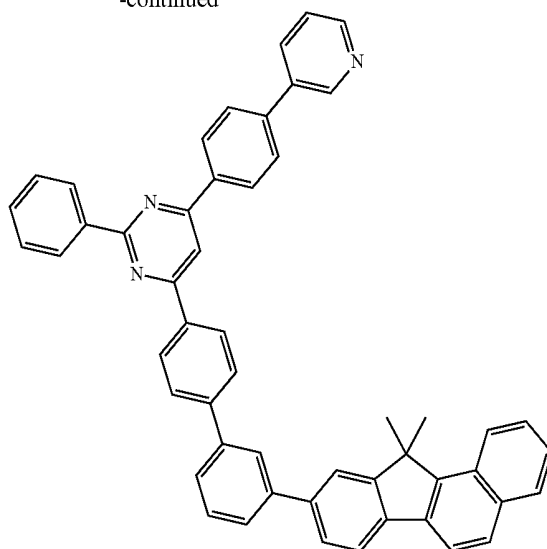
**[0157]** Mass:  $[(\text{M}+\text{H})^+]$ : 654

[Synthesis Example 13] Synthesis of Compound 350

**[0158]**



-continued



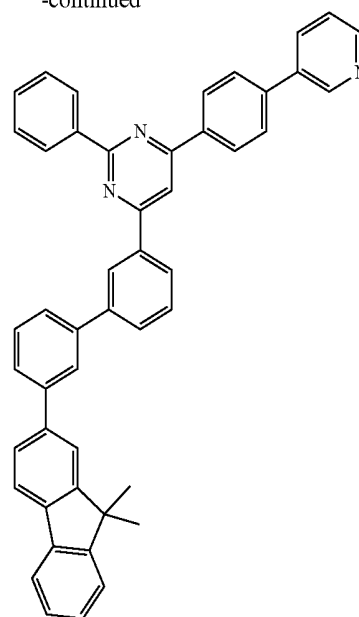
350

**[0159]** 2.5 g of PPY-3, 2.8 g of (7,7-dimethyl-7H-benzo [c]fluoren-9-yl)boronic acid, and 3.3 g of  $\text{Cs}_2\text{CO}_3$  were mixed, 60 ml of toluene, 12 ml of ethanol, and 12 ml of water were added thereto, 57 mg of  $\text{Pd}(\text{OAc})_2$  and 250 mg of Xphos were further added thereto, and the mixture was stirred and heated for 4 hours. After the reaction was completed, the temperature was lowered to room temperature, and the reaction product was filtered. The filtrate was poured into water, followed by extraction with chloroform. An organic layer was dried over  $\text{MgSO}_4$  and concentrated under reduced pressure, and column chromatography with MC was performed, thereby obtaining 2.5 g (yield 71%) of Compound 350 in a white solid state.

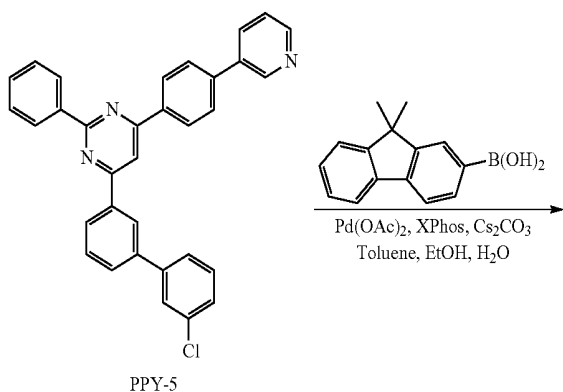
**[0160]** Mass:  $[(\text{M}+\text{H})^+]$ : 704

[Synthesis Example 14] Synthesis of Compound  
376

-continued



376

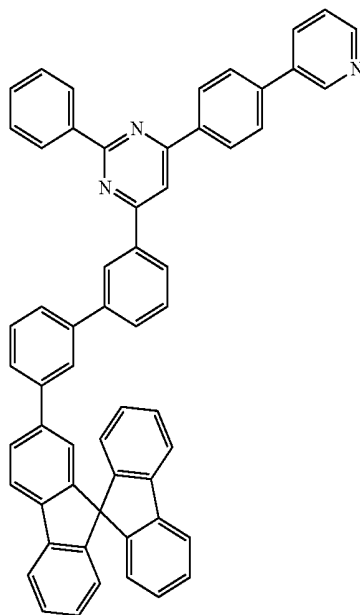
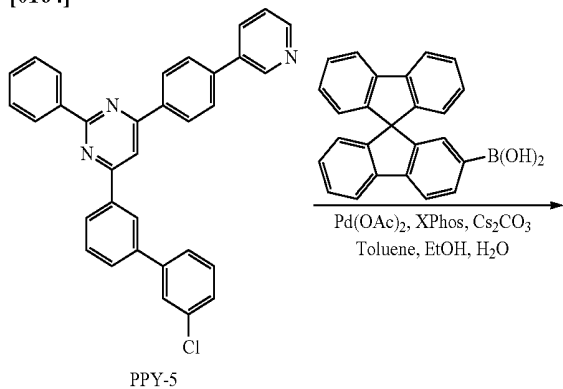
**[0161]**

**[0162]** 2.2 g of PPY-5, 2.3 g of (9,9-dimethyl-9H-fluoren-2-yl)boronic acid, and 3.0 g of  $\text{Cs}_2\text{CO}_3$  were mixed, 60 ml of toluene, 12 ml of ethanol, and 12 ml of water were added thereto, 50 mg of  $\text{Pd}(\text{OAc})_2$  and 230 mg of Xphos were further added thereto, and the mixture was stirred and heated for 4 hours. After the reaction was completed, the temperature was lowered to room temperature, and the reaction product was filtered. The filtrate was poured into water, followed by extraction with chloroform. An organic layer was dried over  $\text{MgSO}_4$  and concentrated under reduced pressure, and column chromatography with MC was performed, thereby obtaining 2.0 g (yield 66%) of Compound 376 in a white solid state.

**[0163]** Mass:  $[(\text{M}+\text{H})^+]$ : 654

## [Synthesis Example 15] Synthesis of Compound 377

[0164]

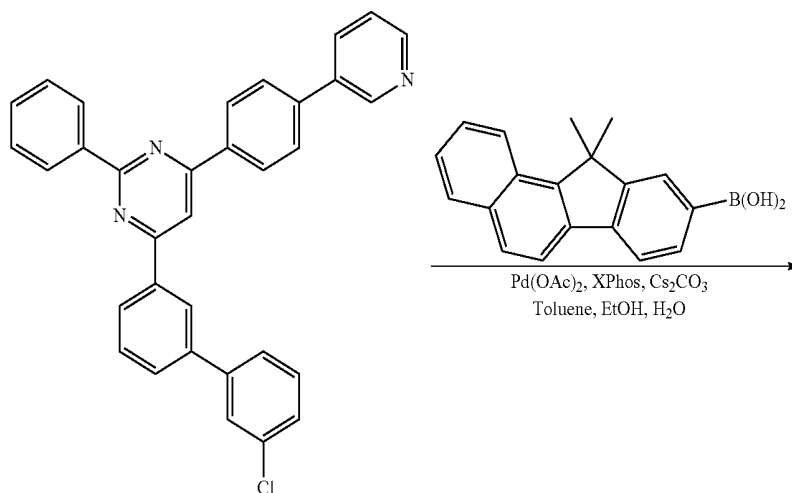


[0165] 2.0 g of PPY-5, 2.5 g of (9,9-dimethyl-9H-fluorene-2-yl)boronic acid, and 3.0 g of  $\text{Cs}_2\text{CO}_3$  were mixed, 60 ml of toluene, 12 ml of ethanol, and 12 ml of water were added thereto, 50 mg of  $\text{Pd}(\text{OAc})_2$  and 230 mg of Xphos were further added thereto, and the mixture was stirred and heated for 4 hours. After the reaction was completed, the temperature was lowered to room temperature, and the reaction product was filtered. The filtrate was poured into water, followed by extraction with chloroform. An organic layer was dried over  $\text{MgSO}_4$  and concentrated under reduced pressure, and column chromatography with THF:Hex=1:2 was performed, thereby obtaining 2.3 g (yield 66%) of Compound 377 in a white solid state.

[0166] Mass: [(M+H)+]: 776

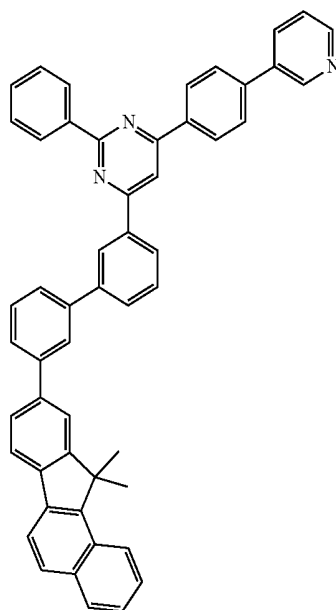
## [Synthesis Example 16] Synthesis of Compound 380

[0167]



PPY-5

-continued



380

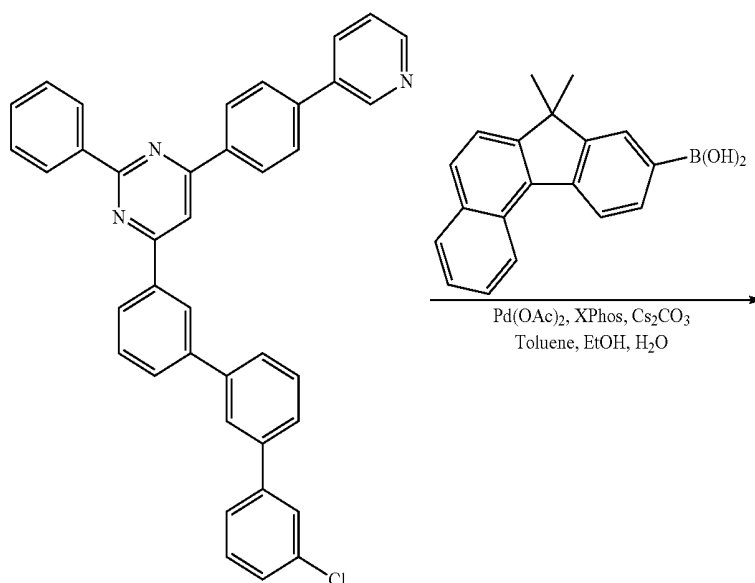
**[0168]** 2.1 g of PPY-5, 2.4 g of (11,11-dimethyl-11H-benzo[a]fluoren-9-yl)boronic acid, and 2.9 g of  $\text{Cs}_2\text{CO}_3$  were mixed, 60 ml of toluene, 12 ml of ethanol, and 12 ml of water were added thereto, 53 mg of  $\text{Pd}(\text{OAc})_2$  and 240 mg of Xphos were further added thereto, and the mixture was stirred and heated for 4 hours. After the reaction was completed, the temperature was lowered to room temperature, and the reaction product was filtered. The filtrate was poured into water, followed by extraction with chloroform.

An organic layer was dried over  $\text{MgSO}_4$  and concentrated under reduced pressure, and column chromatography with MC was performed, thereby obtaining 1.9 g (yield 63%) of Compound 380 in a white solid state.

**[0169]** Mass:  $[(\text{M}+\text{H})^+]$ : 704

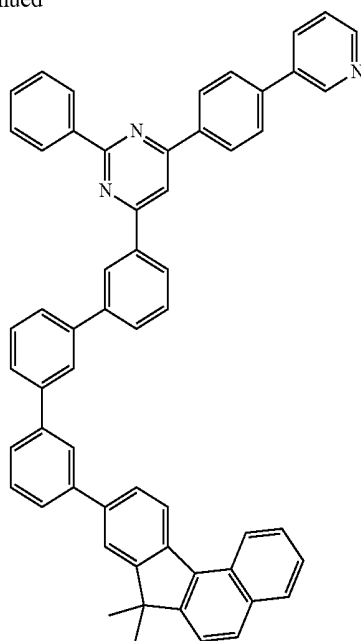
[Synthesis Example 17] Synthesis of Compound 409

**[0170]**



PPY-6

-continued



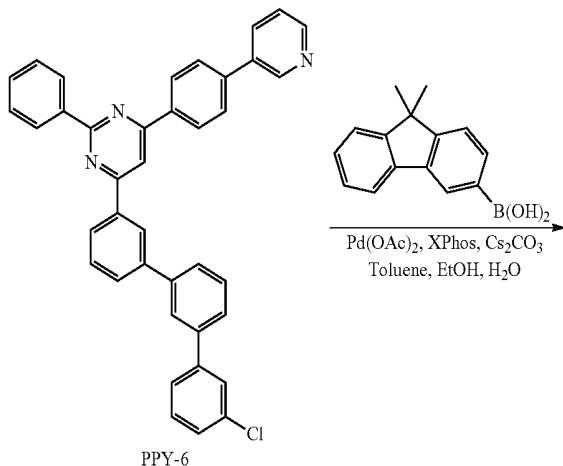
409

**[0171]** 2.0 g of PPY-6, 2.1 g of (7,7-dimethyl-7H-benzo [c]fluoren-9-yl)boronic acid, and 2.5 g of  $\text{Cs}_2\text{CO}_3$  were mixed, 60 ml of toluene, 12 ml of ethanol, and 12 ml of water were added thereto, 48 mg of  $\text{Pd}(\text{OAc})_2$  and 210 mg of Xphos were further added thereto, and the mixture was stirred and heated for 4 hours. After the reaction was completed, the temperature was lowered to room temperature, and the reaction product was filtered. The filtrate was poured into water, followed by extraction with chloroform. An organic layer was dried over  $\text{MgSO}_4$  and concentrated under reduced pressure, and column chromatography with MC:MeOH=100:1 was performed, thereby obtaining 2.1 g (yield 66%) of Compound 409 in a white solid state.

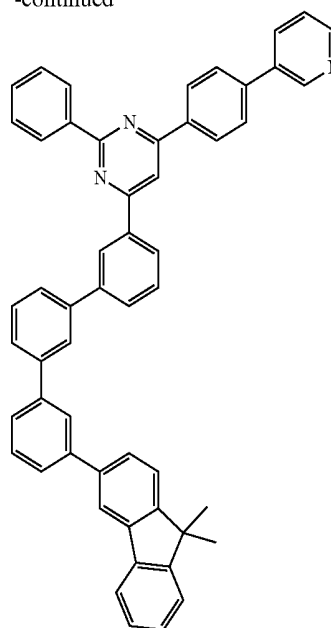
**[0172]** Mass:  $[(\text{M}+\text{H})^+]$ : 780

[Synthesis Example 18] Synthesis of Compound 411

**[0173]**



-continued



411

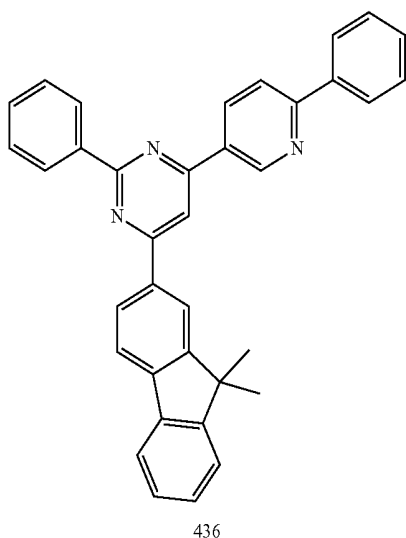
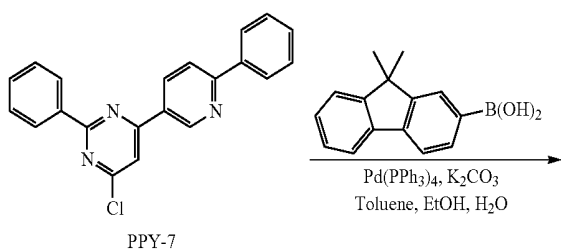
**[0174]** 2.0 g of PPY-6, 2.0 g of (9,9-dimethyl-9H-fluoren-3-yl)boronic acid, and 2.5 g of  $\text{Cs}_2\text{CO}_3$  were mixed, 60 ml of toluene, 12 ml of ethanol, and 12 ml of water were added thereto, 48 mg of  $\text{Pd}(\text{OAc})_2$  and 210 mg of Xphos were further added thereto, and the mixture was stirred and heated for 4 hours. After the reaction was completed, the temperature was lowered to room temperature, and the reaction product was filtered. The filtrate was poured into water, followed by extraction with chloroform. An organic layer was dried over  $\text{MgSO}_4$  and concentrated under reduced

pressure, and column chromatography with MC:MeOH=100:1 was performed, thereby obtaining 1.6 g (yield 59%) of Compound 411 in a white solid state.

[0175] Mass: [(M+H)+]: 730

[Synthesis Example 19] Synthesis of Compound 436

[0176]

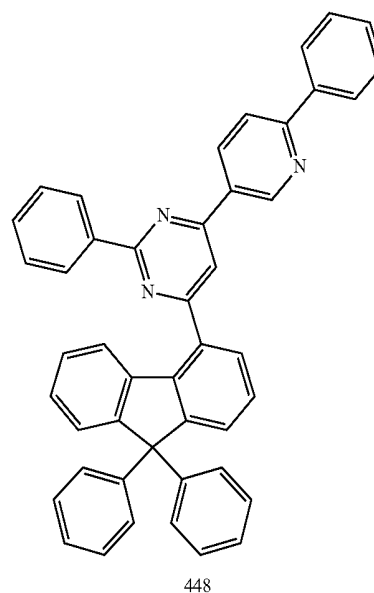
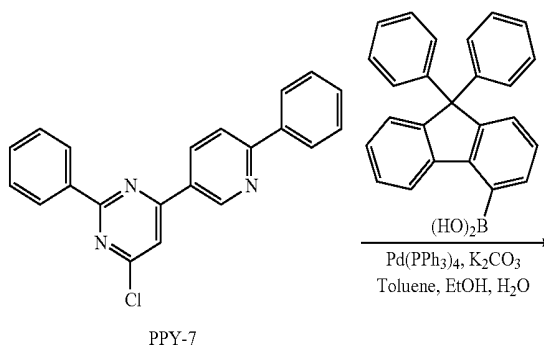


[0177] 3.0 g of PPY-7, 4.6 g of (9,9'-dimethyl-9H-fluoren-2-yl)boronic acid, and 3.2 g of  $K_2CO_3$  were mixed, 60 ml of toluene, 12 ml of ethanol, and 12 ml of water were added thereto, 500 mg of tetrakis(phenylphosphine)palladium (0) was further added thereto, and the mixture was stirred and heated for 4 hours. After the reaction was completed, the temperature was lowered to room temperature, and the reaction product was filtered. The filtrate was poured into water, followed by extraction with chloroform. An organic layer was dried over  $MgSO_4$  and concentrated under reduced pressure, and column chromatography with MC:Hex=2:1 was performed, thereby obtaining 3.0 g (yield 65%) of Compound 436 in a white solid state.

[0178] Mass: [(M+H)+]: 502

[Synthesis Example 20] Synthesis of Compound 448

[0179]

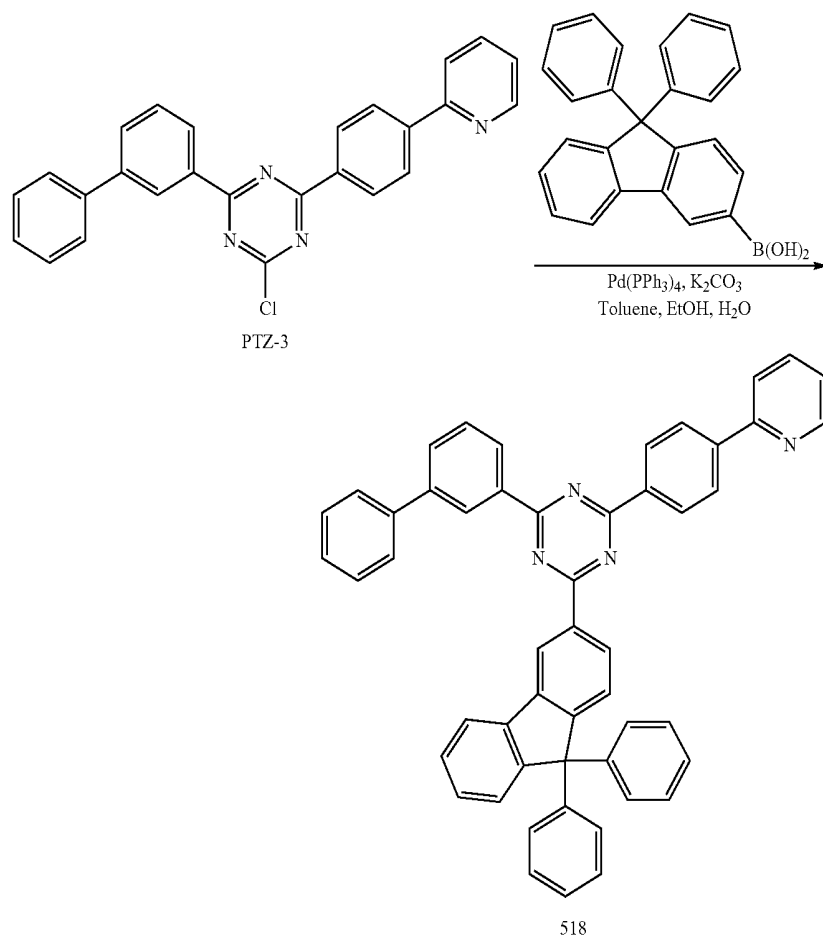


[0180] 2.9 g of PPY-7, 5.0 g of (9,9'-diphenyl-9H-fluoren-4-yl)boronic acid, and 3.1 g of  $K_2CO_3$  were mixed, 60 ml of toluene, 12 ml of ethanol, and 12 ml of water were added thereto, 500 mg of tetrakis(phenylphosphine)palladium (0) was further added thereto, and the mixture was stirred and heated for 4 hours. After the reaction was completed, the temperature was lowered to room temperature, and the reaction product was filtered. The filtrate was poured into water, followed by extraction with chloroform. An organic layer was dried over  $MgSO_4$  and concentrated under reduced pressure, and column chromatography with MC:Hex=2:1 was performed, thereby obtaining 3.9 g (yield 62%) of Compound 448 in a white solid state.

[0181] Mass: [(M+H)+]: 626

[Synthesis Example 21] Synthesis of Compound  
518

[0182]



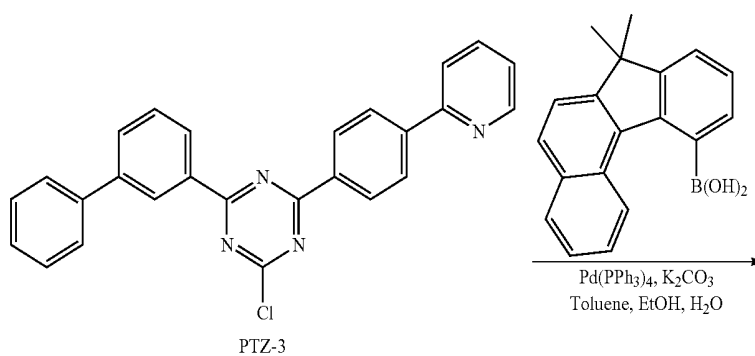
**[0183]** 2.6 g of PTZ-3, 4.6 g of (9,9'-diphenyl-9H-fluoren-3-yl)boronic acid, and 3.3 g of  $K_2CO_3$  were mixed, 60 ml of toluene, 12 ml of ethanol, and 12 ml of water were added thereto, 480 mg of tetrakis(phenylphosphine)palladium (0) was further added thereto, and the mixture was stirred and heated for 4 hours. After the reaction was completed, the temperature was lowered to room temperature, and the reaction product was filtered. The filtrate was poured into water, followed by extraction with chloroform. An organic

layer was dried over  $MgSO_4$  and concentrated under reduced pressure, and column chromatography with MC:Hex=2:1 was performed, thereby obtaining 4.2 g (yield 72%) of Compound 518 in a white solid state.

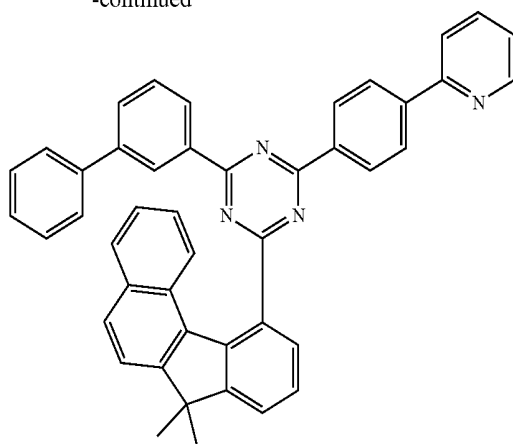
**[0184]** Mass:  $[(M+H)^+]$ : 703

[Synthesis Example 22] Synthesis of Compound  
524

[0185]



-continued



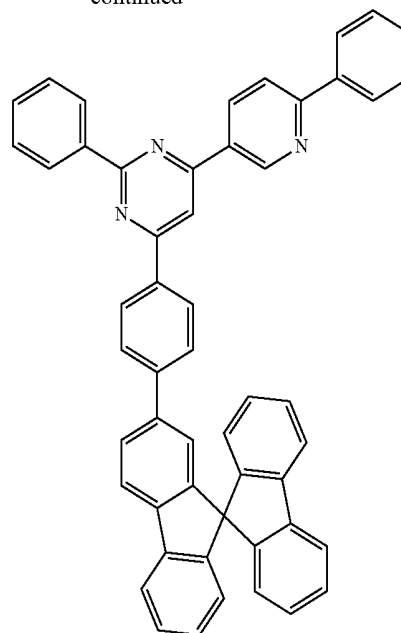
524

**[0186]** 2.0 g of PTZ-3, 3.6 g of (7,7-dimethyl-7H-benzo [c]fluoren-11-yl)boronic acid, and 2.3 g of  $K_2CO_3$  were mixed, 50 ml of toluene, 10 ml of ethanol, and 10 ml of water were added thereto, 400 mg of tetrakis(phenylphosphine)palladium (0) was further added thereto, and the mixture was stirred and heated for 4 hours. After the reaction was completed, the temperature was lowered to room temperature, and the reaction product was filtered. The filtrate was poured into water, followed by extraction with chloroform. An organic layer was dried over  $MgSO_4$  and concentrated under reduced pressure, and column chromatography with MC:Hex=2:1 was performed, thereby obtaining 4.2 g (yield 72%) of Compound 524 in a white solid state.

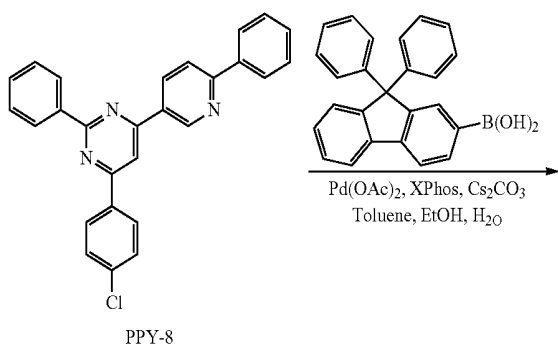
**[0187]** Mass:  $[(M+H)^+]$ : 629

[Synthesis Example 23] Synthesis of Compound 542

-continued



542

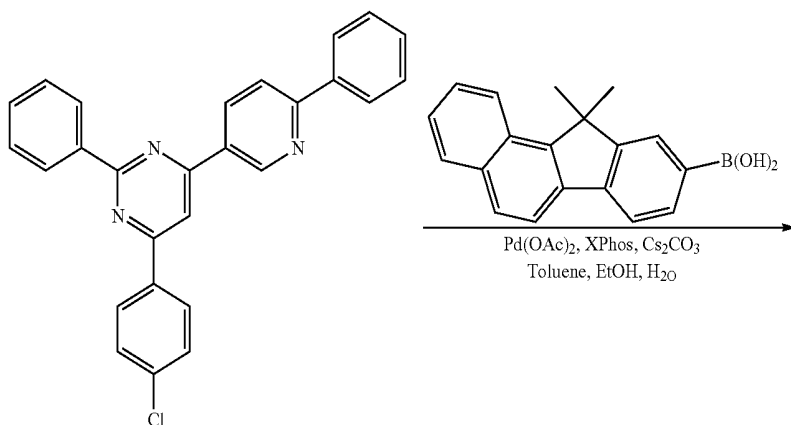
**[0188]**

**[0189]** 2.2 g of PPY-8, 2.6 g of 9,9'-spirobi[fluorene]-2-yl boronic acid, and 2.9 g of  $Cs_2CO_3$  were mixed, 60 ml of toluene, 12 ml of ethanol, and 12 ml of water were added thereto, 50 mg of  $Pd(OAc)_2$  and 230 mg of Xphos were further added thereto, and the mixture was stirred and heated for 4 hours. After the reaction was completed, the temperature was lowered to room temperature, and the reaction product was filtered. The filtrate was poured into water, followed by extraction with chloroform. An organic layer was dried over  $MgSO_4$  and concentrated under reduced pressure, and column chromatography with MC was performed, thereby obtaining 2.1 g (yield 53%) of Compound 542 in a white solid state.

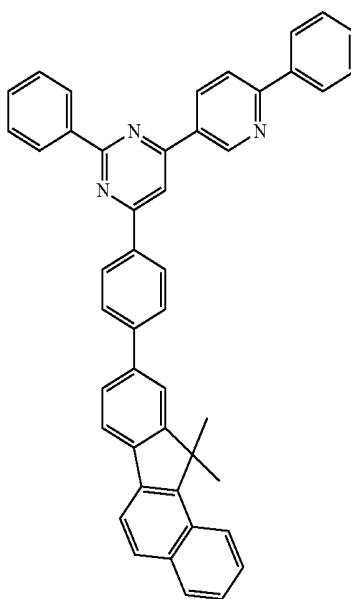
**[0190]** Mass:  $[(M+H)^+]$ : 700

[Synthesis Example 24] Synthesis of Compound  
545

[0191]



PPY-8



545

[0192] 2.3 g of PPY-8, 2.4 g of (11,11-dimethyl-11H-benzo[a]fluoren-9-yl)boronic acid, and 3.0 g of  $\text{Cs}_2\text{CO}_3$  were mixed, 60 ml of toluene, 12 ml of ethanol, and 12 ml of water were added thereto, 55 mg of  $\text{Pd}(\text{OAc})_2$  and 250 mg of Xphos were further added thereto, and the mixture was stirred and heated for 4 hours. After the reaction was completed, the temperature was lowered to room temperature, and the reaction product was filtered. The filtrate was poured into water, followed by extraction with chloroform. An organic layer was dried over  $\text{MgSO}_4$  and concentrated under reduced pressure, and column chromatography with THF:Hex=1:3 was performed, thereby obtaining 2.6 g (yield 63%) of Compound 545 in a white solid state.

[0193] Mass:  $[(\text{M}+\text{H})^+]$ : 628

[Embodiments 1 to 13] Manufacturing of Blue Organic Electroluminescent Device

[0194] Compounds 1, 2, 4, 42, 45, 111, 112, 121, 133, 151, 156, 346, and 350 synthesized in the above Synthesis

Examples were subjected to high purity sublimation purification by a commonly known method and then blue organic EL devices were manufactured as follows.

[0195] First, a glass substrate thin-film-coated with indium tin oxide (ITO) to a thickness of 1500 Å was washed with distilled water ultrasonically. After washing with distilled water was completed, the glass substrate was ultrasonically cleaned with a solvent, such as isopropyl alcohol, acetone and methanol, dried, transferred to a UV OZONE cleaner (Power sonic 405, Hwasin Tech) cleaned for 5 minutes using UV, and then transferred to a vacuum evaporator.

[0196] On the ITO transparent electrode prepared as above, DS-205 (Doosan Electronics CO., LTD., 80 nm)/NPB (15 nm)/ADN+5% DS-405 (Doosan Electronics CO., LTD., 30 nm)/respective Compounds 1, 2, 4, 42, 45, 111, 112, 121, 133, 151, 156, 346, and 350 (30 nm)/LiF (1 nm)/Al (200 nm) were laminated in the order listed, thereby manufacturing organic EL devices.

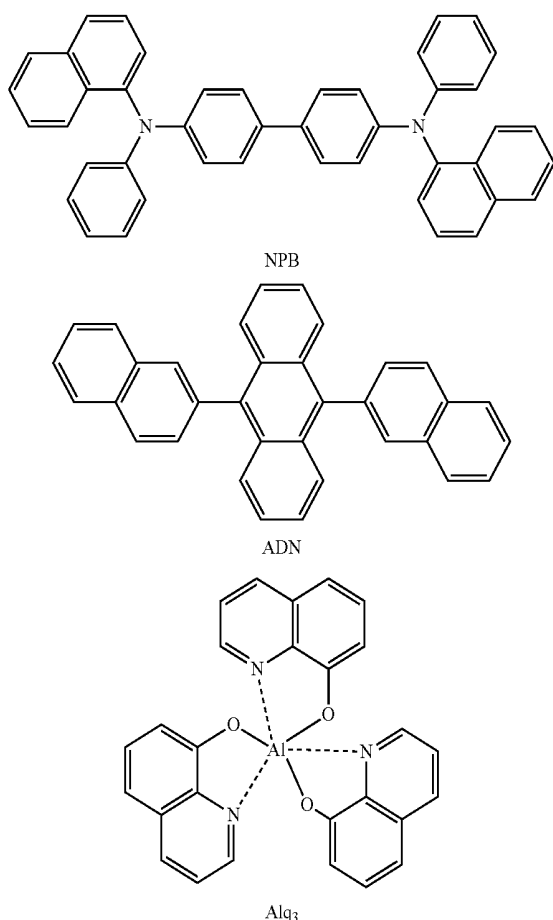
[Comparative Example 1] Manufacturing of Blue Organic EL Device

[0197] A blue organic EL device was manufactured in the same manner as in Embodiment 1, except that Alq<sub>3</sub>, instead of Compound 1, was used as the material of the electron transporting layer.

[Comparative Example 2] Manufacturing of Blue Organic EL Device

[0198] A blue organic EL device was manufactured in the same manner as in Embodiment 1, except that Compound 1 was not used as the material of the electron transporting layer.

[0199] The structures of NPB, ADN, and Alq<sub>3</sub> used in Embodiments 1 to 13 and Comparative Examples 1 and 2 are as follows.



Evaluation Example 1

[0200] For each of the blue organic EL devices manufactured in Embodiments 1 to 13 and Comparative Examples 1 and 2, a driving voltage, a current efficiency and a light emission peak at a current density of 10 mA/cm<sup>2</sup> were measured and the results are shown in Table 1 below.

TABLE 1

| Sample                | Electron transporting layer | Driving voltage (V) | Emission peak (nm) | Current efficiency (cd/A) |
|-----------------------|-----------------------------|---------------------|--------------------|---------------------------|
| Embodiment 1          | Compound 1                  | 3.6                 | 455                | 8.1                       |
| Embodiment 2          | Compound 2                  | 3.8                 | 451                | 8.6                       |
| Embodiment 3          | Compound 4                  | 3.8                 | 452                | 9.1                       |
| Embodiment 4          | Compound 42                 | 3.6                 | 452                | 8.5                       |
| Embodiment 5          | Compound 45                 | 3.7                 | 453                | 8.6                       |
| Embodiment 6          | Compound 111                | 3.6                 | 451                | 8.8                       |
| Embodiment 7          | Compound 112                | 3.9                 | 451                | 9.1                       |
| Embodiment 8          | Compound 121                | 3.4                 | 453                | 7.7                       |
| Embodiment 9          | Compound 133                | 3.3                 | 452                | 7.6                       |
| Embodiment 10         | Compound 151                | 3.1                 | 451                | 7.1                       |
| Embodiment 11         | Compound 156                | 3.2                 | 450                | 7.3                       |
| Embodiment 12         | Compound 346                | 4.3                 | 451                | 8.9                       |
| Embodiment 13         | Compound 350                | 4.4                 | 453                | 9.0                       |
| Comparative example 1 | Alq <sub>3</sub>            | 4.8                 | 457                | 5.6                       |
| Comparative example 2 | —                           | 4.7                 | 459                | 6.1                       |

[0201] As shown in Table 1, it was appreciated that the blue organic EL devices (Embodiments 1 to 13) in which Compounds 1, 2, 4, 42, 45, 111, 112, 121, 133, 151, 156, 346 and 350 of the present disclosure, synthesized in the above Synthesis Examples, were used in the electron transporting layer exhibited excellent performance in terms of the driving voltage, the emission peak and the current efficiency, as compared with a conventional blue organic EL device (Comparative Example 1) in which Alq<sub>3</sub> was used in the electron transporting layer and a conventional blue organic EL device (Comparative Example 2) in which the electron transporting layer is absent.

[Embodiments 14 to 24] Manufacturing of Blue Organic Electroluminescent Device

[0202] Compounds 376, 377, 380, 409, 411, 436, 448, 518, 524, 542, and 545 synthesized in the above Synthesis Examples were subjected to high purity sublimation purification by a commonly known method and then blue organic EL devices were manufactured as follows.

[0203] First, a glass substrate thin-film-coated with indium tin oxide (ITO) to a thickness of 1500 Å was washed with distilled water ultrasonically. After washing with distilled water was completed, the glass substrate was ultrasonically cleaned with a solvent, such as isopropyl alcohol, acetone and methanol, dried, transferred to a UV OZONE cleaner (Power sonic 405, Hwasin Tech) cleaned for 5 minutes using UV, and then transferred to a vacuum evaporator.

[0204] On the ITO transparent electrode prepared as above, DS-205 (Doosan Electronics CO., LTD., 80 nm)/NPB (15 nm)/ADN+5% DS-405 (Doosan Electronics CO., LTD., 30 nm)/respective Compounds 376, 377, 380, 409, 411, 436, 448, 518, 524, 542, and 545 (5 nm)/Alq<sub>3</sub> (25 nm)/LiF (1 nm)/Al (200 nm) were laminated in the order listed, thereby manufacturing organic EL devices.

[Comparative Example 3] Manufacturing of Blue Organic EL Device

[0205] A blue organic EL device was manufactured in the same manner as in Embodiment 14, except that Compound 376 was not used as a material of an electron transport

auxiliary layer and that Alq<sub>3</sub>, which is a material for the electron transporting layer, was laminated to 30 nm rather than 25 nm.

### Evaluation Example 2

[0206] For each of the blue organic EL devices manufactured in Embodiments 14 to 24 and Comparative Example 3, a driving voltage, a current efficiency and a light emission peak at a current density of 10 mA/cm<sup>2</sup> were measured and the results are shown in Table 2 below.

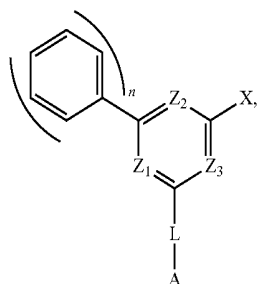
TABLE 2

| Sample                | Electron transporting auxiliary layer | Driving voltage (V) | Emission peak (nm) | Current efficiency (cd/A) |
|-----------------------|---------------------------------------|---------------------|--------------------|---------------------------|
| Embodiment 14         | Compound 376                          | 3.7                 | 456                | 9.0                       |
| Embodiment 15         | Compound 377                          | 3.6                 | 455                | 8.8                       |
| Embodiment 16         | Compound 380                          | 3.5                 | 456                | 8.6                       |
| Embodiment 17         | Compound 409                          | 3.9                 | 455                | 8.5                       |
| Embodiment 18         | Compound 411                          | 3.4                 | 456                | 9.1                       |
| Embodiment 19         | Compound 436                          | 3.3                 | 457                | 8.8                       |
| Embodiment 20         | Compound 448                          | 3.6                 | 455                | 9.1                       |
| Embodiment 21         | Compound 518                          | 3.4                 | 454                | 8.4                       |
| Embodiment 22         | Compound 524                          | 3.7                 | 455                | 8.6                       |
| Embodiment 23         | Compound 542                          | 3.4                 | 456                | 8.8                       |
| Embodiment 24         | Compound 545                          | 3.6                 | 455                | 9.3                       |
| Comparative example 3 | —                                     | 4.7                 | 459                | 6.1                       |

[0207] As shown in Table 2, it was appreciated that the blue organic EL devices (Embodiments 14 to 24) in which the compounds of the present disclosure, synthesized in the above Synthesis Examples, were used in the electron transporting auxiliary layer exhibited excellent performance in terms of the driving voltage, the emission peak and the current efficiency, as compared with conventional blue organic EL device (Comparative Example 3) in which the electron transporting auxiliary layer is absent.

[0208] Although the preferred embodiments of the present disclosure have been described above, the present disclosure is not limited thereto, and various modifications and changes may be made within the scope of the claims and the detailed description of the invention, which also fall within the scope of the invention.

1. A compound represented by the following Chemical Formula 1:



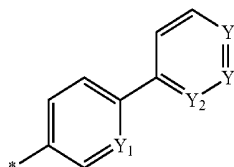
[Chemical Formula 1]

where in Chemical Formula 1,

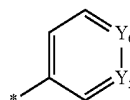
Z<sub>1</sub> to Z<sub>3</sub> are each independently nitrogen or carbon, and comprise at least two nitrogens, and

X is represented by the following Chemical Formula 2 or Chemical Formula 3,

[Chemical Formula 2]



[Chemical Formula 3]



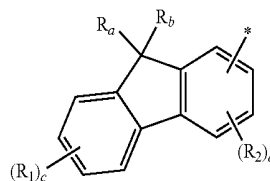
in Chemical Formula 2 and Chemical Formula 3, one of Y<sub>1</sub> to Y<sub>4</sub> is nitrogen and the others are carbons, and one of Y<sub>5</sub> and Y<sub>6</sub> is nitrogen and the other is carbon, means a site where a bond with Chemical Formula 1 is made,

n is an integer ranging from 1 to 3,

L is a single bond, or selected from the group consisting of a C<sub>6</sub> to C<sub>18</sub> arylene group and a heteroarylene group having 5 to 18 nuclear atoms, and

A is represented by the following Chemical Formula 4, and

[Chemical Formula 4]



in Chemical Formula 4,

R<sub>a</sub> and R<sub>b</sub> are the same as or different from each other, each independently a C<sub>1</sub> to C<sub>40</sub> alkyl group or C<sub>6</sub> to C<sub>60</sub> aryl group, or bound with each other to form a fused ring,

R<sub>1</sub> and R<sub>2</sub> are the same as or different from each other, each independently selected from the group consisting of: hydrogen, deuterium, a halogen group, a cyano group, a nitro group, an amino group, a C<sub>1</sub> to C<sub>40</sub> alkyl group, a C<sub>2</sub> to C<sub>40</sub> alkenyl group, a C<sub>2</sub> to C<sub>40</sub> alkynyl group, a C<sub>3</sub> to C<sub>40</sub> cycloalkyl group, a heterocycloalkyl group having 3 to 40 nuclear atoms, a C<sub>6</sub> to C<sub>60</sub> aryl group, a heteroaryl group having 5 to 60 nuclear atoms, a C<sub>1</sub> to C<sub>40</sub> alkyloxy group, a C<sub>6</sub> to C<sub>60</sub> aryloxy group, a C<sub>1</sub> to C<sub>40</sub> alkylsilyl group, a C<sub>6</sub> to C<sub>60</sub> arylsilyl group, a C<sub>1</sub> to C<sub>40</sub> alkyl boron group, a C<sub>6</sub> to C<sub>60</sub> aryl boron group, a C<sub>1</sub> to C<sub>40</sub> phosphine group, a C<sub>1</sub> to C<sub>40</sub> phosphine oxide group, and a C<sub>6</sub> to C<sub>60</sub> arylamine group, or bound with an adjacent group to form a fused ring,

c is an integer ranging from 0 to 4,

d is an integer ranging from 0 to 3,

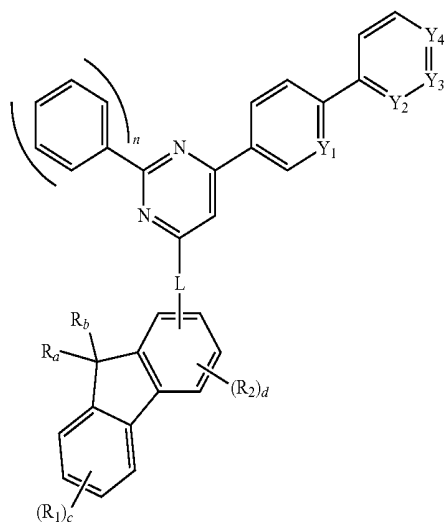
means a site where a bond with Chemical Formula 1 is made,

the alkyl group and the aryl group of R<sub>a</sub> and R<sub>b</sub>, the alkyl group, the alkenyl group, the alkynyl group, the cycloalkyl group, the heterocycloalkyl group, the aryl group, the heteroaryl group, the alkyloxy group, the aryloxy group, the alkylsilyl group, the arylsilyl group,

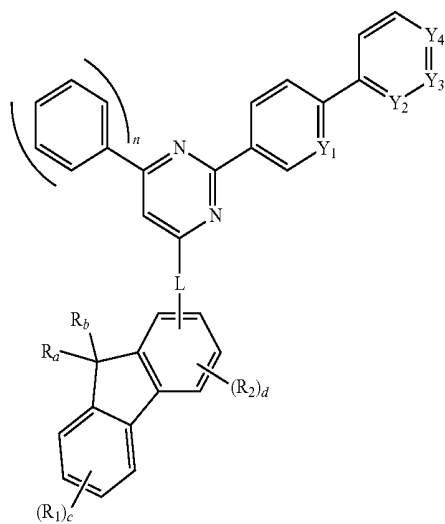
the alkylboron group, the arylboron group, the phosphine group, the phosphine oxide group, and the arylamine group of  $R_1$  and  $R_2$ , and the arylene group and the heteroarylene group of  $L$  are each independently substituted or unsubstituted with one or more kinds of substituents selected from the group consisting of: deuterium, a halogen group, a cyano group, a nitro group, an amino group, a  $C_1$  to  $C_{40}$  alkyl group, a  $C_2$  to  $C_{40}$  alkenyl group, a  $C_2$  to  $C_{40}$  alkynyl group, a  $C_3$  to  $C_{40}$  cycloalkyl group, a heterocycloalkyl group having 3 to 40 nuclear atoms, a  $C_6$  to  $C_{60}$  aryl group, a heteroaryl group having 5 to 60 nuclear atoms, a  $C_1$  to  $C_{40}$  alkyloxy group, a  $C_6$  to  $C_{60}$  aryloxy group, a  $C_1$  to  $C_{40}$  alkylsilyl group, a  $C_6$  to  $C_{60}$  arylsilyl group, a  $C_1$  to  $C_{40}$  alkyl boron group, a  $C_6$  to  $C_{60}$  arylboron group, a  $C_1$  to  $C_{40}$  phosphine group, a  $C_1$  to  $C_{40}$  phosphine oxide group, and a  $C_6$  to  $C_{60}$  arylamine group, and when the substituents are plural in number, the plurality of substituents are the same as or different from each other.

2. The compound of claim 1, wherein the compound represented by Chemical Formula 1 is a compound represented by any one of the following Chemical Formula 5 to Chemical Formula 10:

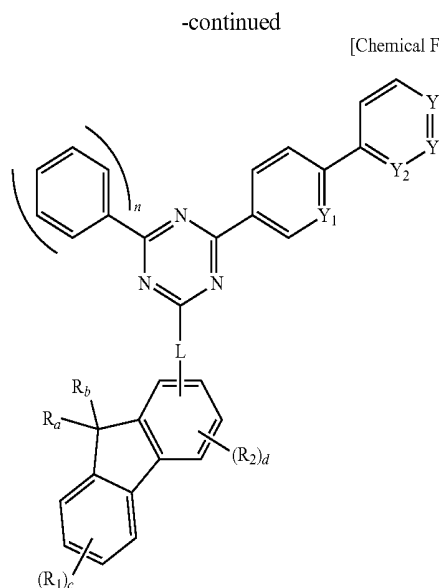
[Chemical Formula 5]



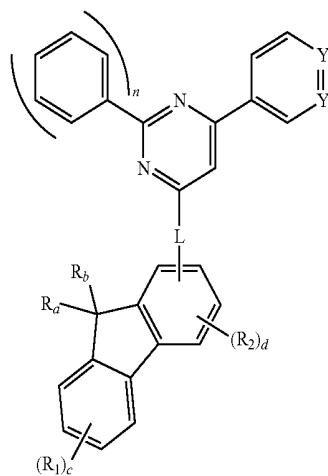
[Chemical Formula 6]



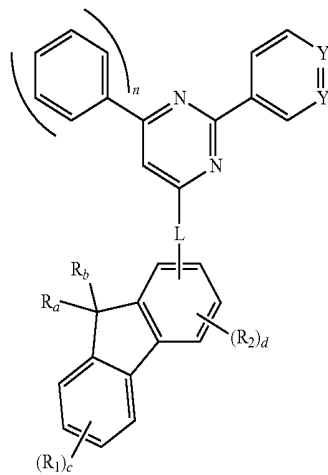
[Chemical Formula 7]



[Chemical Formula 8]

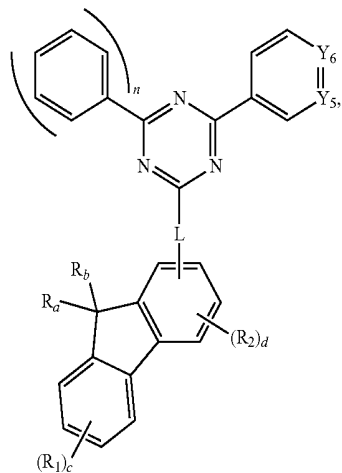


[Chemical Formula 9]



-continued

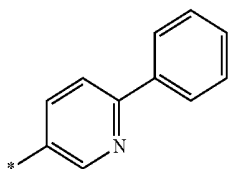
[Chemical Formula 10]



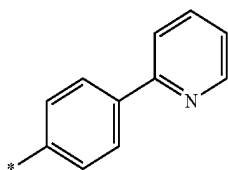
where in Chemical Formula 5 to Chemical Formula 10,

$R_a$ ,  $R_b$ ,  $R_1$ ,  $R_2$ ,  $Y_1$  to  $Y_6$ ,  $L$ ,  $c$ ,  $d$  and  $n$  are the same as those defined in claim 1, respectively.

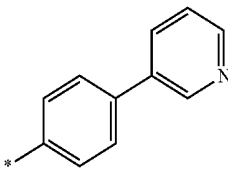
3. The compound of claim 1, wherein in Chemical Formula 1, X is selected from the group consisting of the following structures represented by X-1 to X-6:



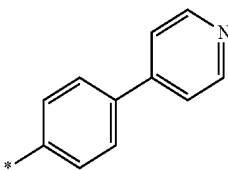
X-1



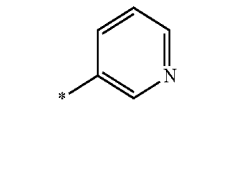
X-2



X-3



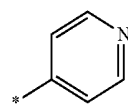
X-4



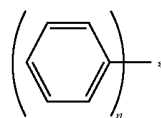
X-5

-continued

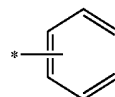
X-6



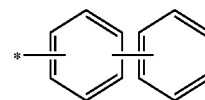
4. The compound of claim 1, wherein in Chemical Formula 1, a structure represented by



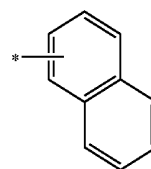
(\* being a site where a bond is made) is selected from the group consisting of the following structures represented by Ar-1 to Ar-5:



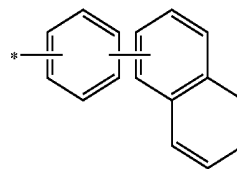
Ar-1



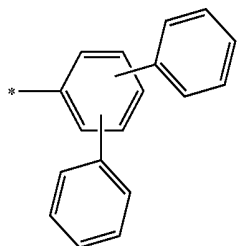
Ar-2



Ar-3

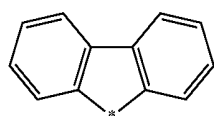


Ar-4



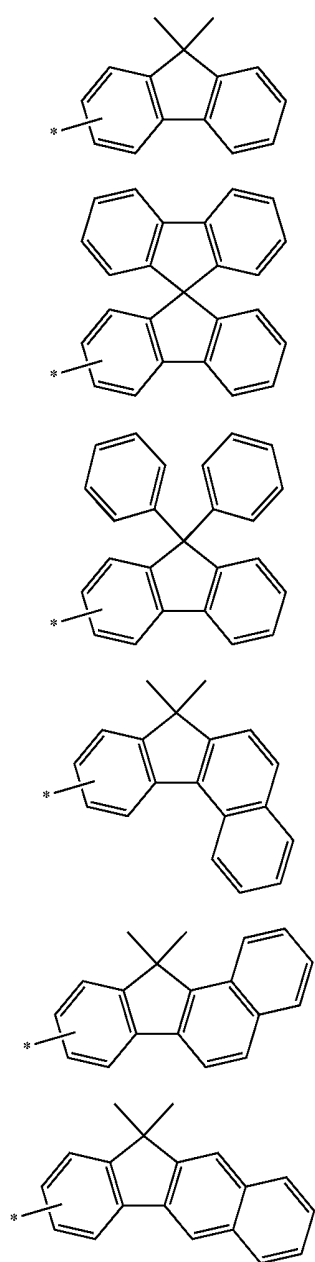
Ar-5

5. The compound of claim 1, wherein  $R_a$  and  $R_b$  are each independently a methyl group or a phenyl group, or combined with each other to form a fused ring represented by



(\* being a site where a bond is made).

6. The compound of claim 1, wherein in Chemical Formula 1, A is selected from the group consisting of the following structures represented by A-1 to A-6:



A-1

A-2

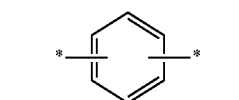
A-3

A-4

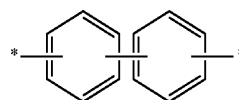
A-5

A-6

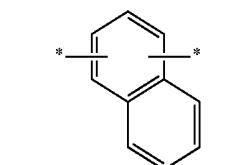
7. The compound of claim 1, wherein in Chemical Formula 1, L is a single bond, or a linking group selected from the following structures represented by L-1 to L-7:



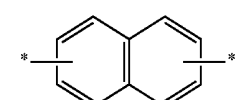
L-1



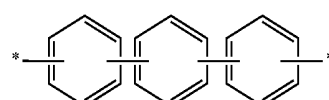
L-2



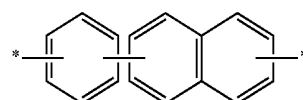
L-3



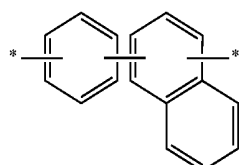
L-4



L-5

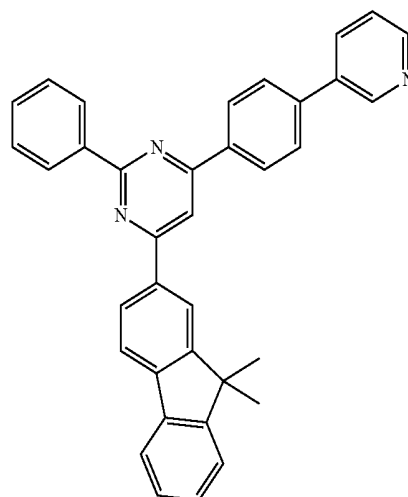


L-6



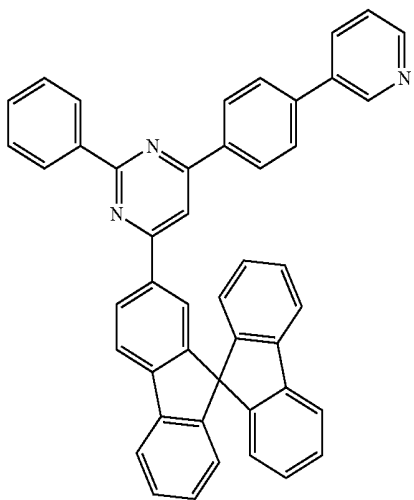
L-7

8. The compound of claim 1, wherein the compound represented by Chemical Formula 1 is selected from the group consisting of the following compounds represented by 1 to 750:

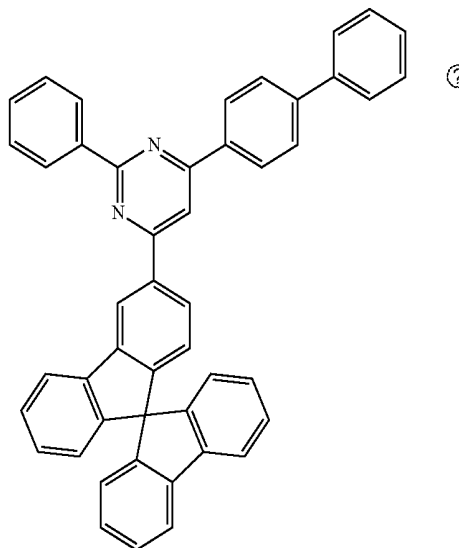
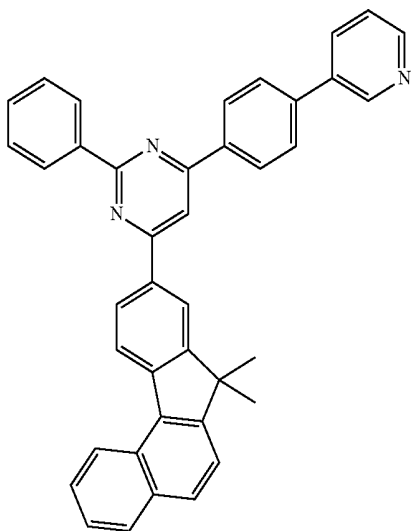
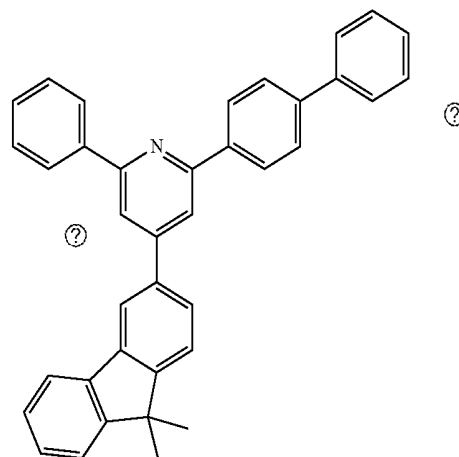
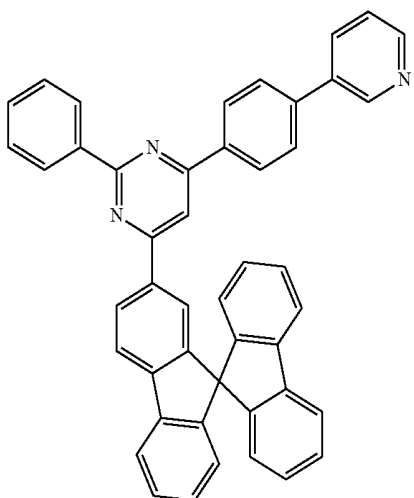
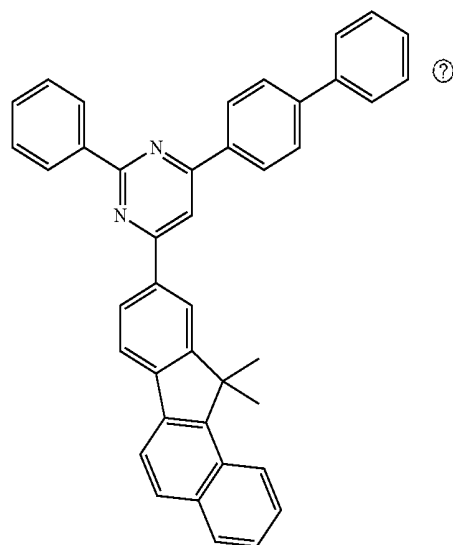


1

-continued

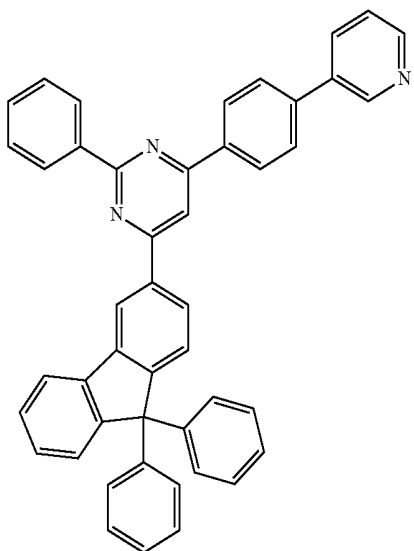


-continued



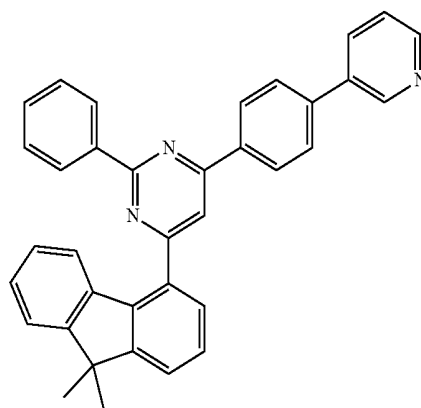
-continued

8

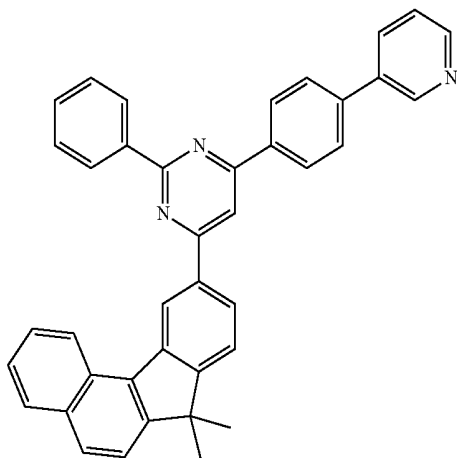


-continued

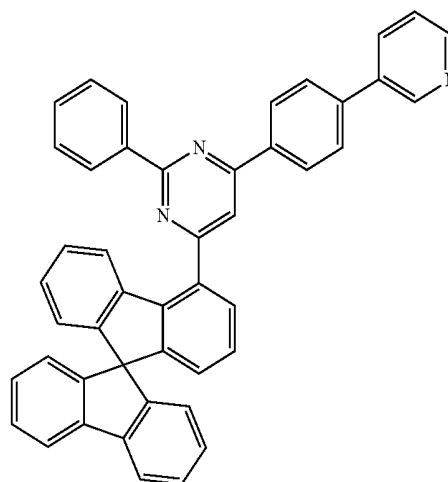
11



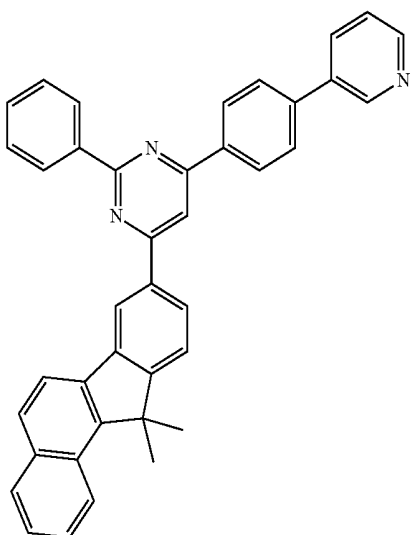
9



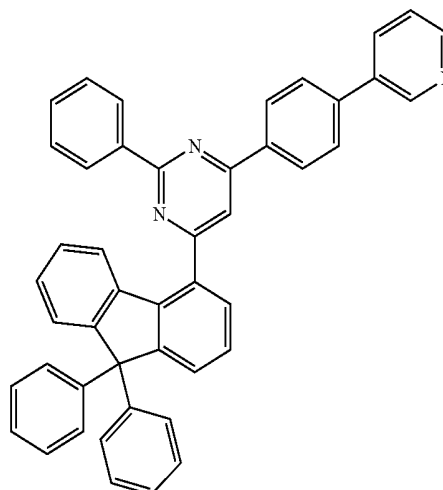
12



10

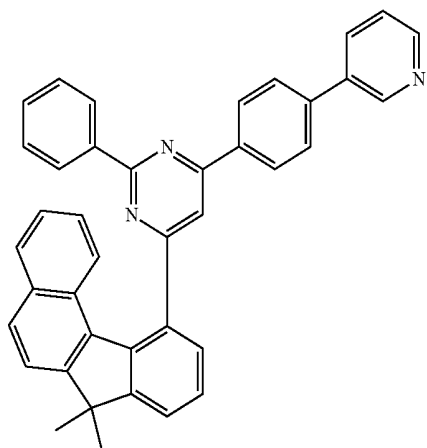


13



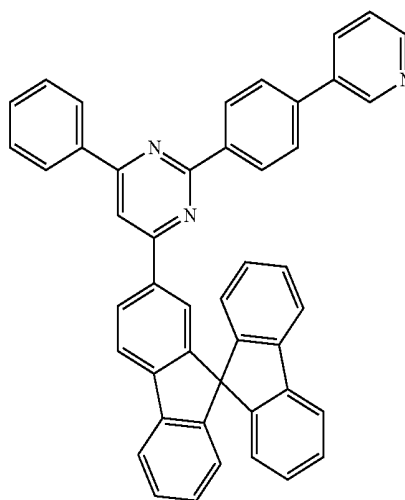
-continued

14

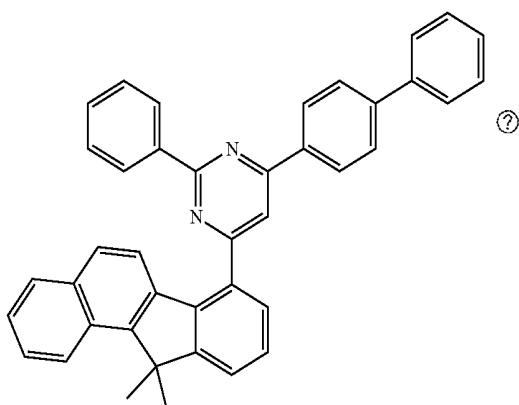


-continued

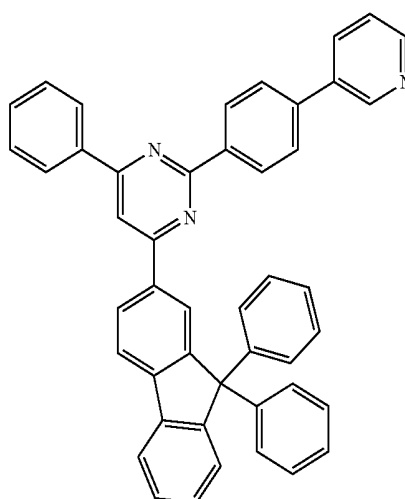
17



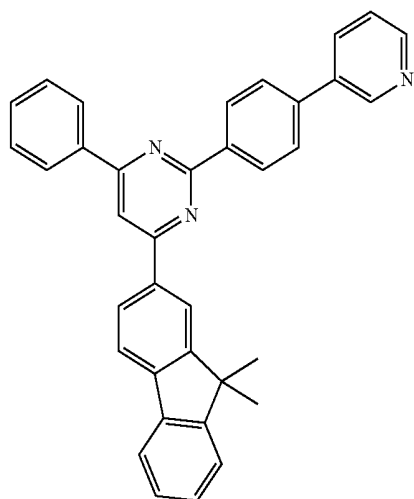
15



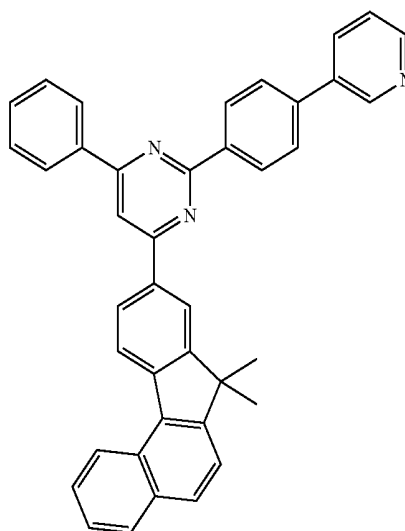
18



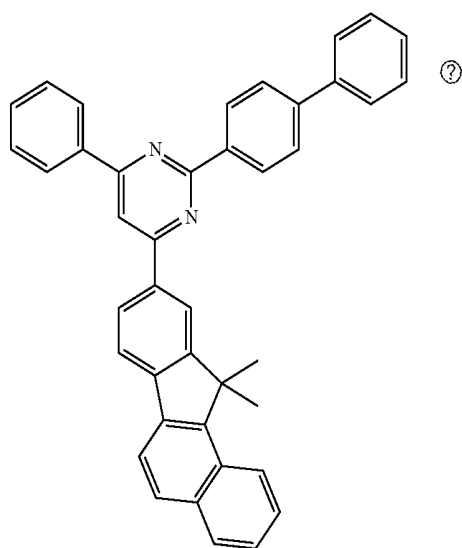
16



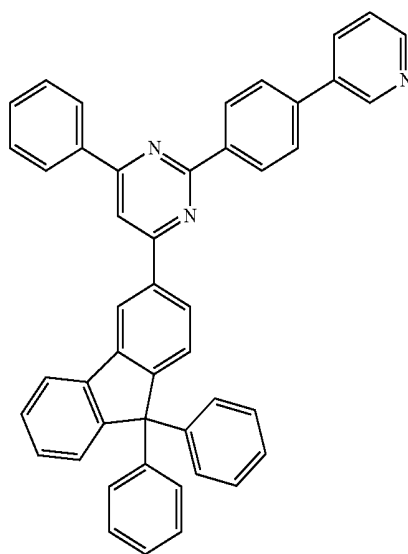
19



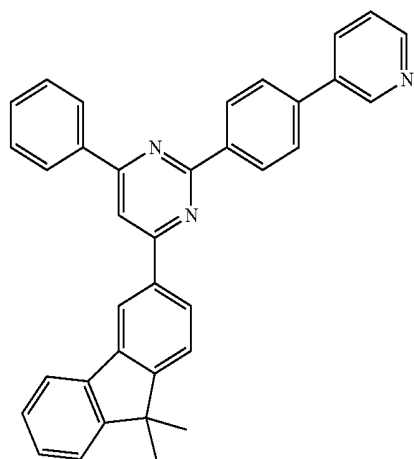
-continued



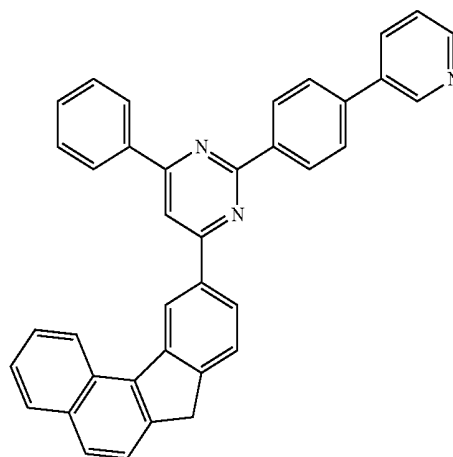
-continued



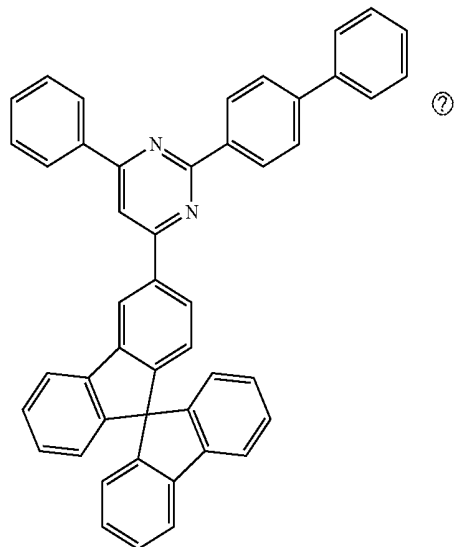
21



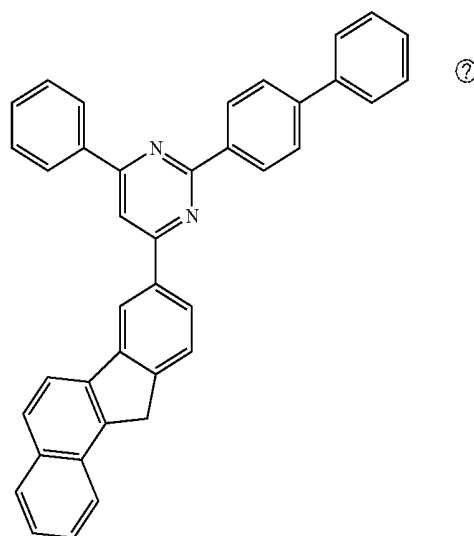
24



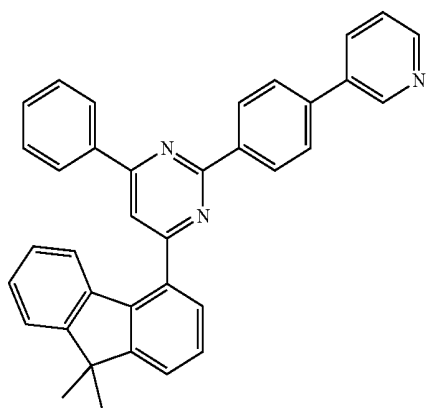
22



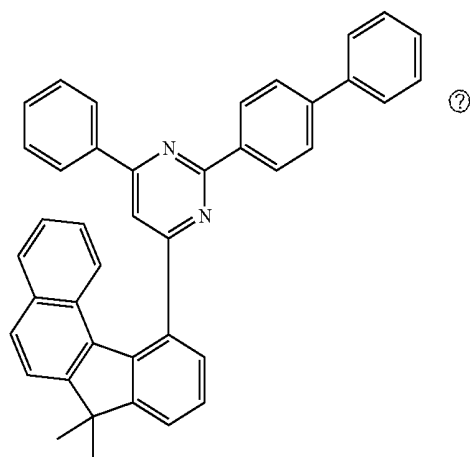
25



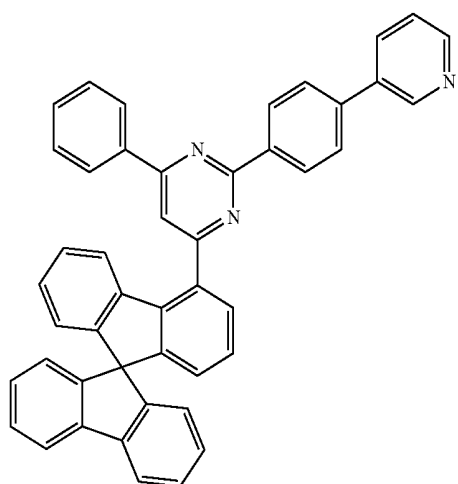
-continued



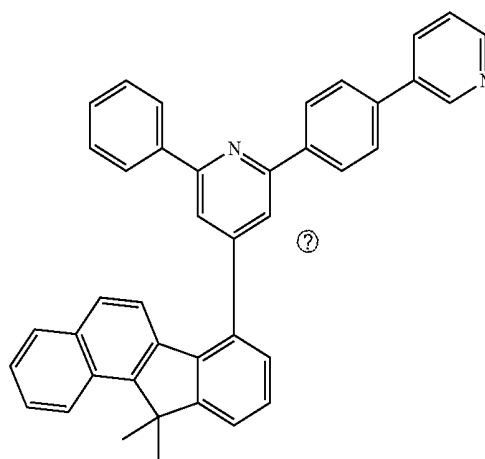
-continued



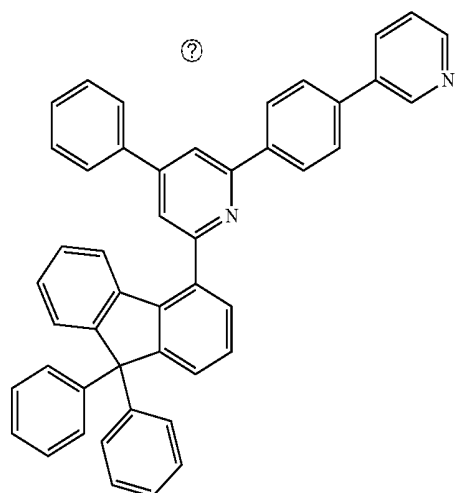
27



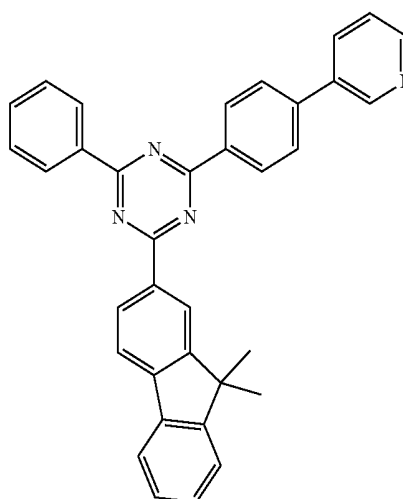
30



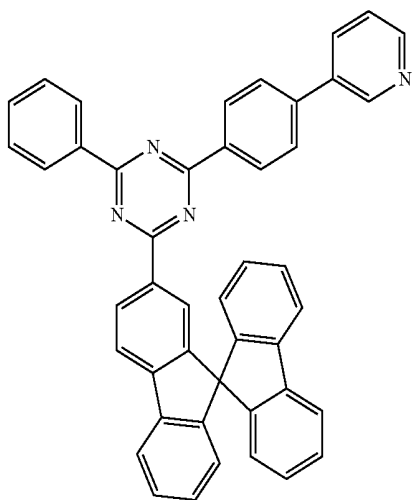
28



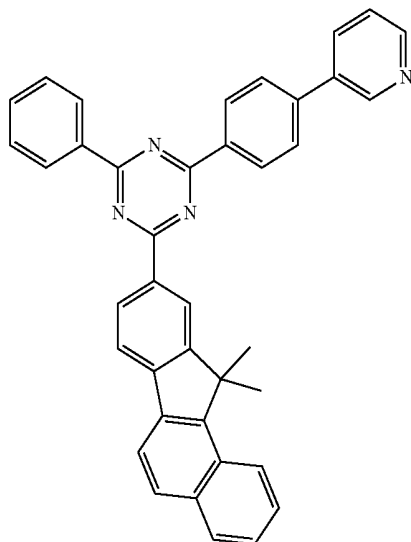
31



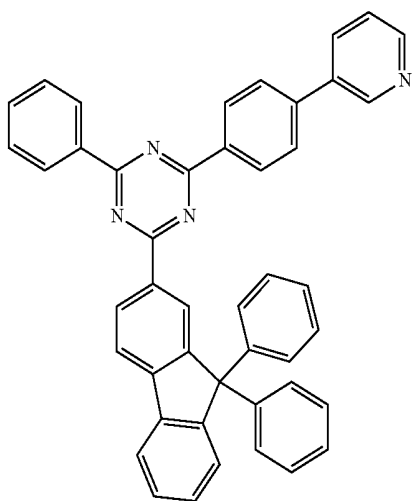
-continued



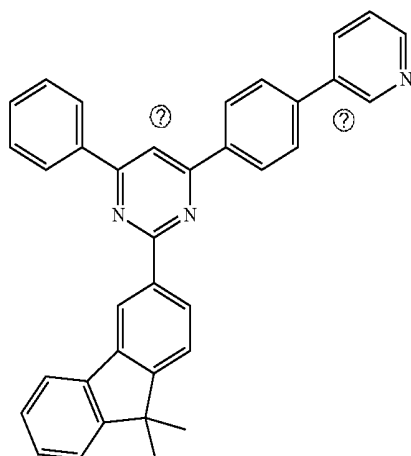
-continued



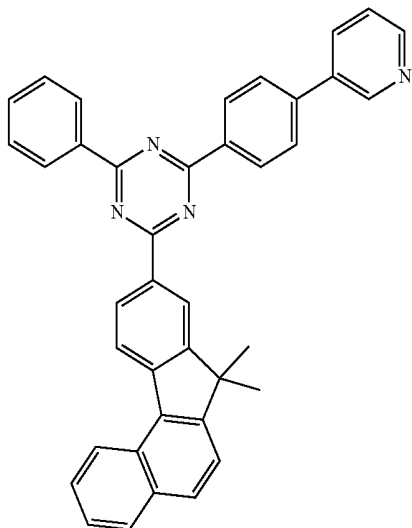
33



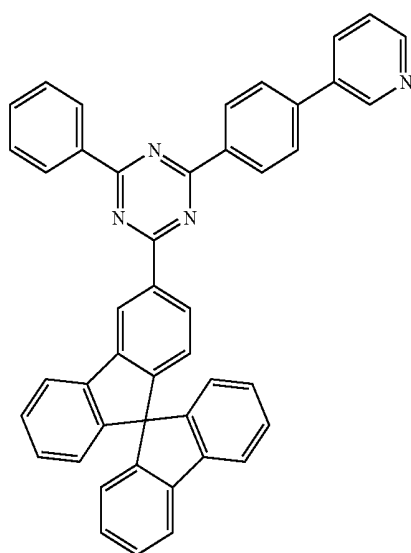
36



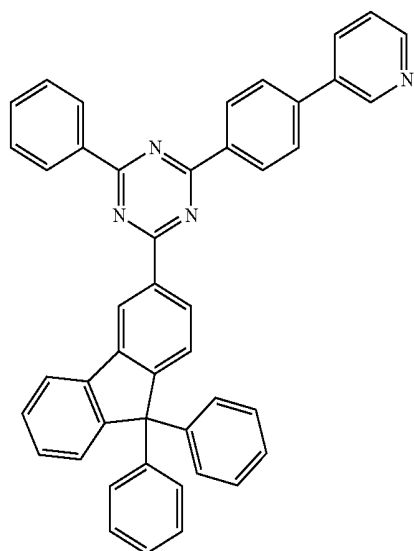
34



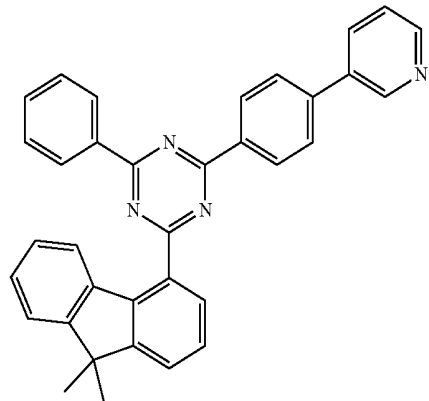
37



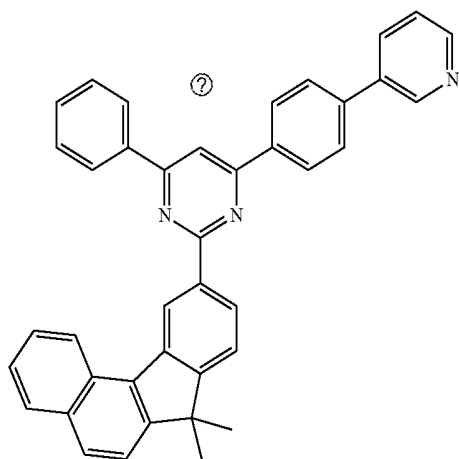
-continued



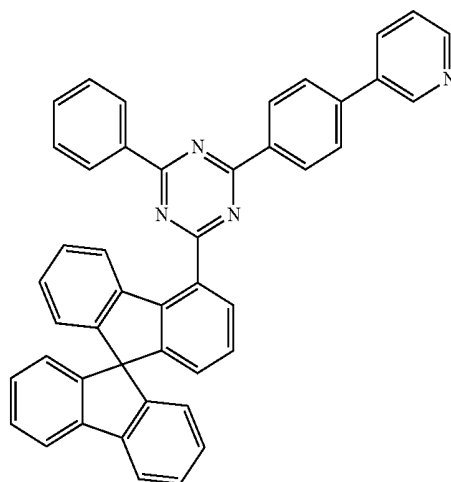
-continued



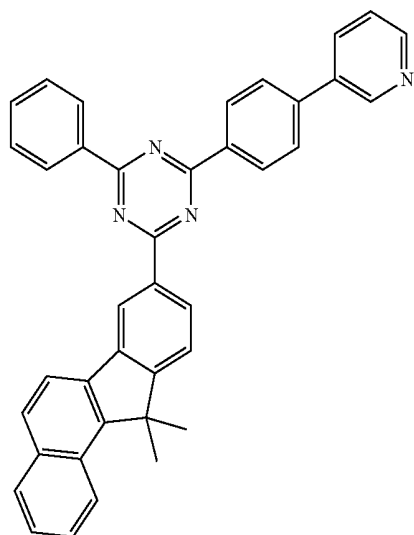
39



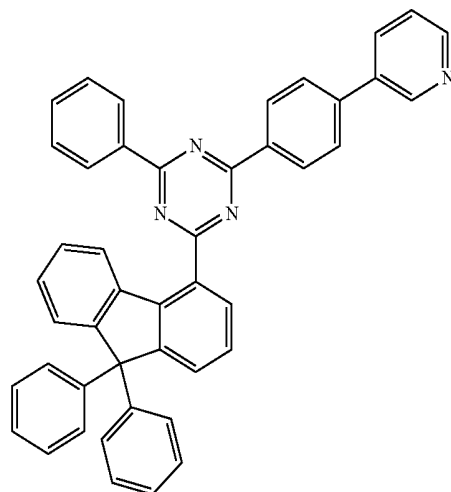
42



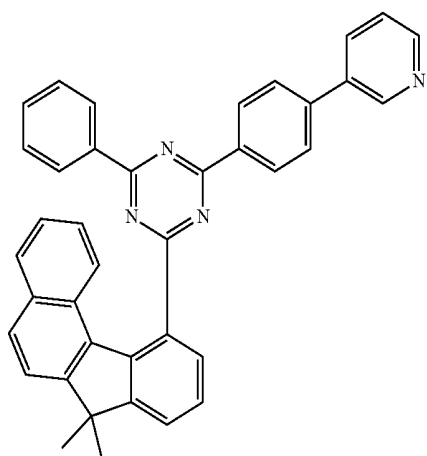
40



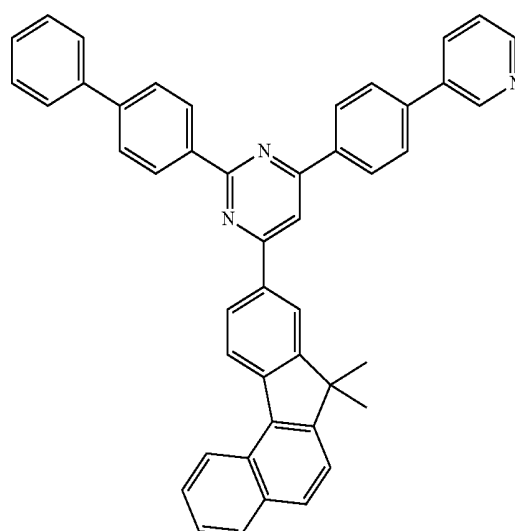
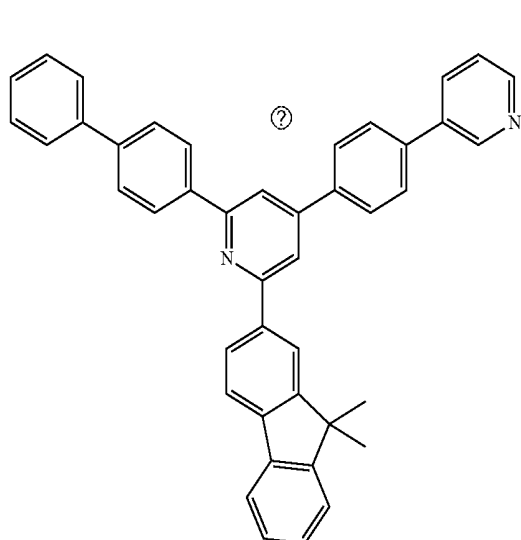
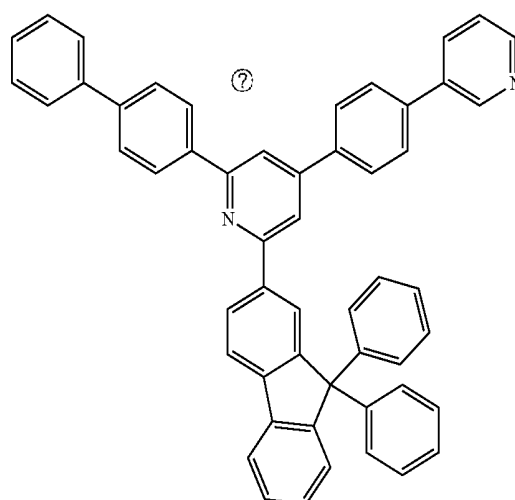
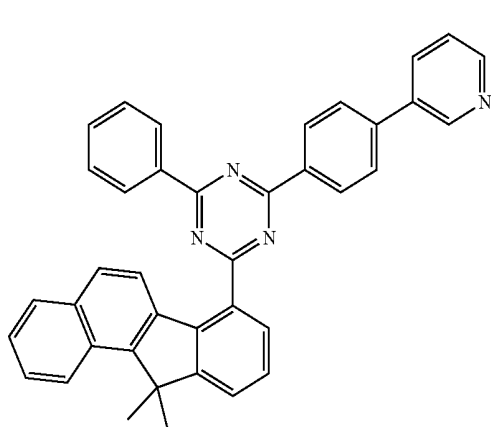
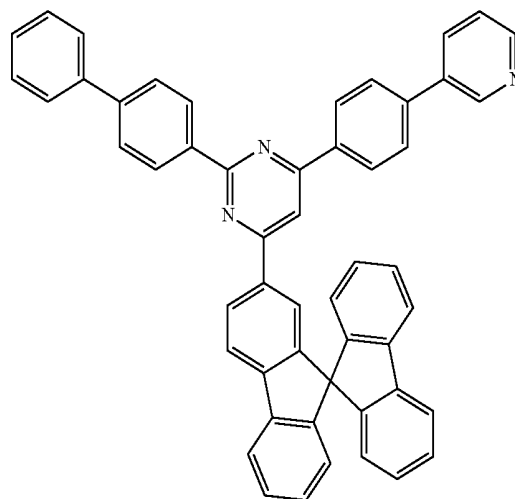
43



-continued

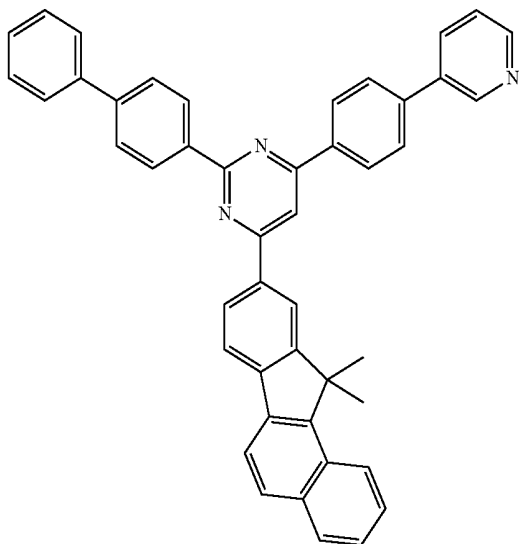


-continued



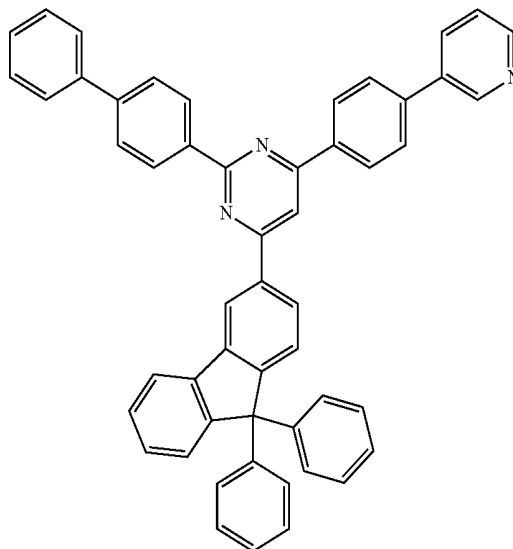
-continued

50

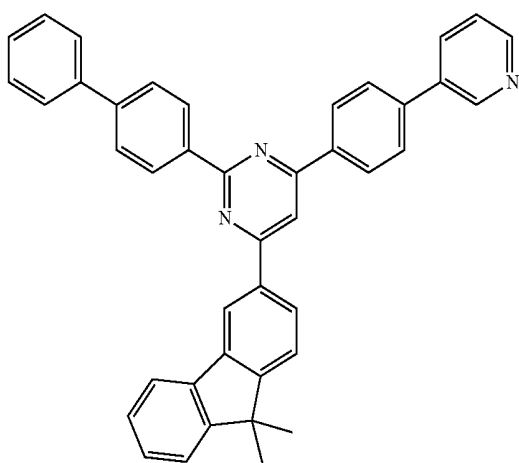


-continued

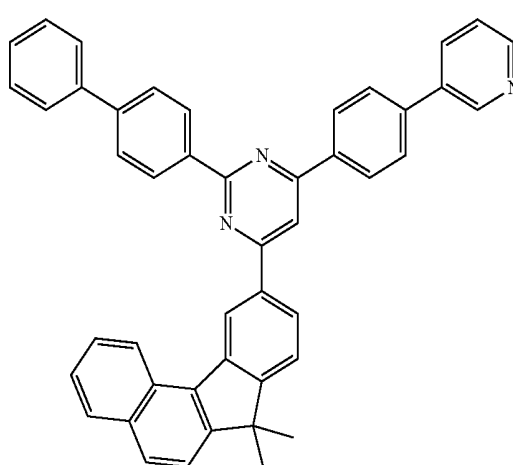
53



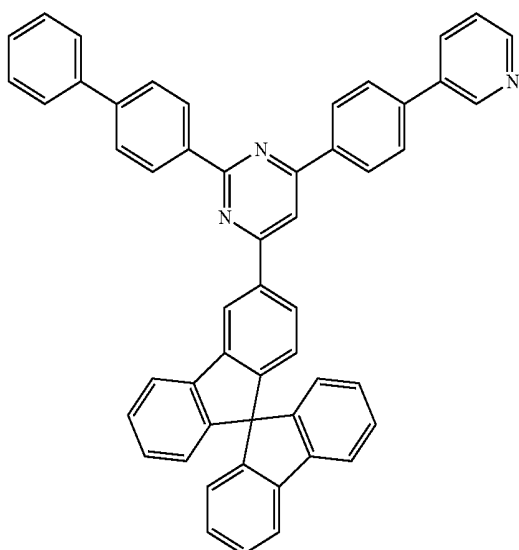
51



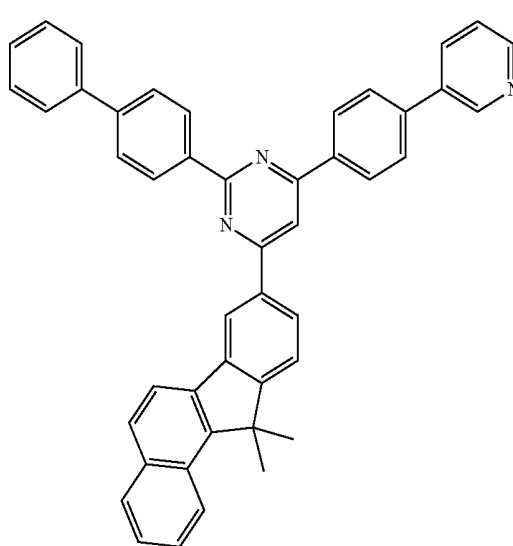
54



52

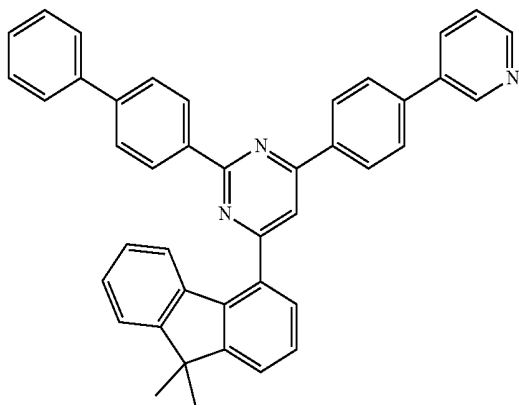


55



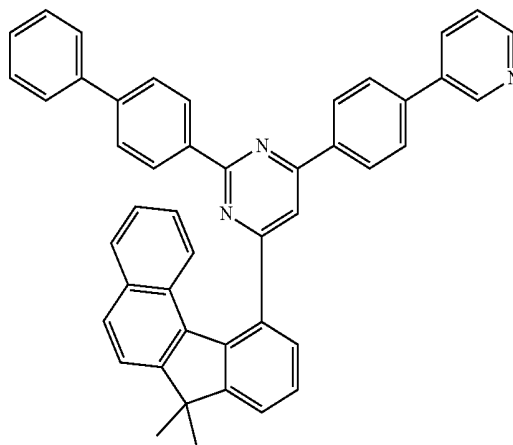
-continued

56

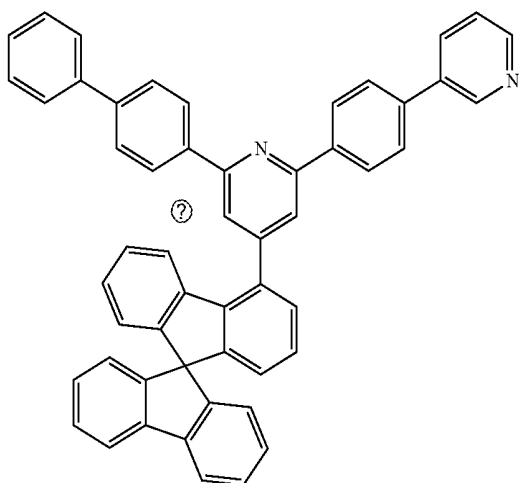


-continued

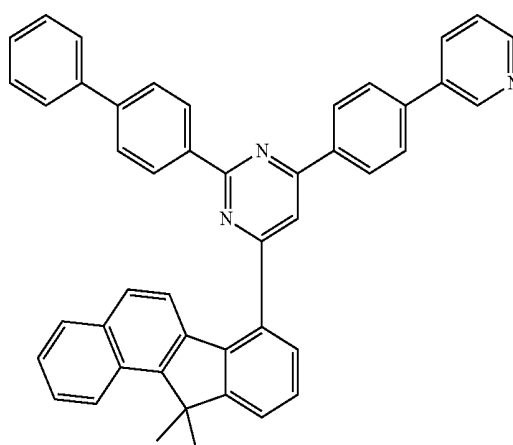
59



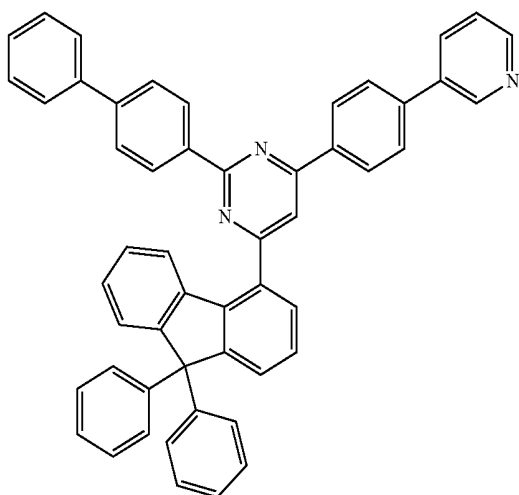
57



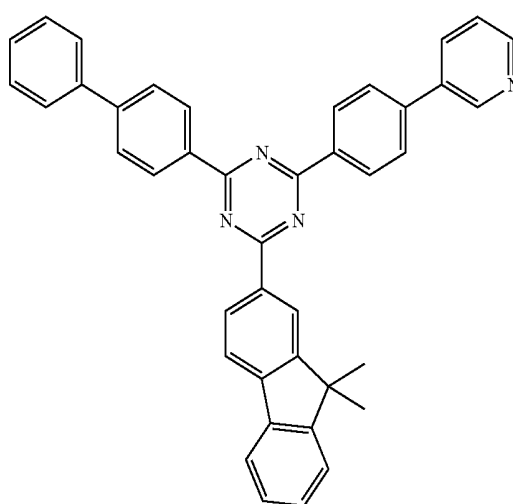
60



58

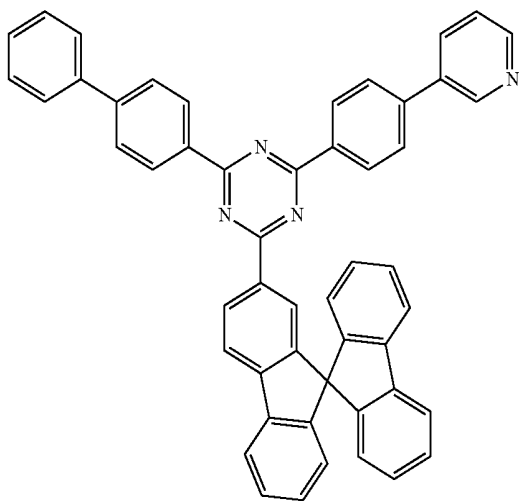


61



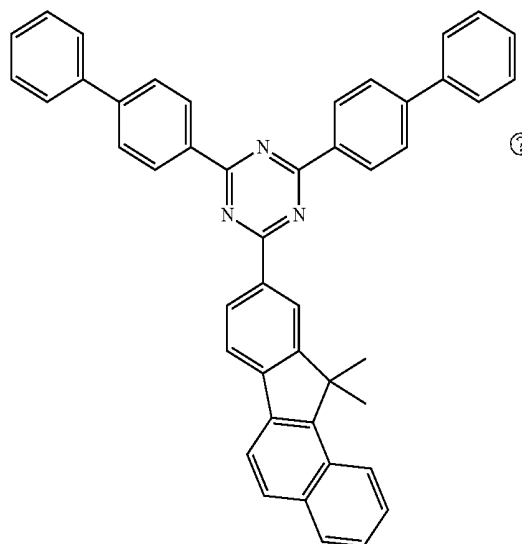
-continued

62

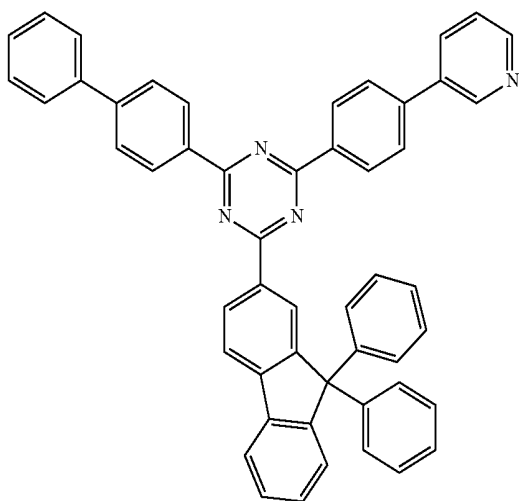


-continued

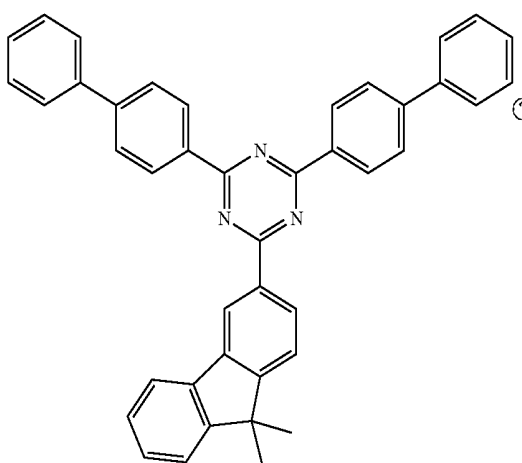
65



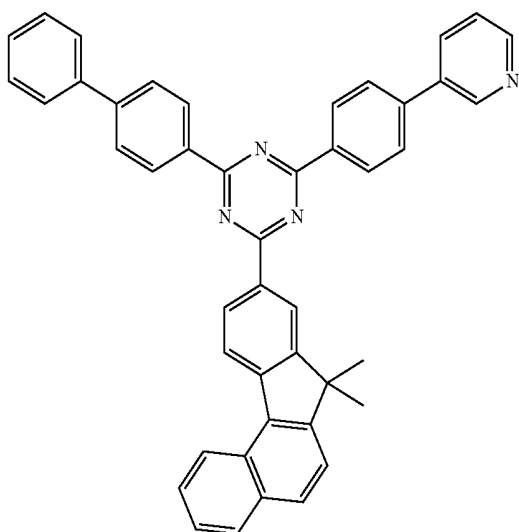
63



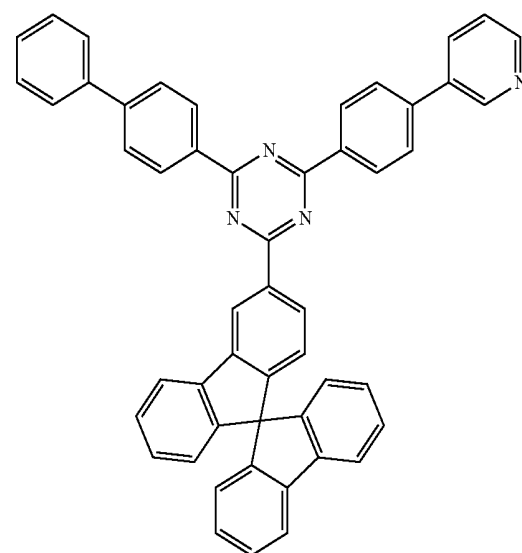
66



64

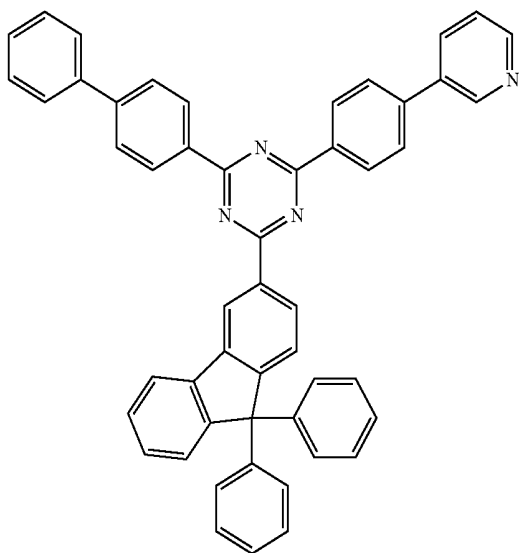


67



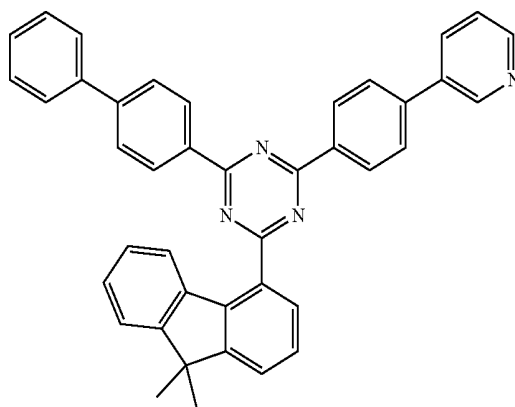
-continued

68

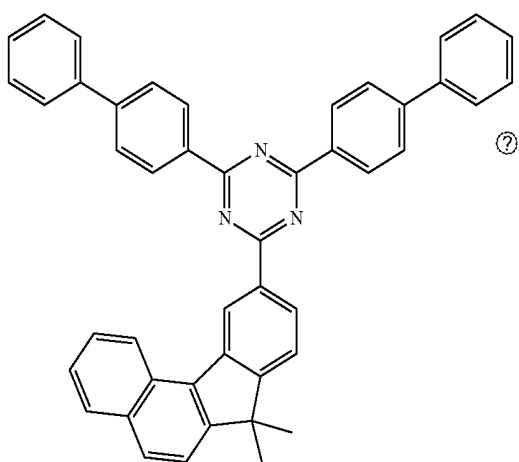


-continued

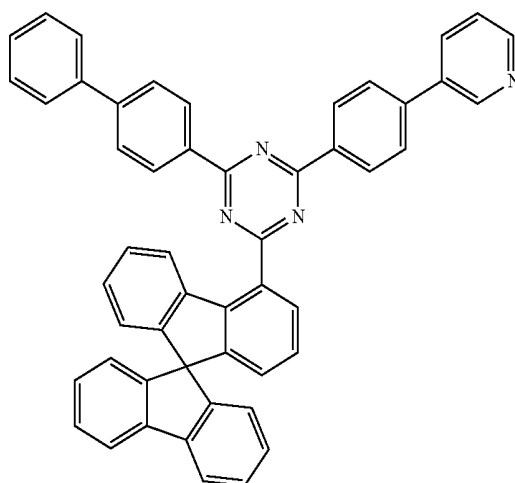
71



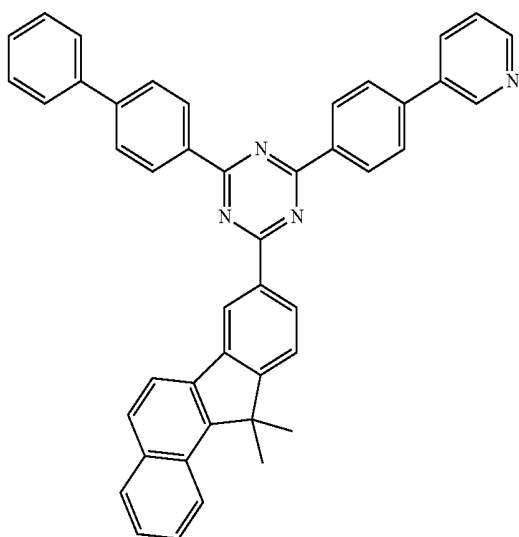
69



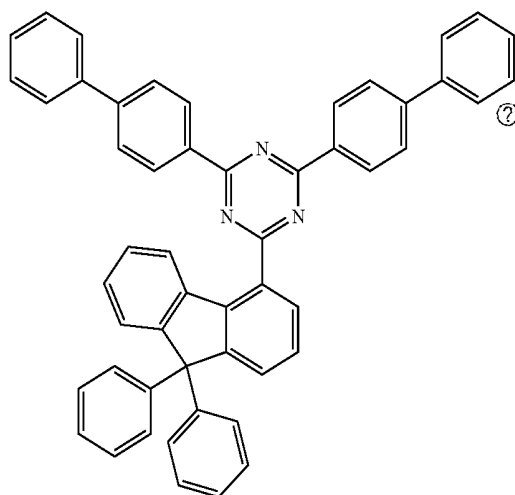
72



70

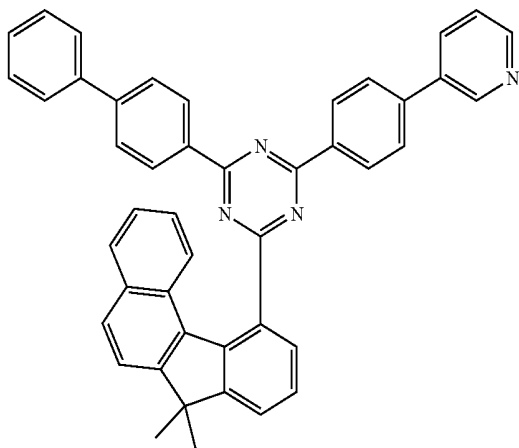


73



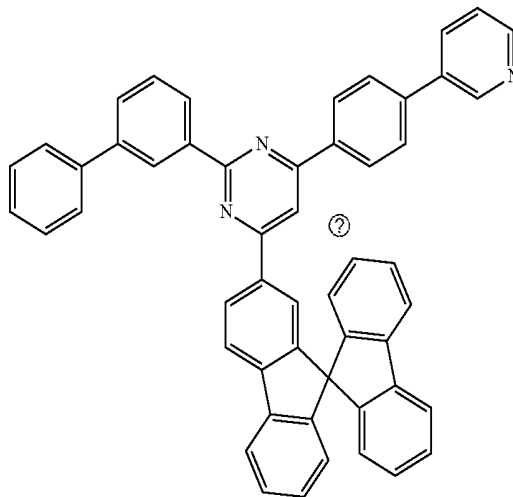
-continued

74

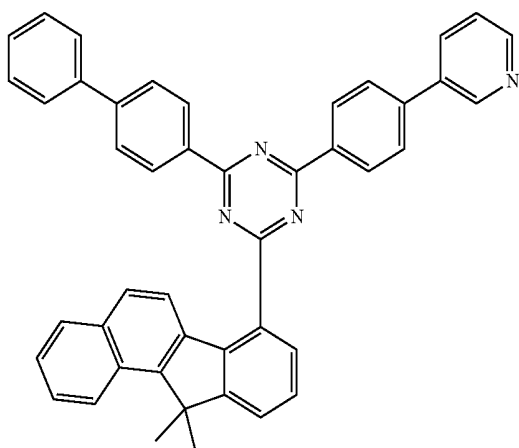


-continued

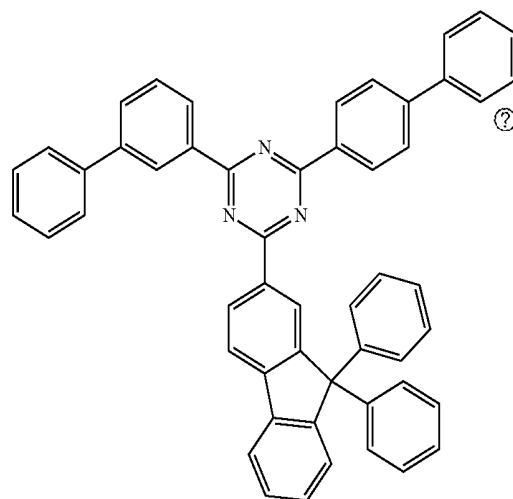
77



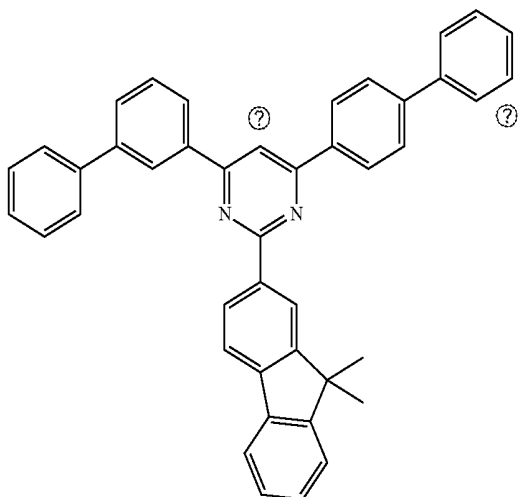
75



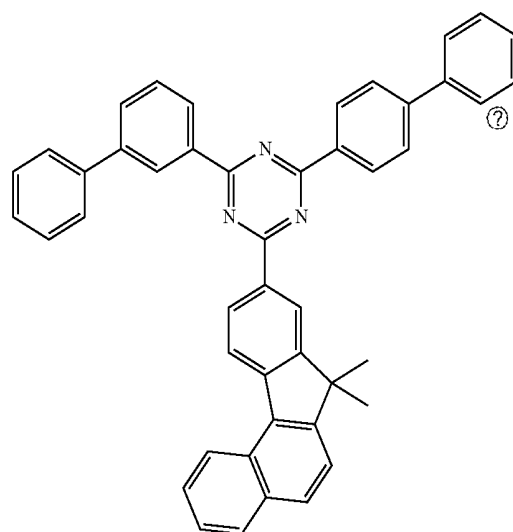
78



76

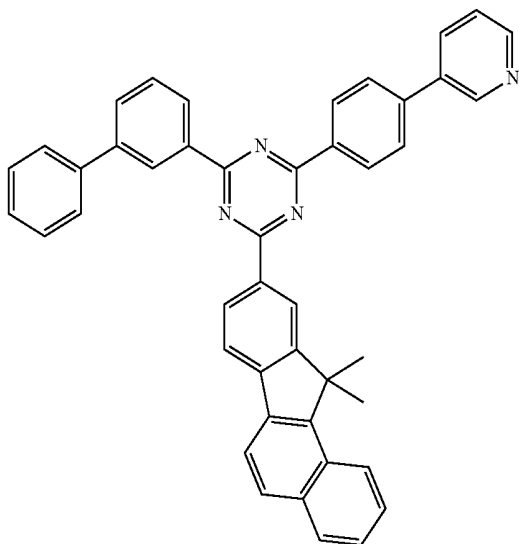


79



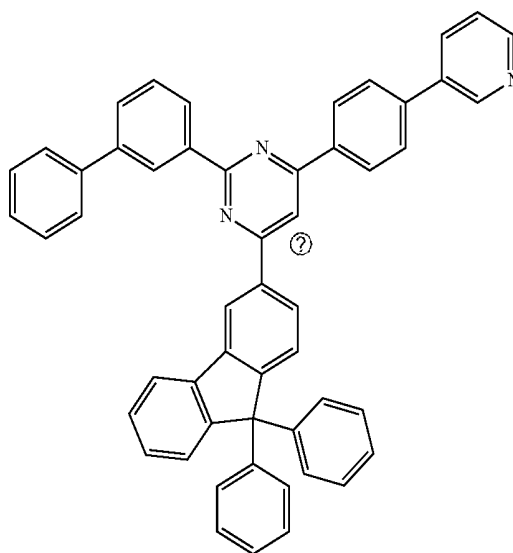
-continued

80

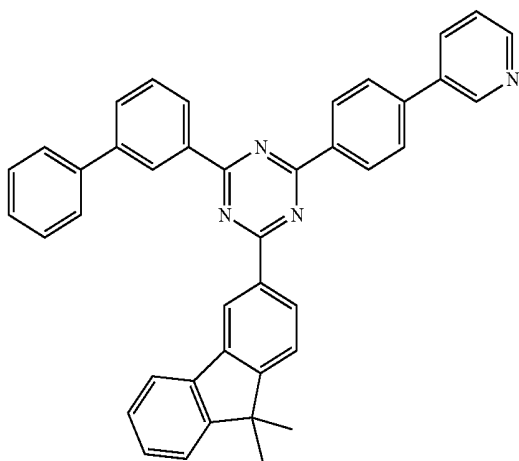


-continued

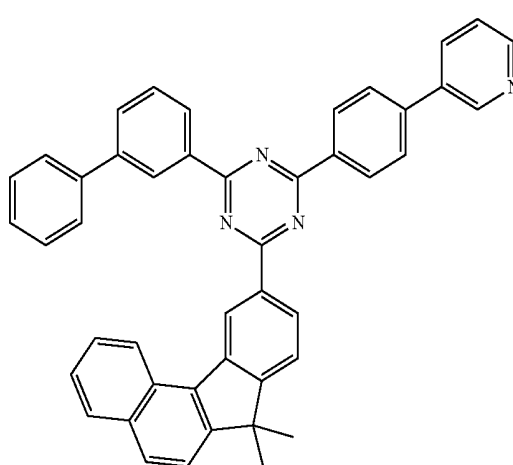
83



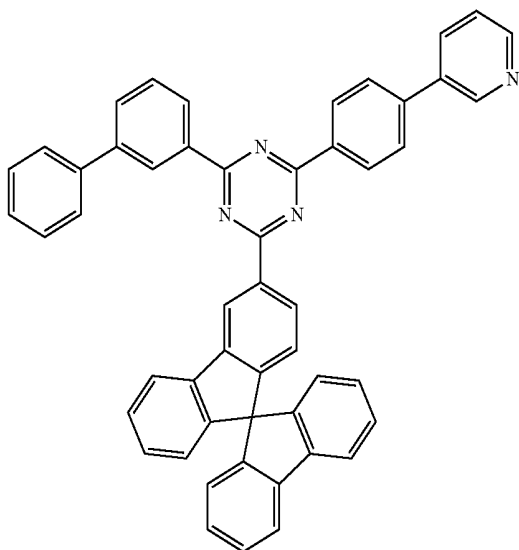
81



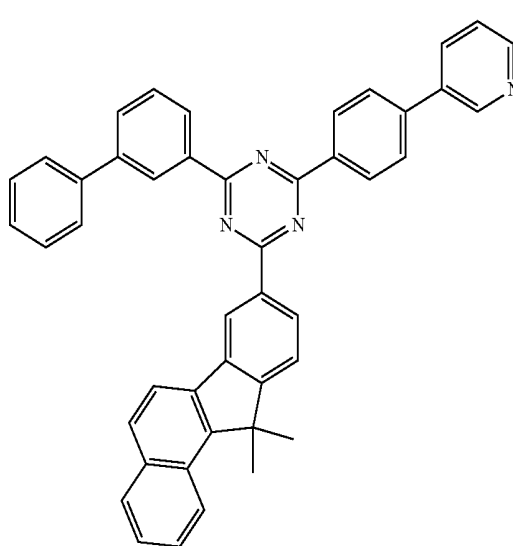
84



82

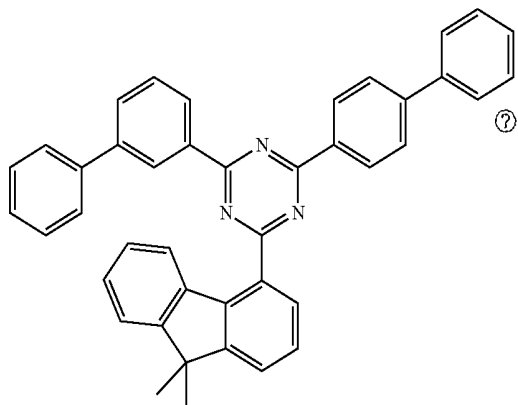


85



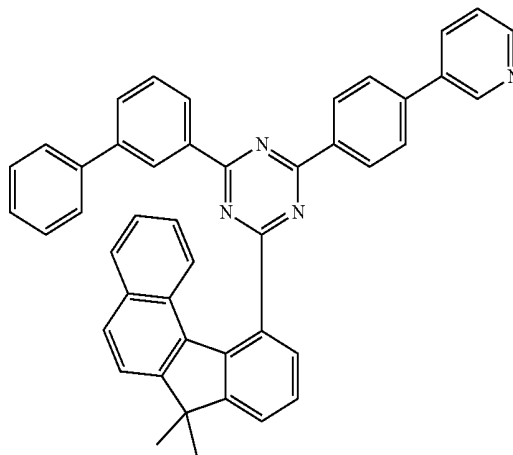
-continued

86

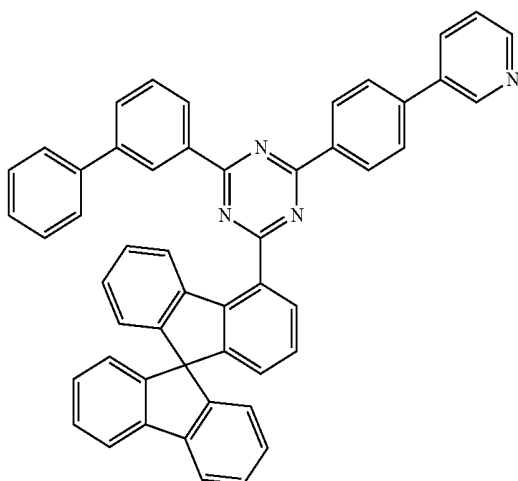


-continued

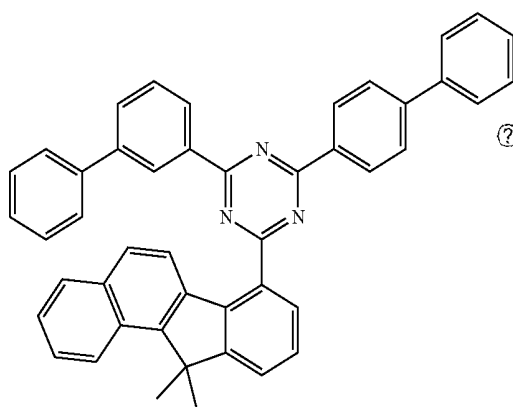
89



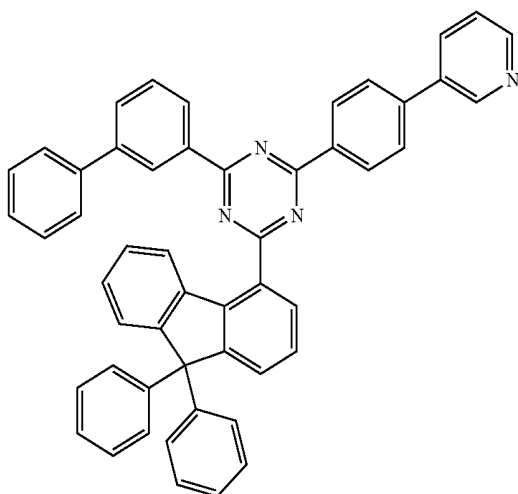
87



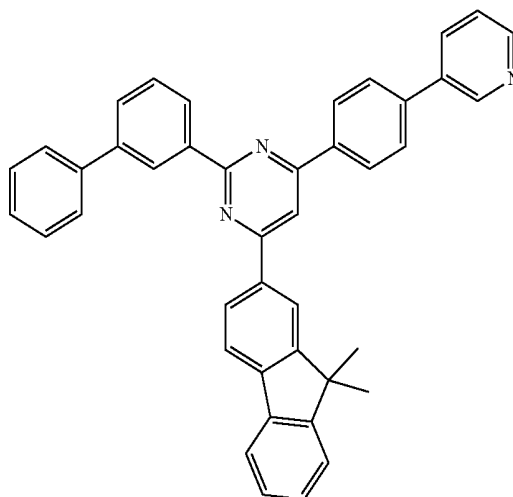
90



88

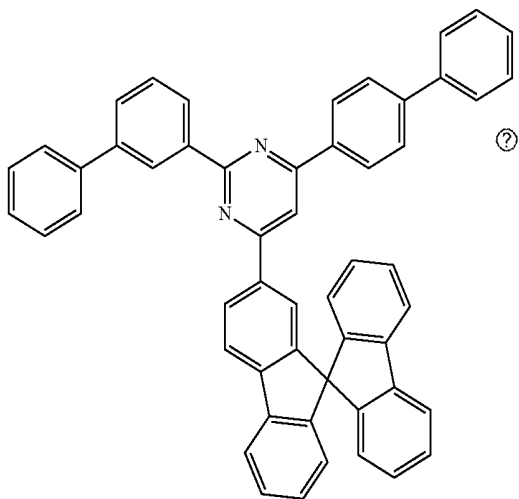


91



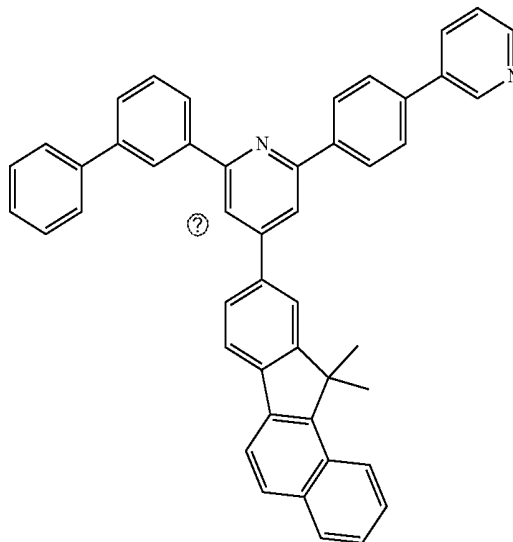
-continued

92

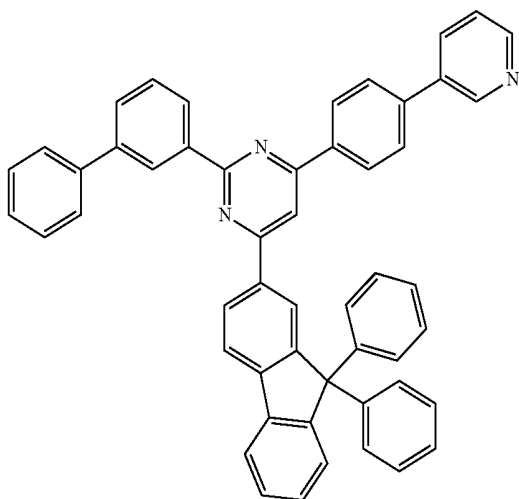


-continued

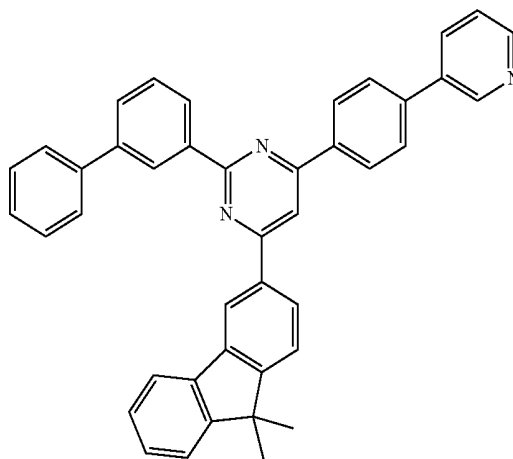
95



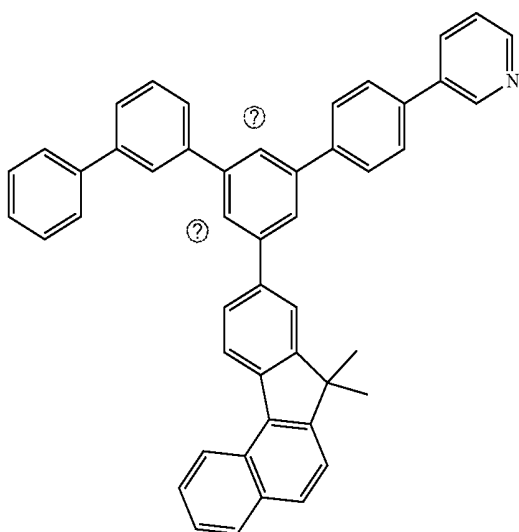
93



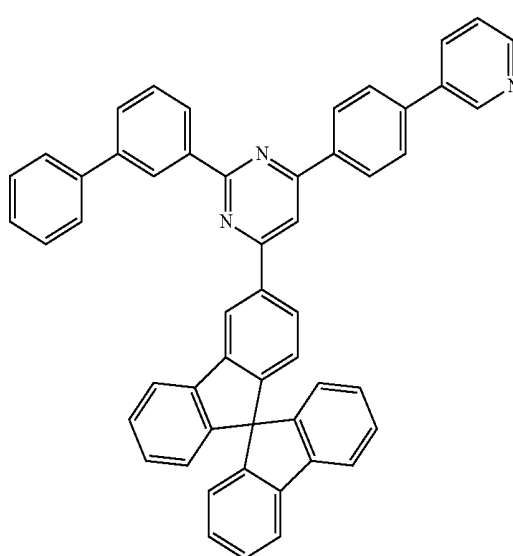
96



94

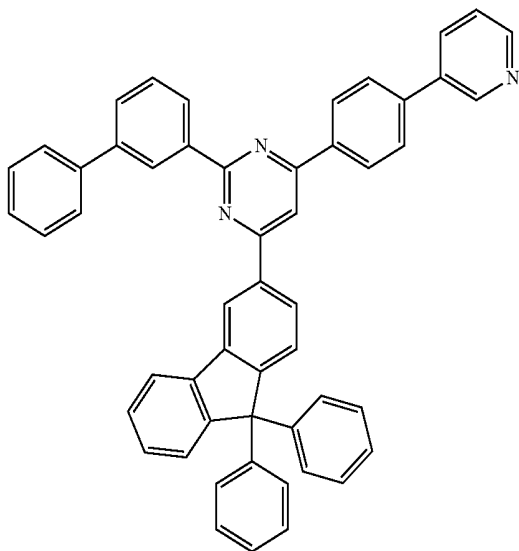


97



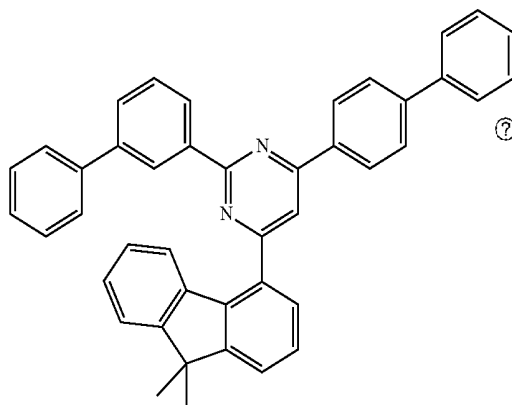
-continued

98

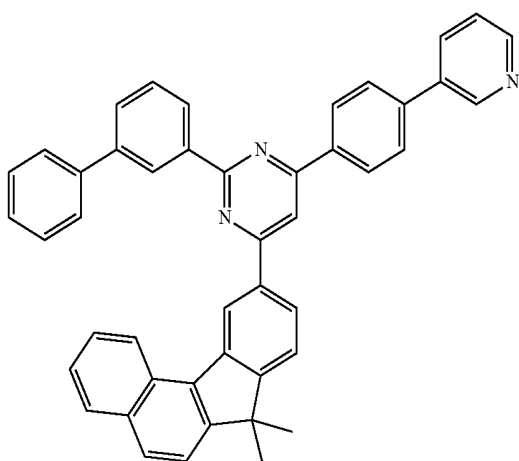


-continued

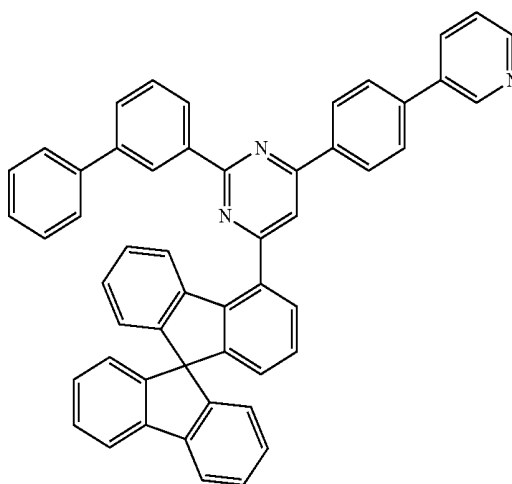
101



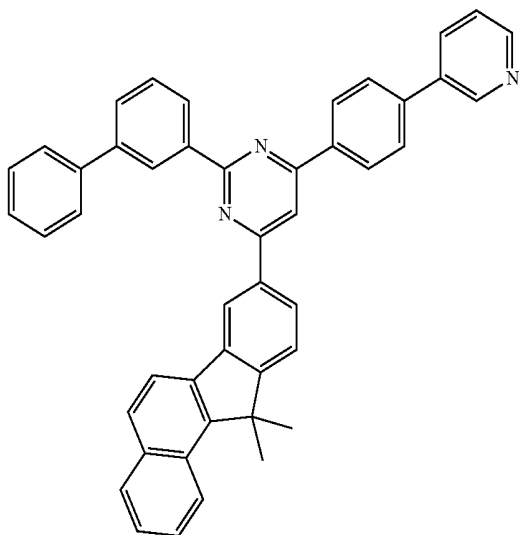
99



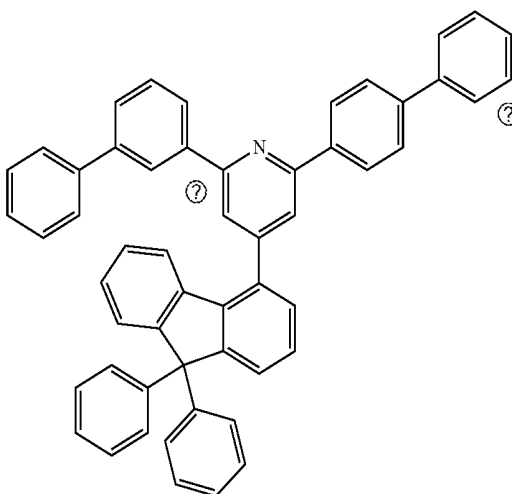
102



100

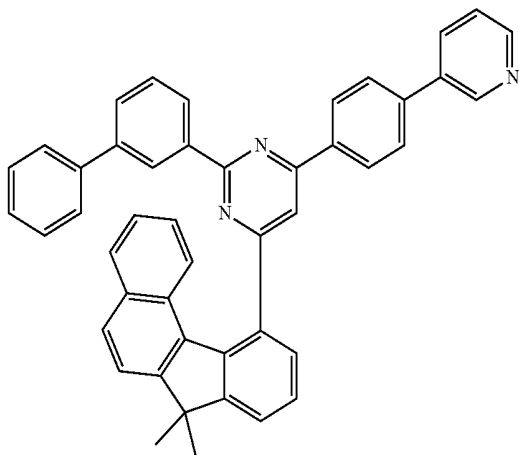


103



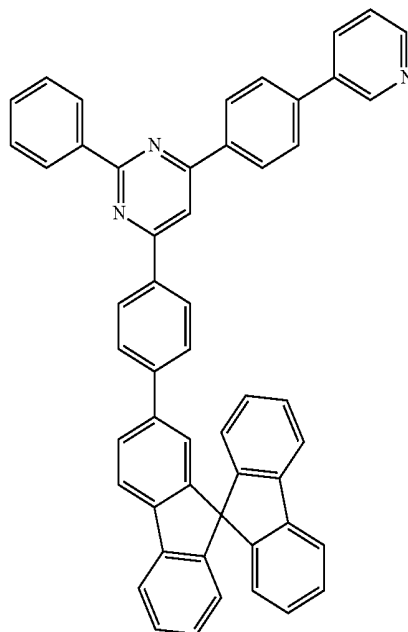
-continued

104

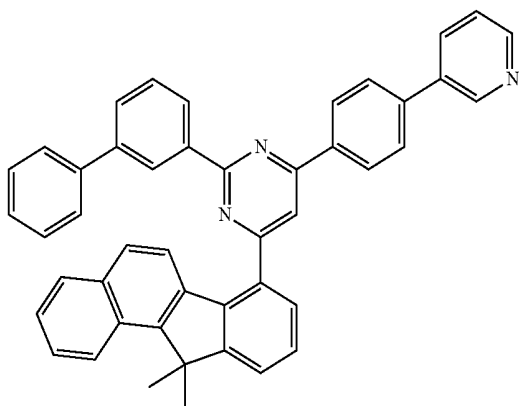


-continued

107

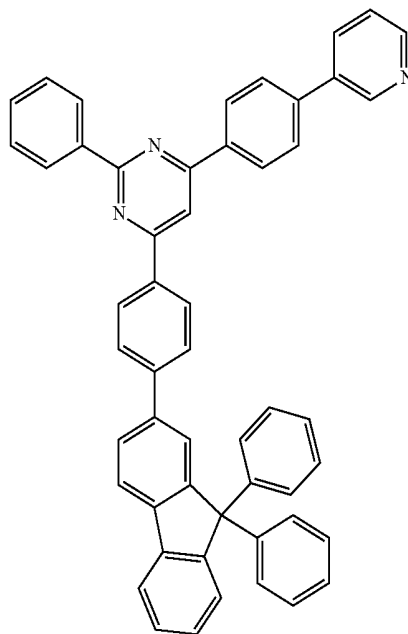
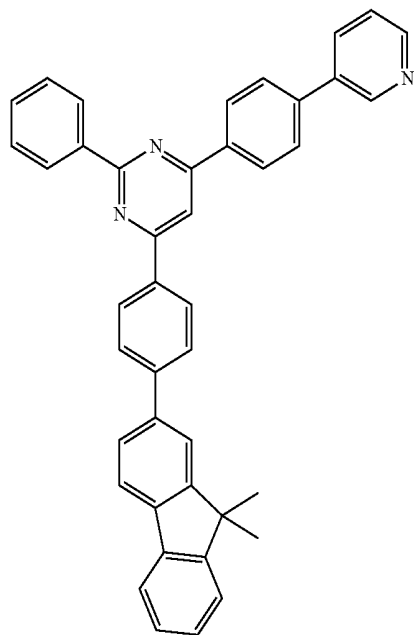


105

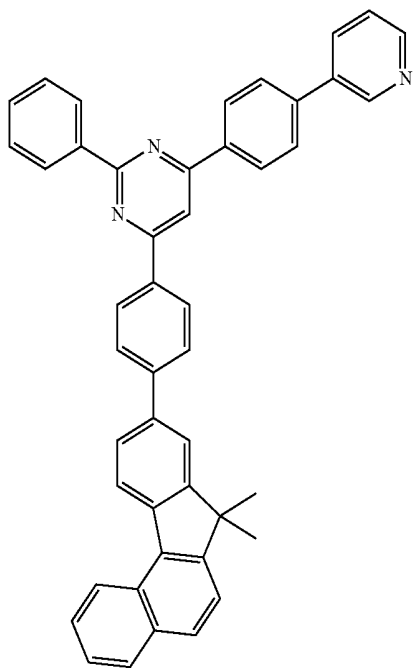


108

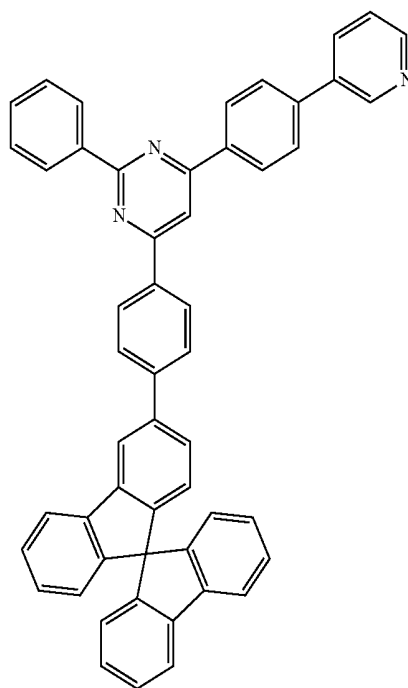
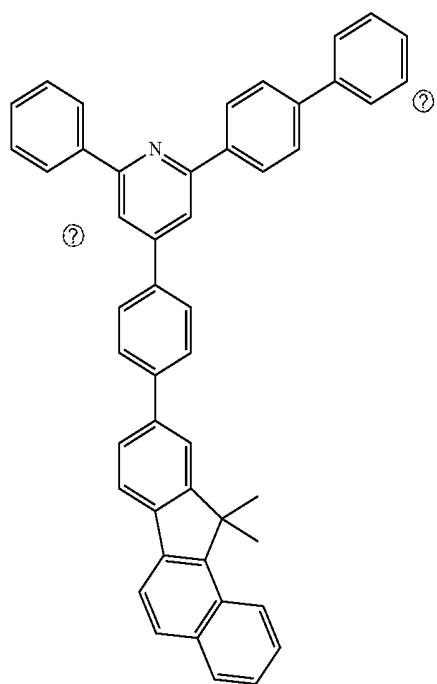
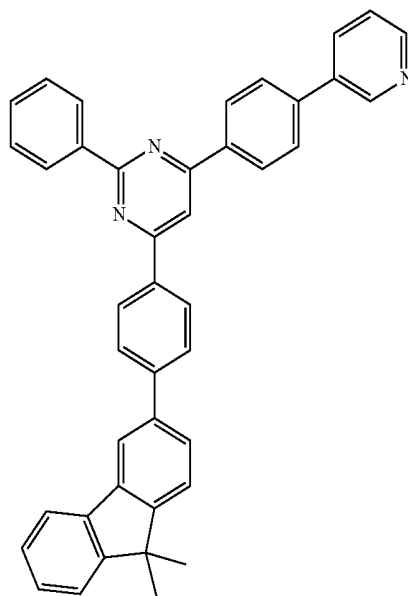
106



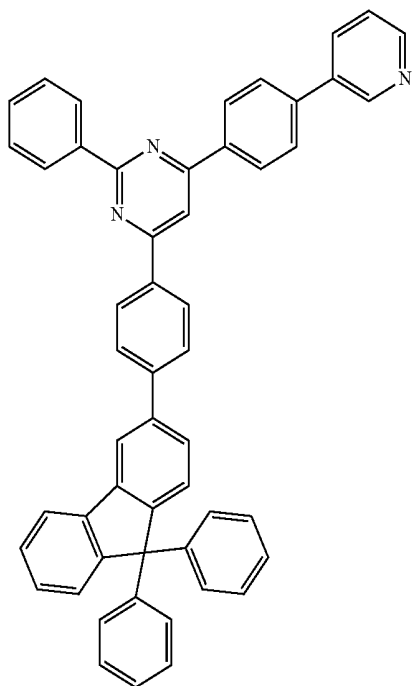
-continued



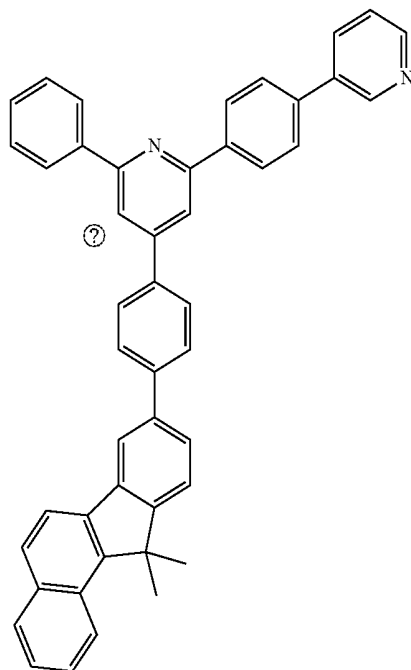
-continued



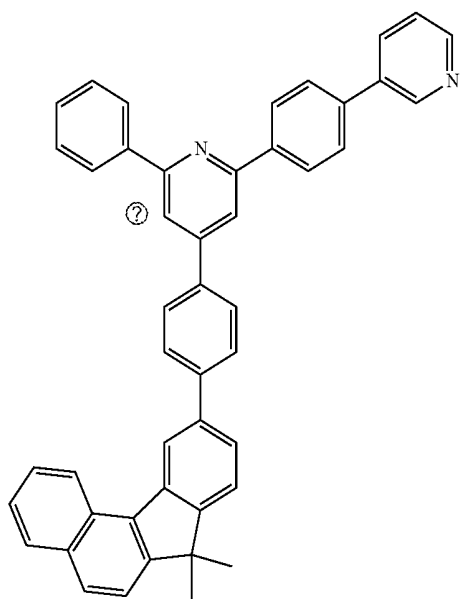
-continued



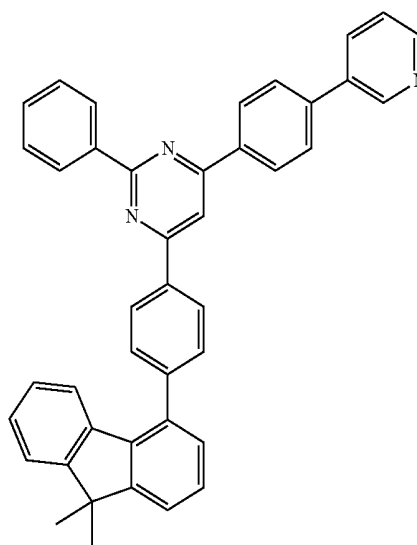
-continued



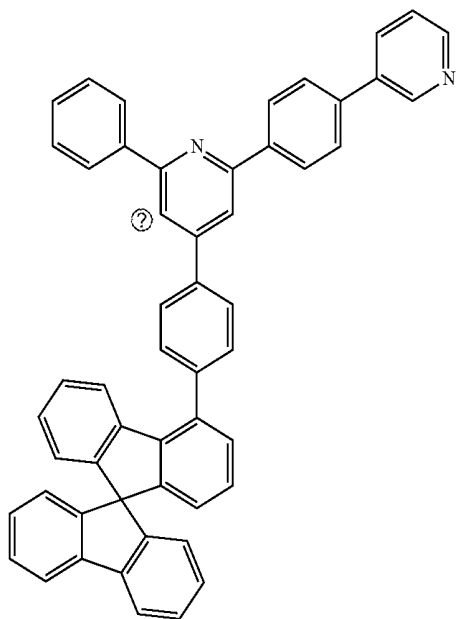
114



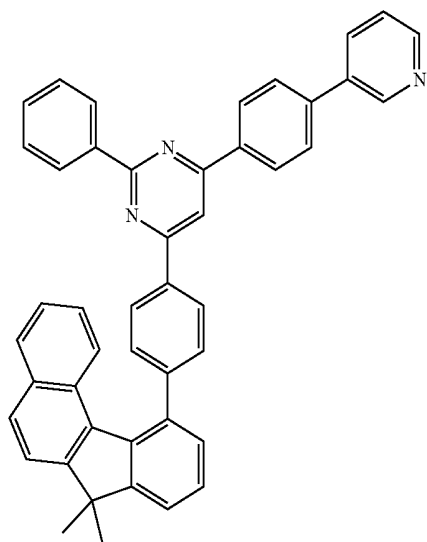
116



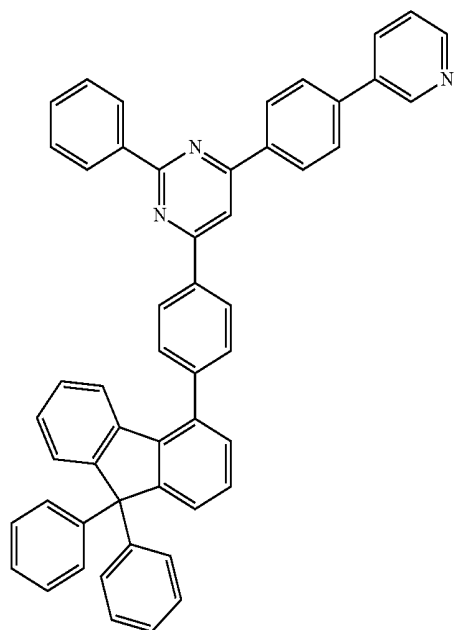
-continued



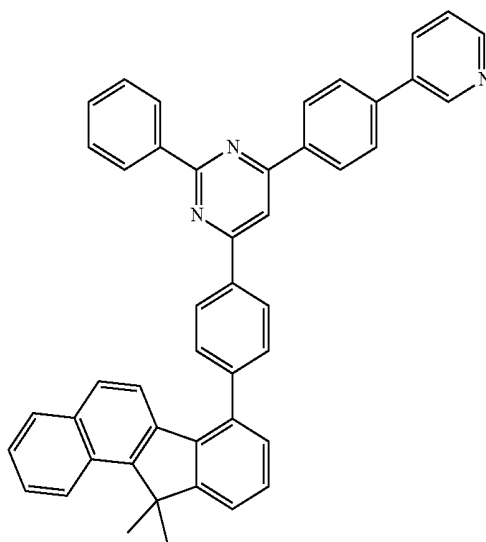
-continued



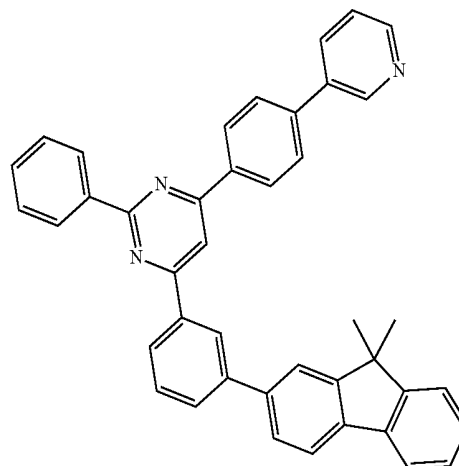
118



120

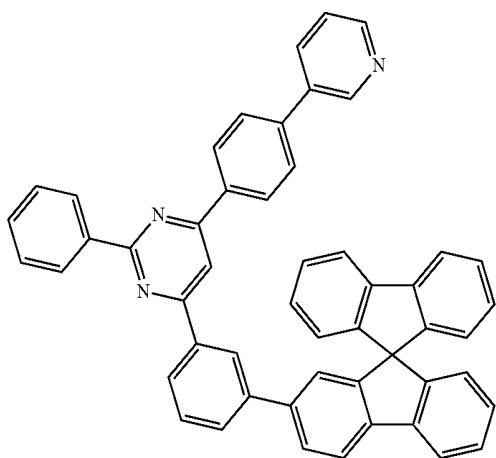


121



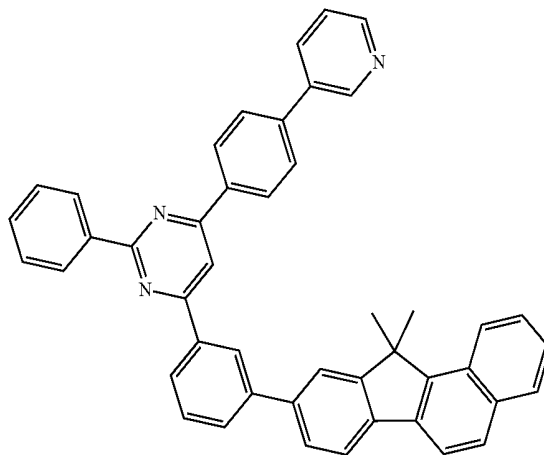
-continued

122

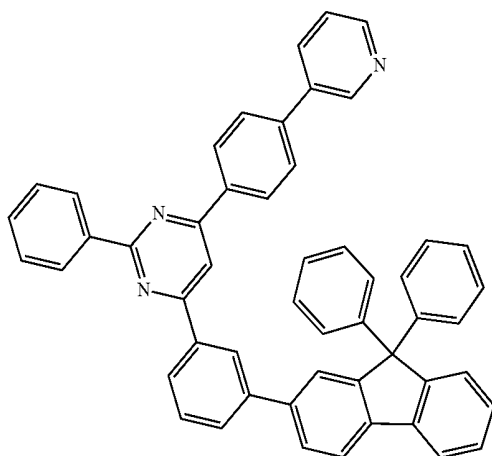


-continued

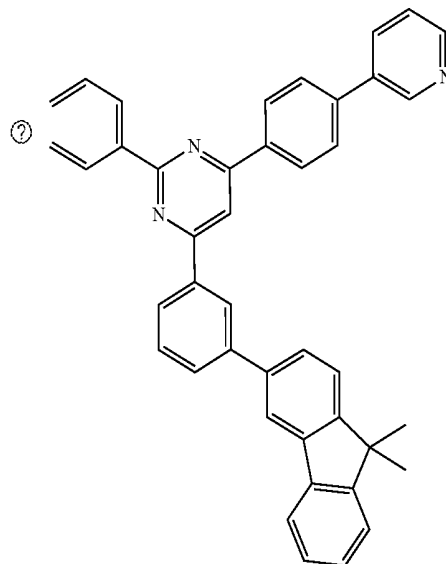
125



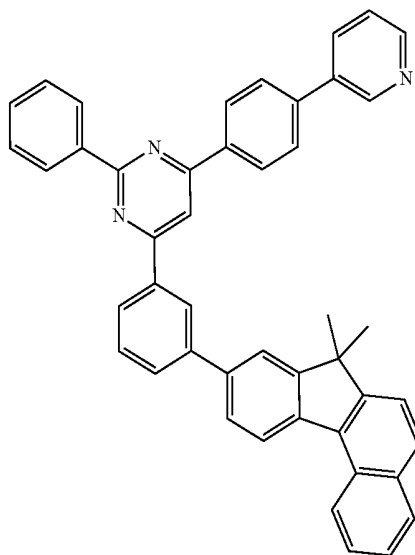
123



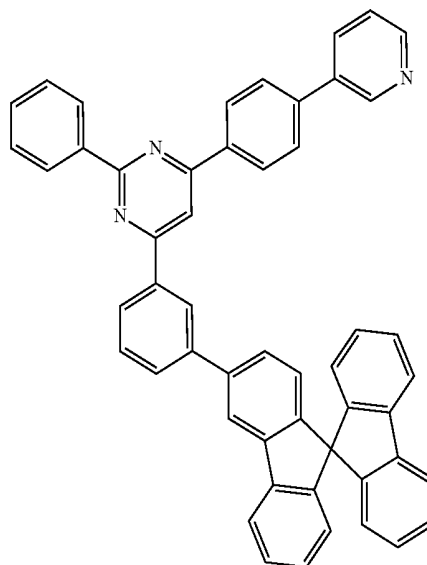
126



124

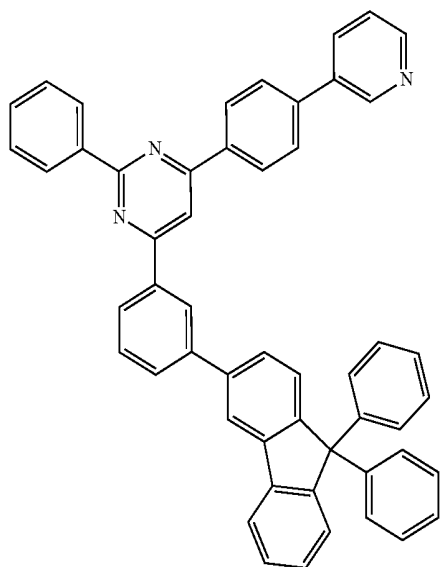


127



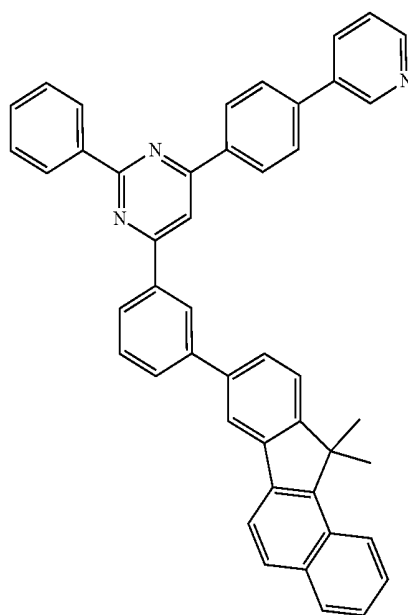
-continued

128

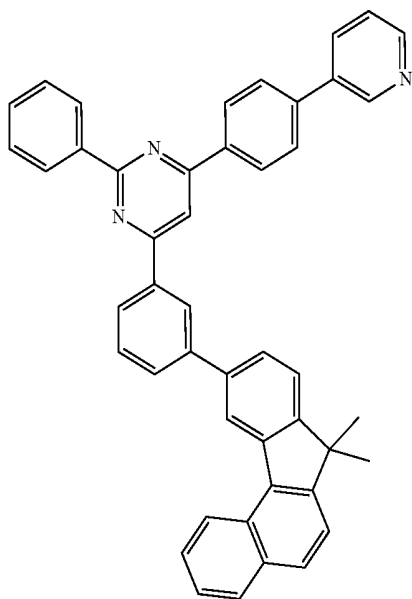


-continued

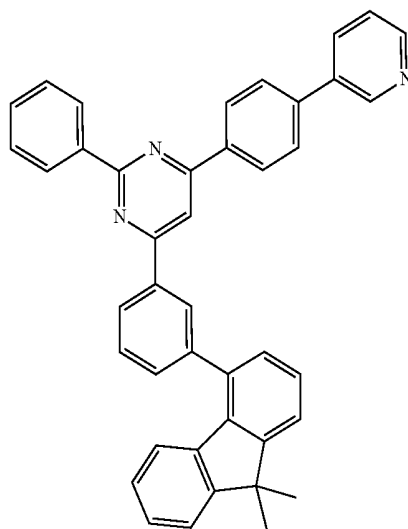
130



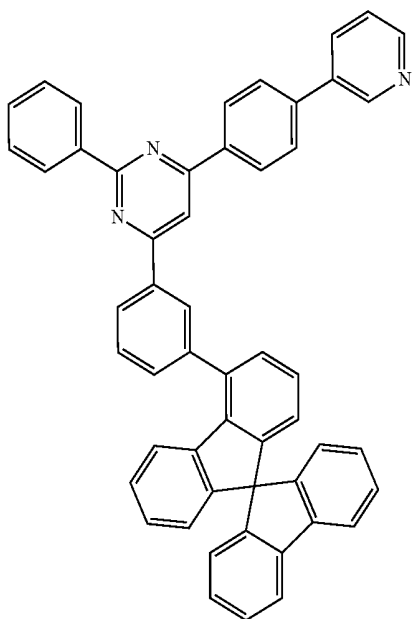
129



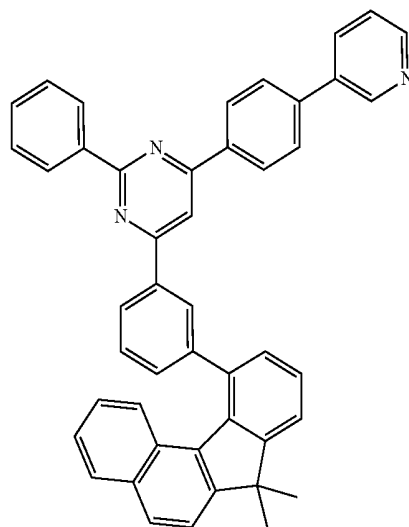
131



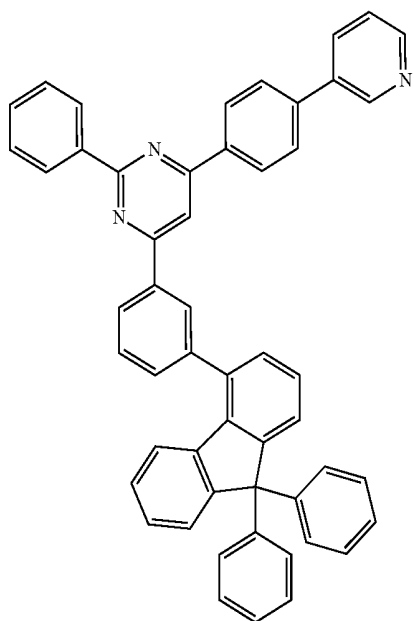
-continued



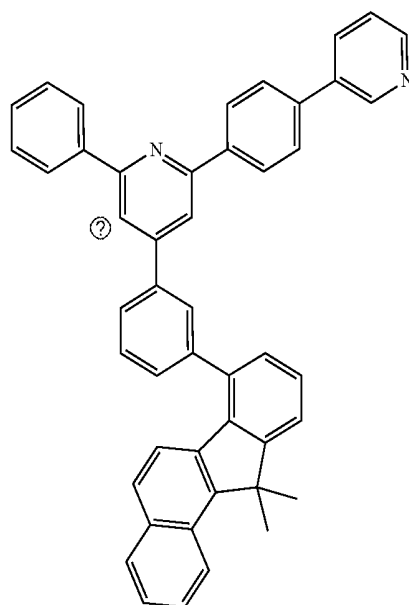
-continued



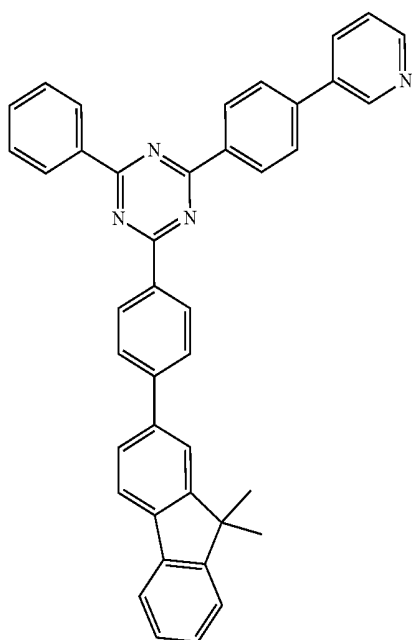
133



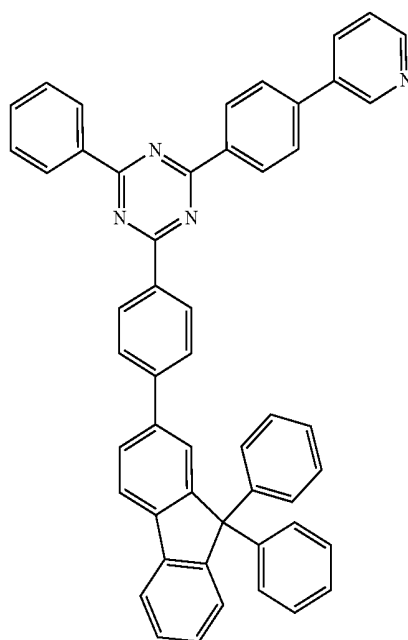
135



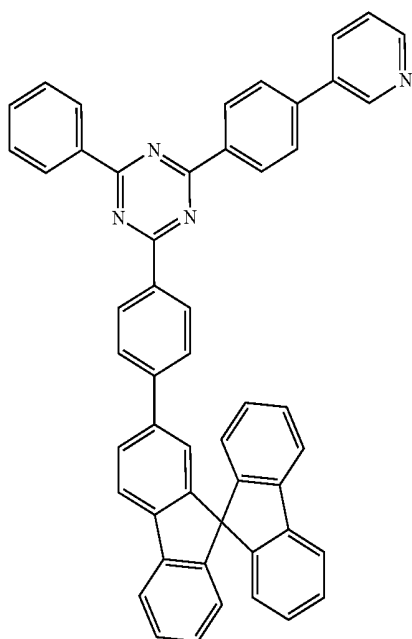
-continued



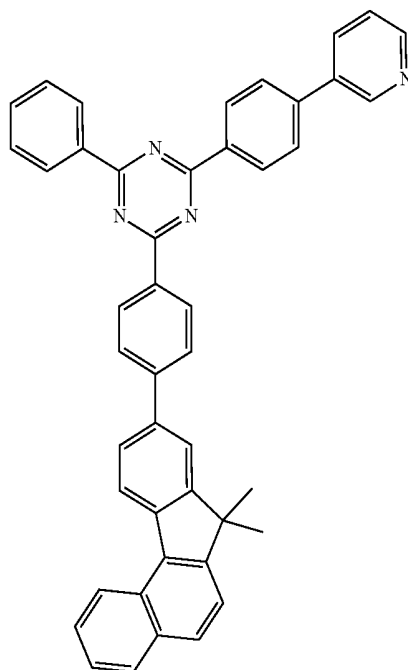
-continued



137

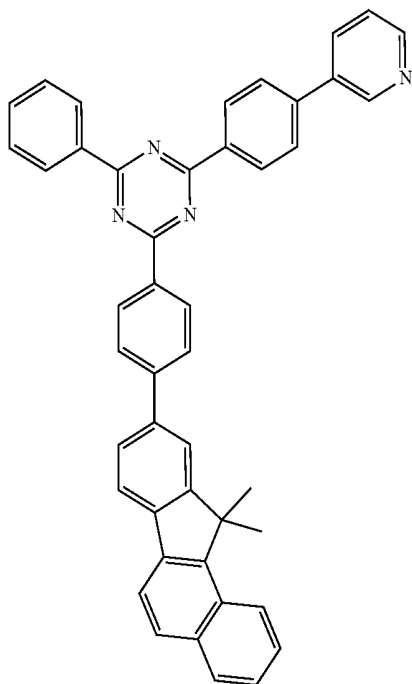


139



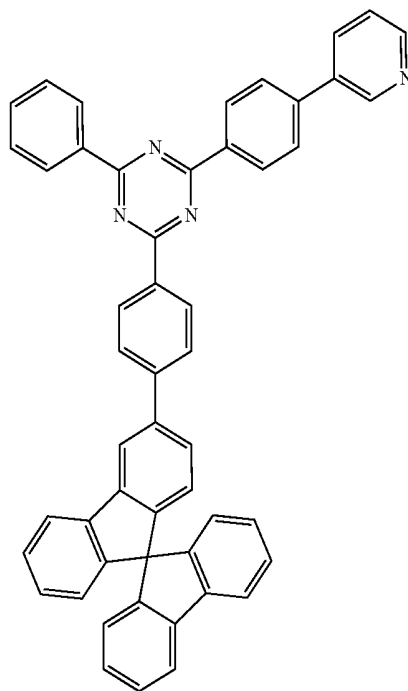
-continued

140

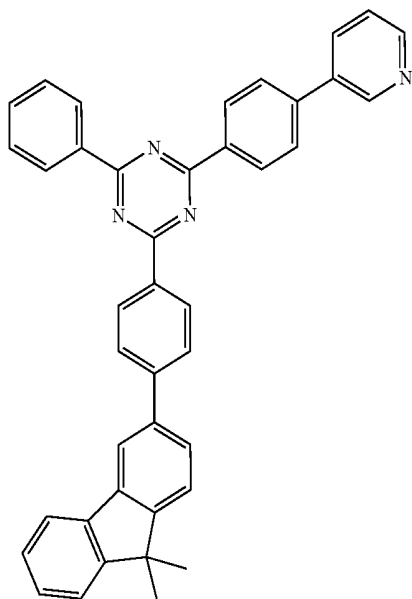


-continued

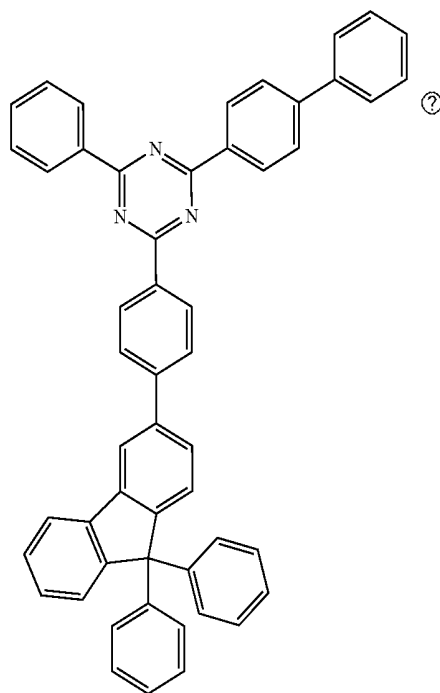
142



141

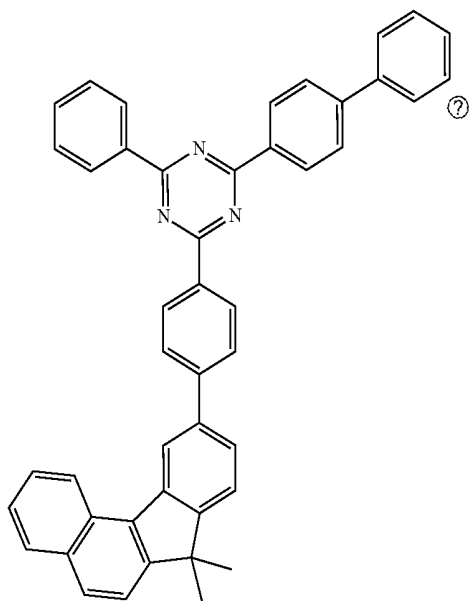


143



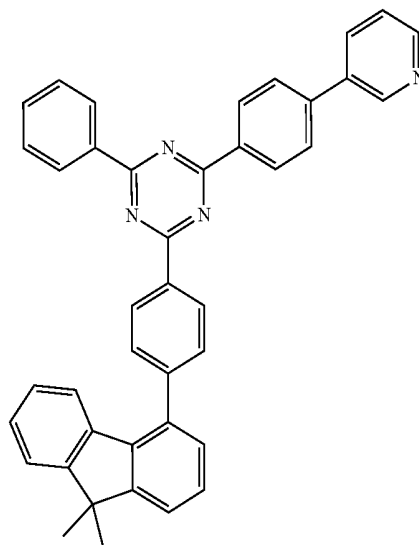
-continued

144

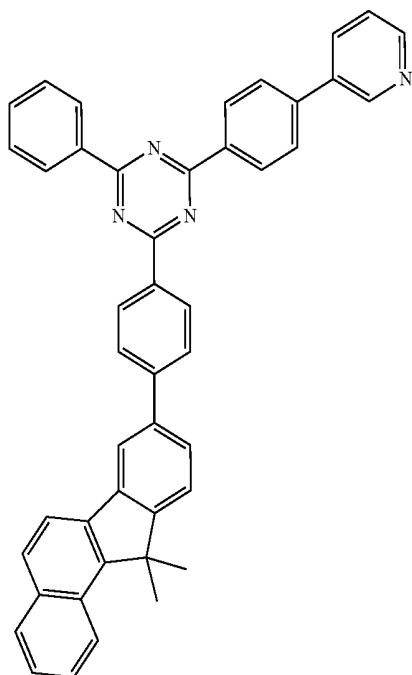


-continued

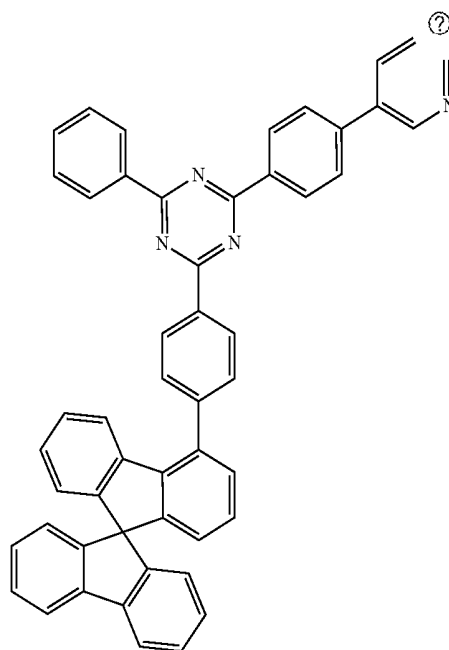
146



145

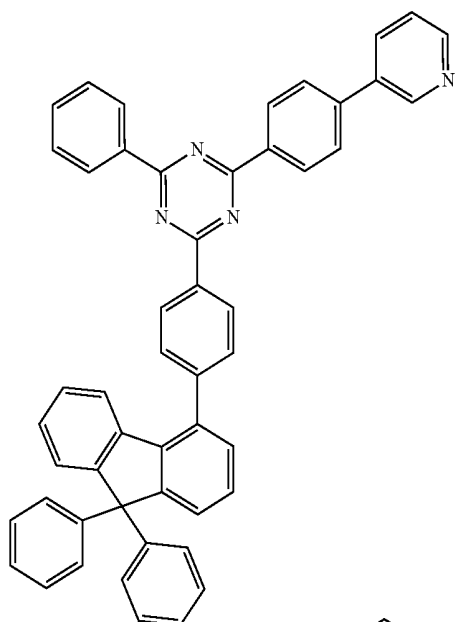


147



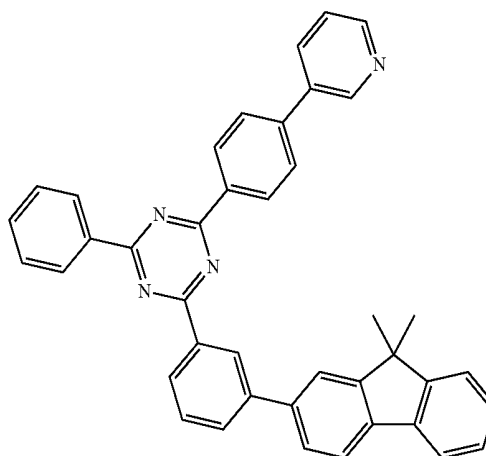
-continued

148

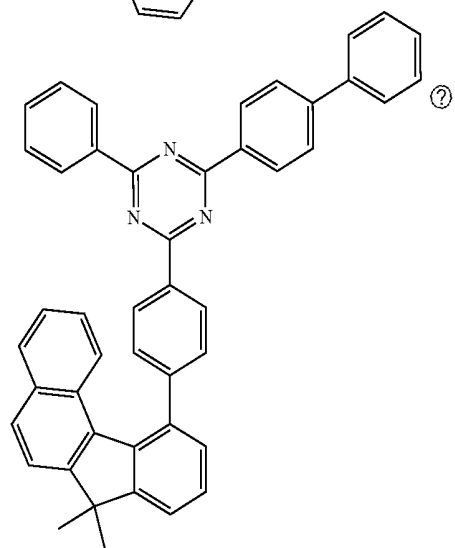


-continued

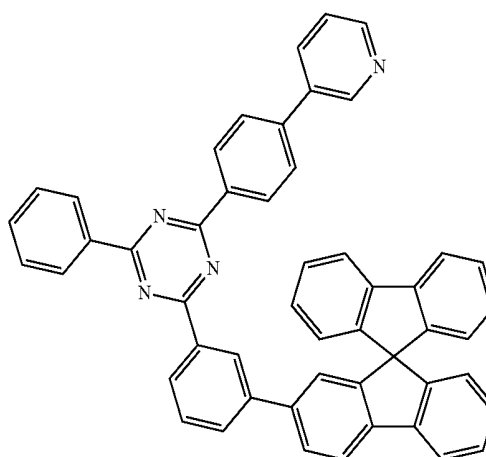
151



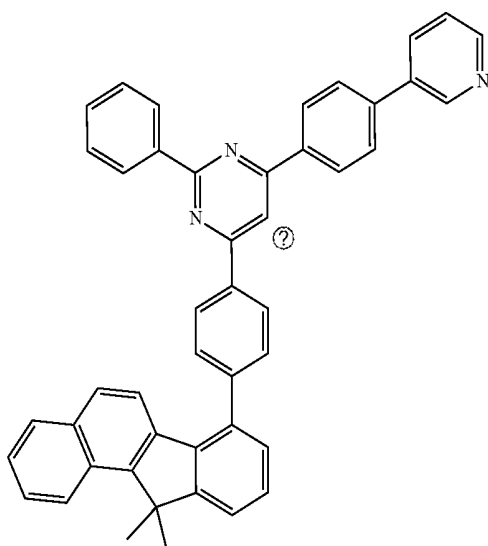
149



152



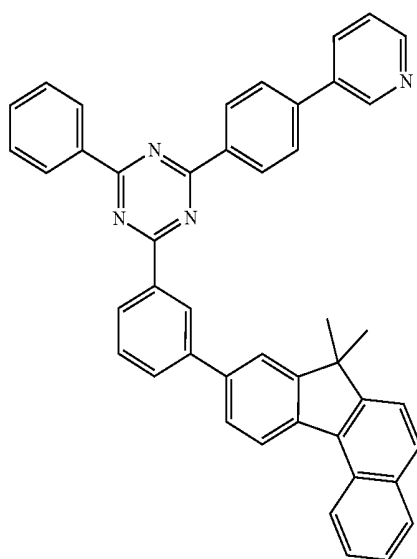
150



153

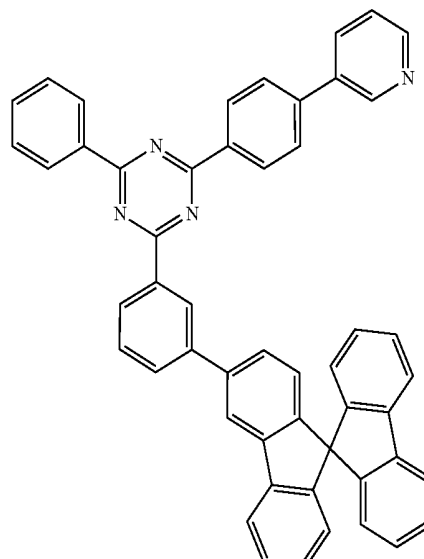


-continued

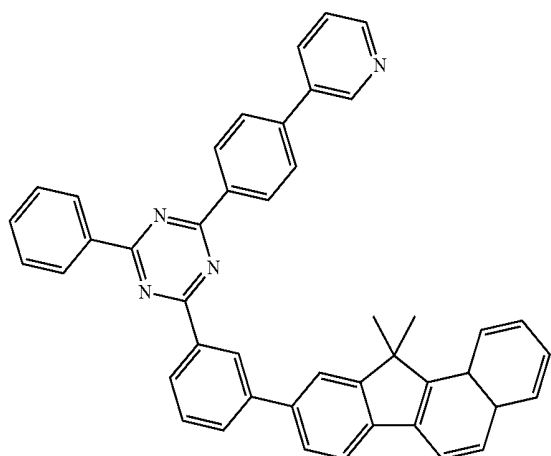


154

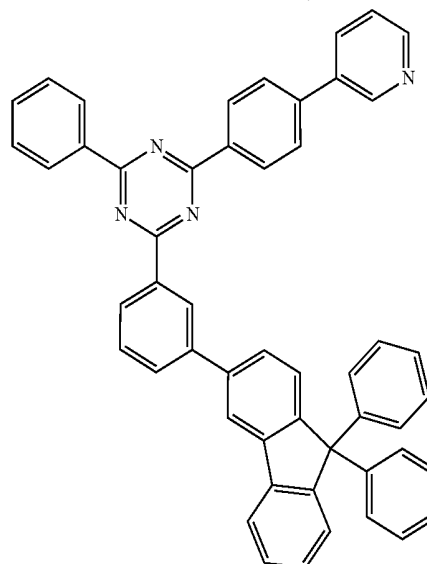
-continued



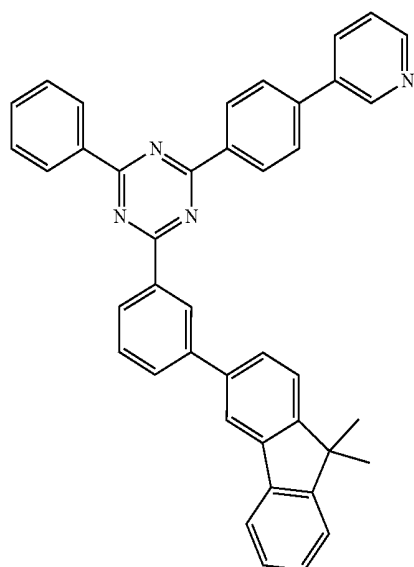
157



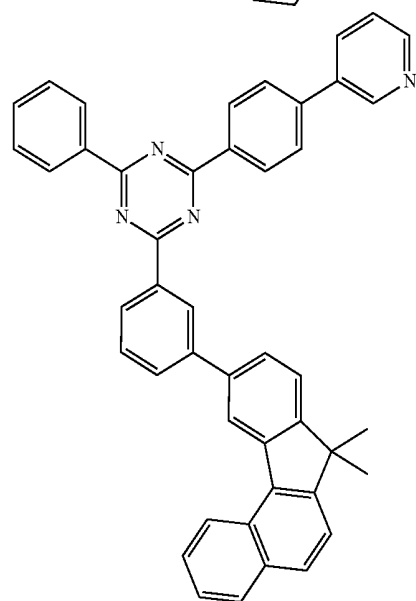
155



158

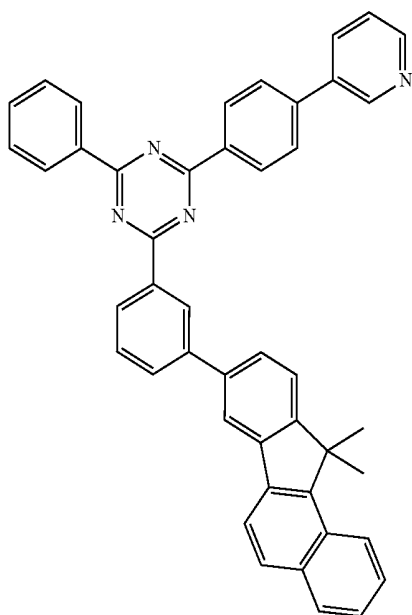


156

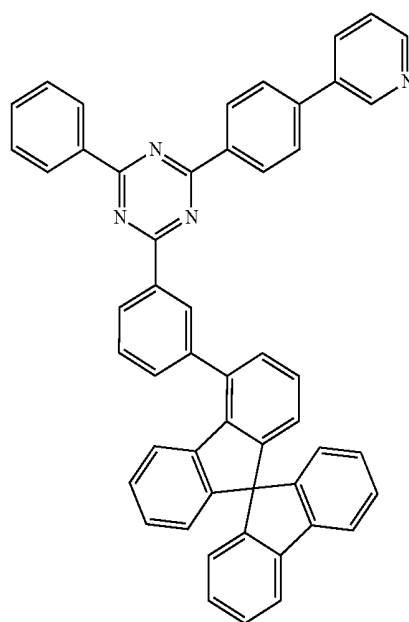


159

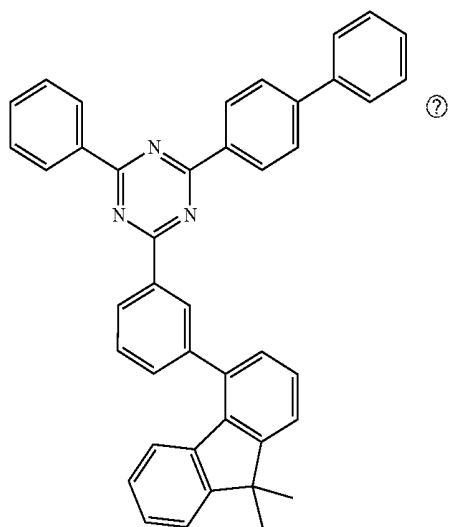
-continued



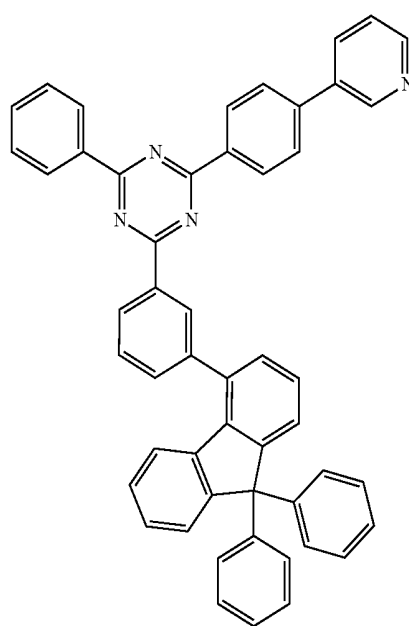
-continued



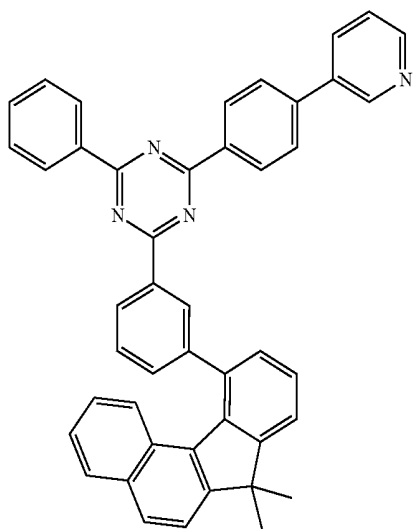
161



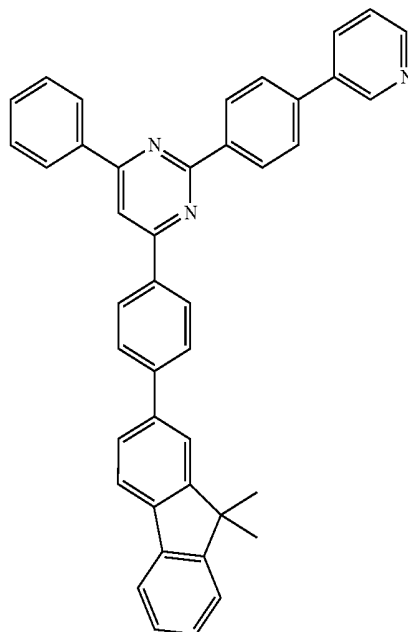
163



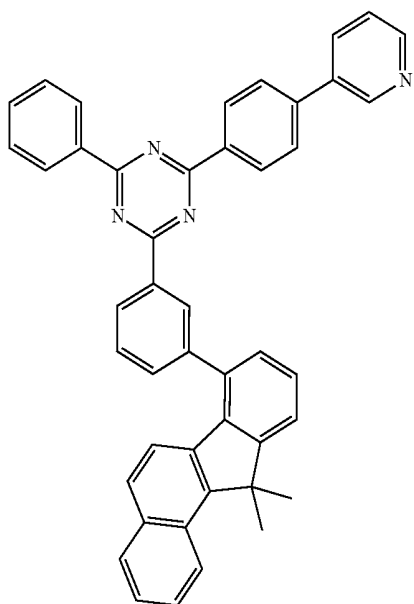
-continued



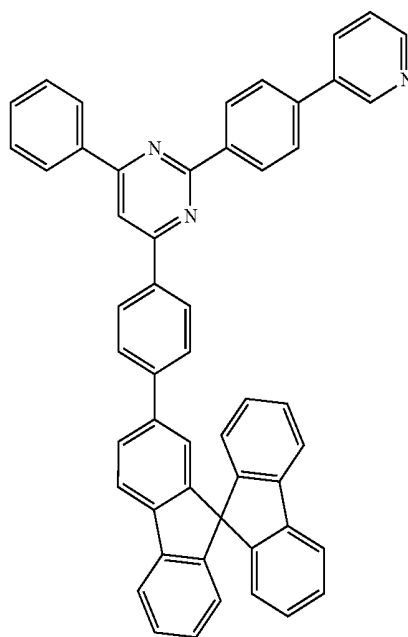
-continued



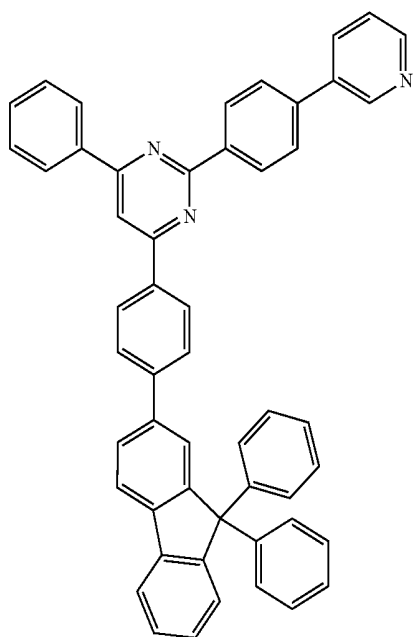
165



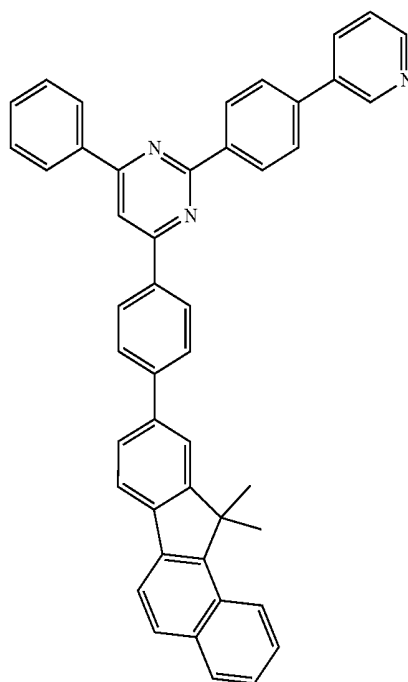
167



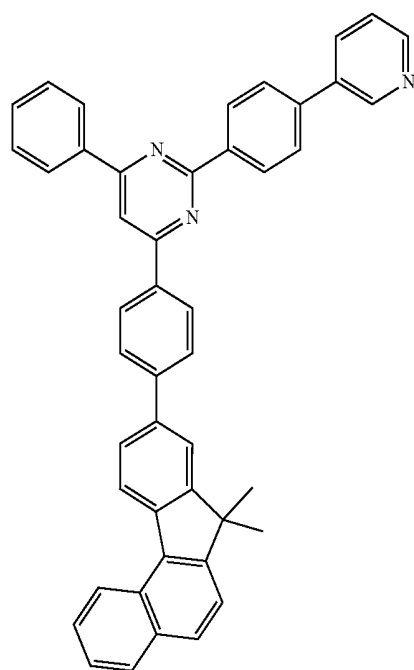
-continued



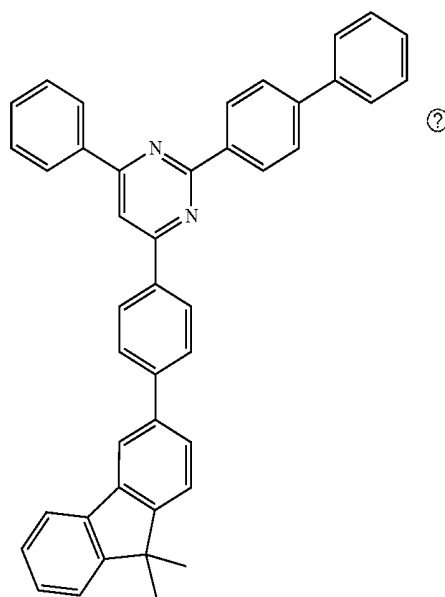
-continued



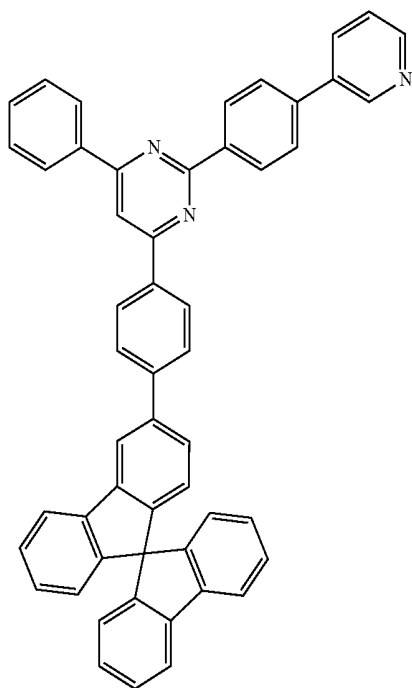
169



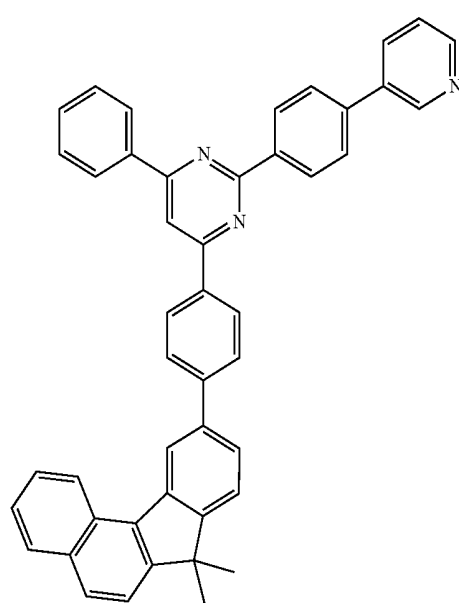
171



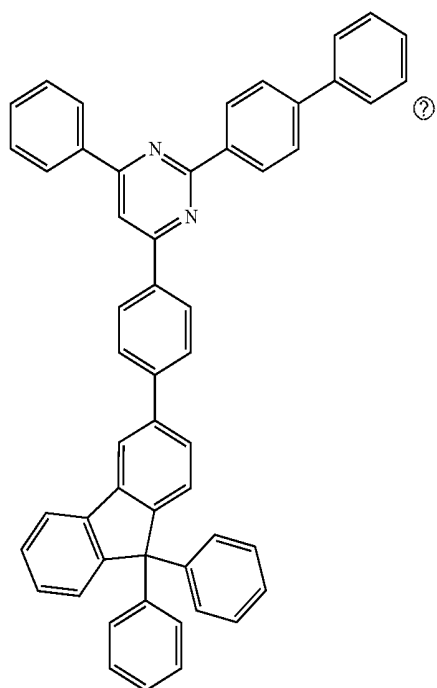
-continued



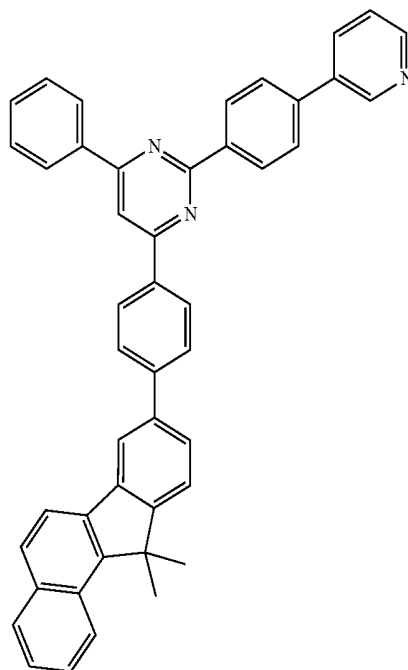
-continued



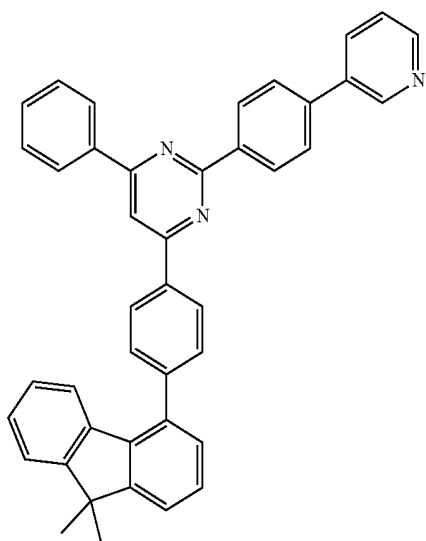
173



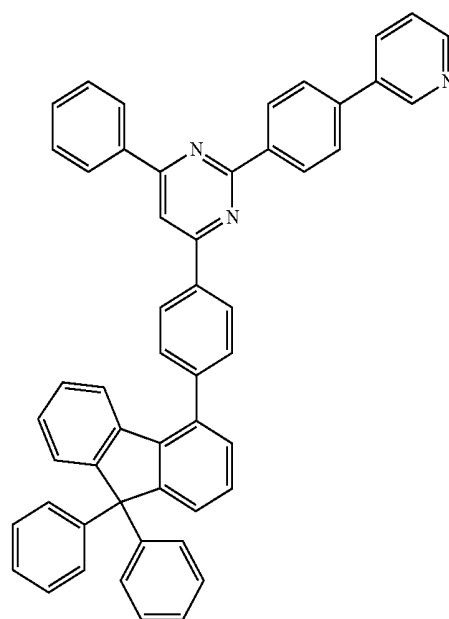
175



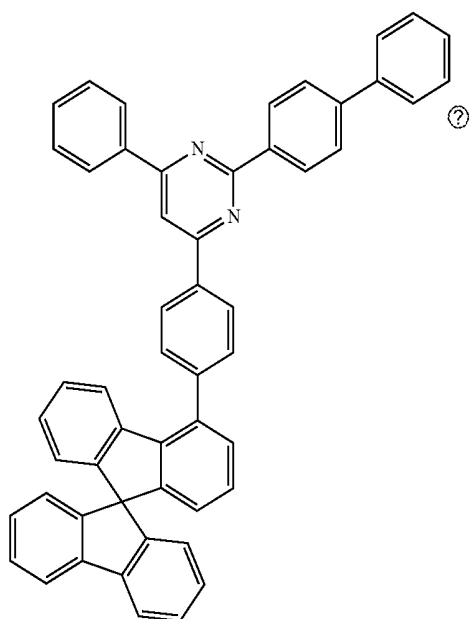
-continued



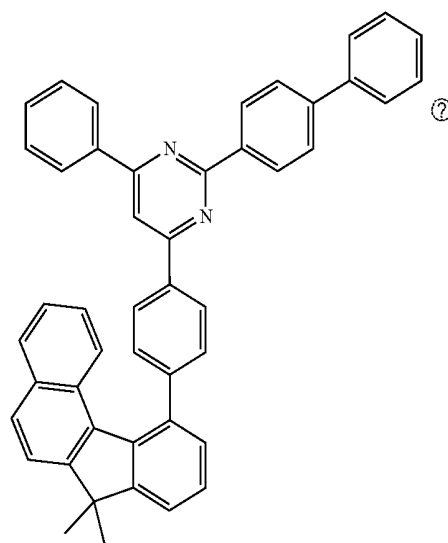
-continued



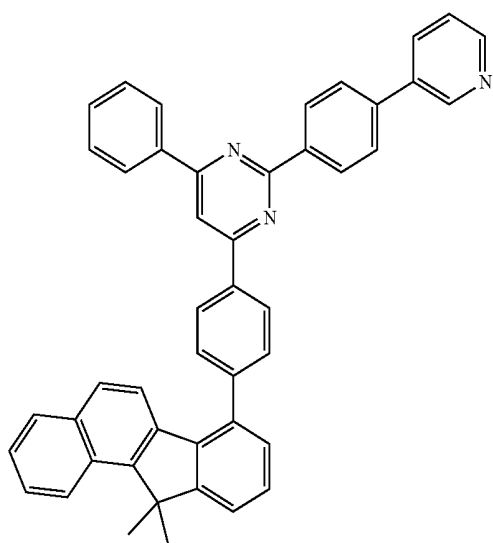
177



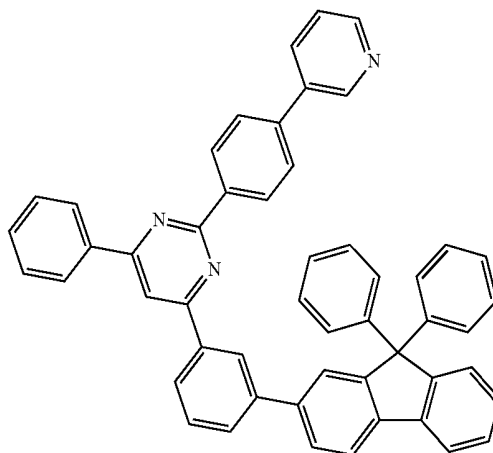
179



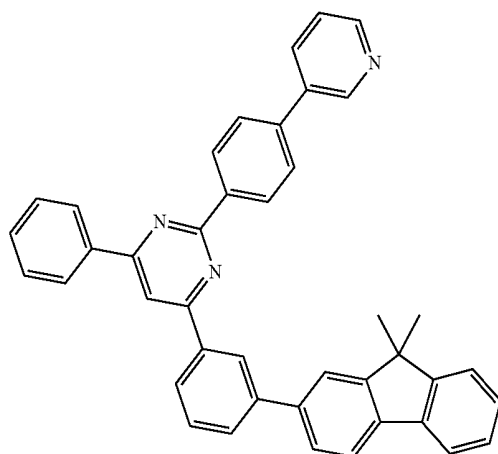
-continued



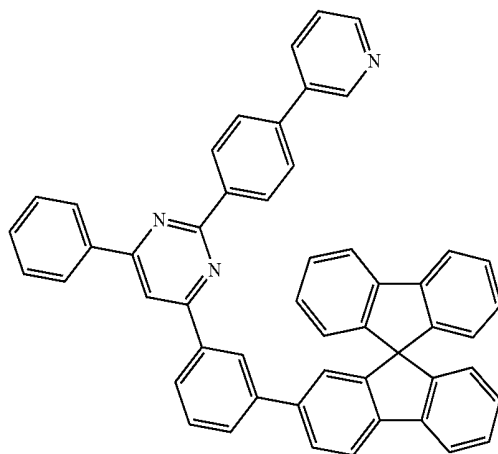
-continued



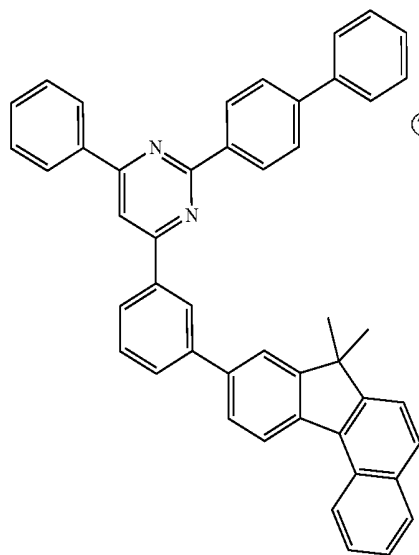
181



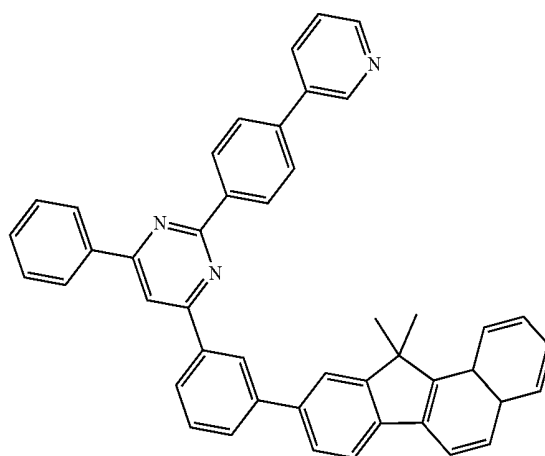
182



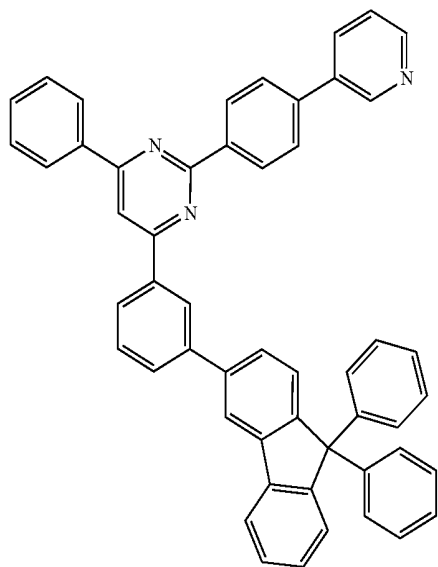
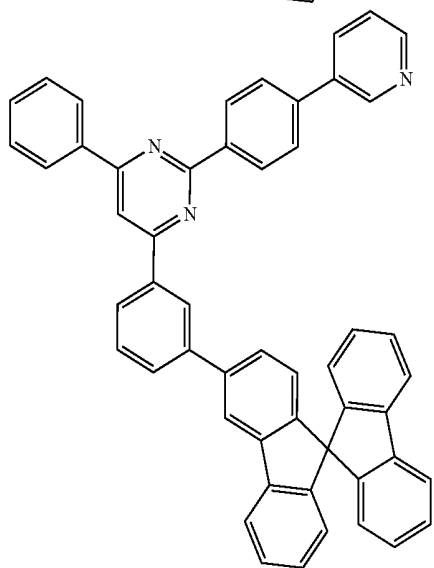
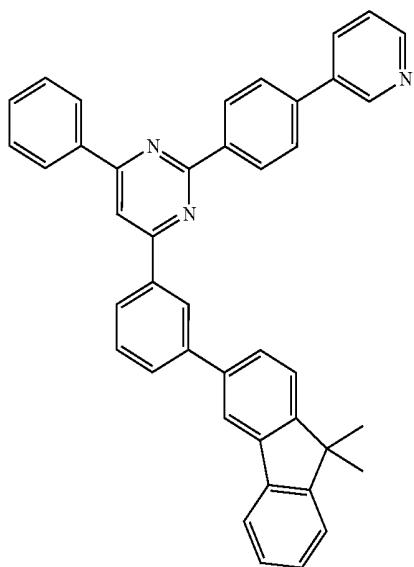
184



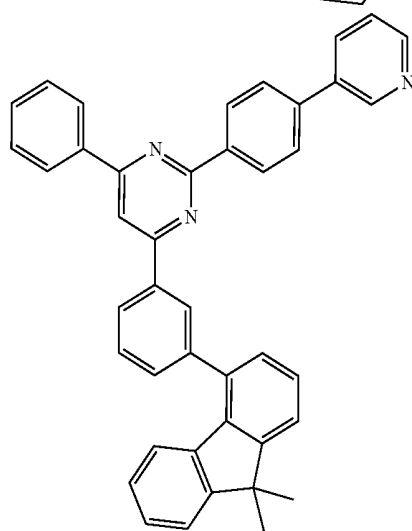
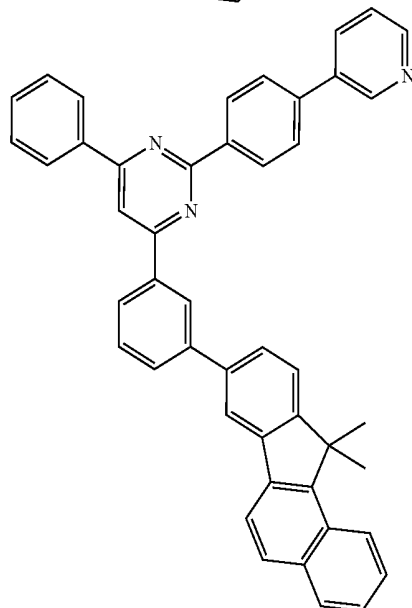
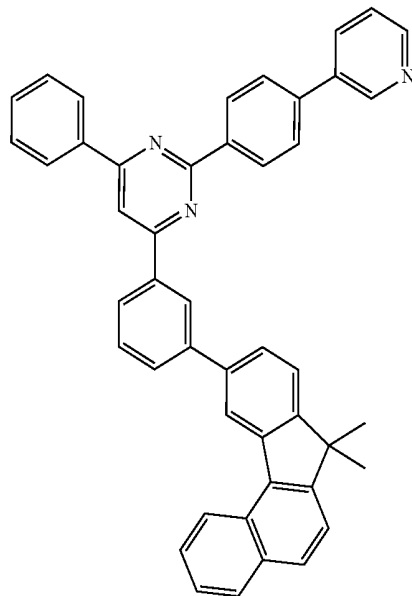
185



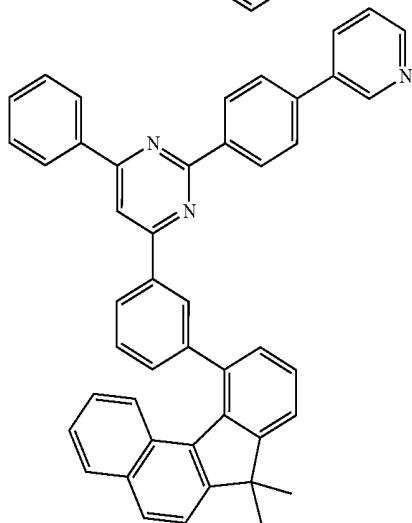
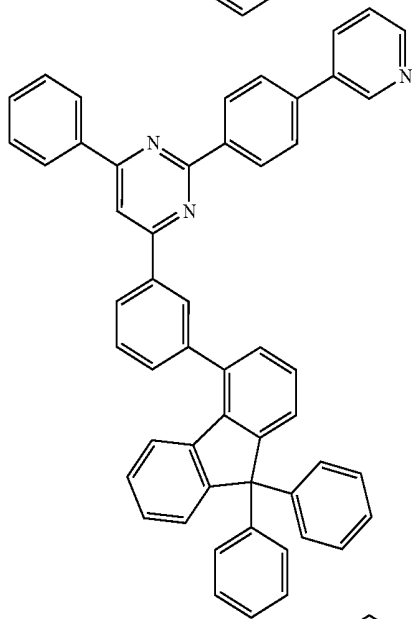
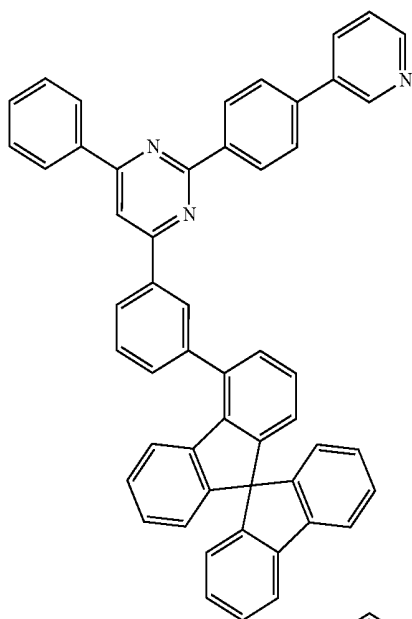
-continued



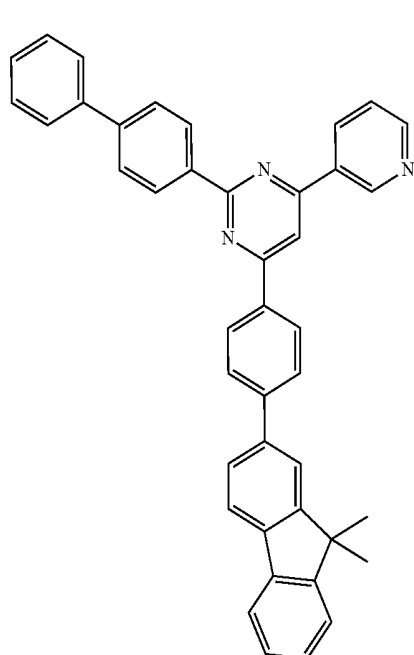
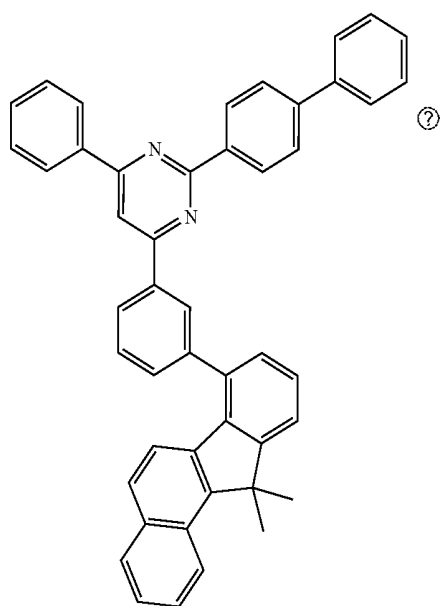
-continued



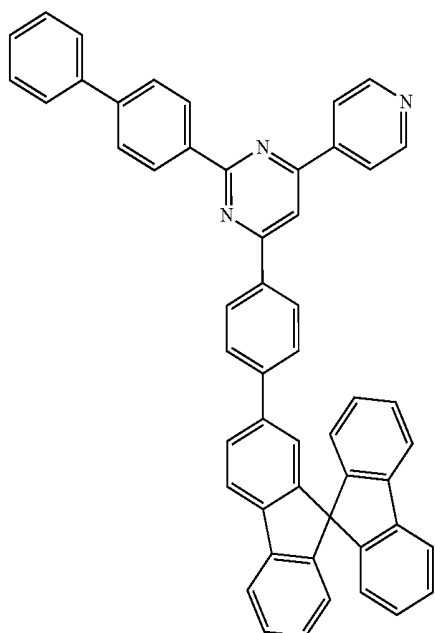
-continued



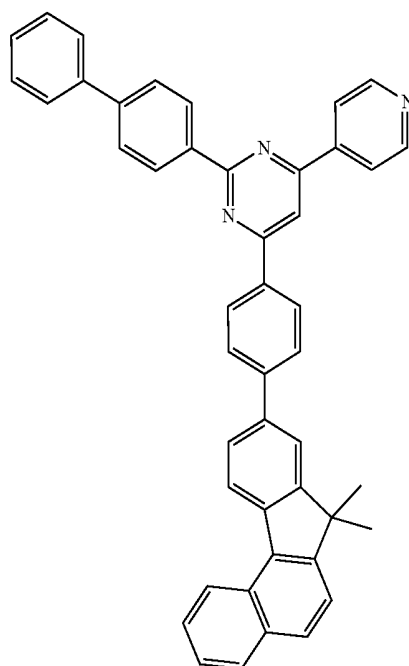
-continued



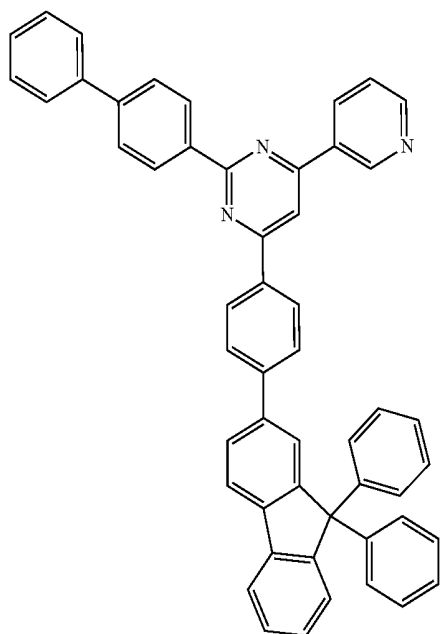
-continued



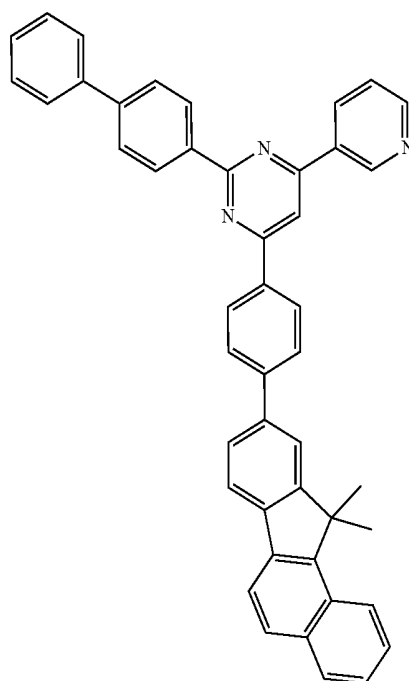
-continued



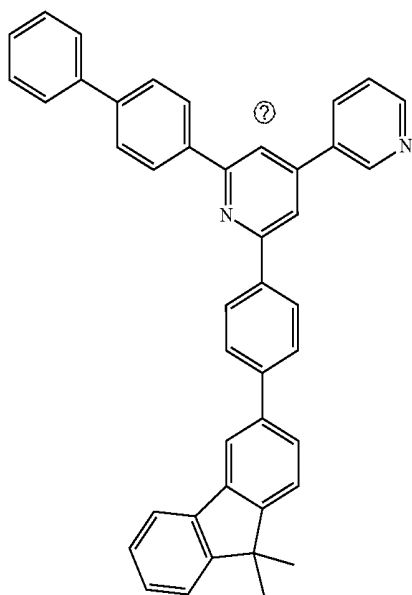
198



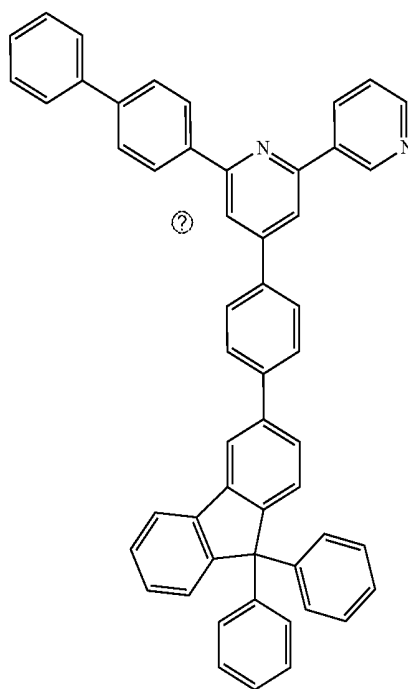
200



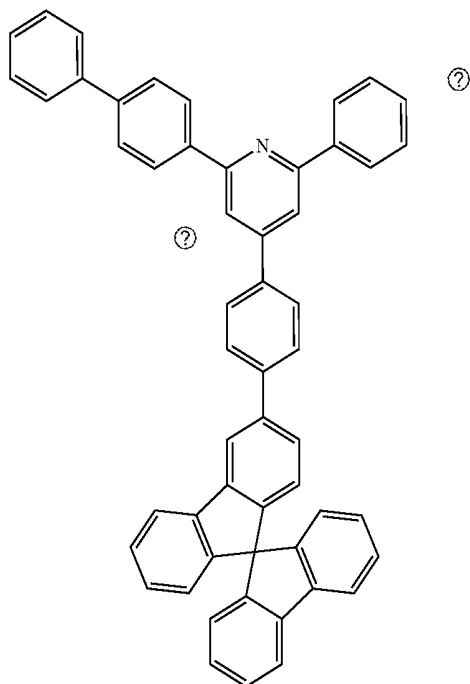
-continued



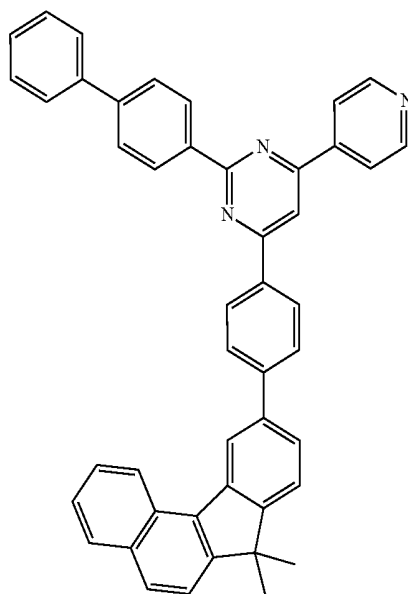
-continued



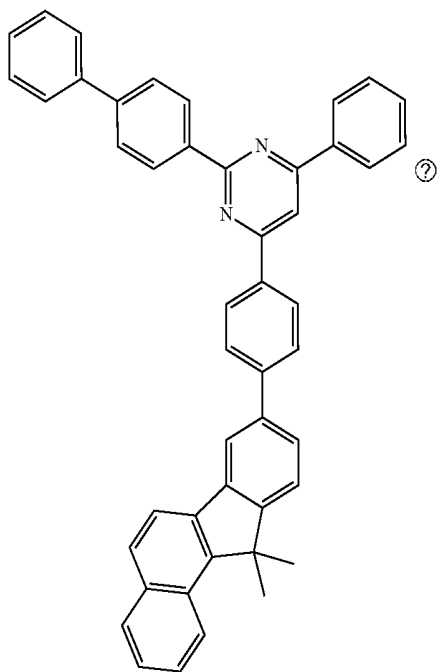
202



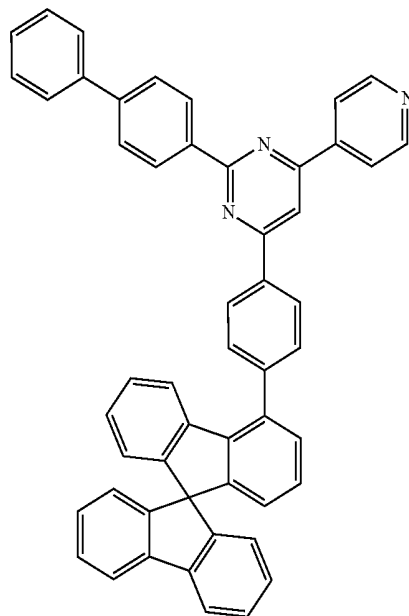
204



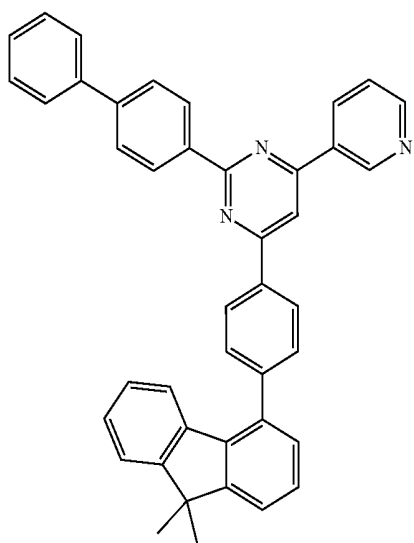
-continued



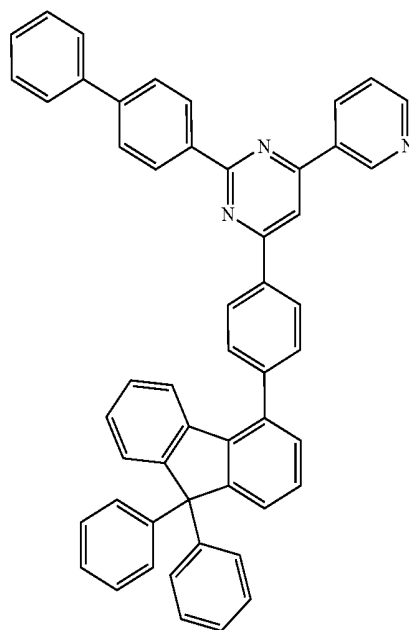
-continued



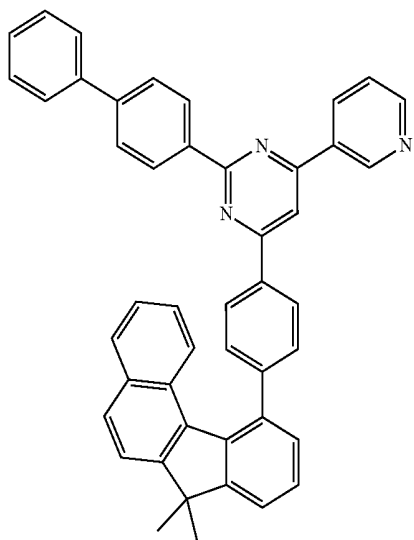
206



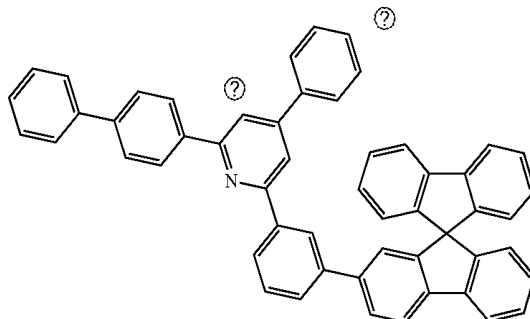
208



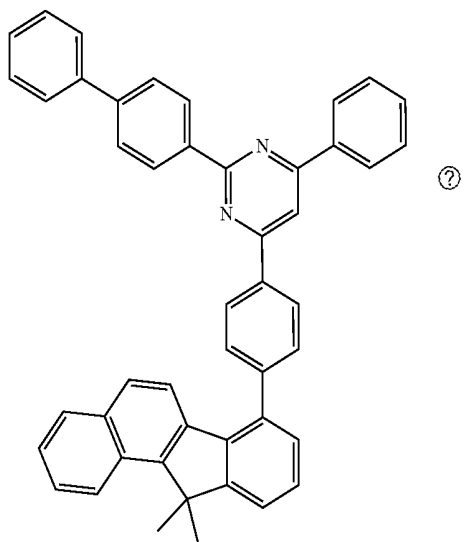
-continued



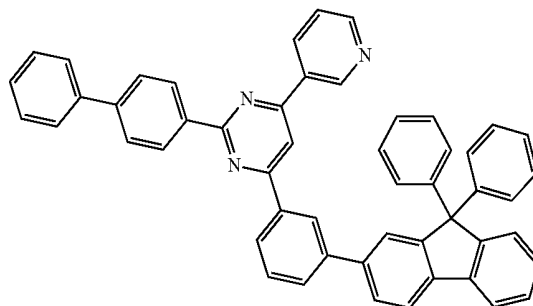
-continued



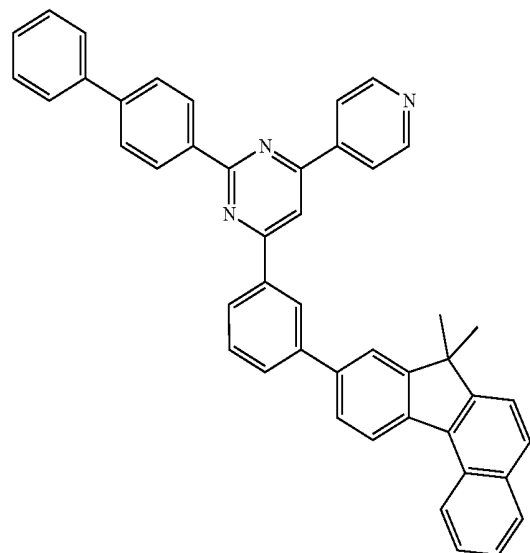
210



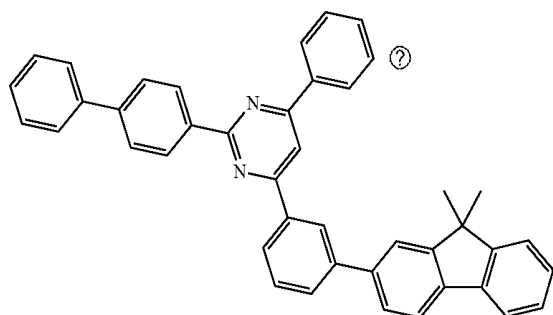
213



214

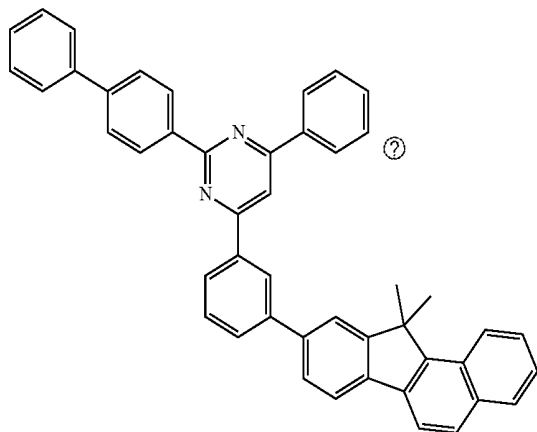


211

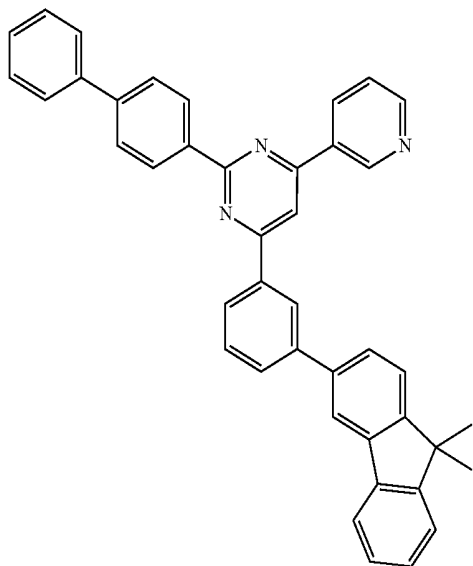


-continued

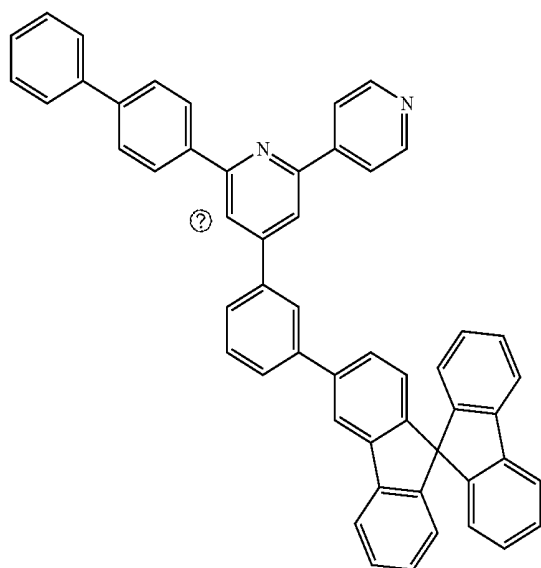
215



216

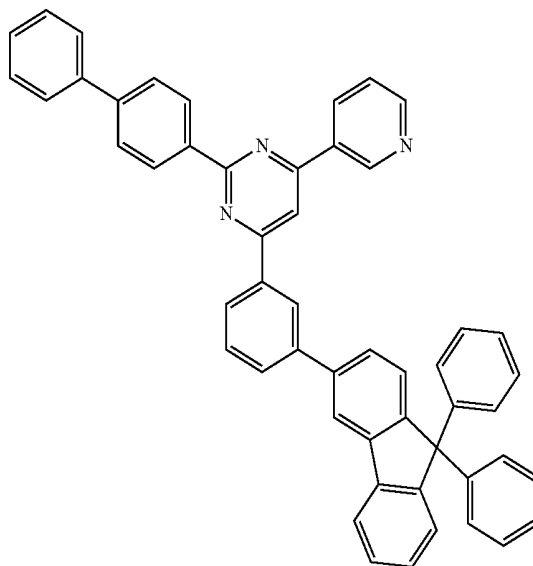


217

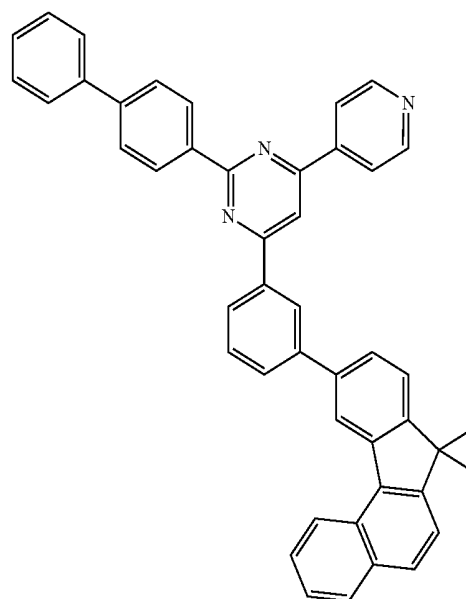


-continued

218

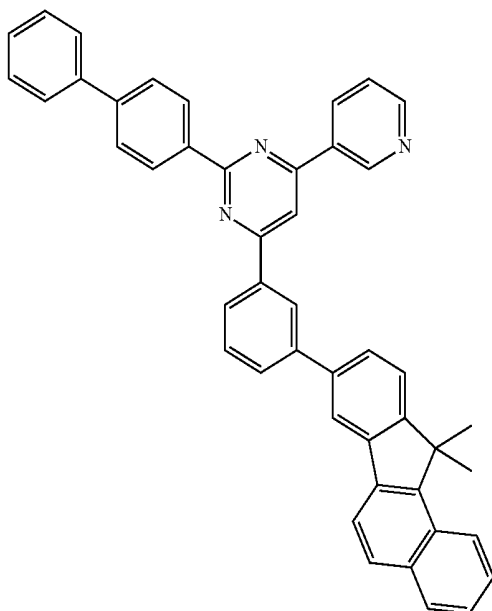


219



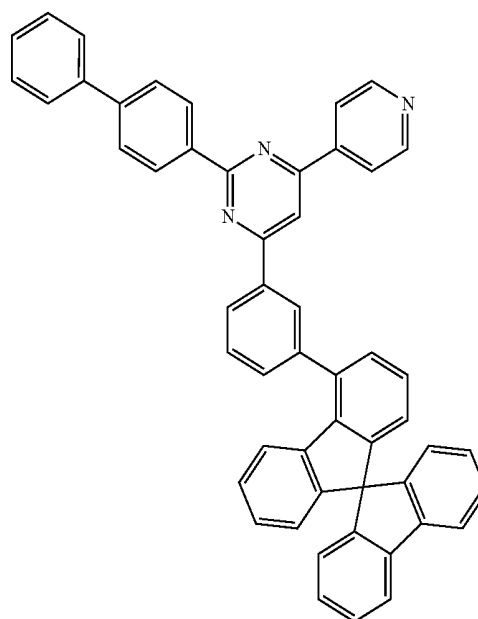
229

-continued



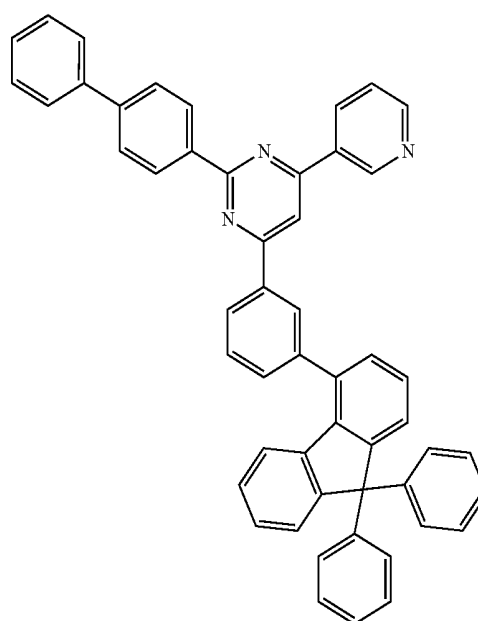
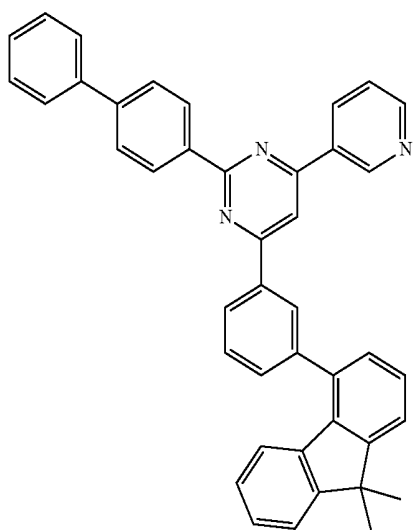
220

-continued



222

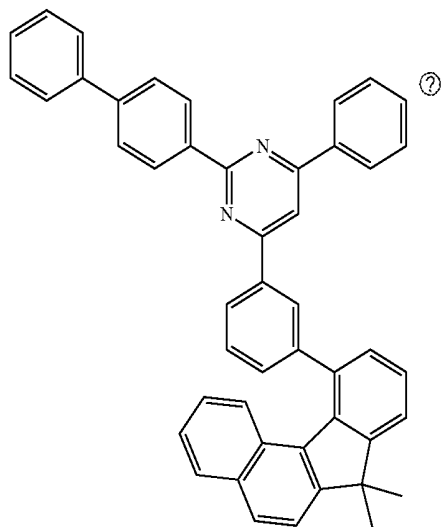
221



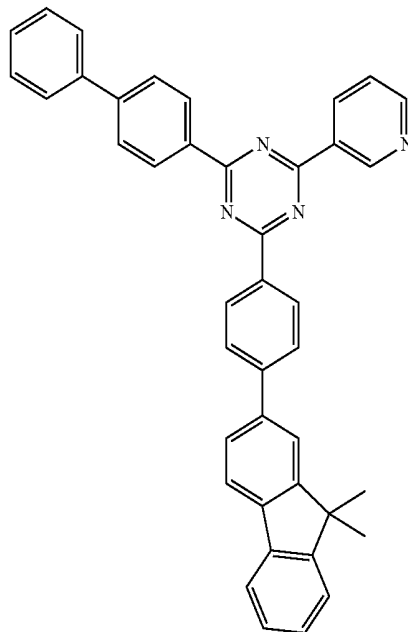
223

230

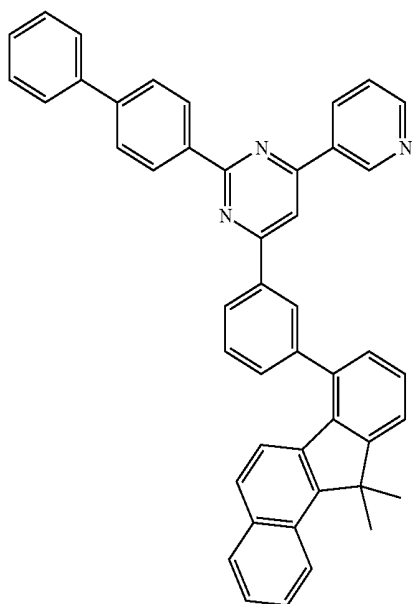
-continued



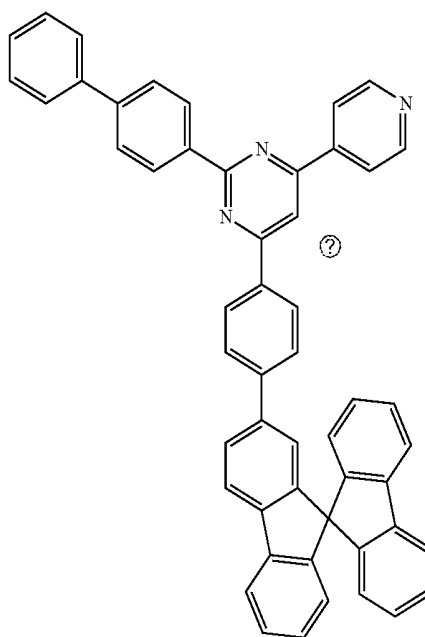
-continued



225

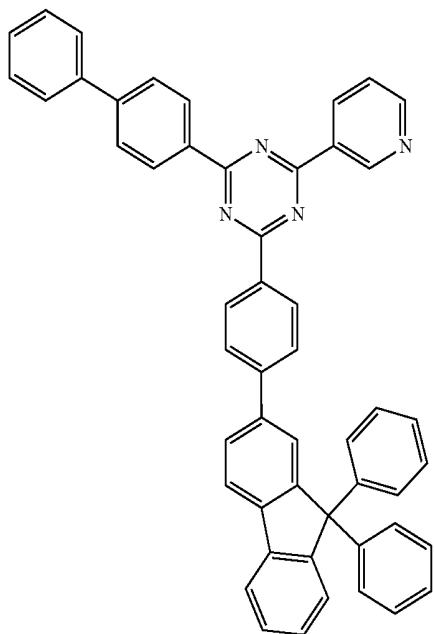


227

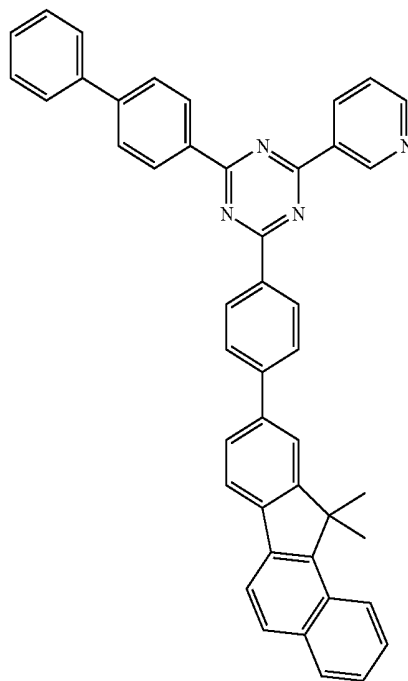


231

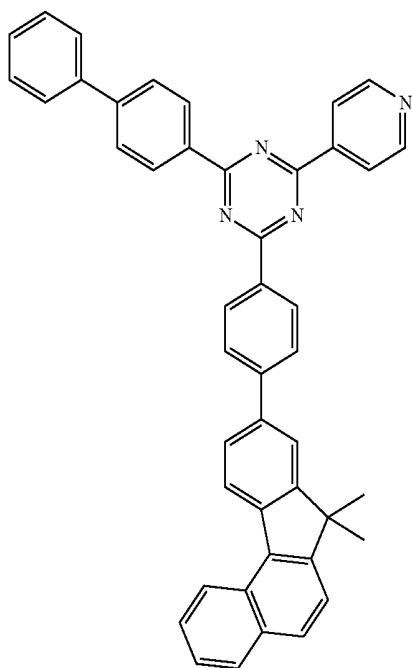
-continued



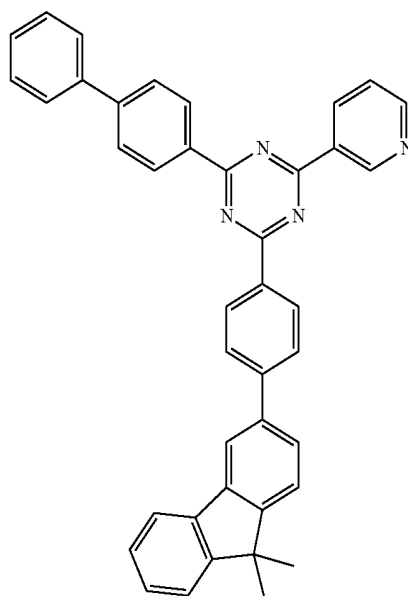
-continued



229

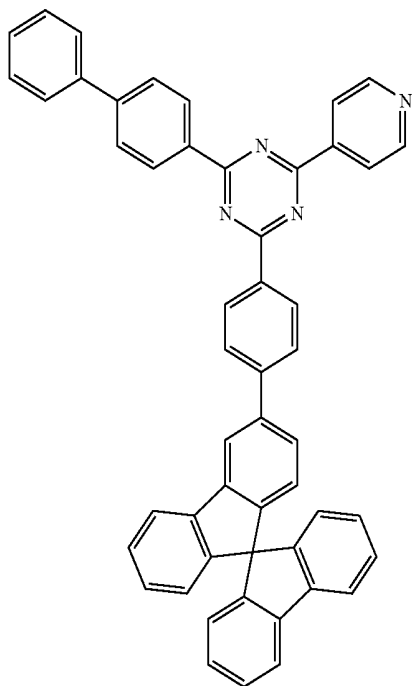


231



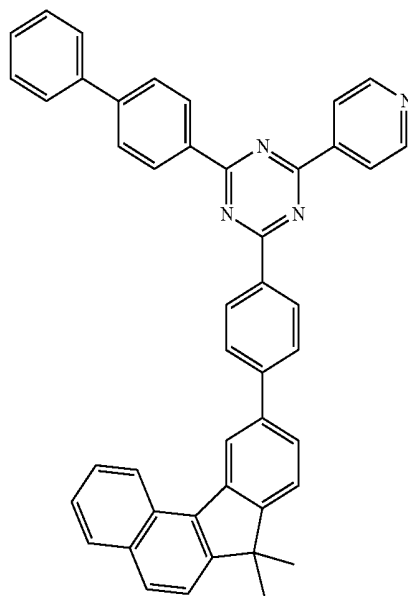
232

-continued



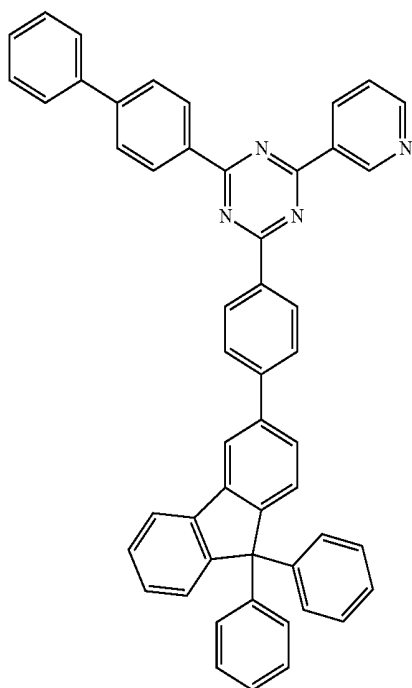
232

-continued

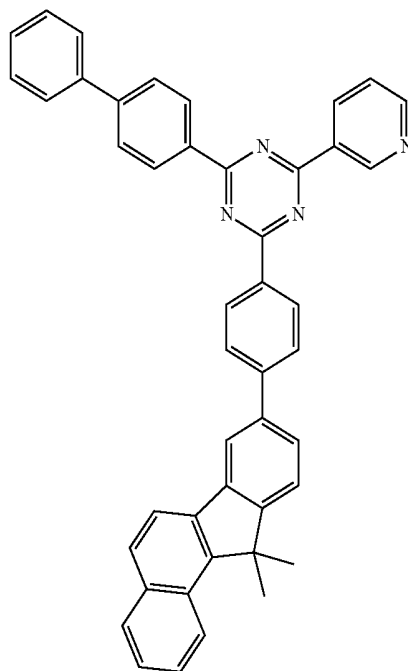


234

233

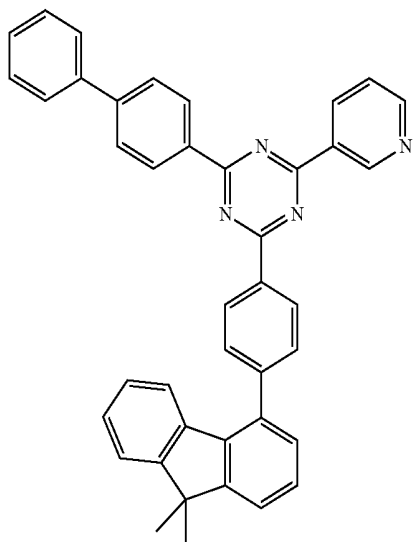


235

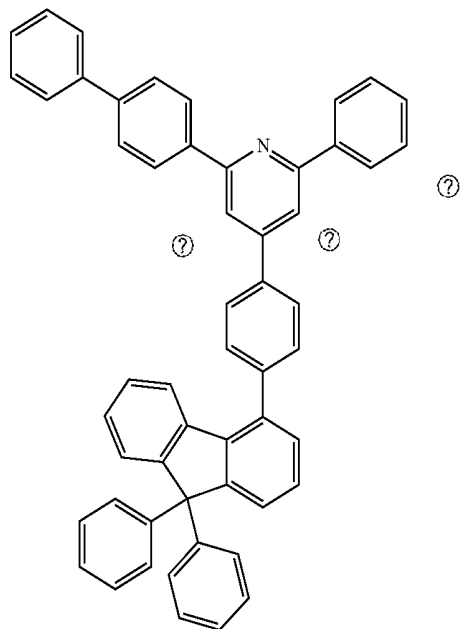


233

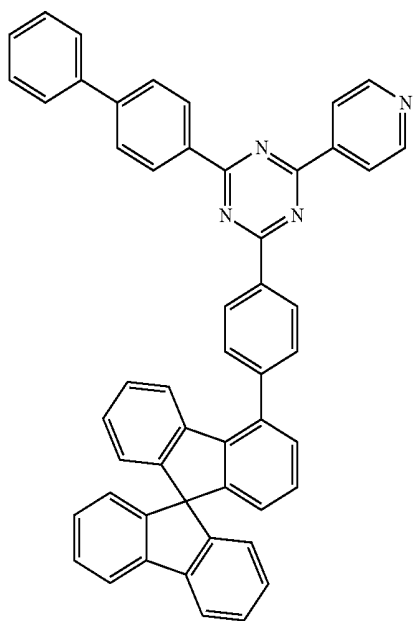
-continued



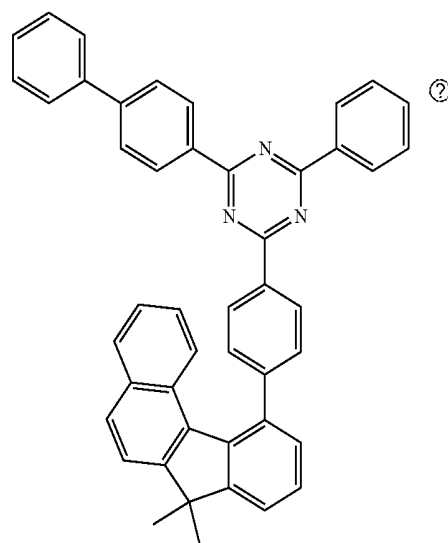
-continued



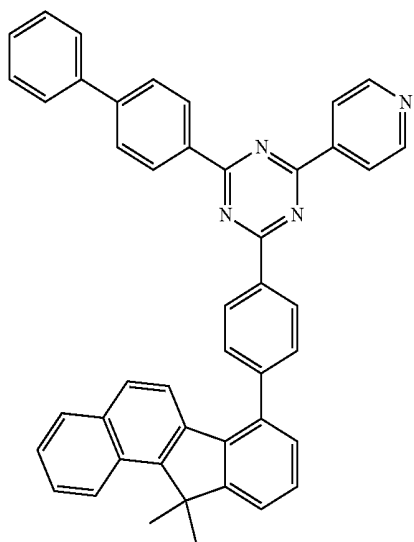
237



239

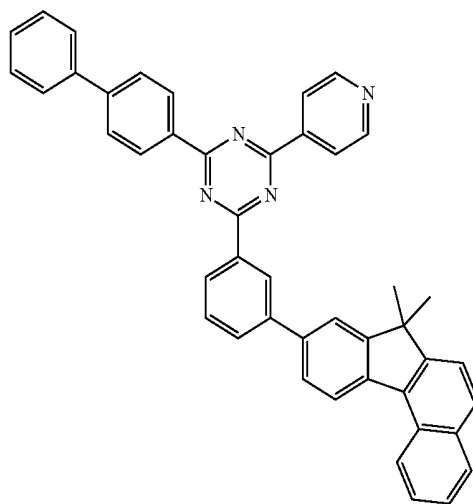


-continued



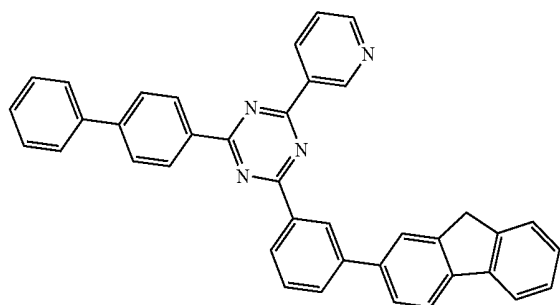
240

-continued

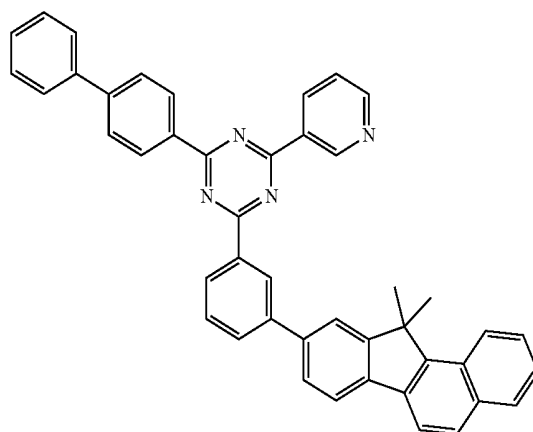


244

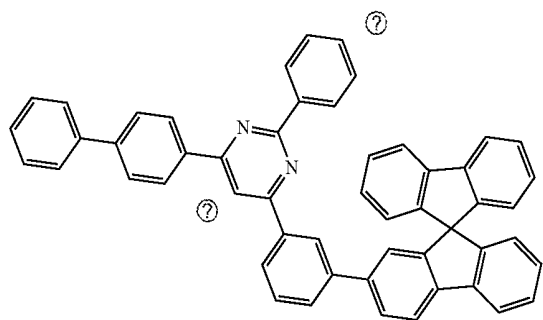
241



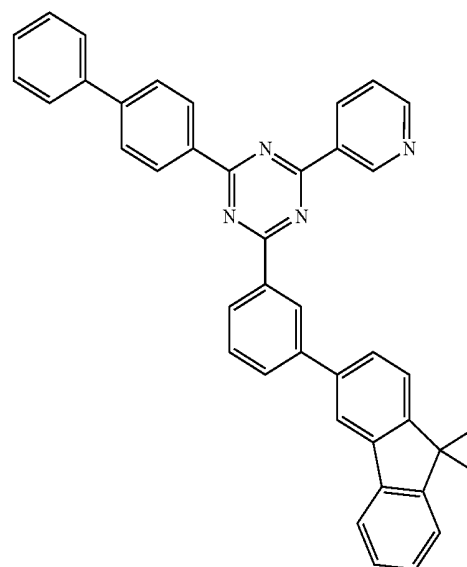
245



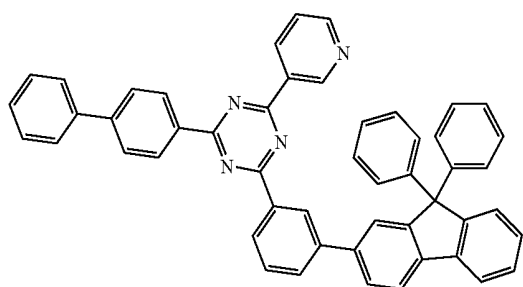
242



246



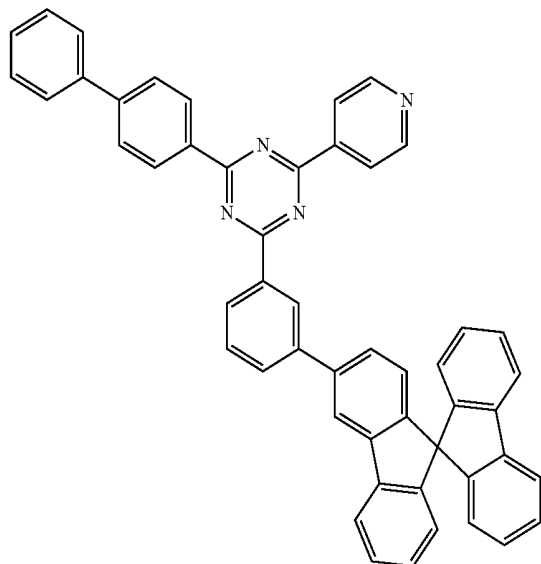
243



235

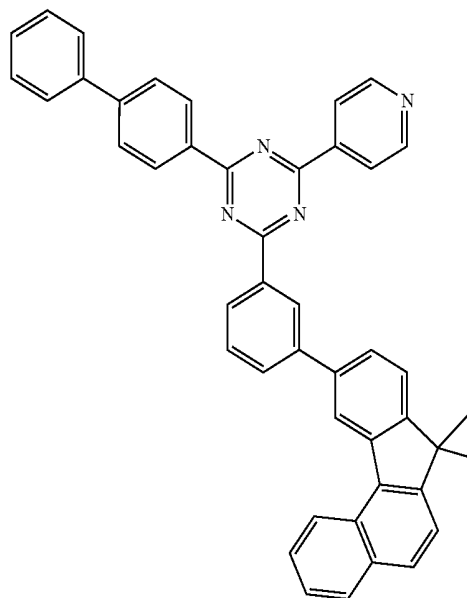
-continued

247

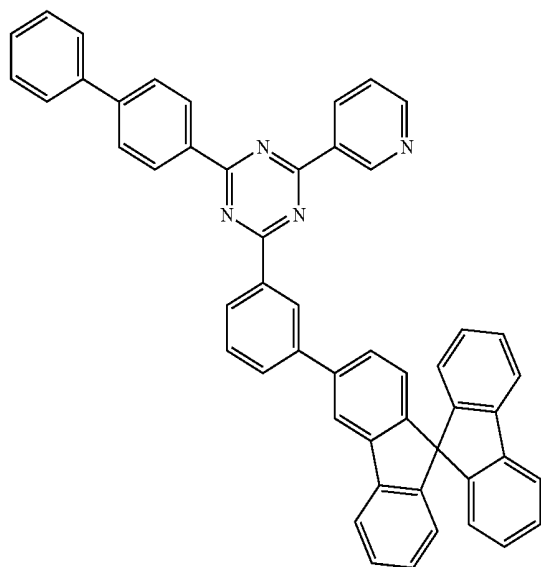


-continued

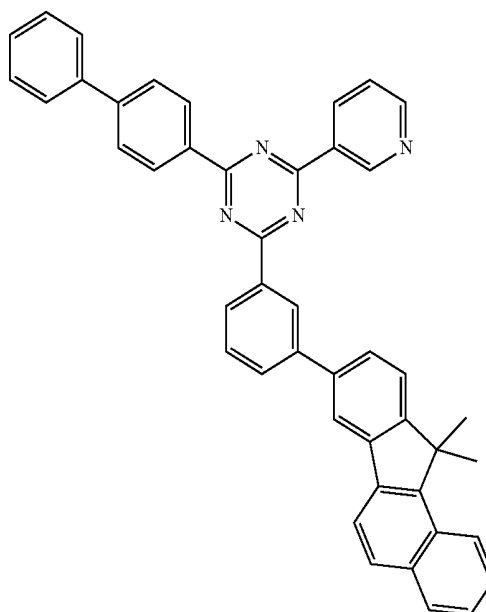
249



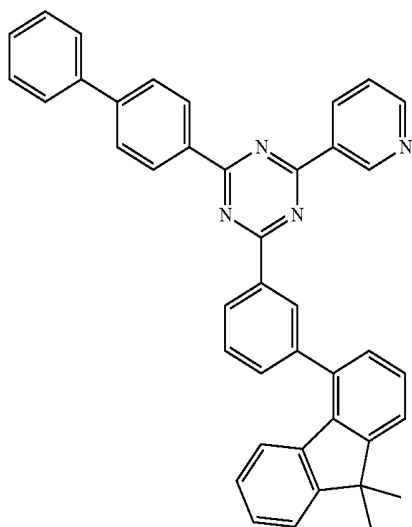
248



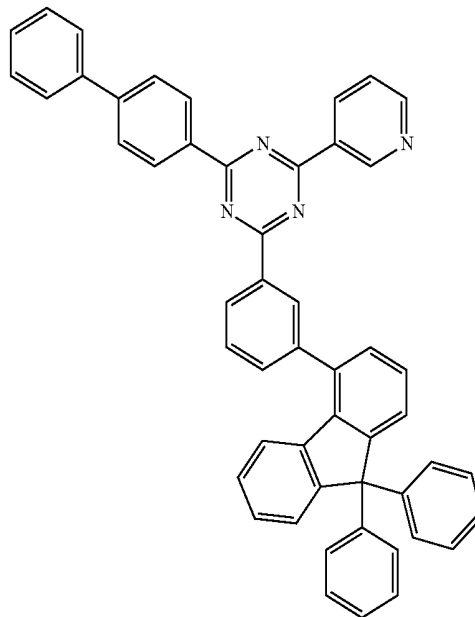
250



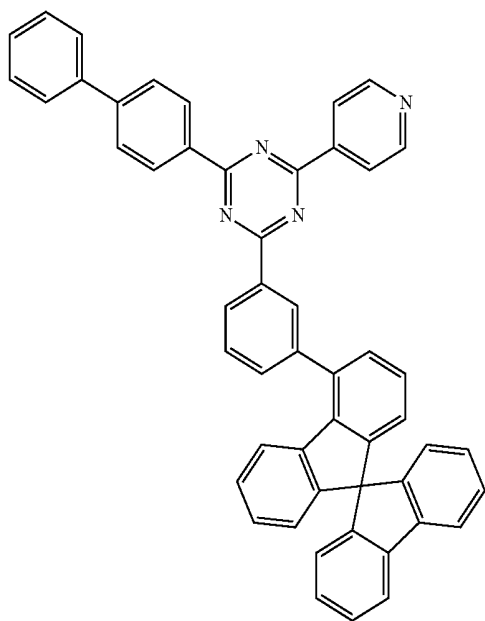
-continued



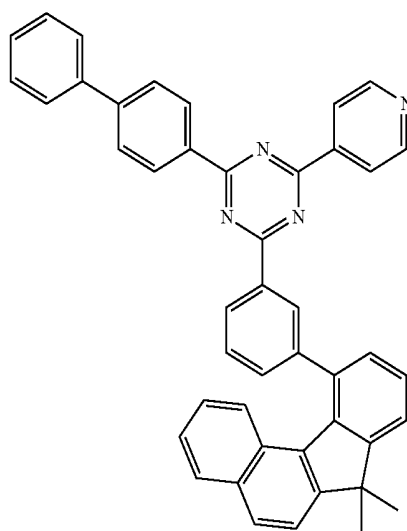
-continued



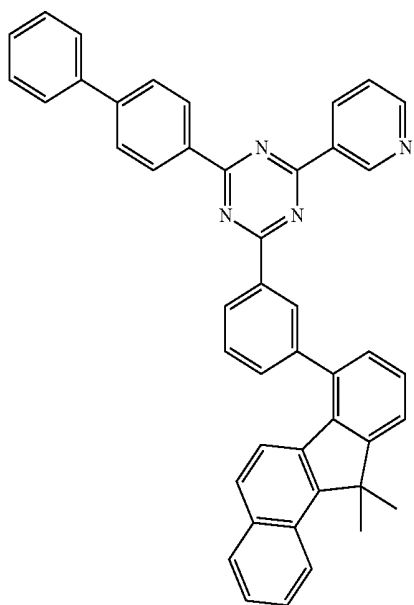
252



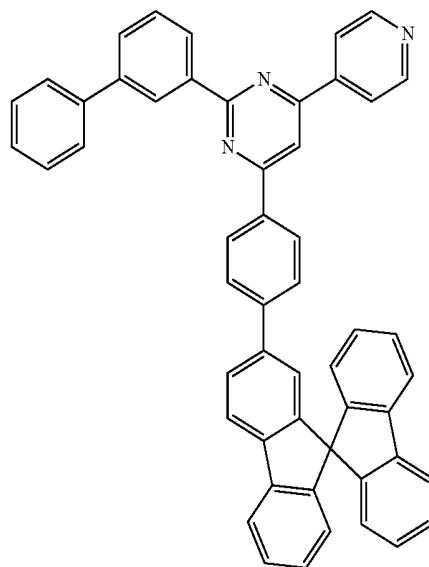
254



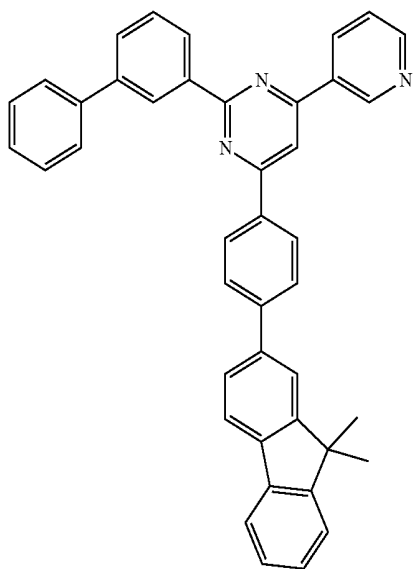
-continued



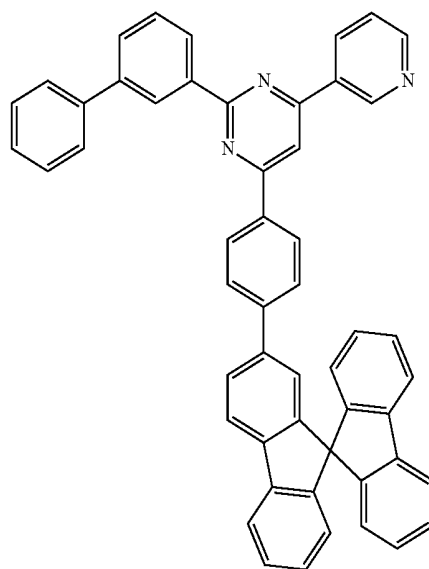
-continued



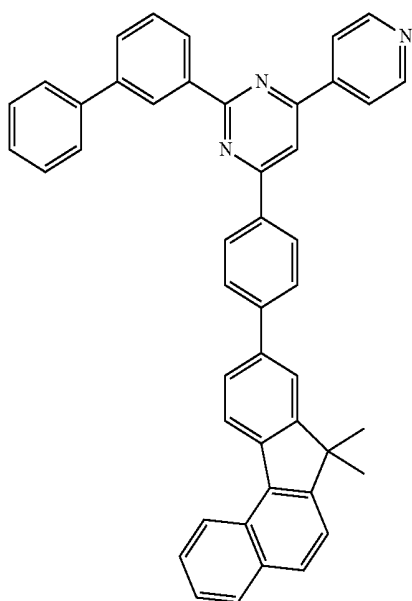
256



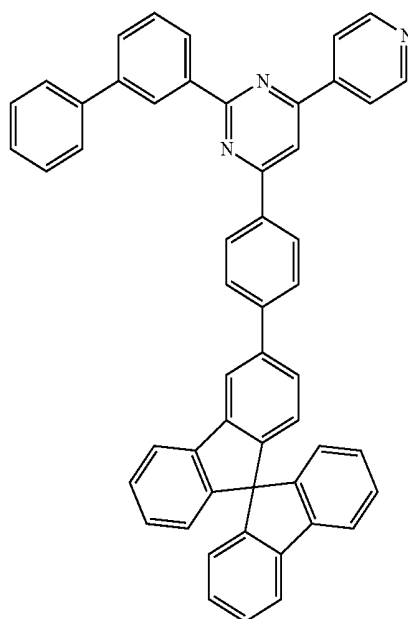
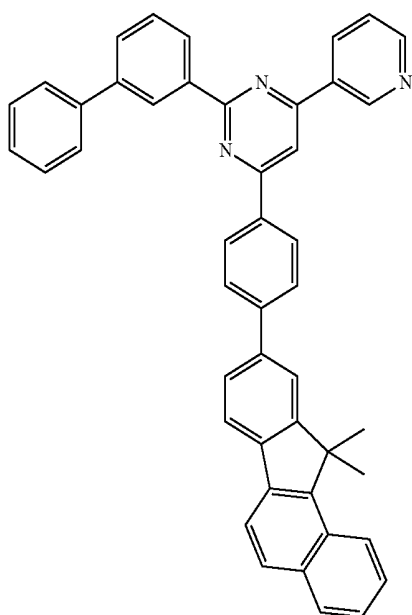
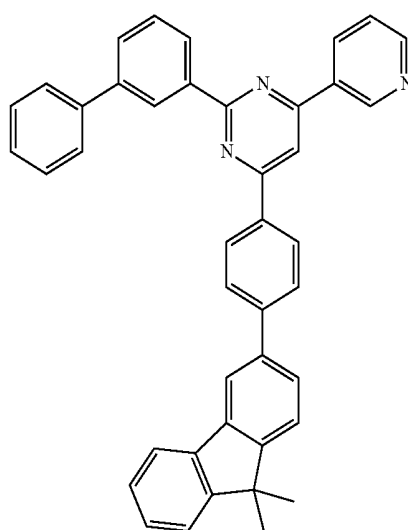
258



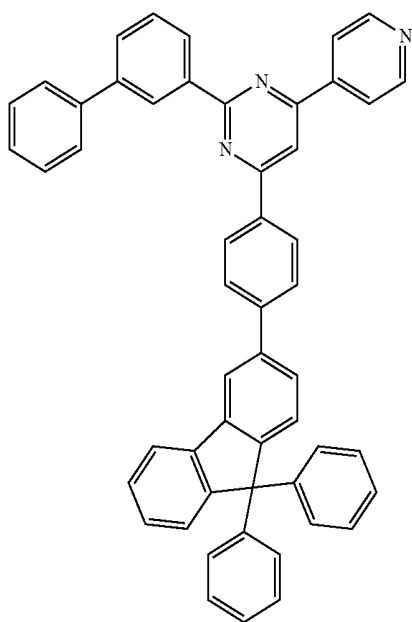
-continued



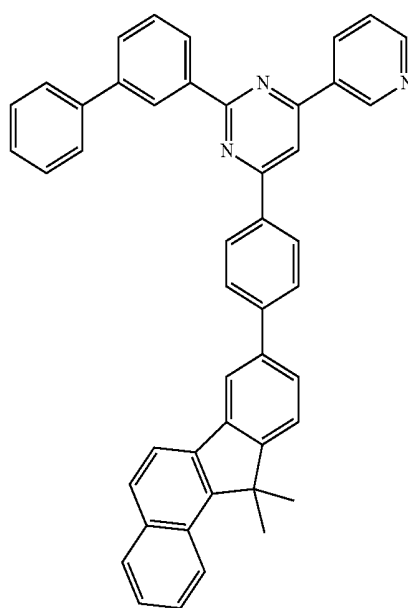
-continued



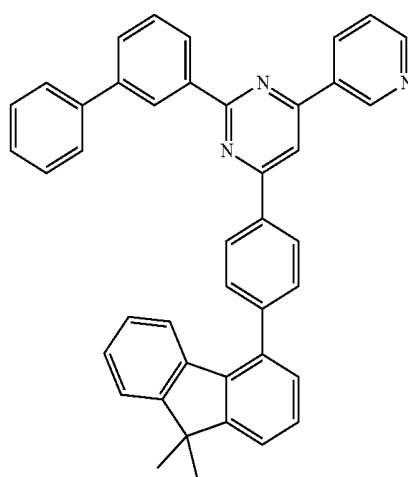
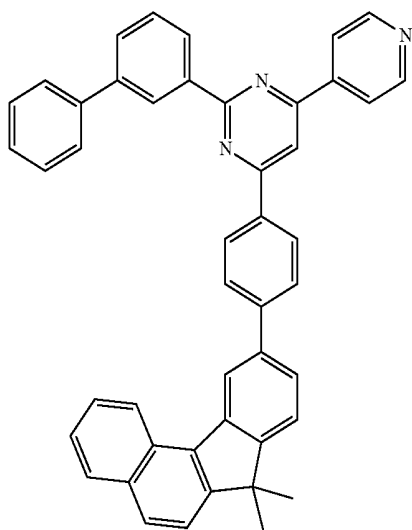
-continued



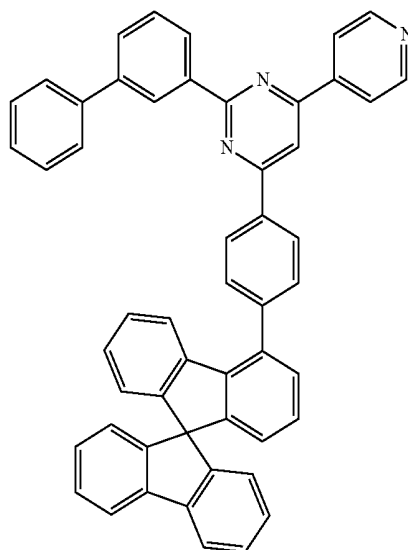
-continued



265

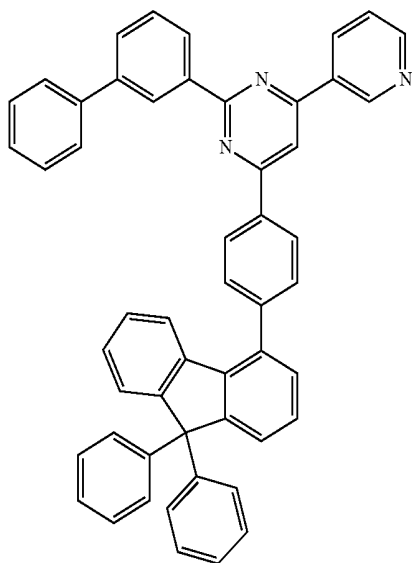


266

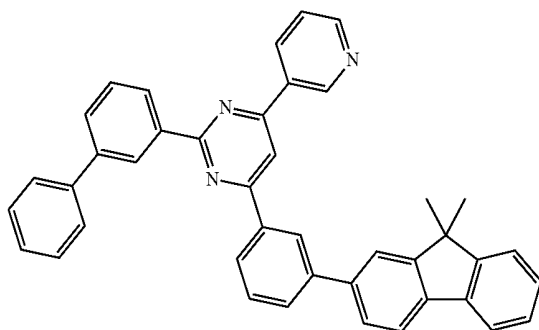


267

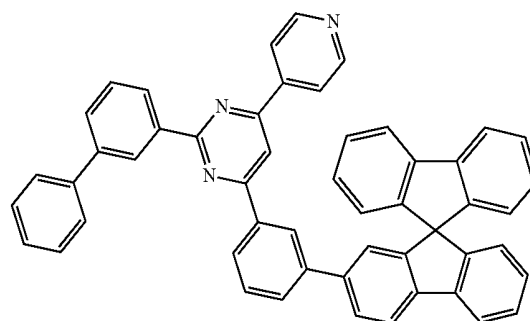
-continued



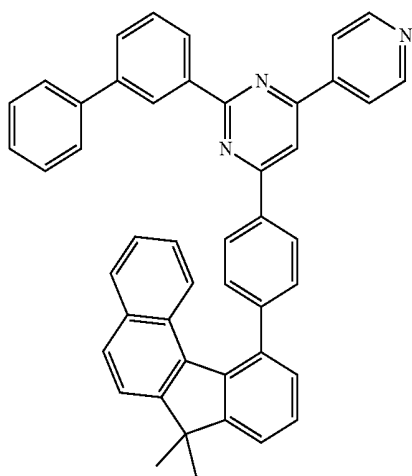
-continued



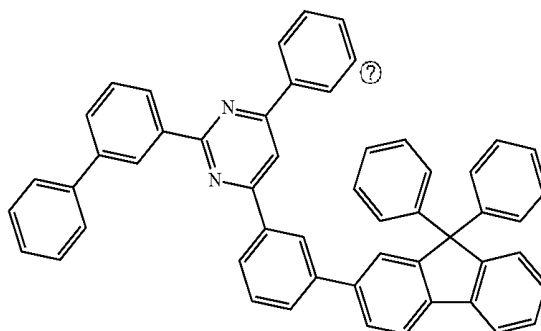
272



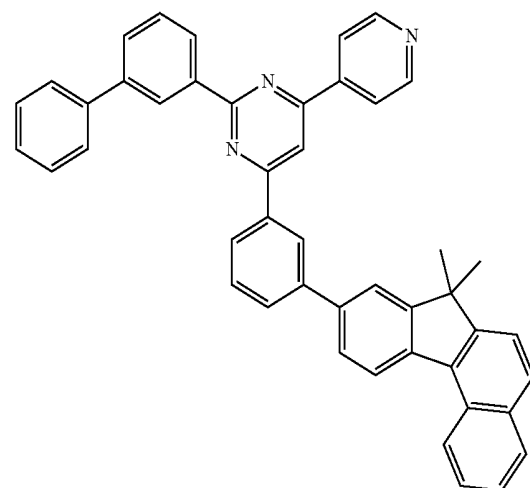
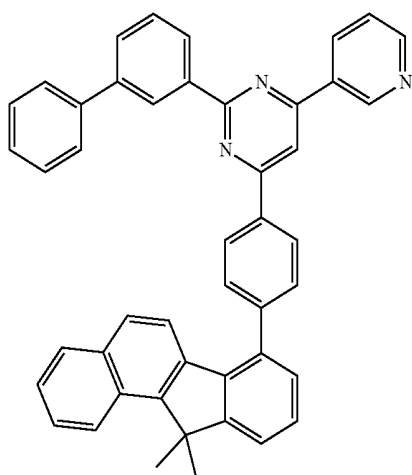
273



274

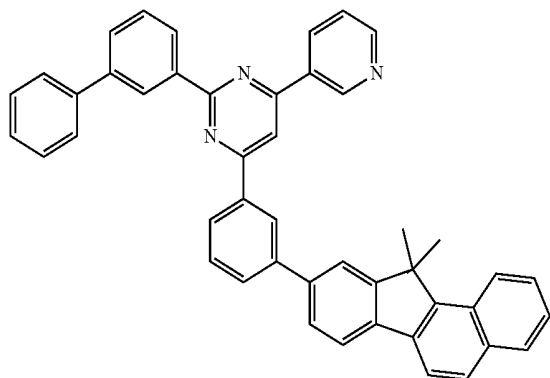


274



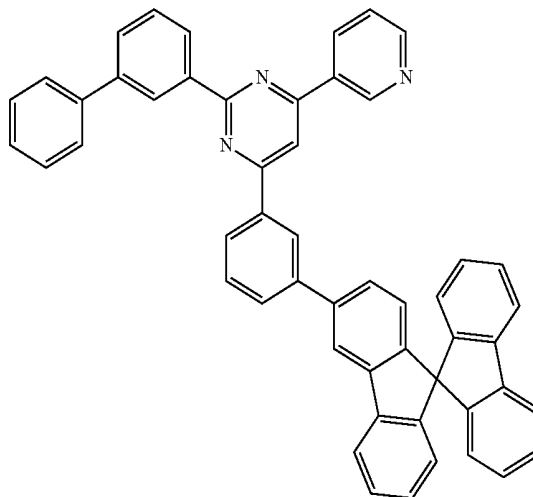
-continued

275

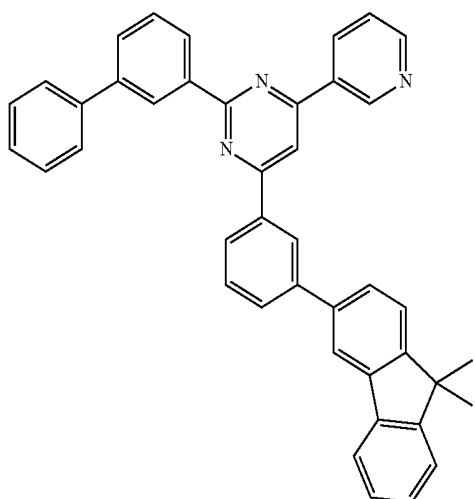


-continued

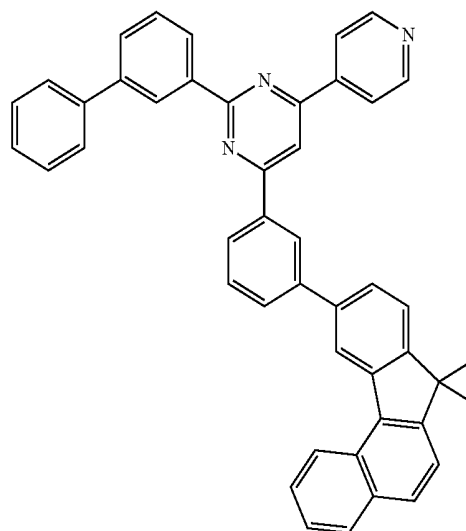
278



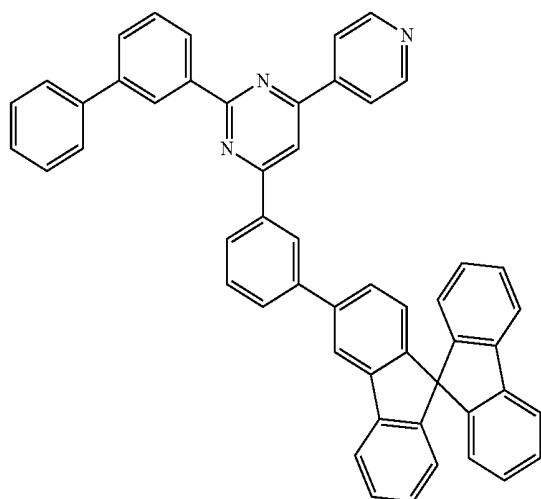
276



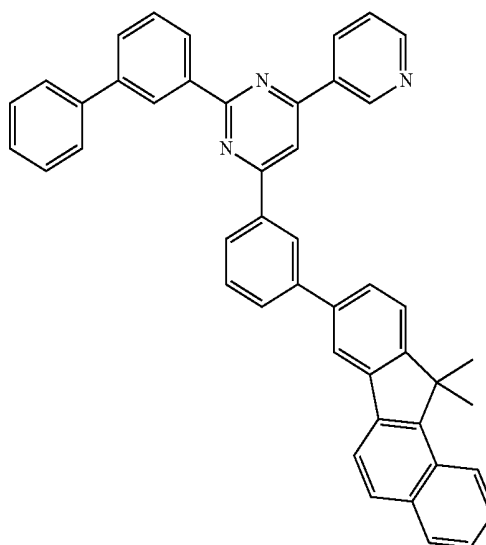
279



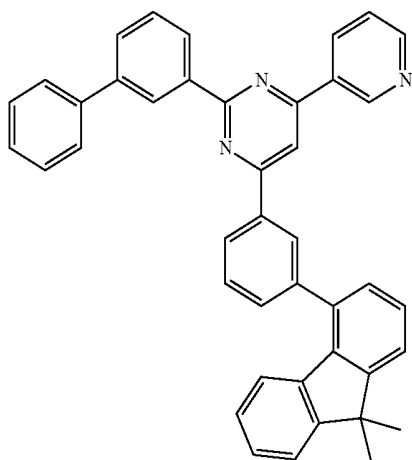
277



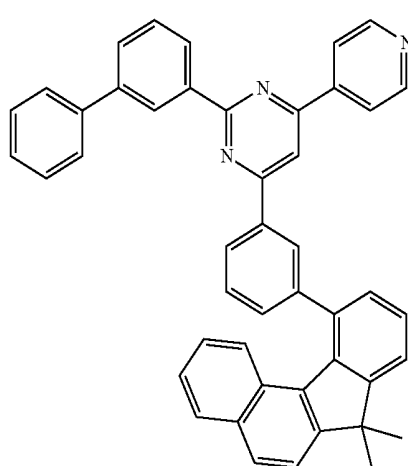
280



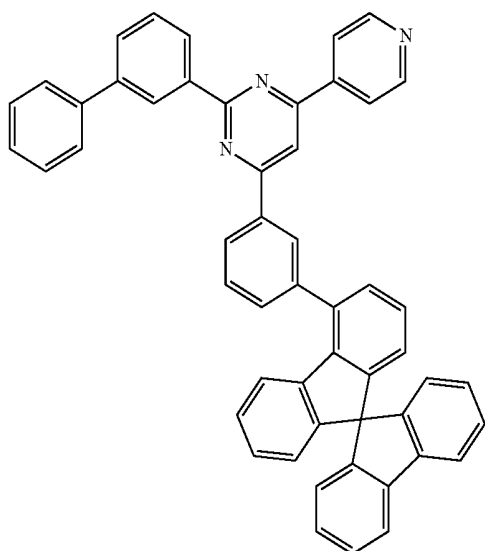
-continued



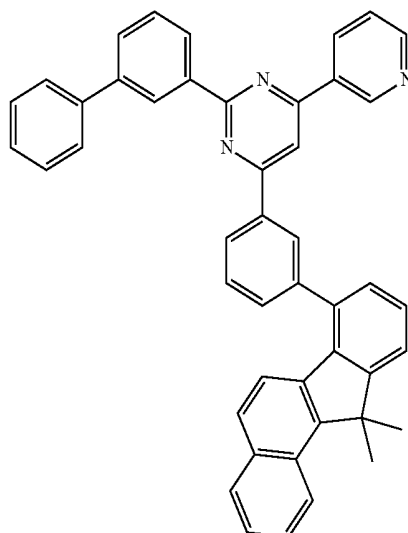
-continued



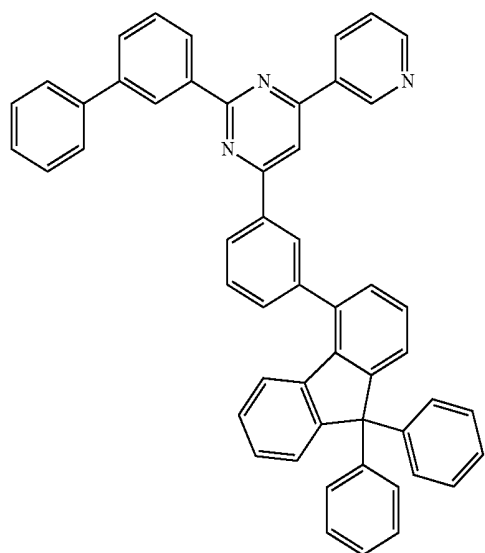
282



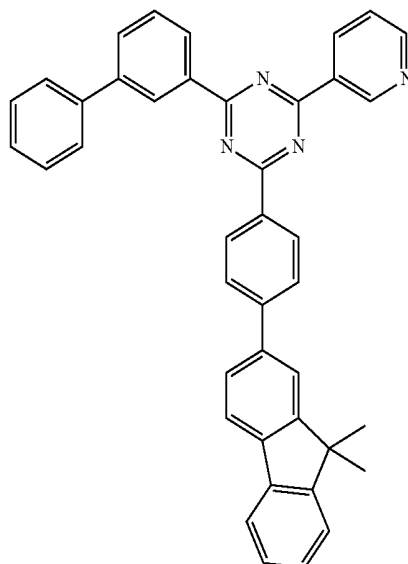
285



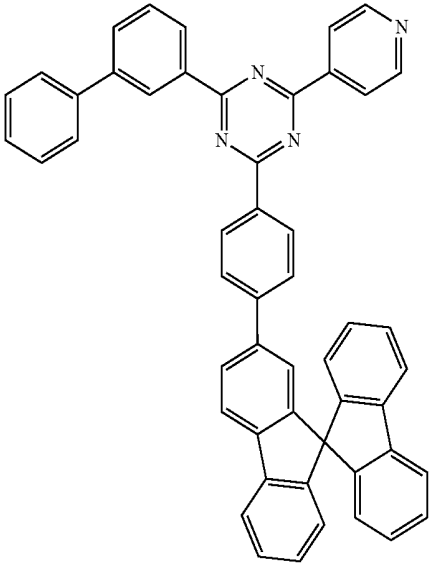
283



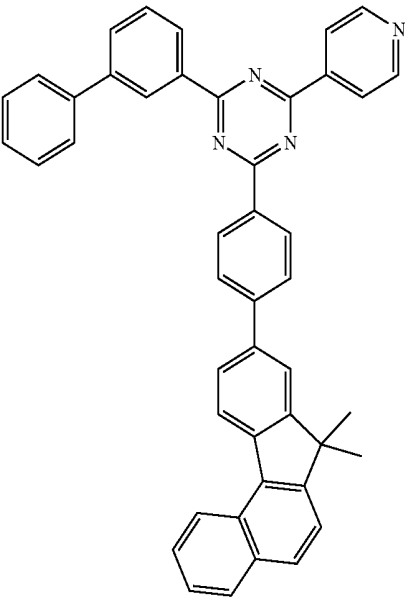
286



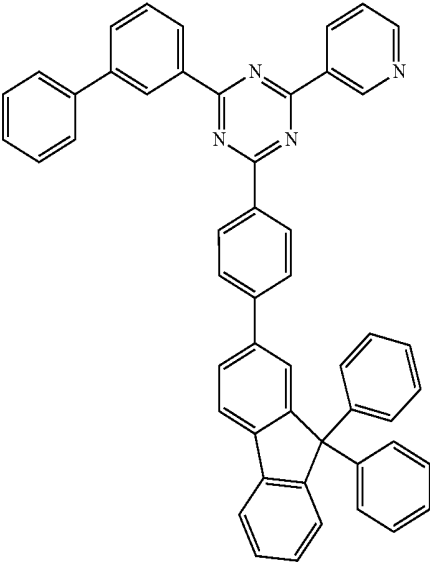
-continued



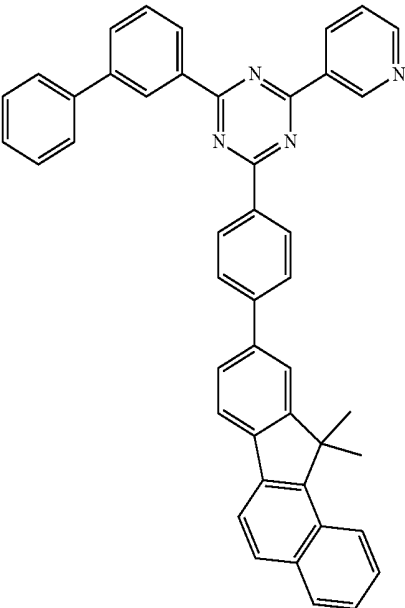
-continued



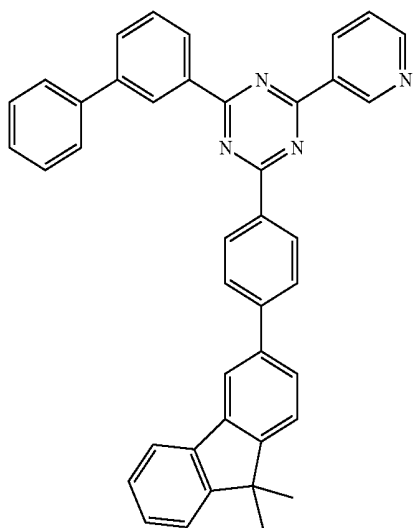
288



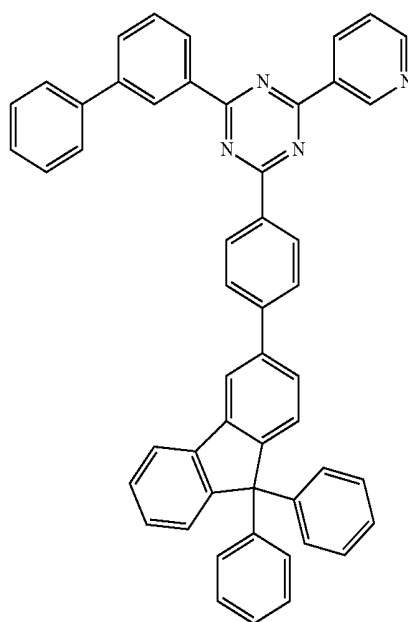
290



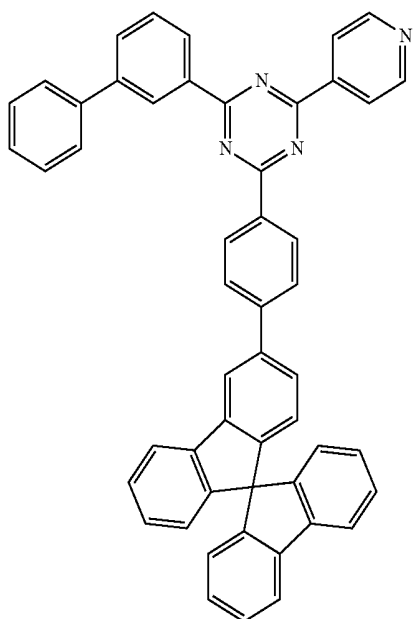
-continued



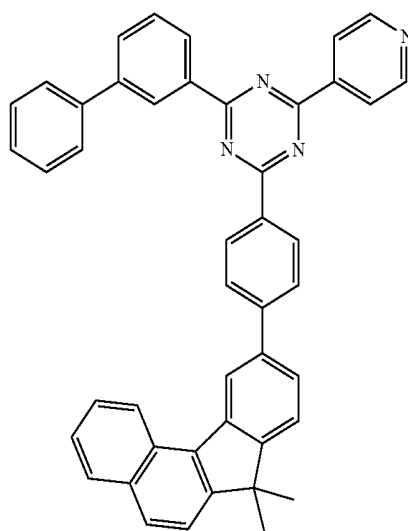
-continued



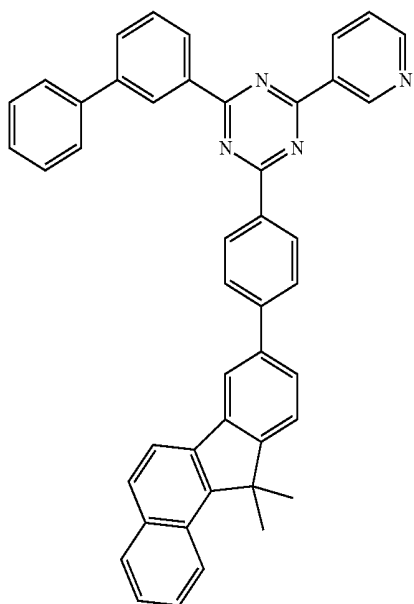
292



294

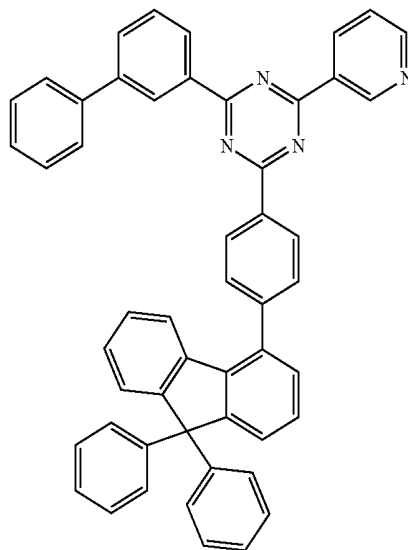


-continued



295

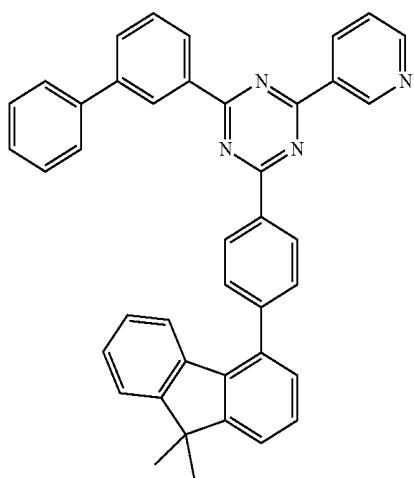
-continued



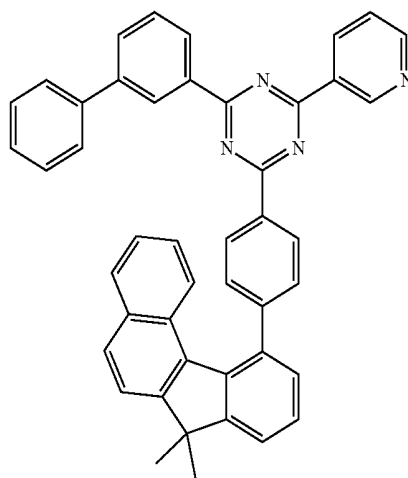
298

Ⓜ indicates text missing or illegible when filed

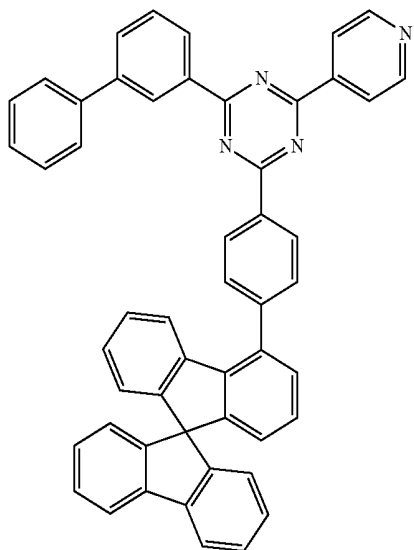
296



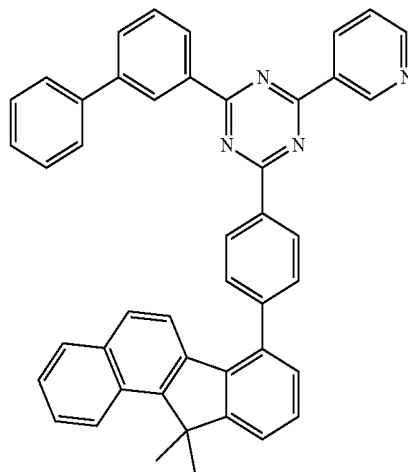
299



297

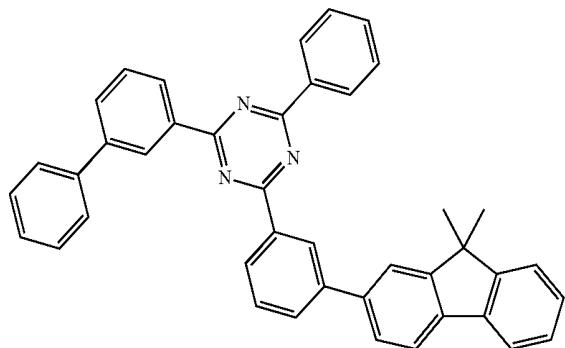


300



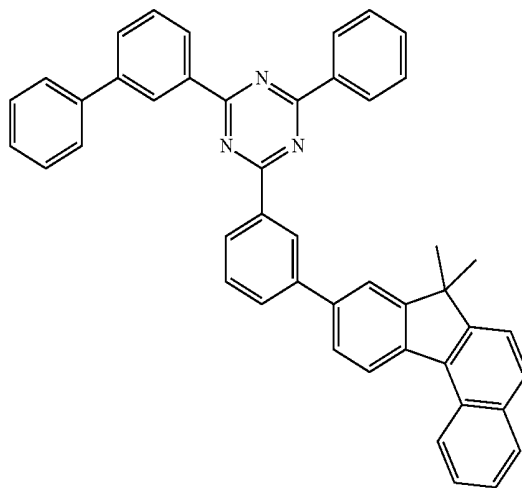
-continued

301

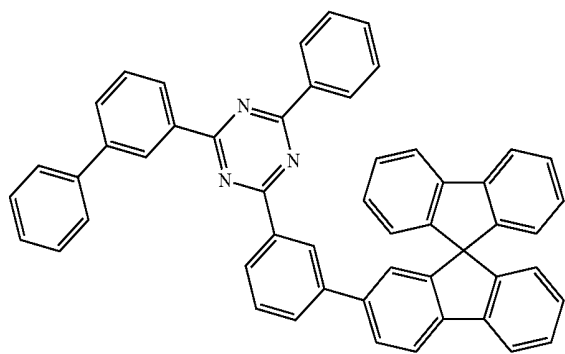


-continued

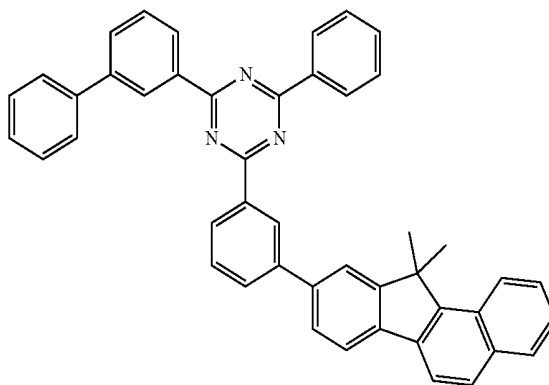
304



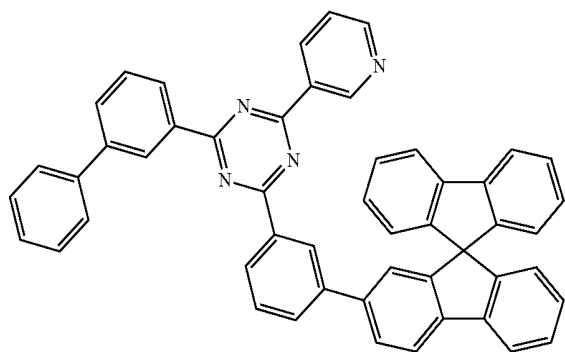
302



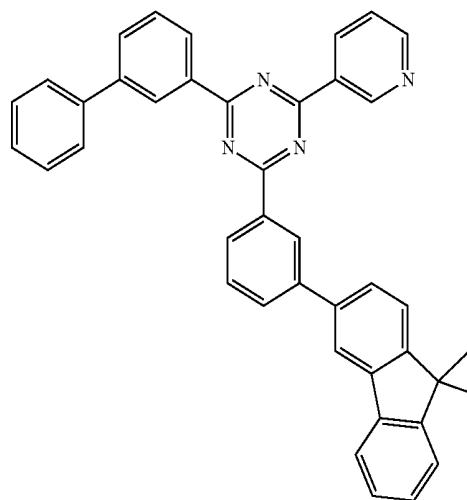
305



303

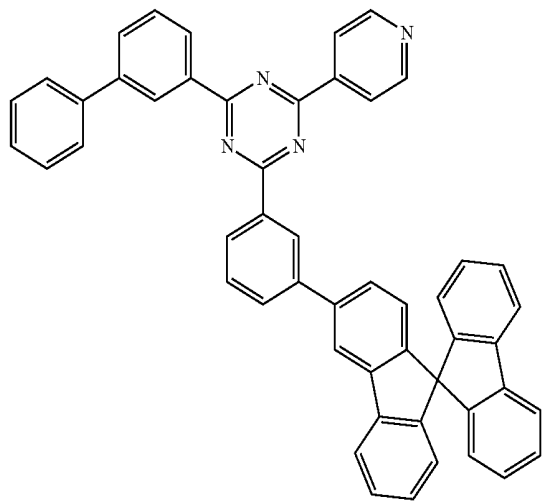


306

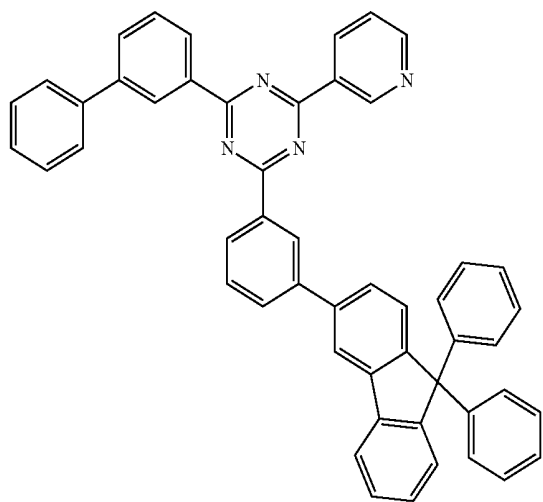


-continued

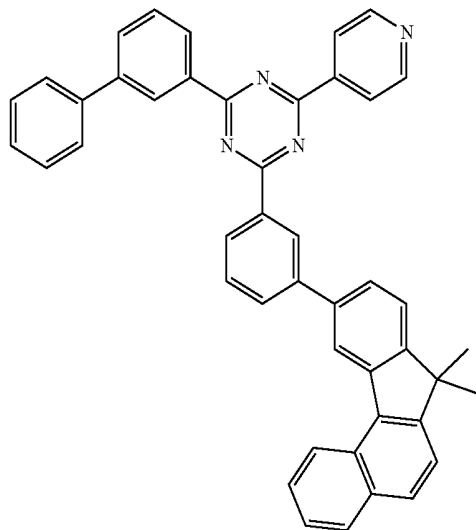
307



308

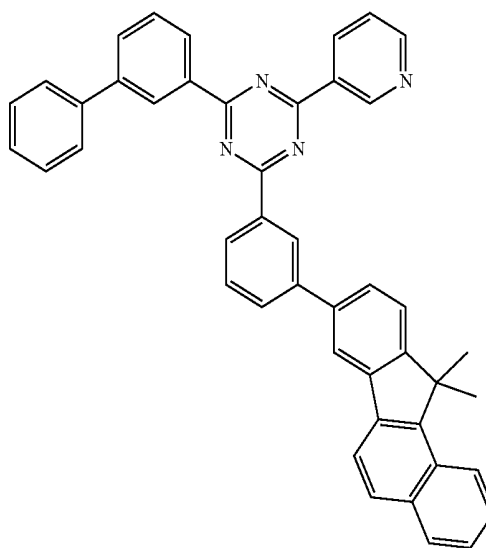


309

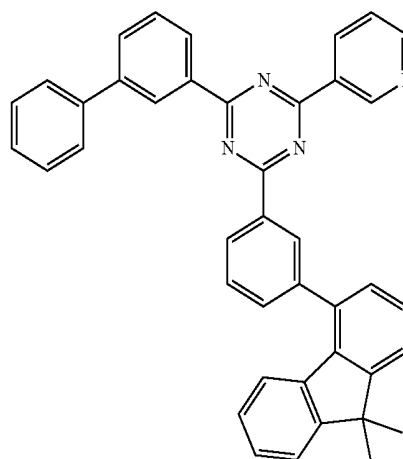


-continued

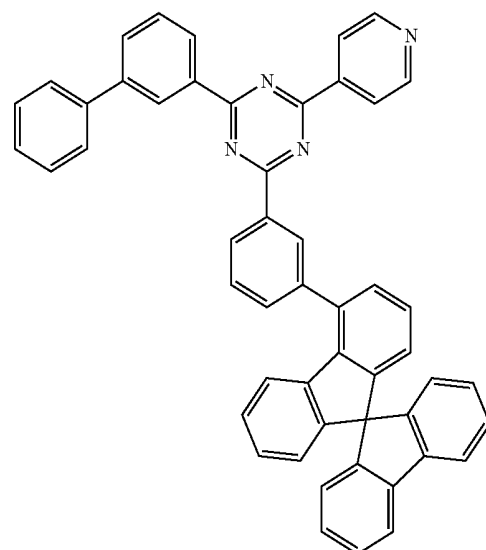
310



311

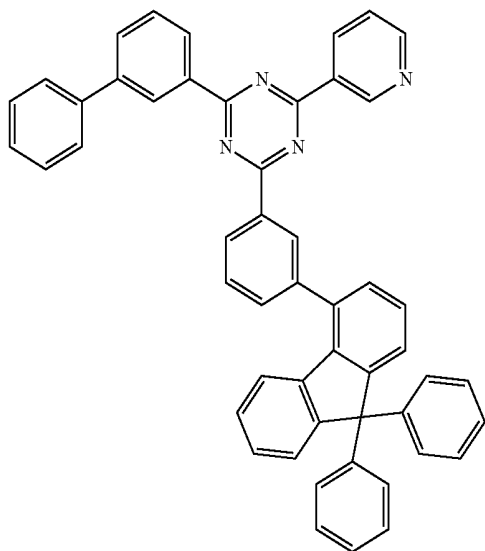


312

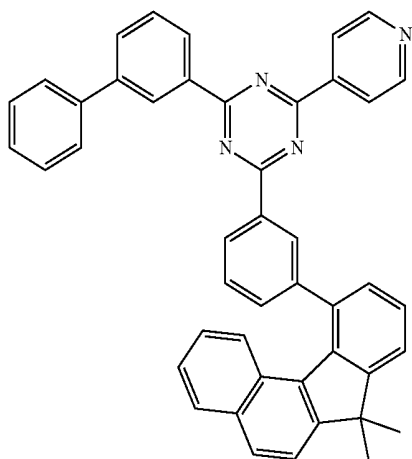


-continued

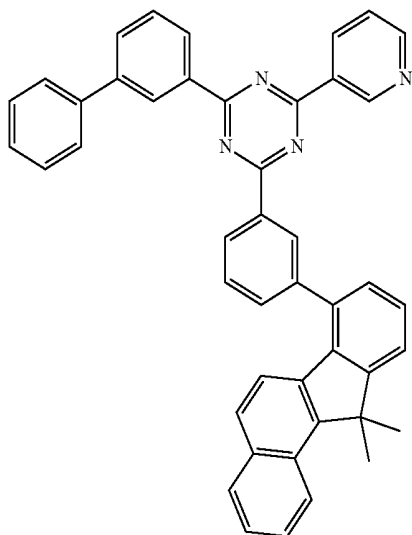
313



314

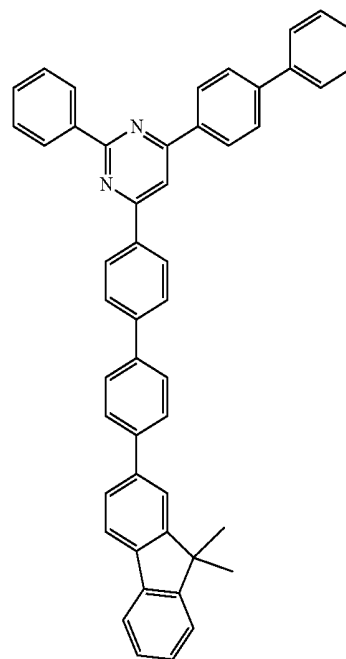


315

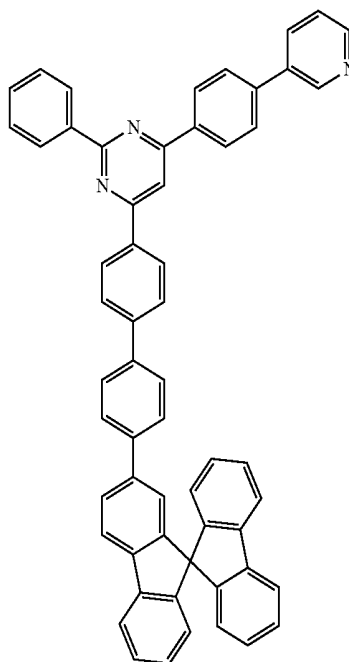


-continued

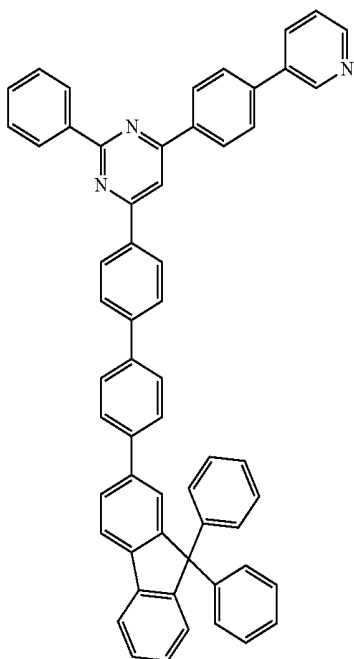
316



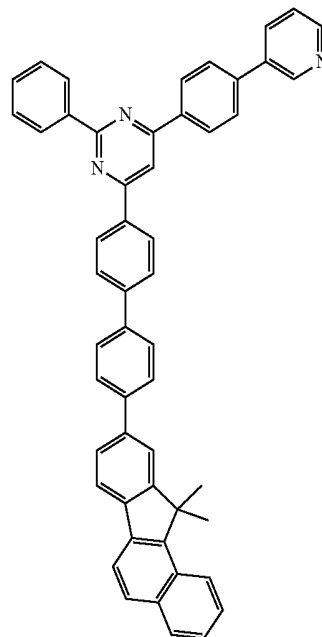
317



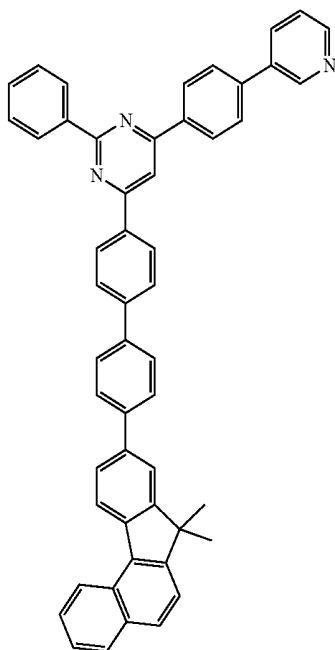
-continued



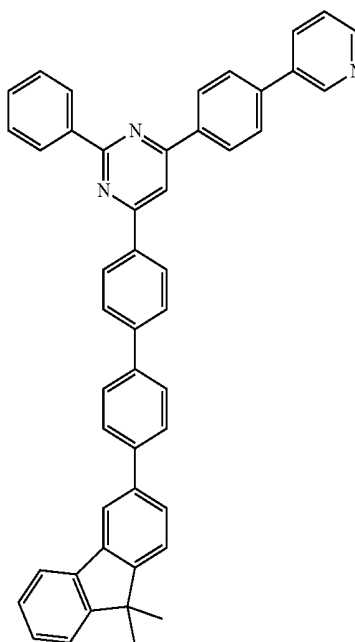
-continued



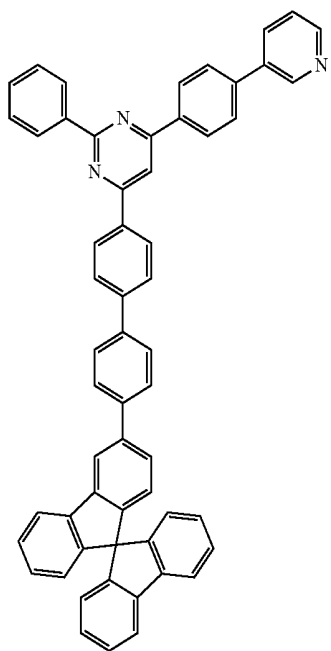
319



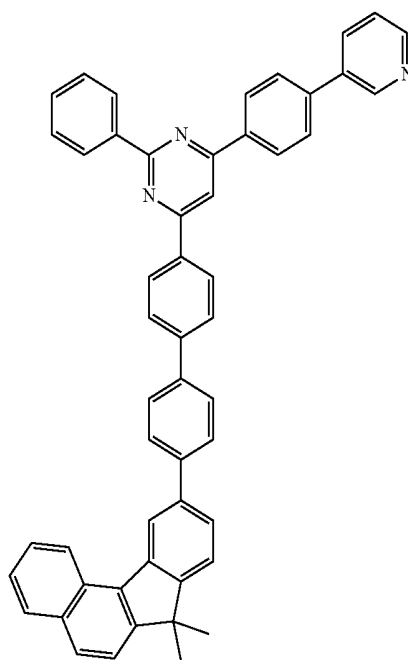
321



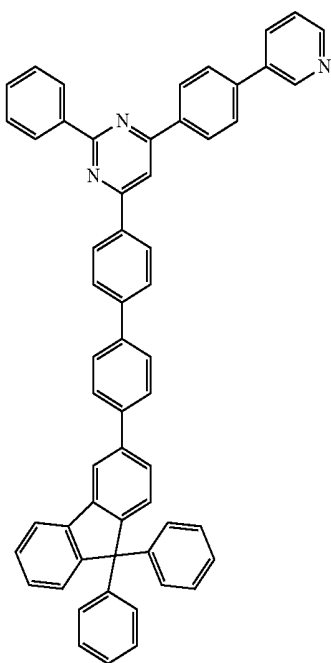
-continued



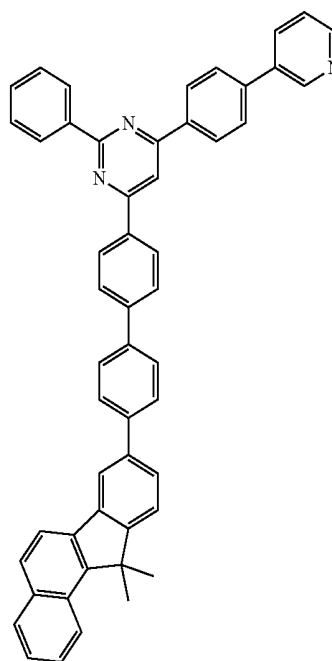
-continued



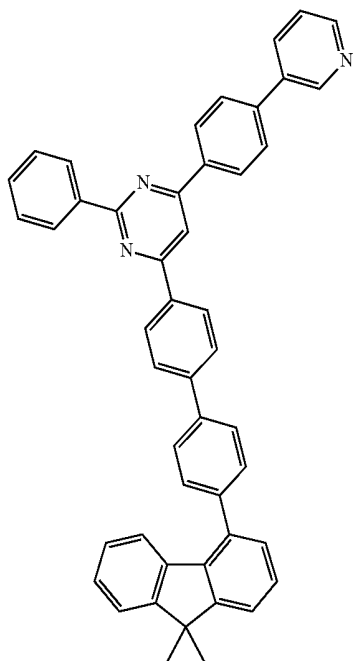
323



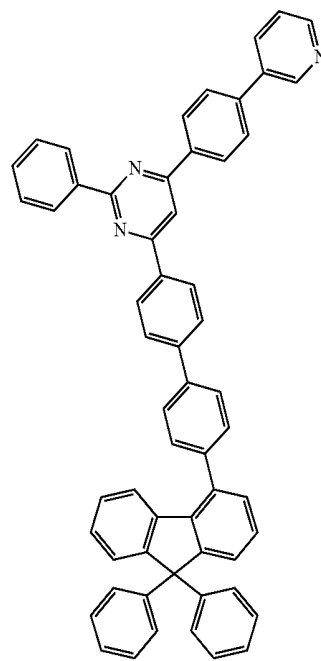
325



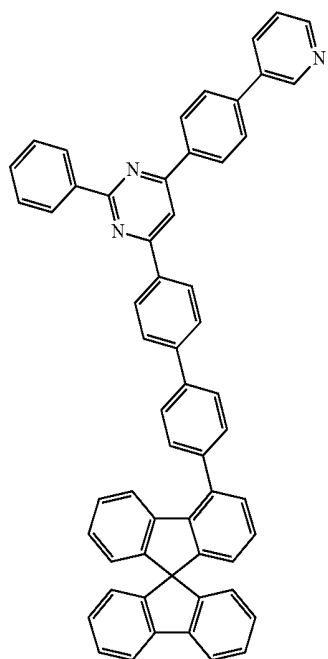
-continued



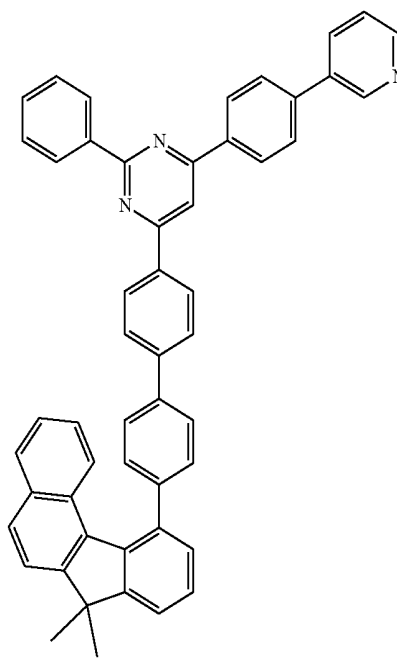
-continued



327

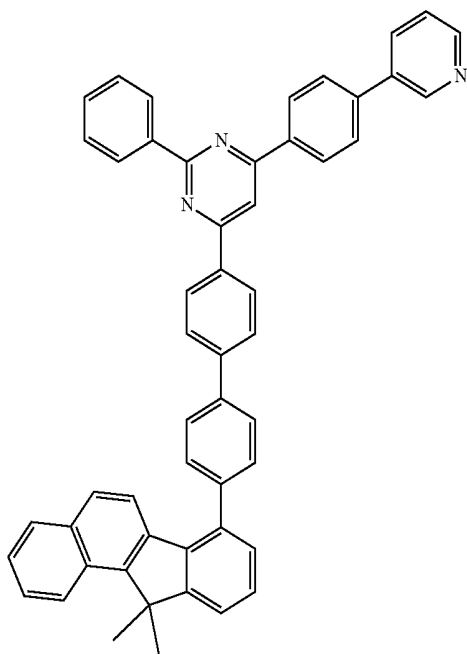


329



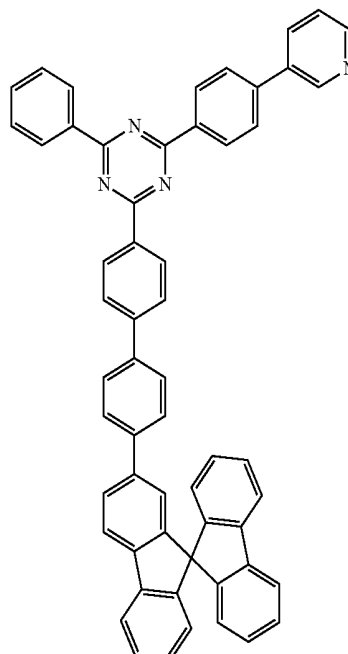
-continued

330

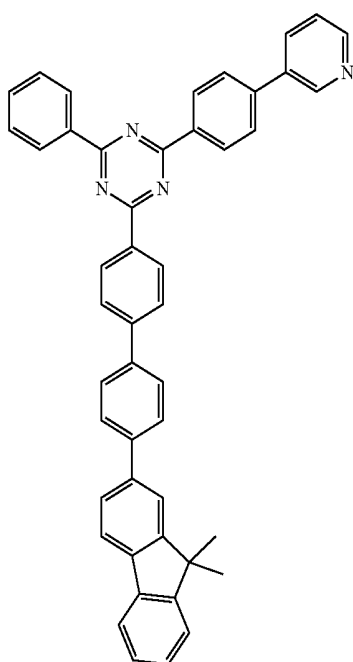


-continued

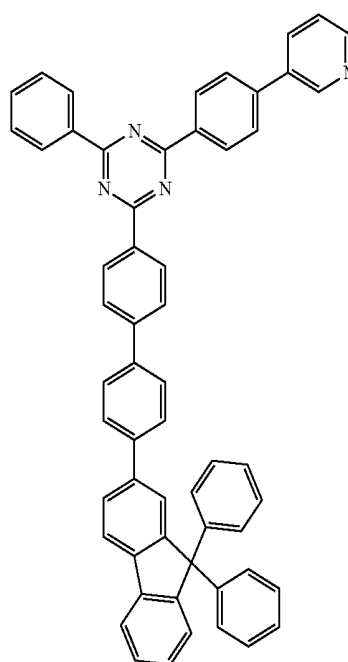
332



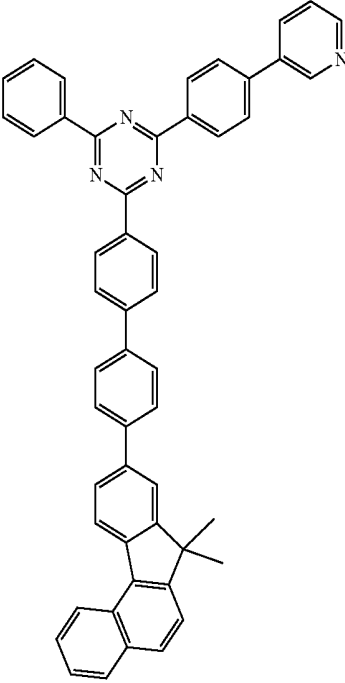
331



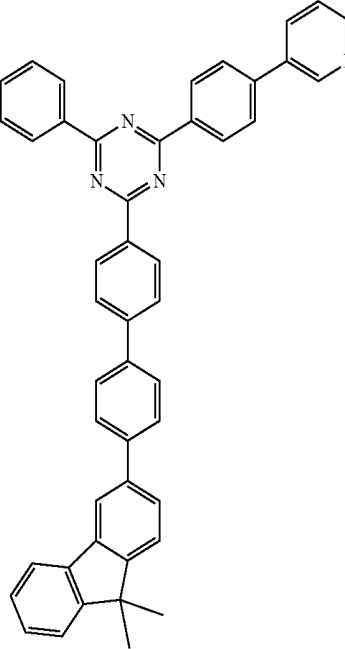
333



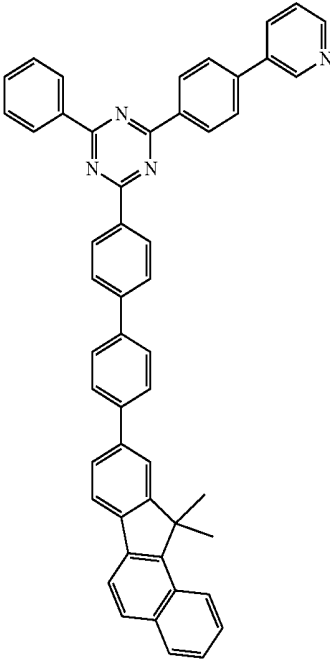
-continued



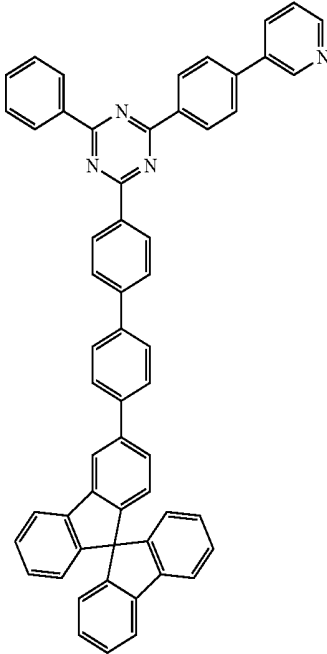
-continued



335

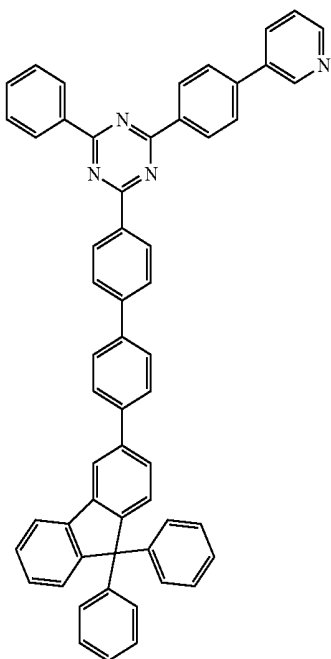


337



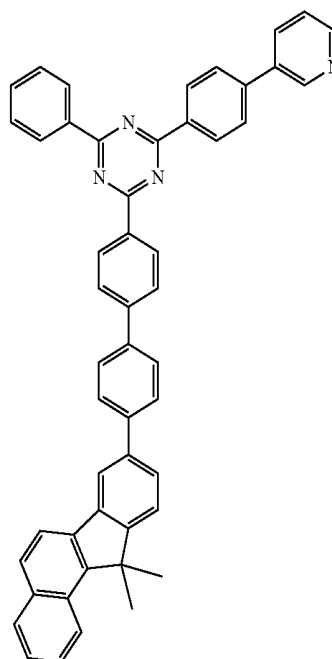
-continued

338

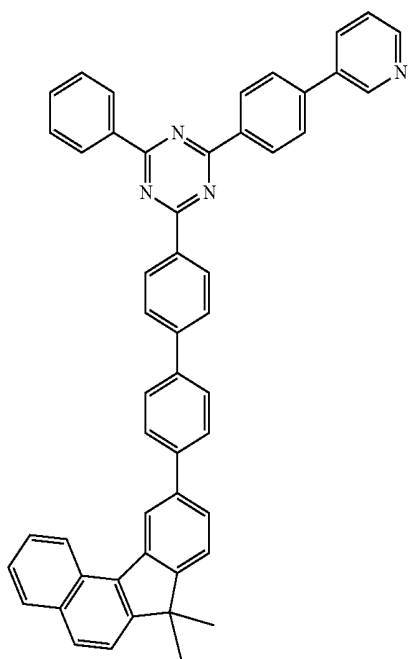


-continued

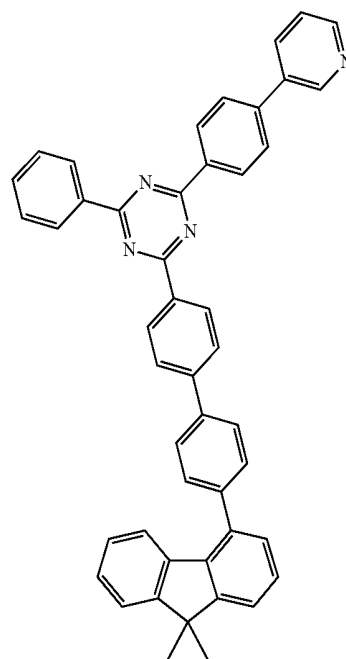
340



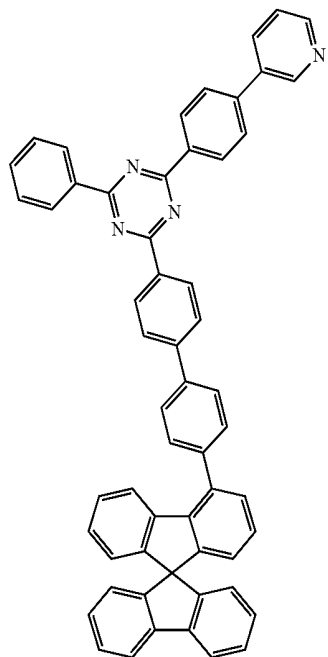
339



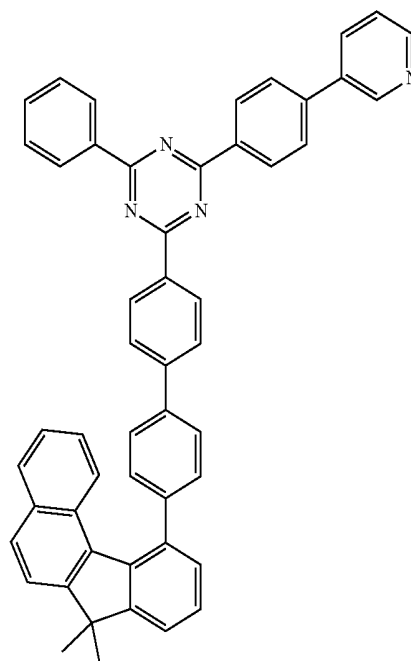
341



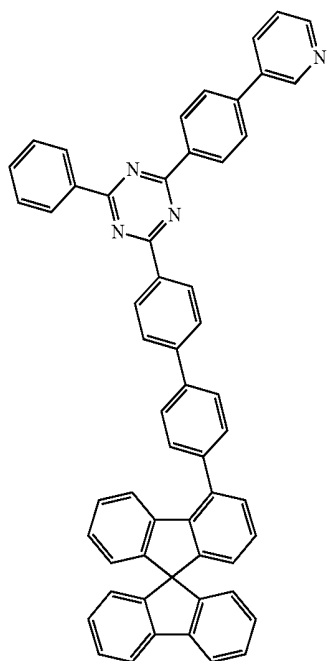
-continued



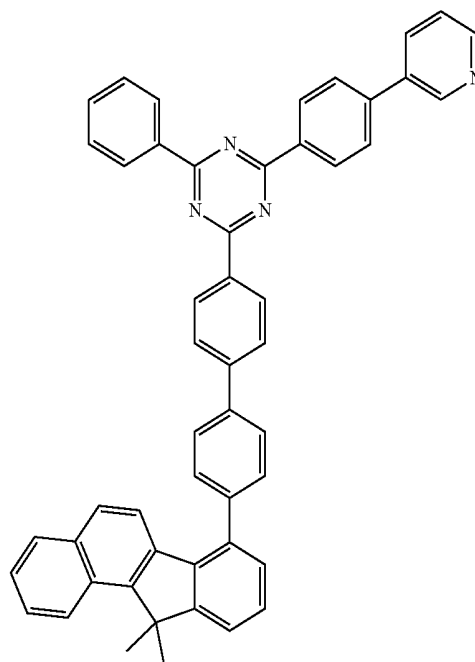
-continued



343

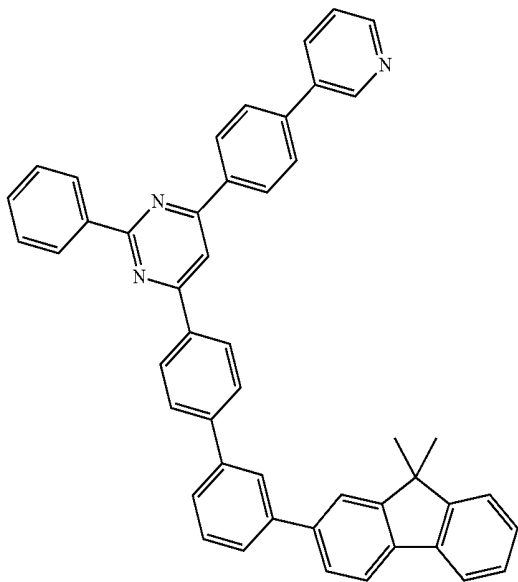


345



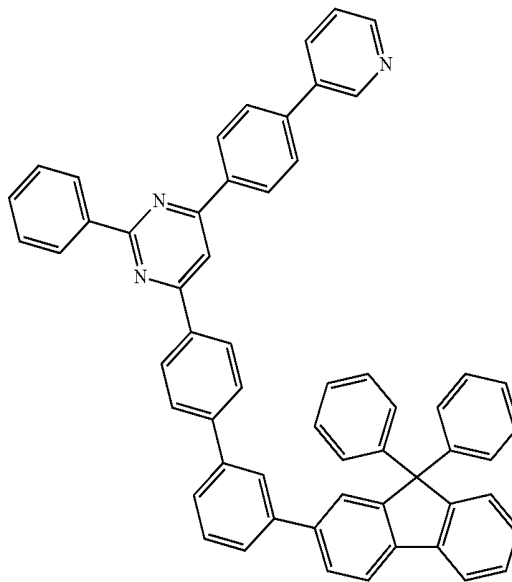
-continued

346

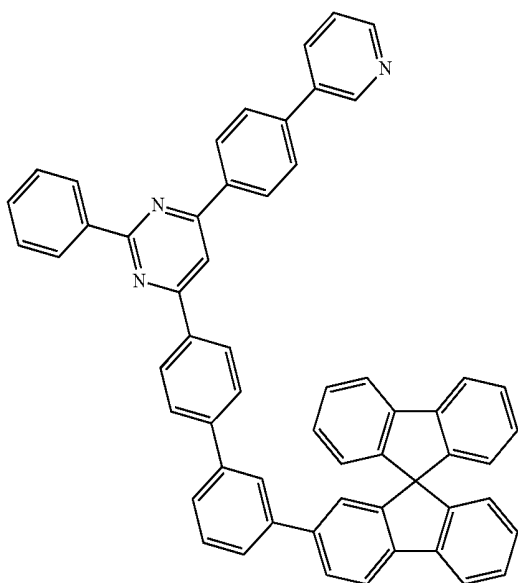


-continued

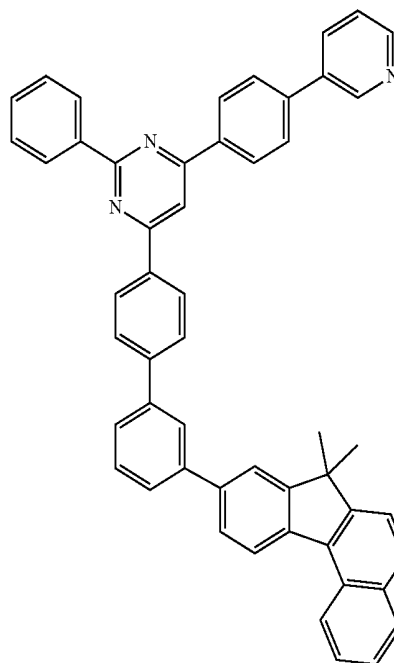
348



347

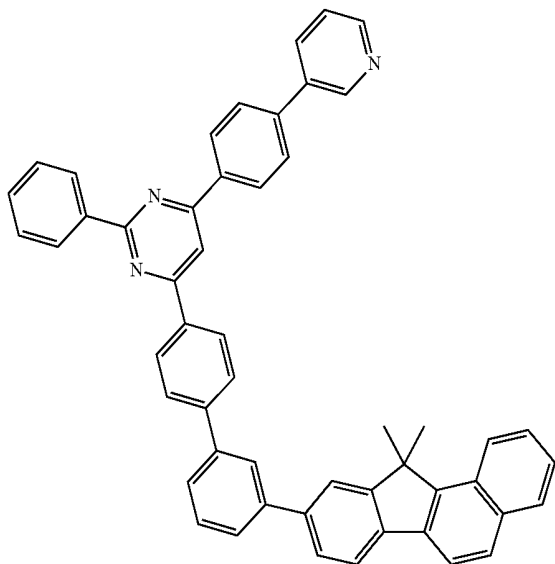


349



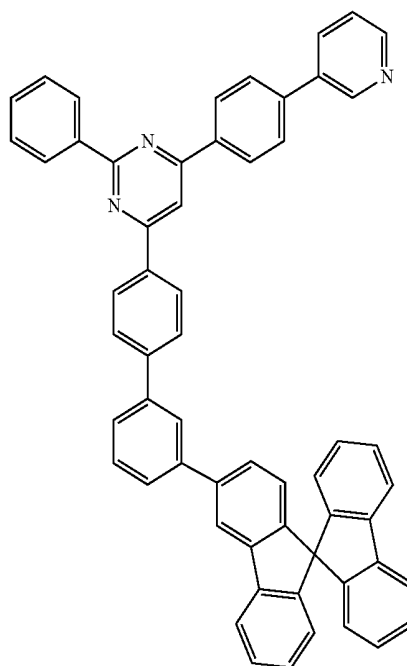
-continued

350

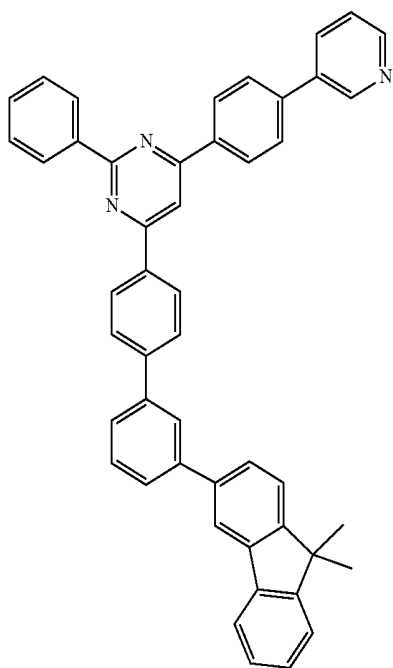


-continued

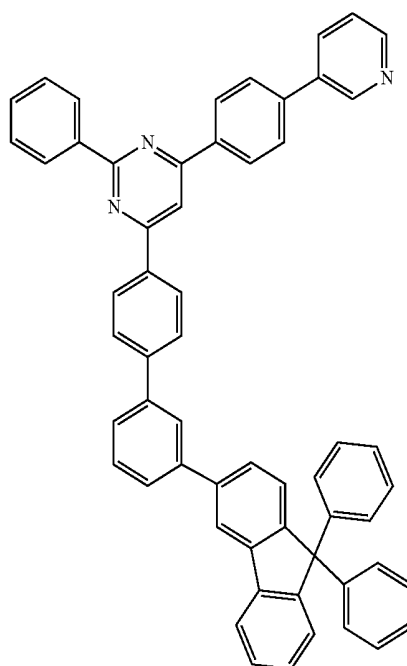
352



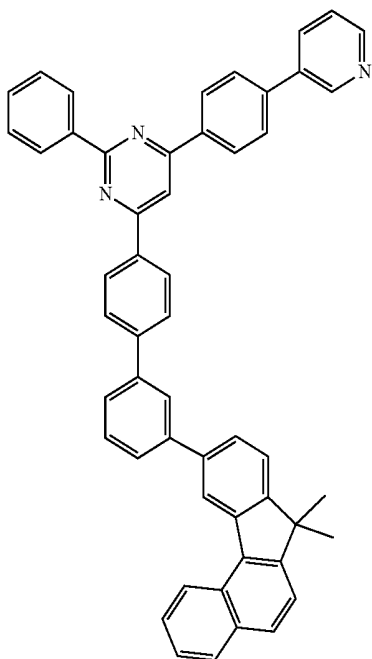
351



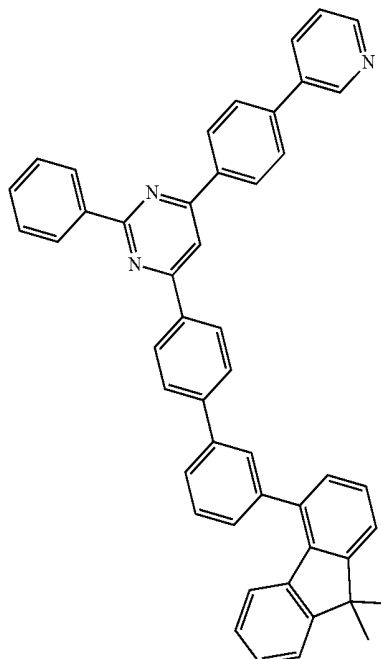
353



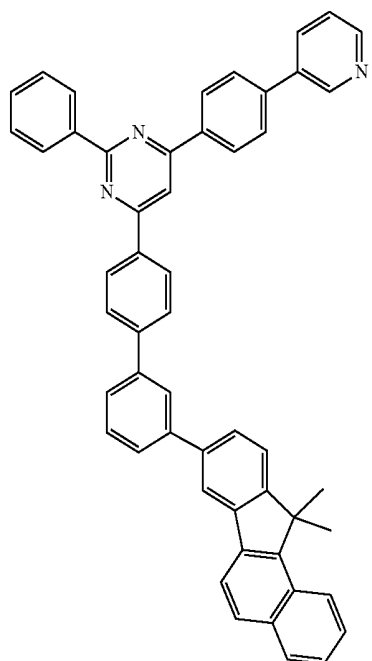
-continued



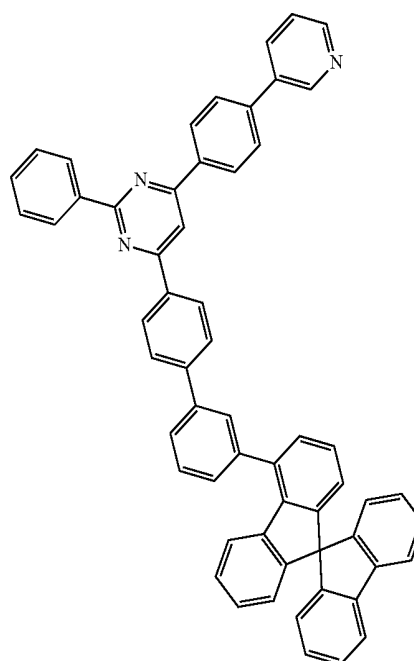
-continued



355



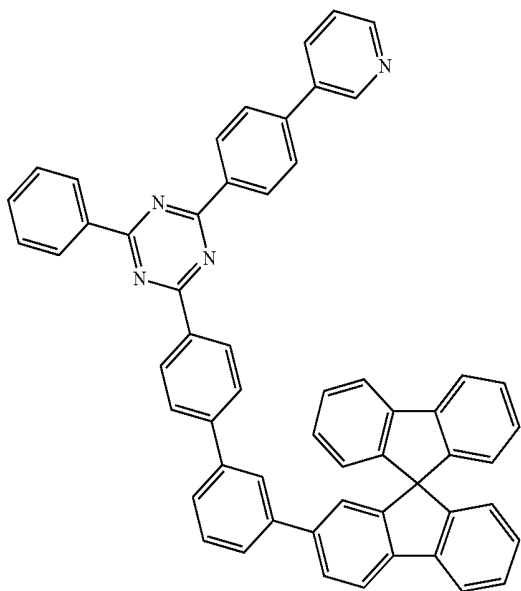
357





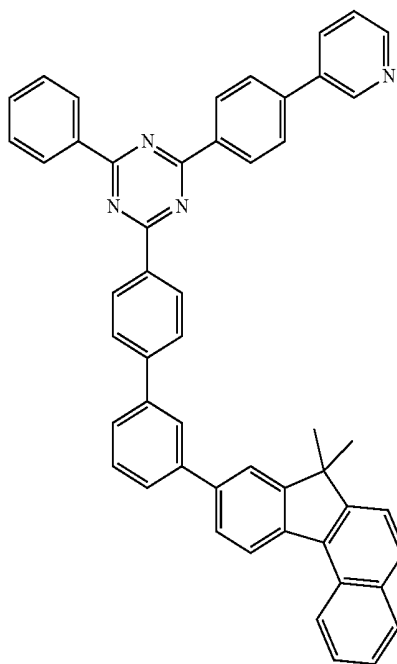
-continued

362

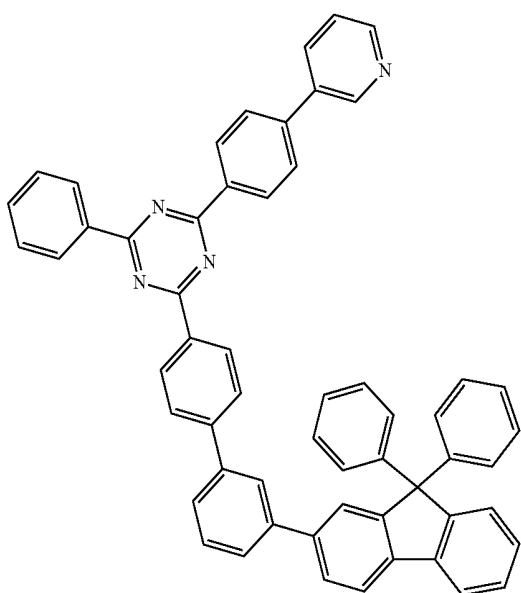


-continued

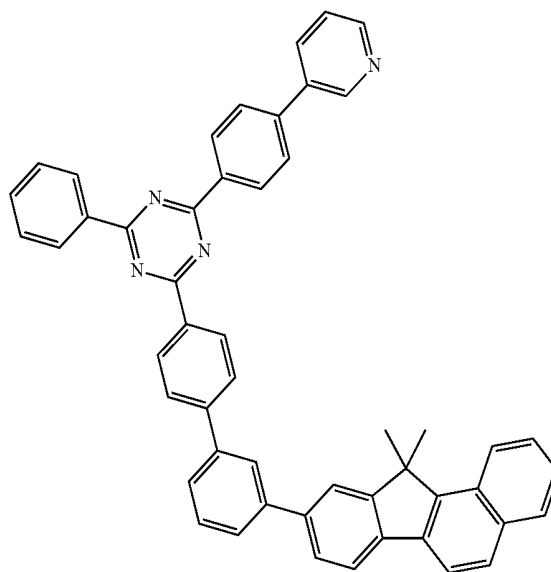
364



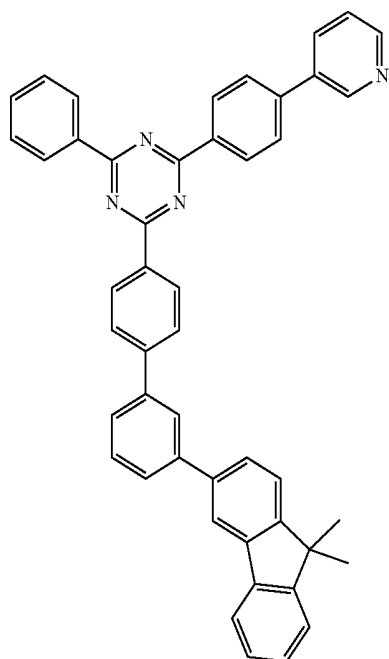
363



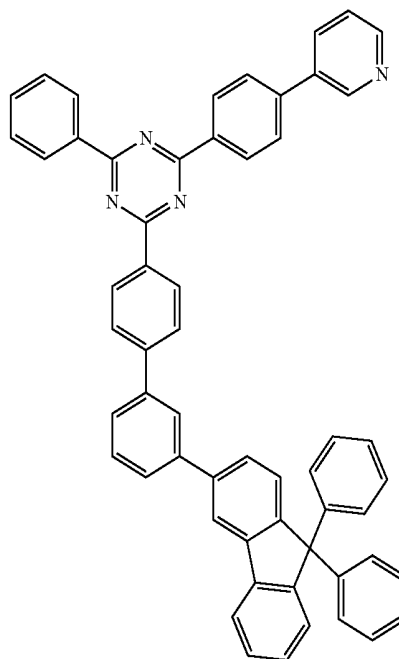
365



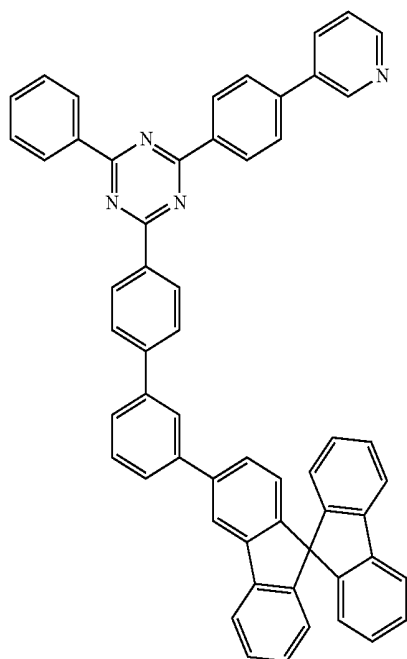
-continued



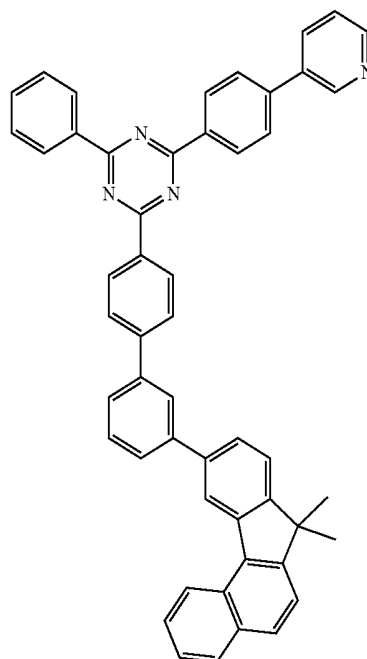
-continued



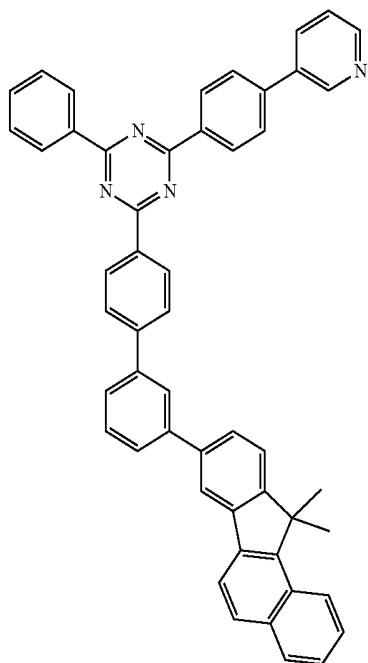
367



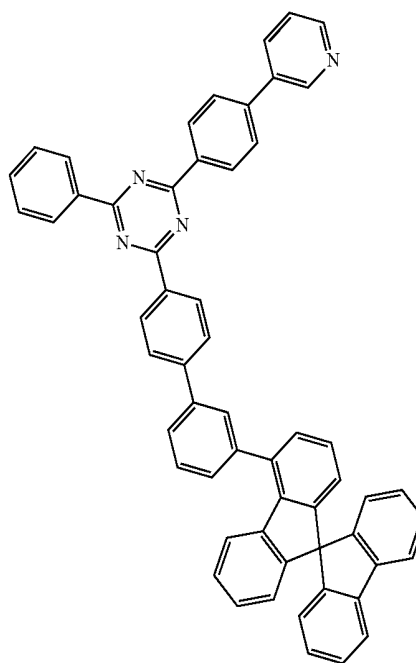
369



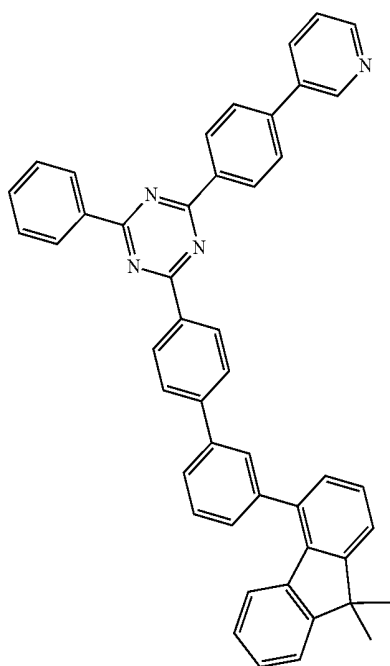
-continued



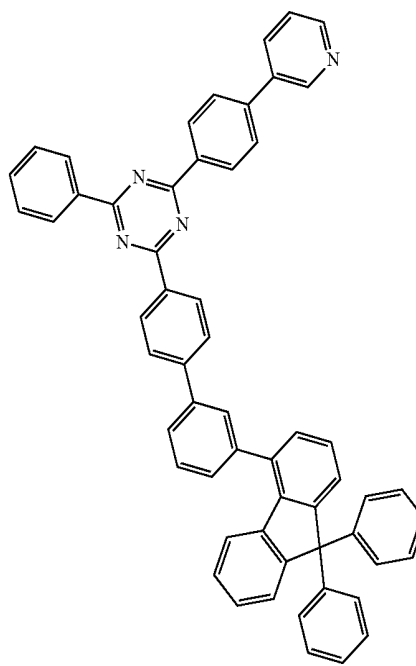
-continued



371

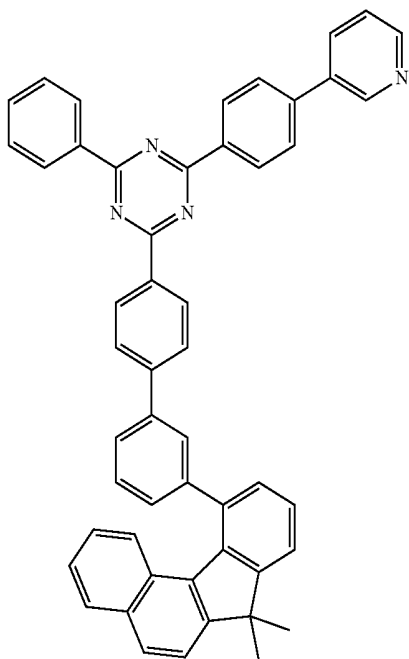


373



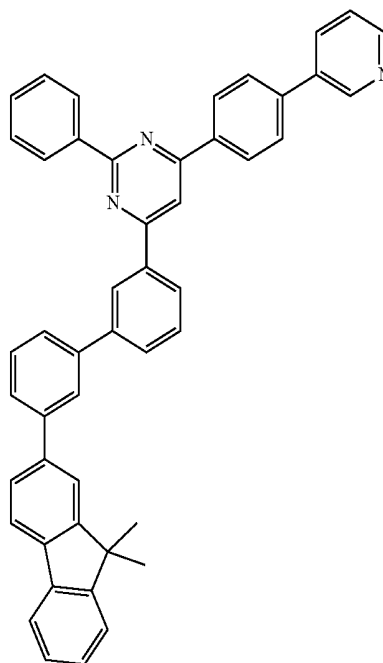
-continued

374

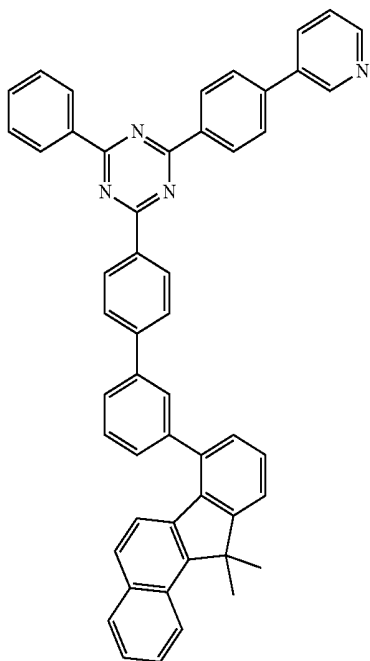


-continued

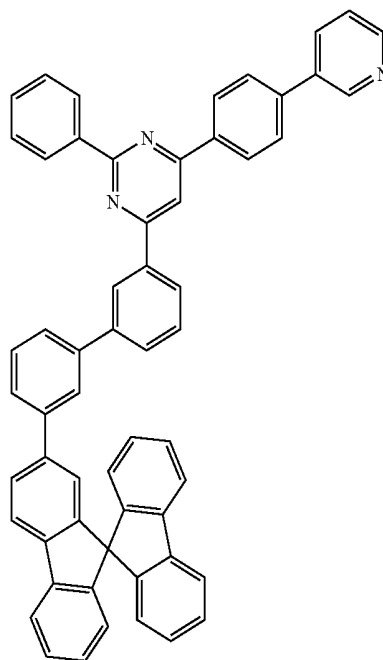
376



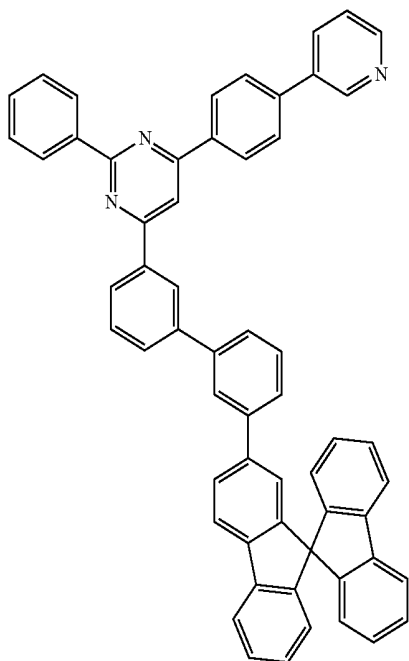
375



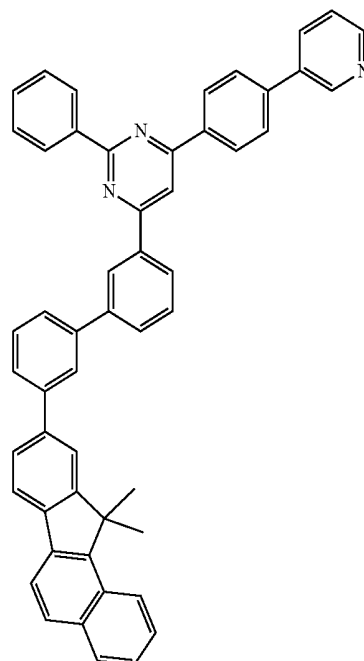
377



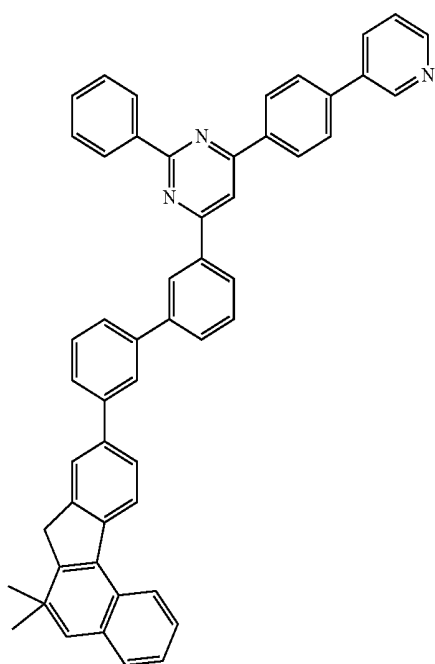
-continued



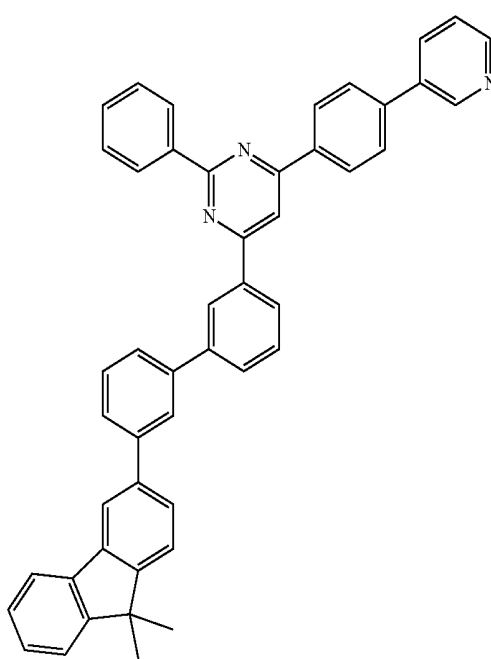
-continued



379



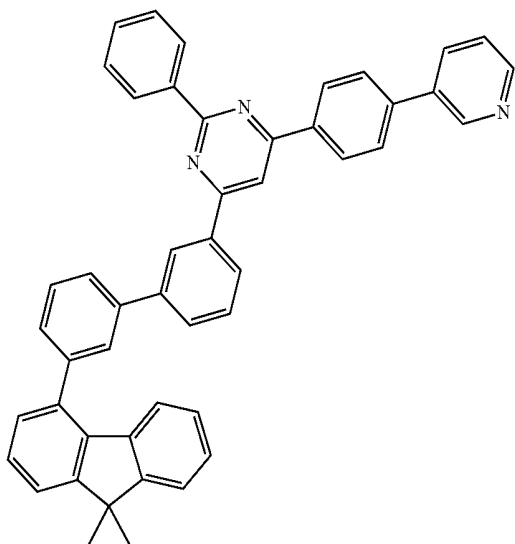
381





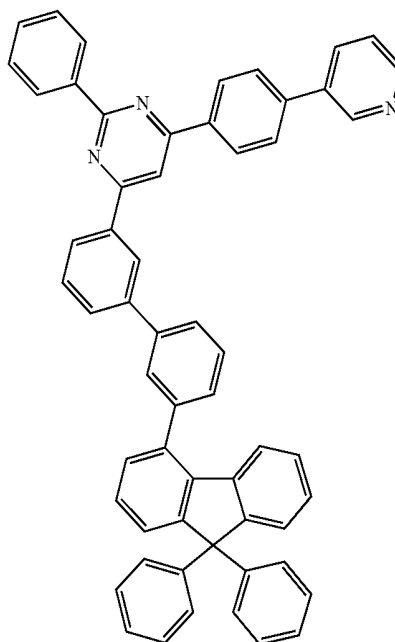
-continued

386

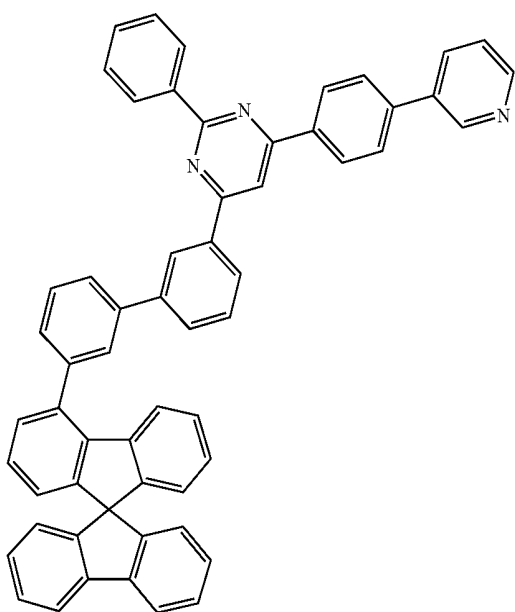


-continued

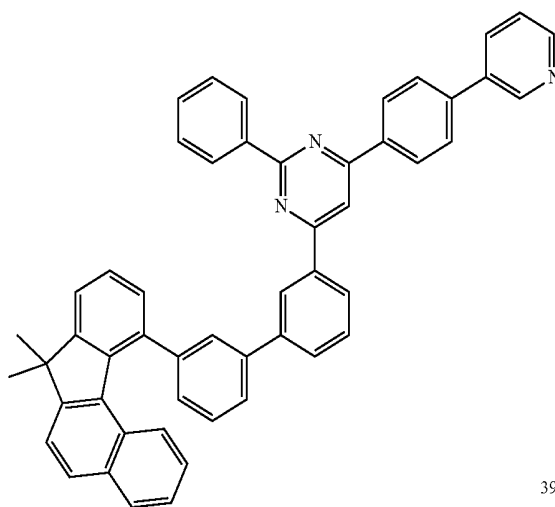
388



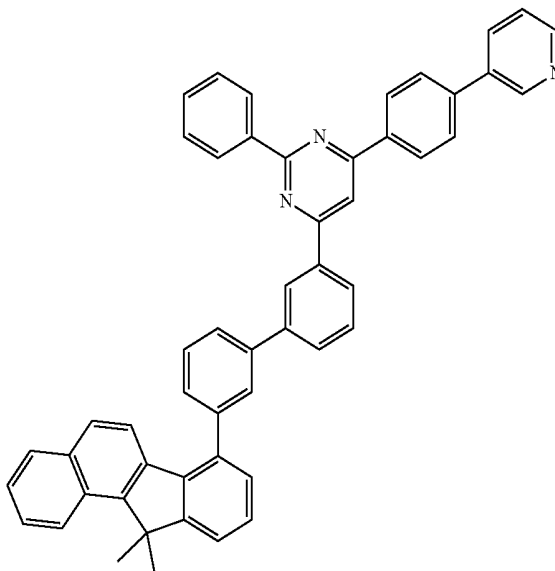
387



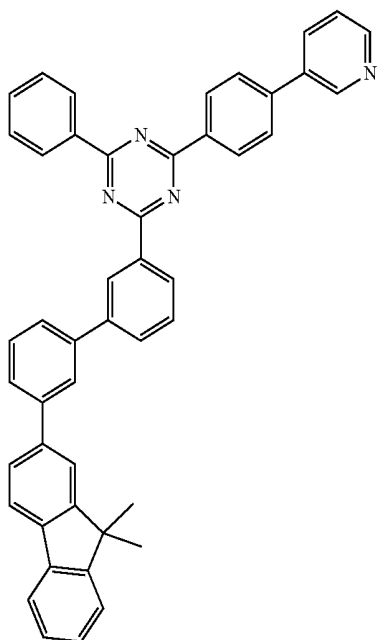
389



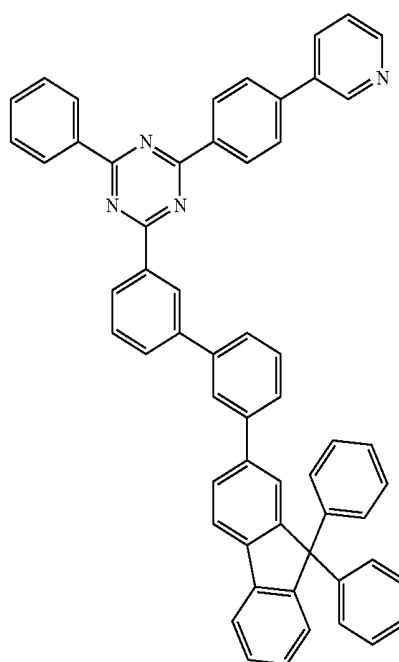
390



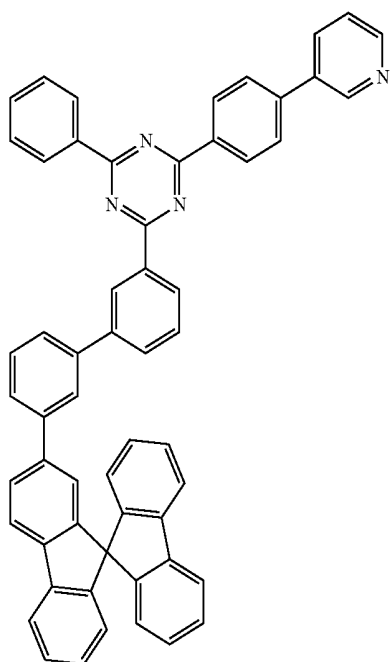
-continued



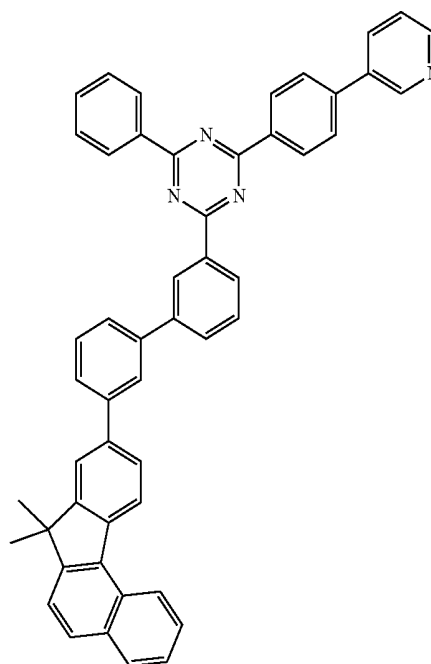
-continued



392

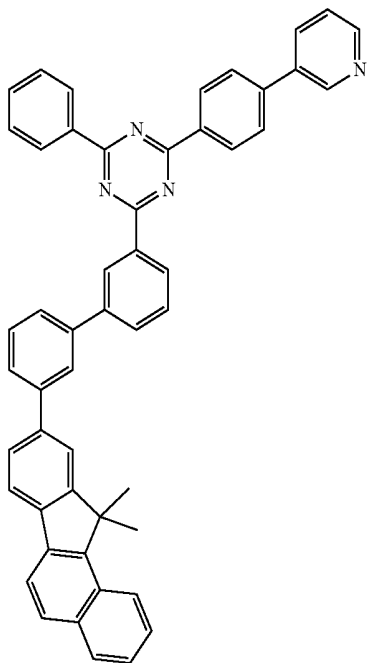


394



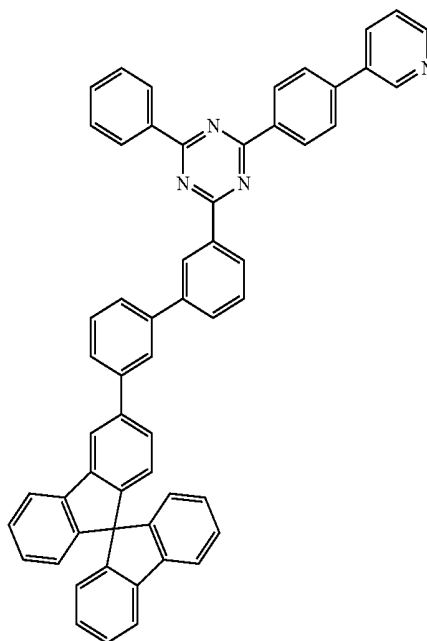
-continued

395

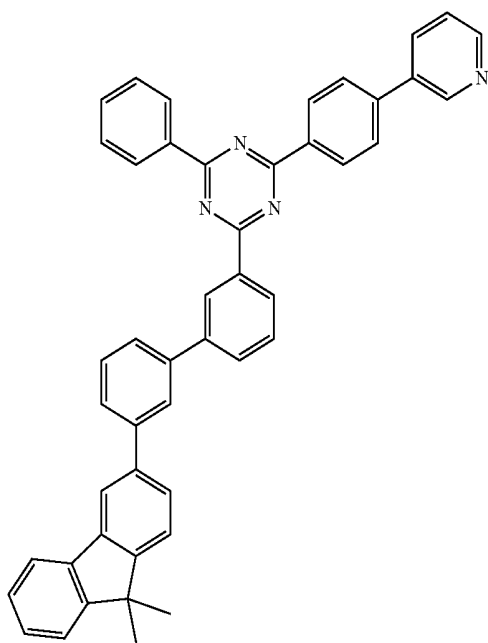


-continued

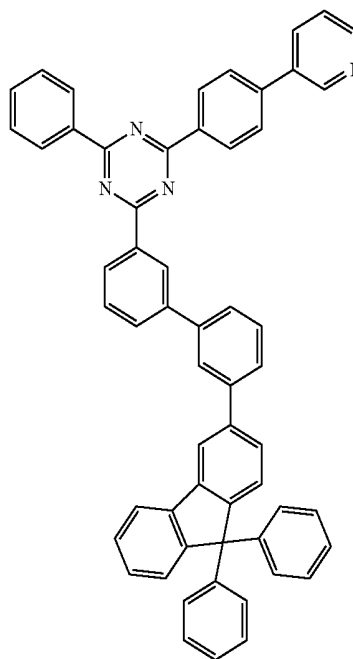
397



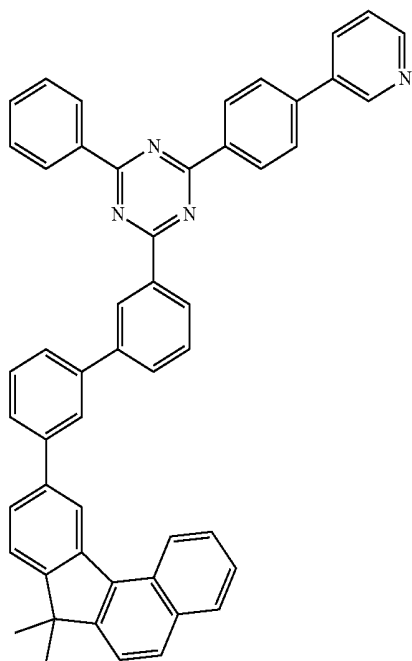
396



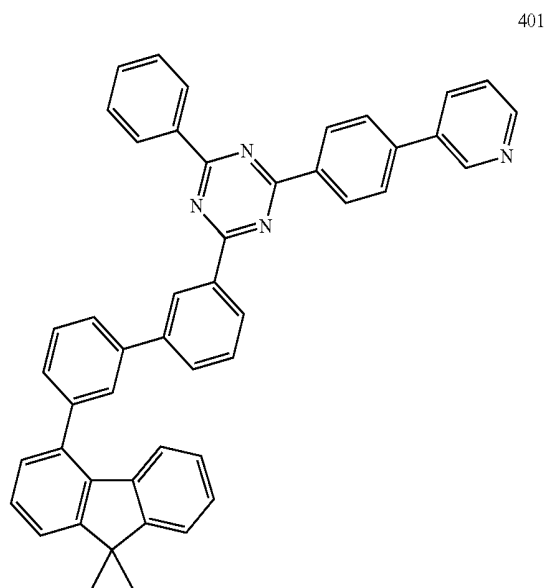
398



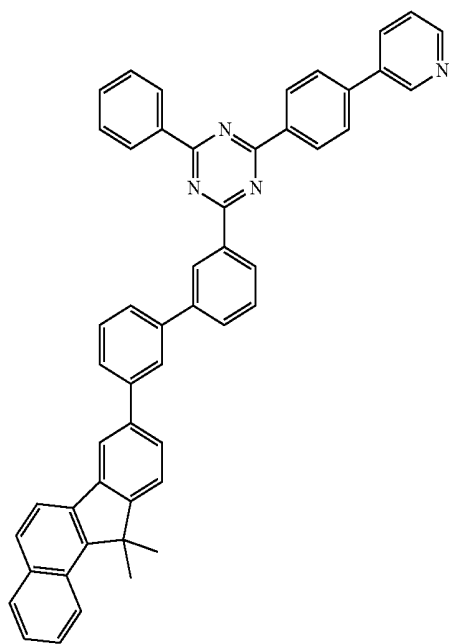
-continued



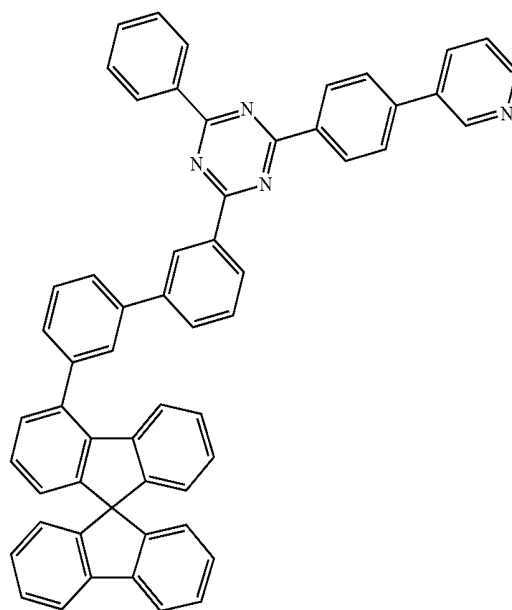
-continued



400

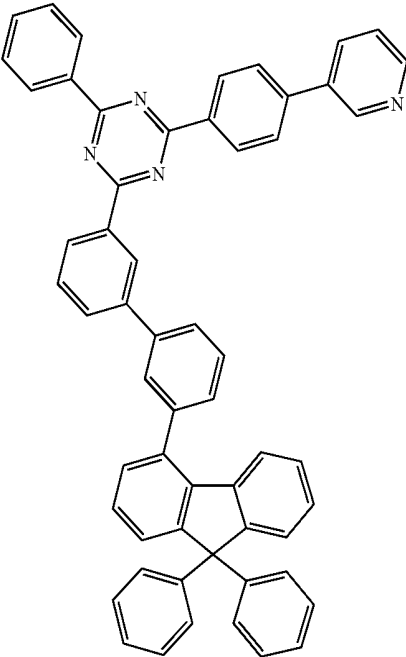


402



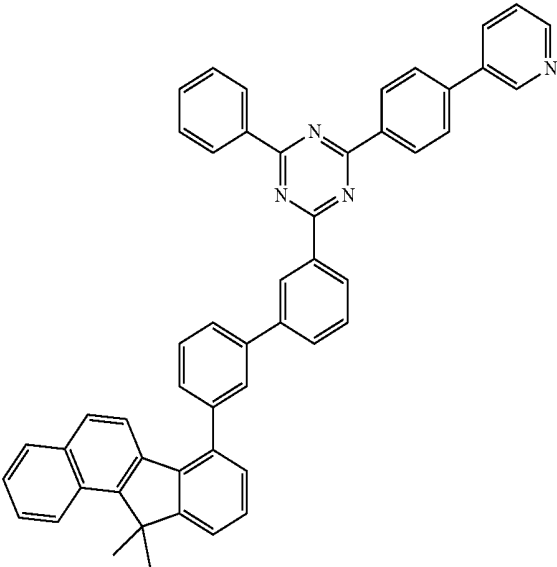
-continued

403

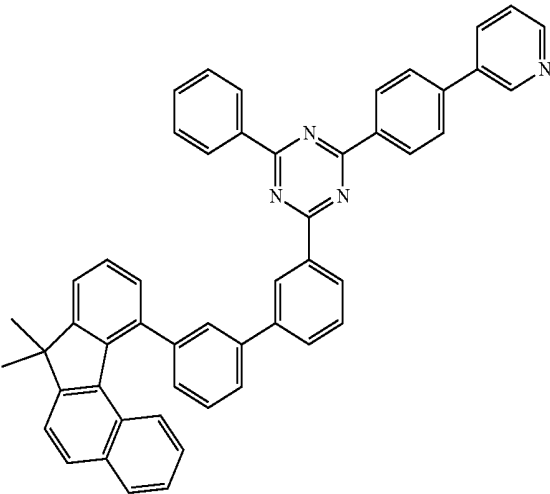


-continued

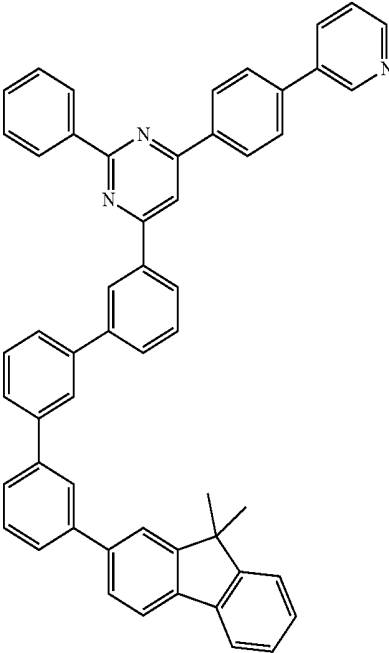
405



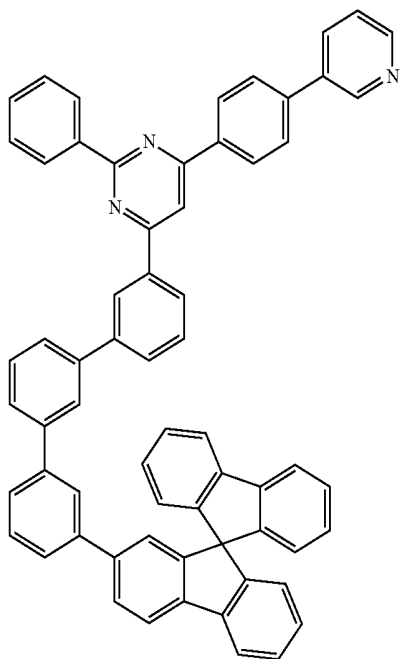
404



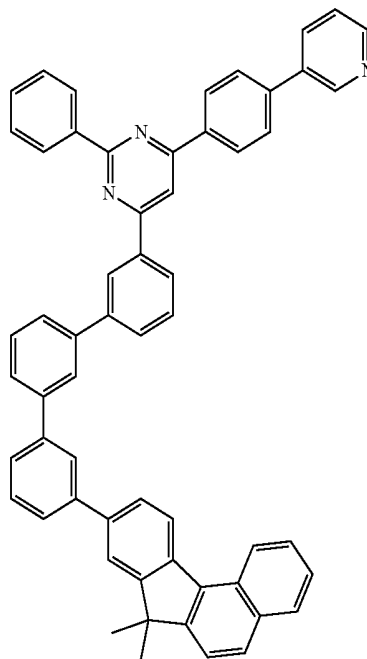
406



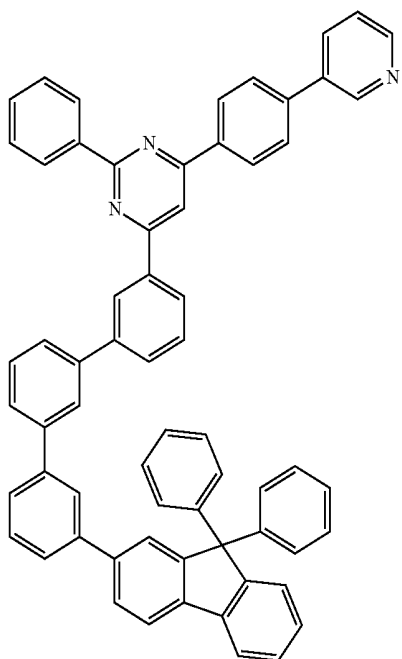
-continued



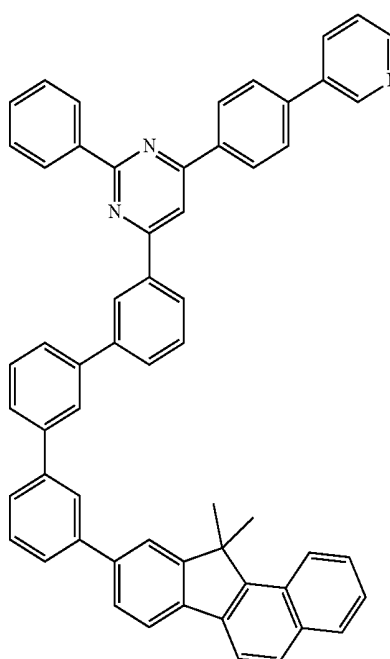
-continued



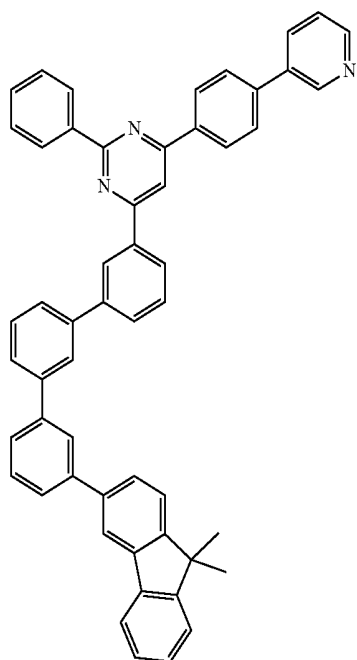
408



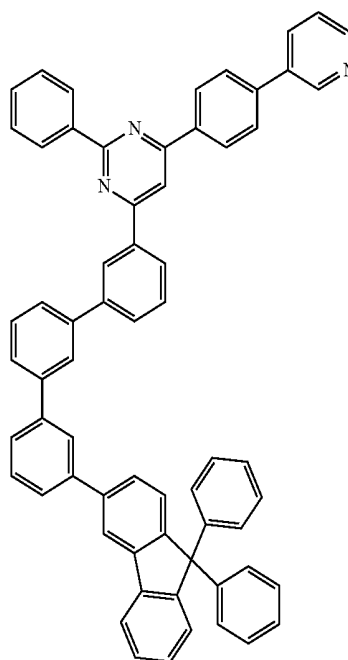
410



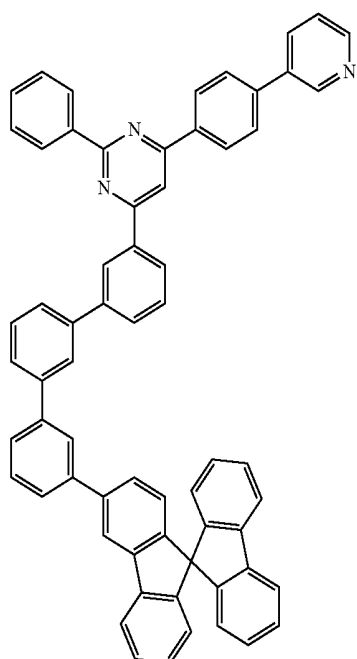
-continued



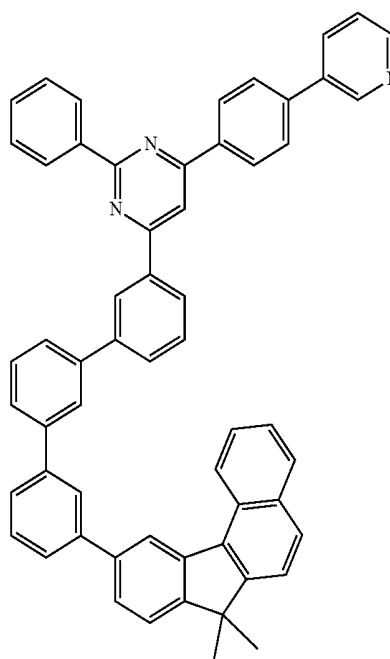
-continued



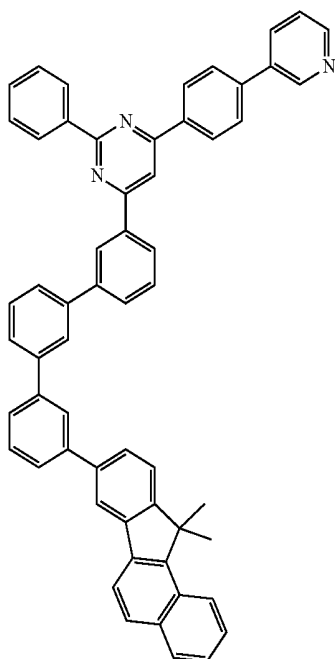
412



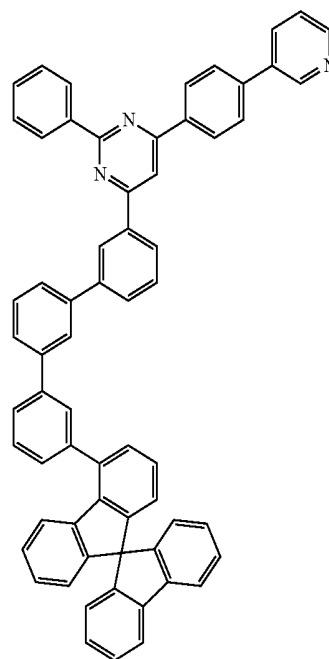
414



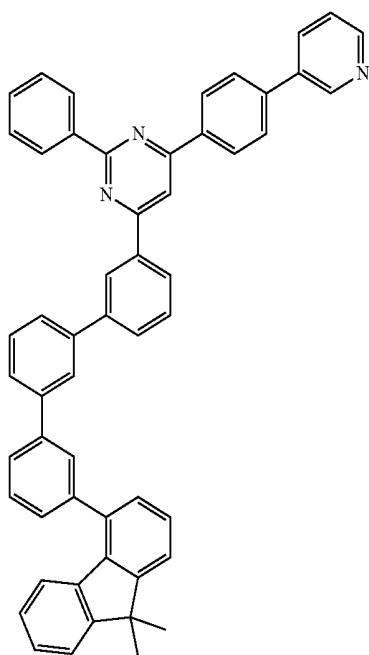
-continued



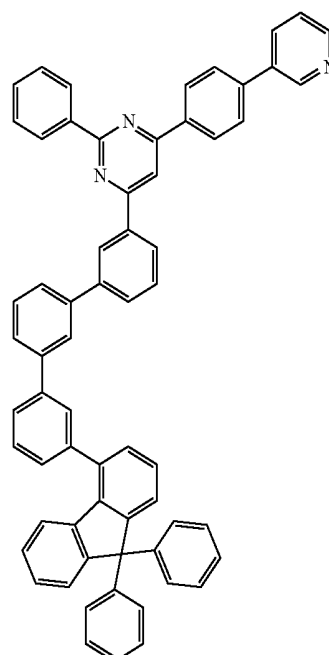
-continued



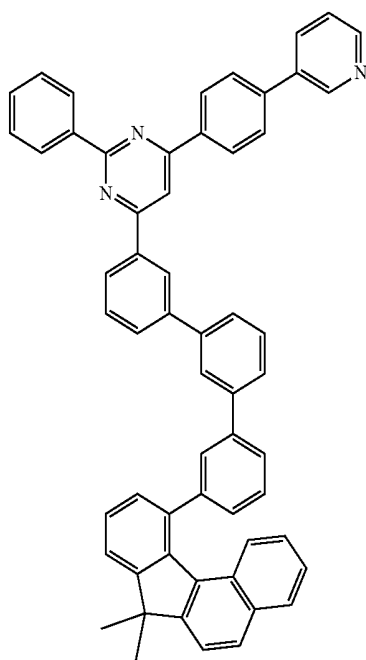
416



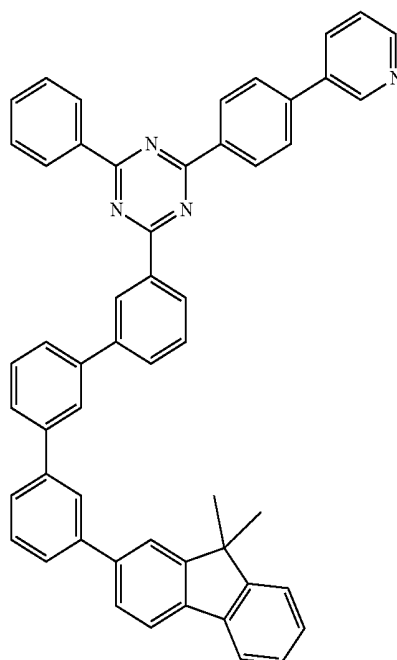
418



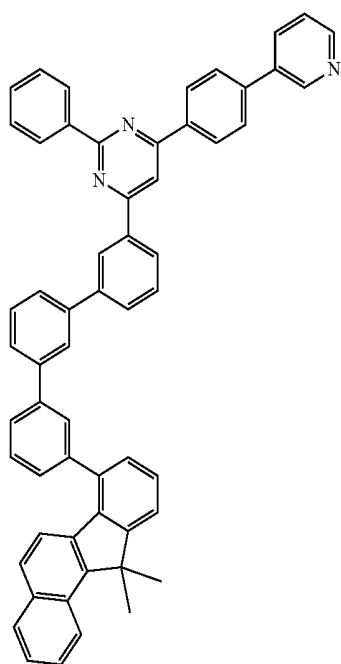
-continued



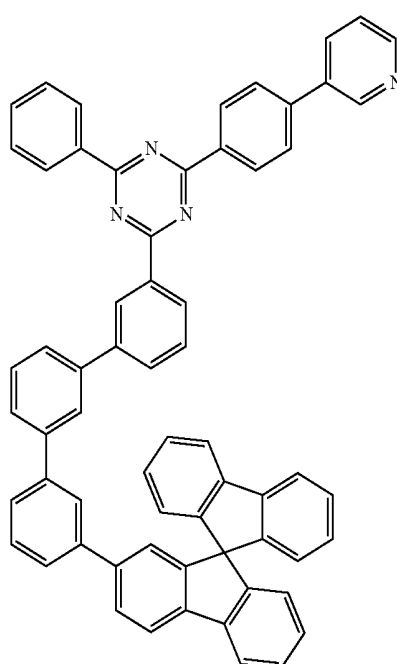
-continued



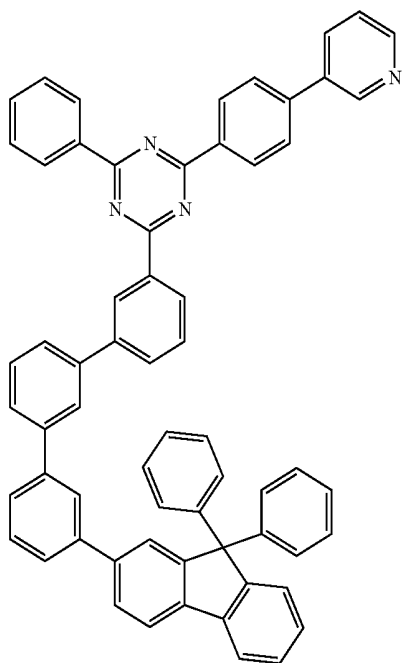
420



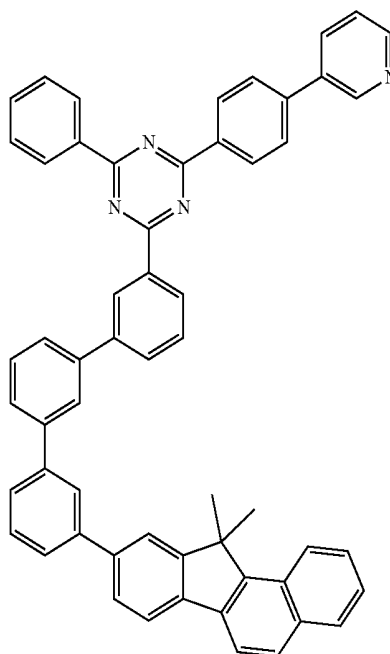
422



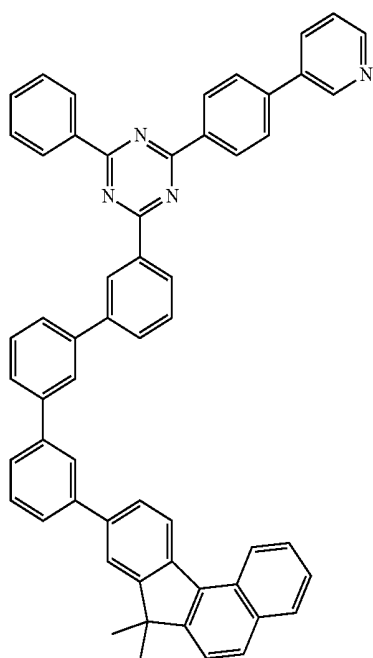
-continued



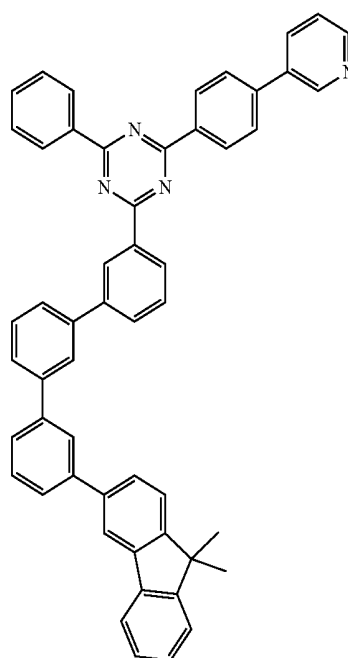
-continued



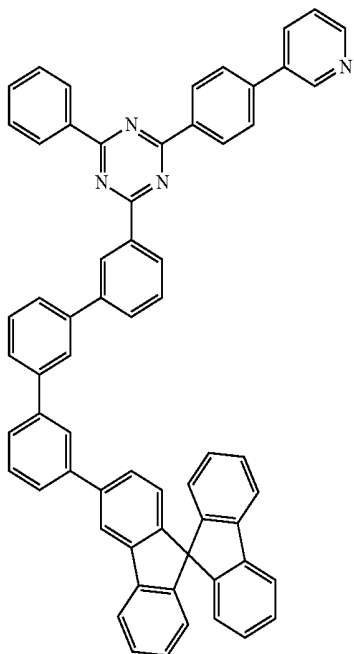
424



426

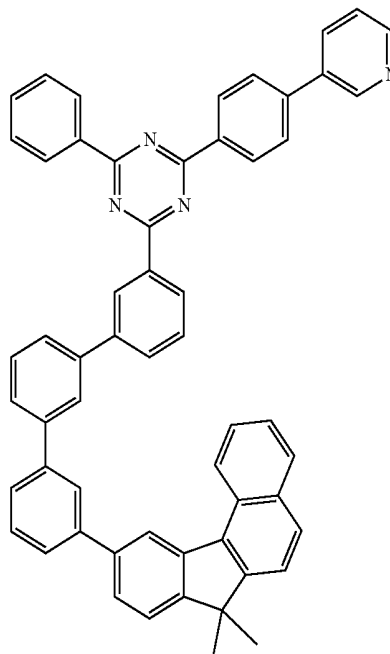


-continued



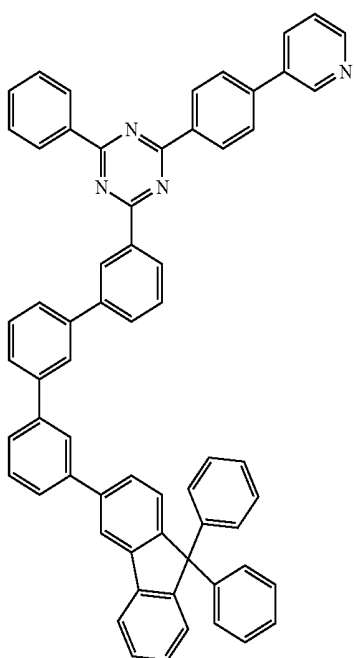
427

-continued

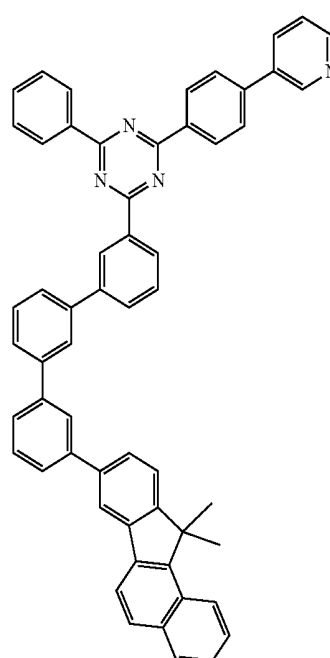


429

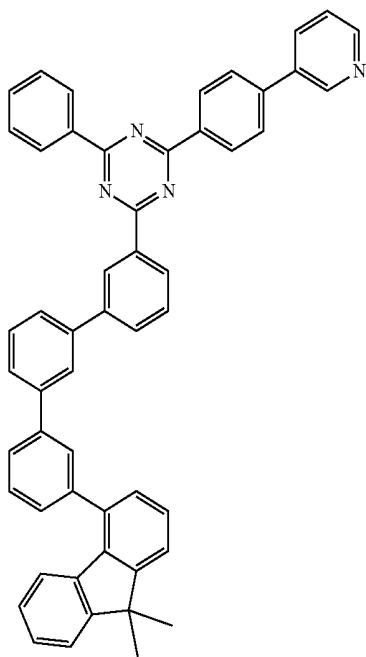
428



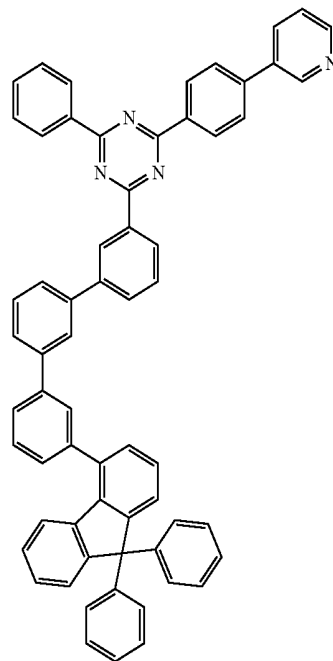
430



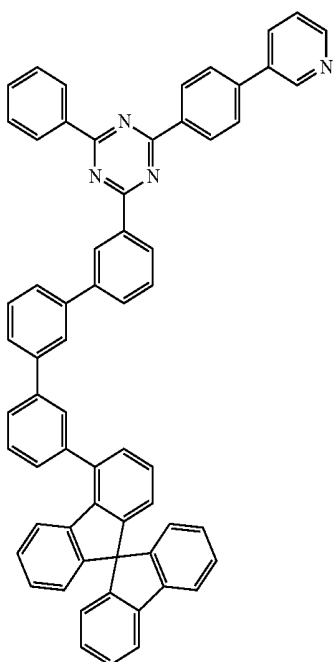
-continued



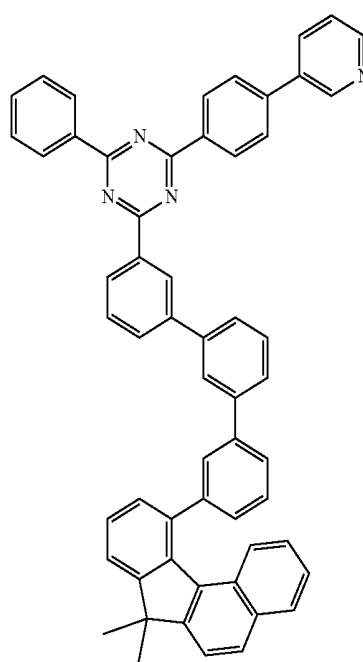
-continued



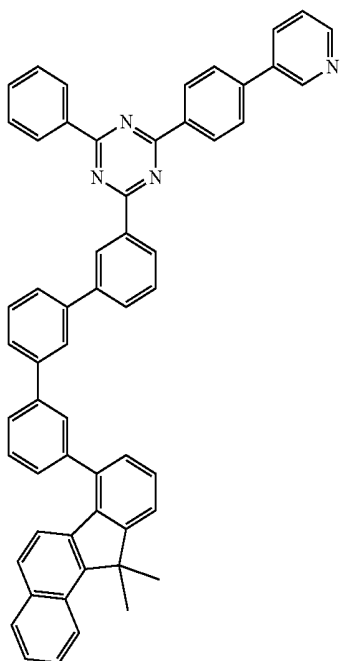
432



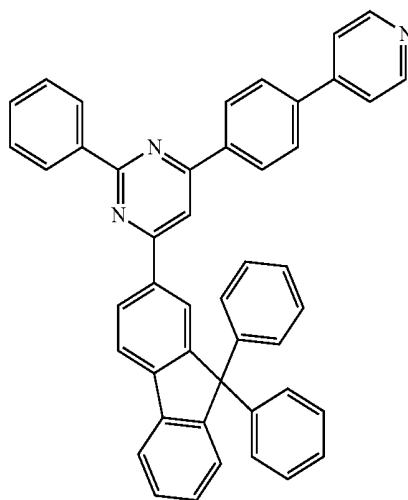
434



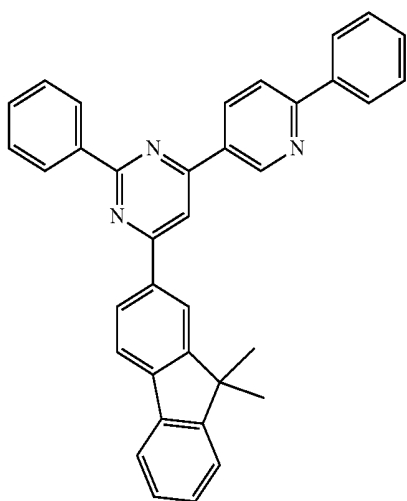
-continued



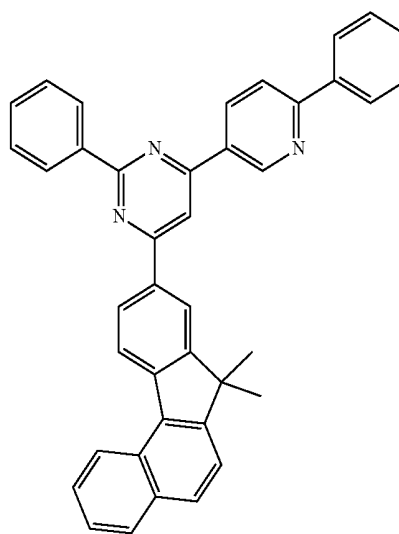
-continued



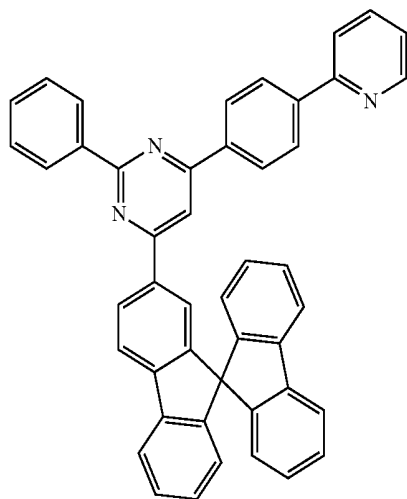
436



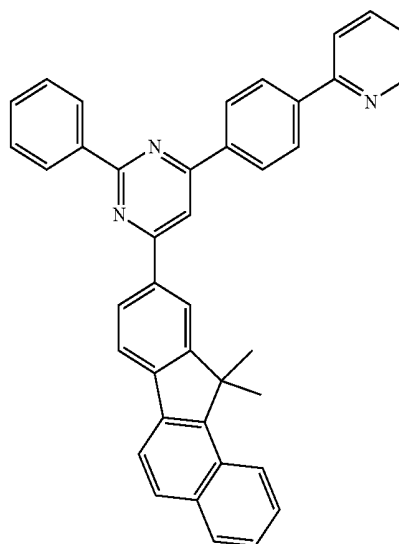
439



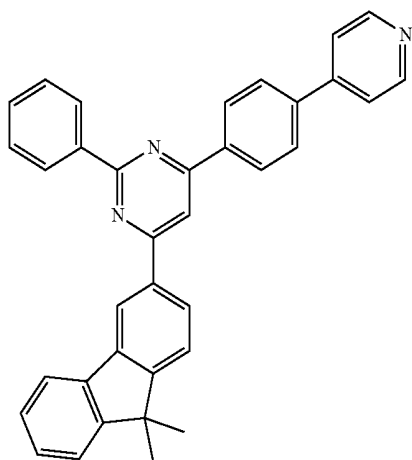
437



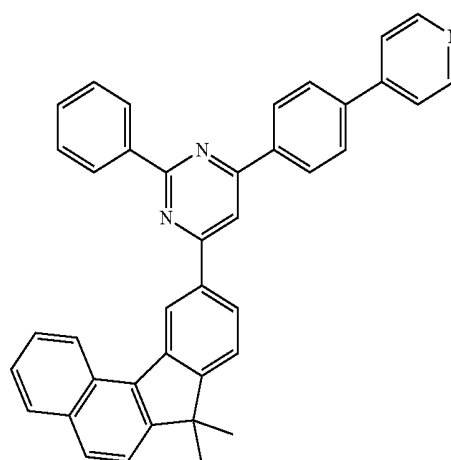
440



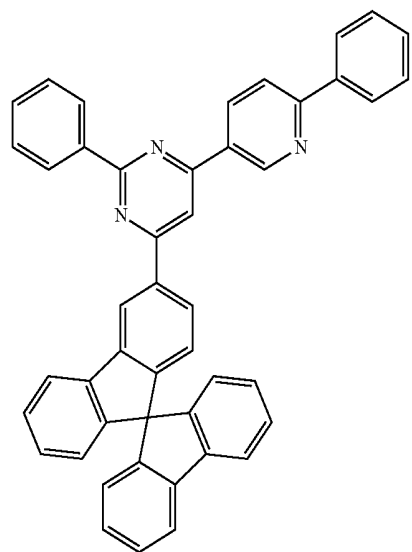
-continued



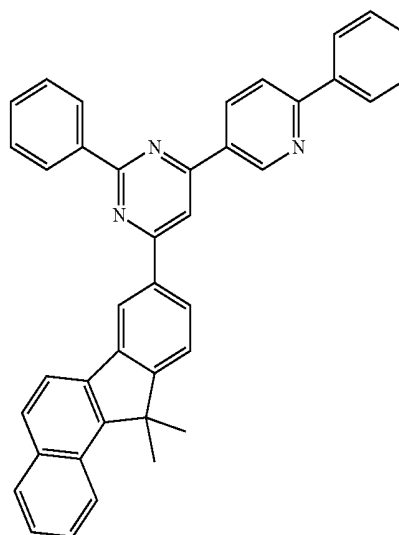
-continued



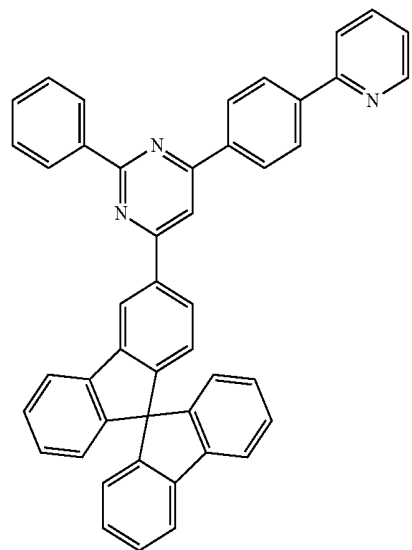
442



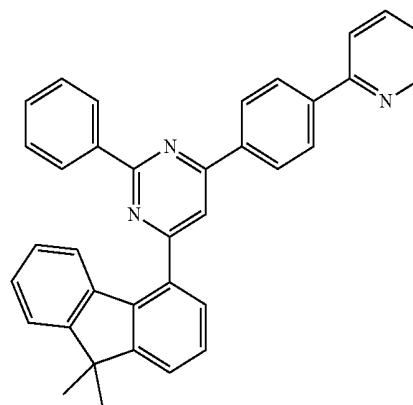
445



443

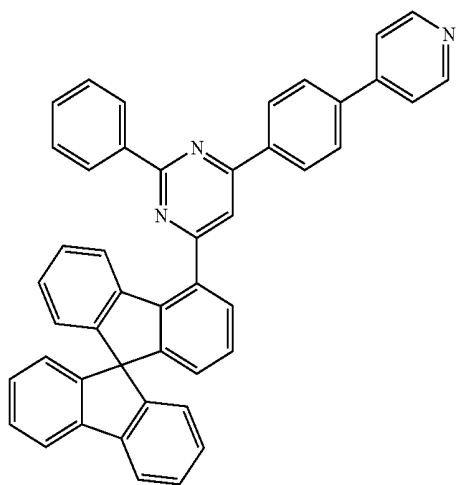


446



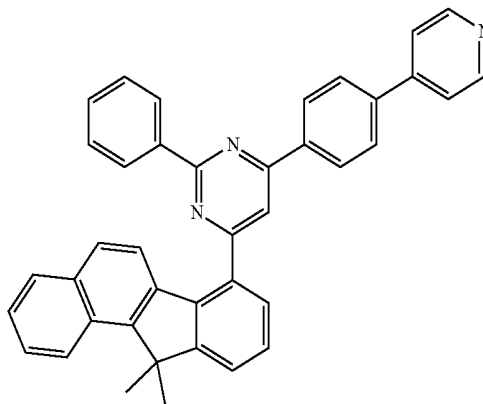
-continued

447

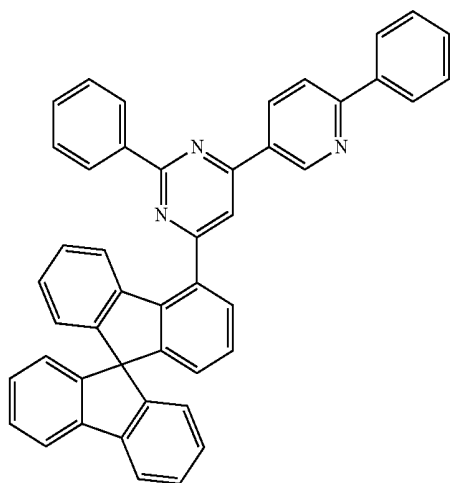


-continued

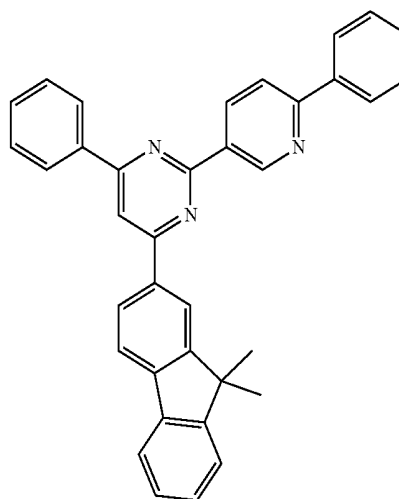
450



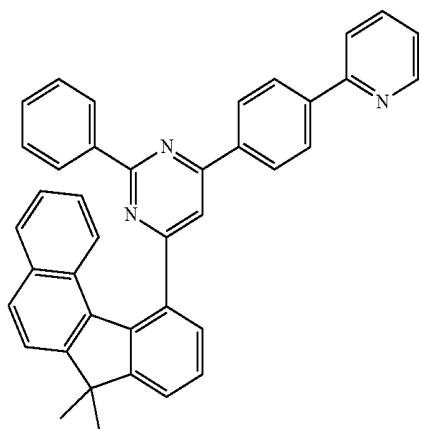
448



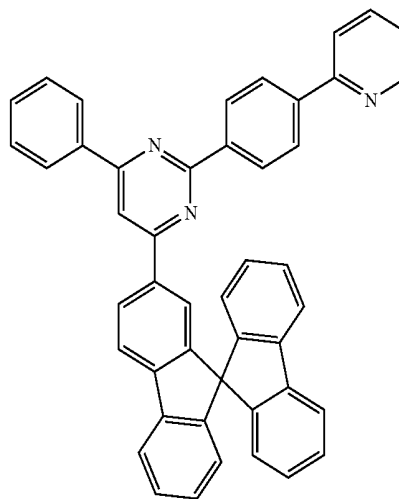
451



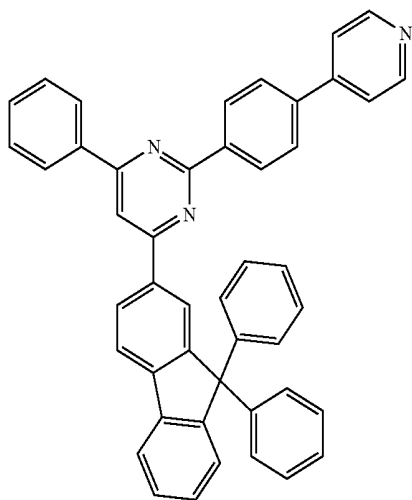
449



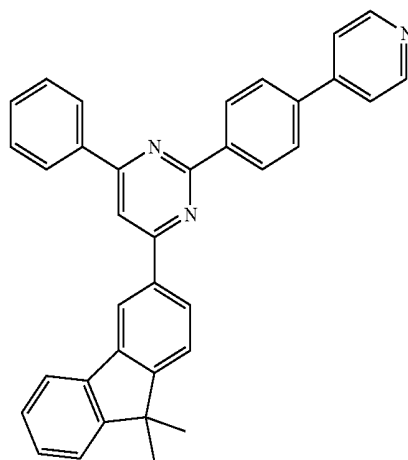
452



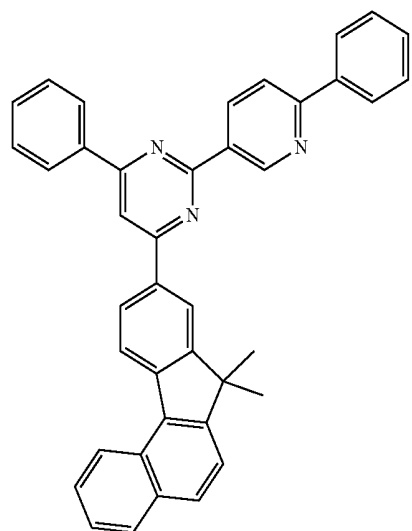
-continued



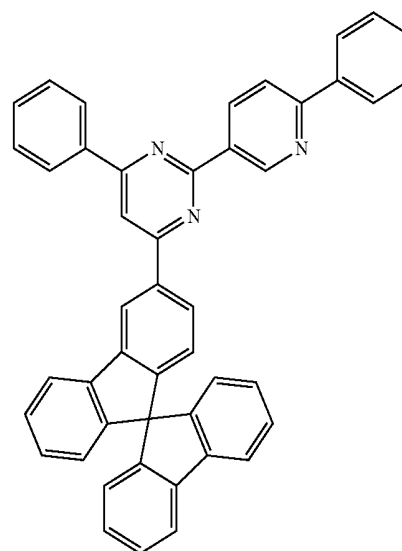
-continued



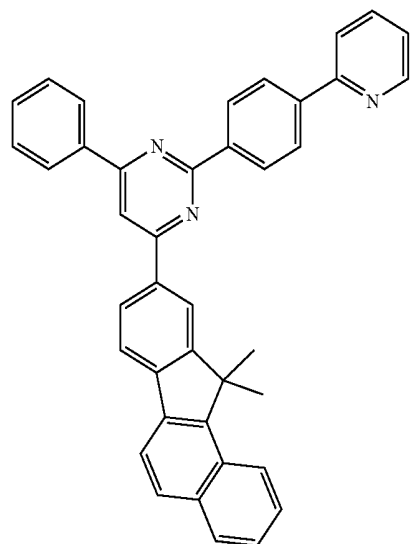
454



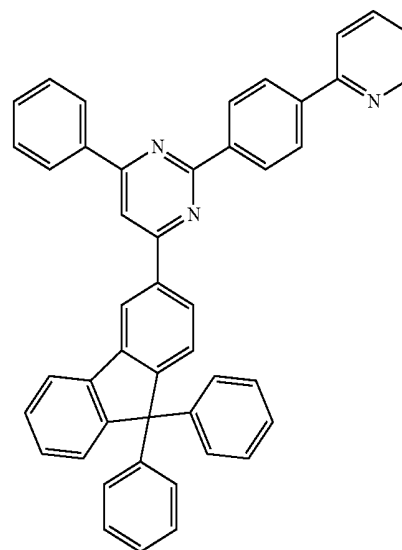
557



455

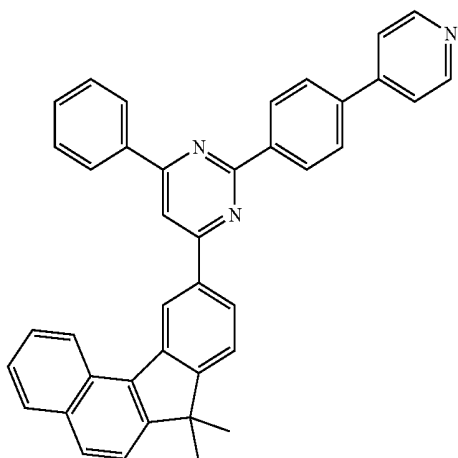


558



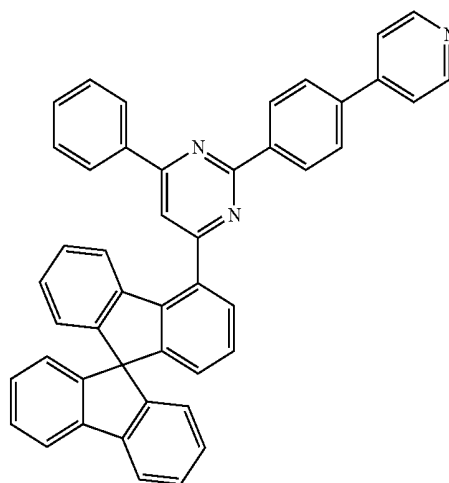
-continued

459

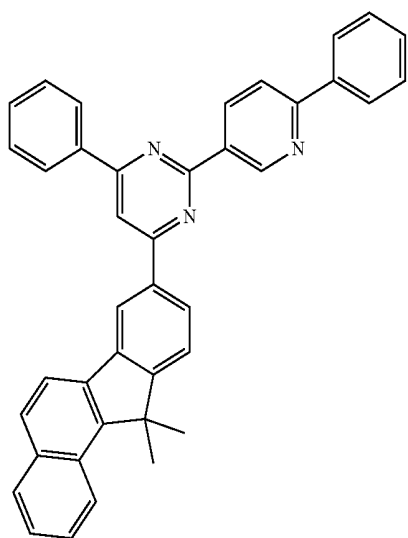


-continued

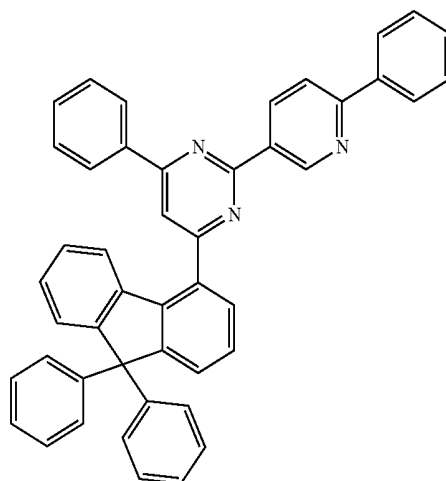
462



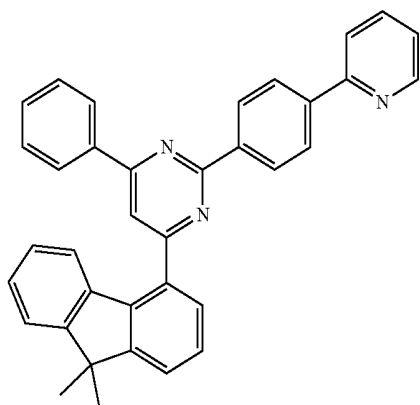
460



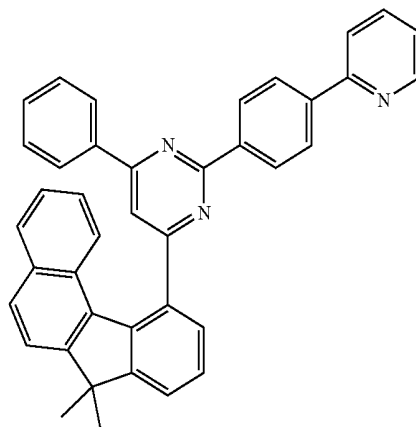
463



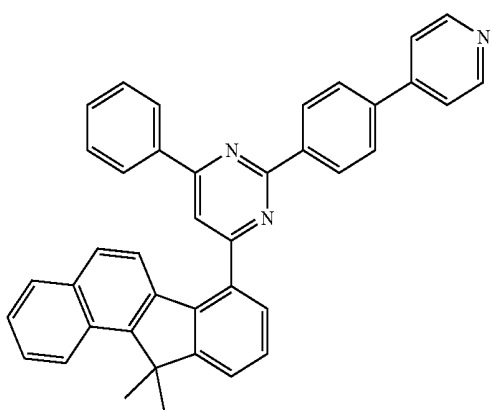
461



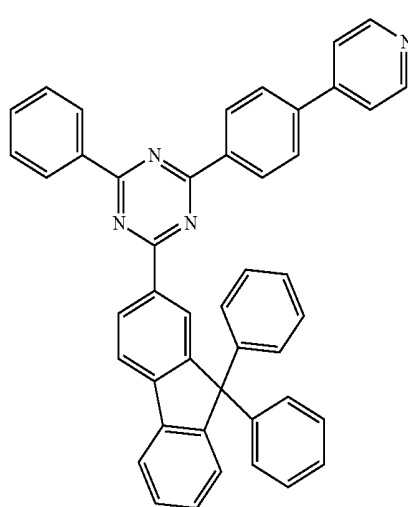
464



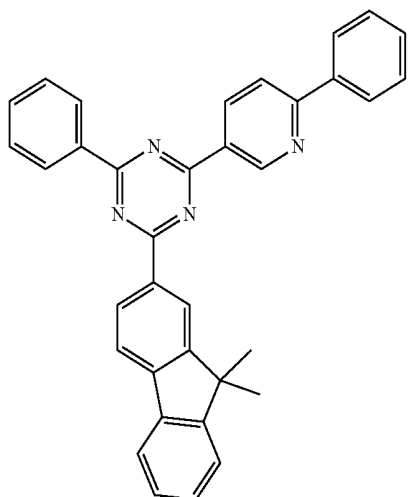
-continued



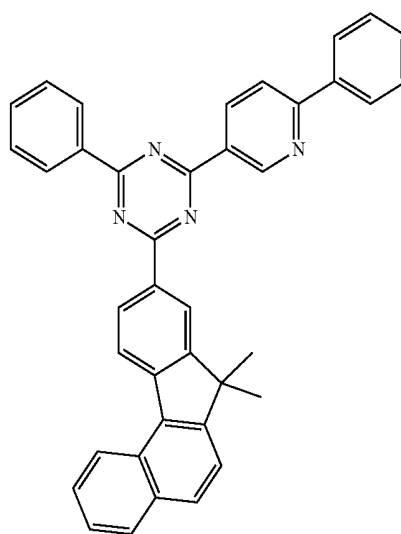
-continued



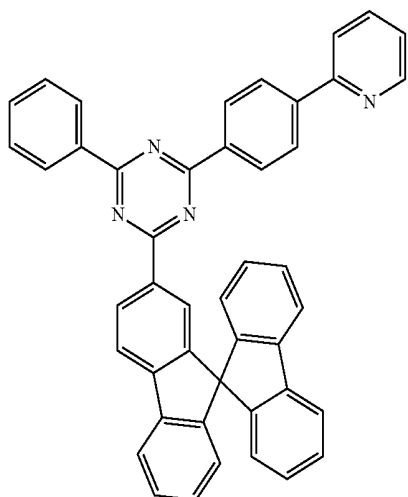
466



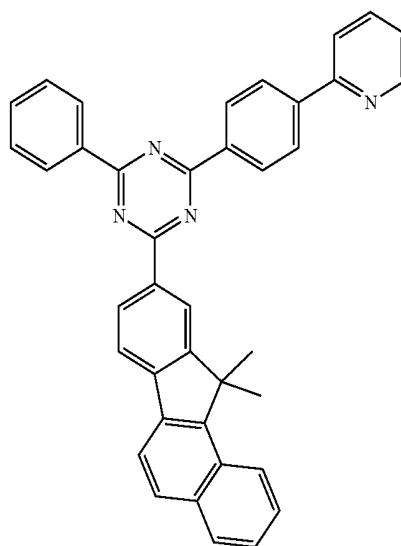
469



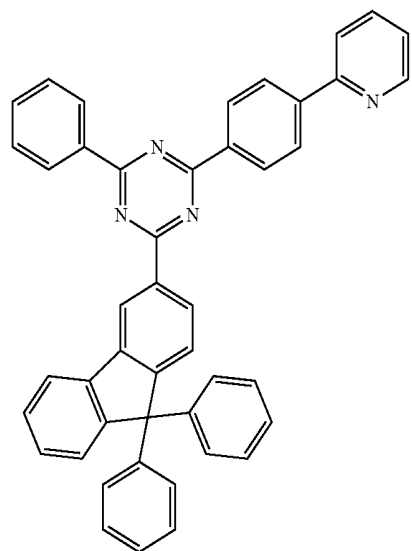
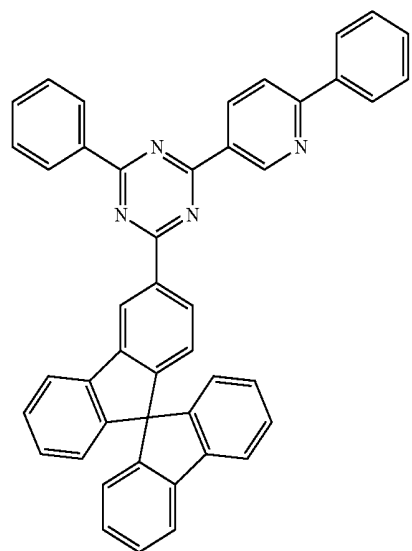
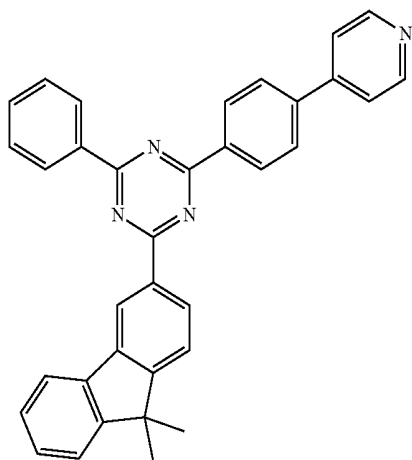
467



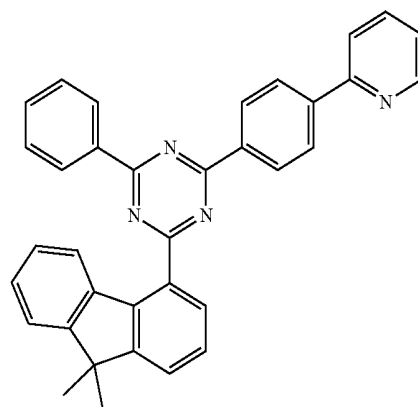
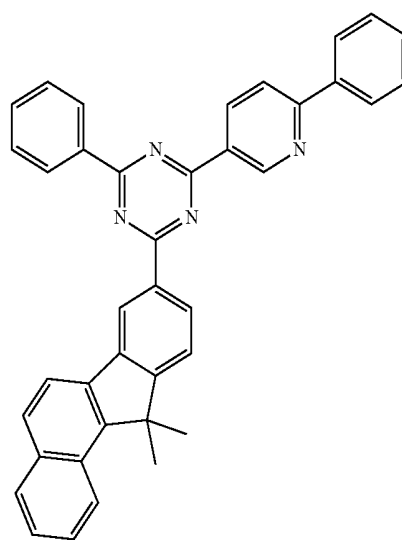
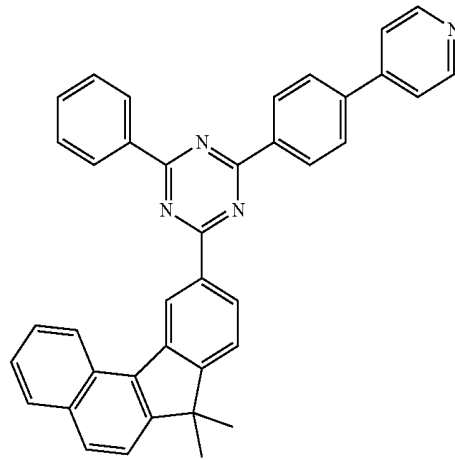
470



-continued

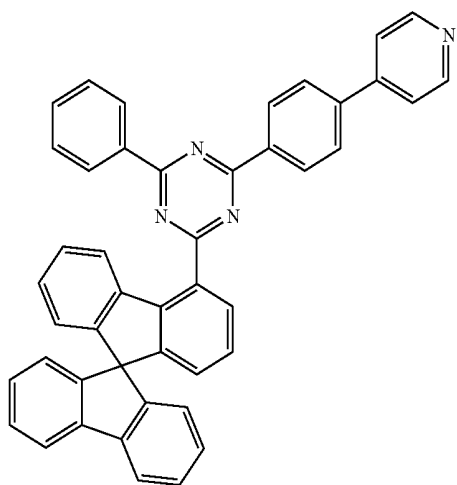


-continued



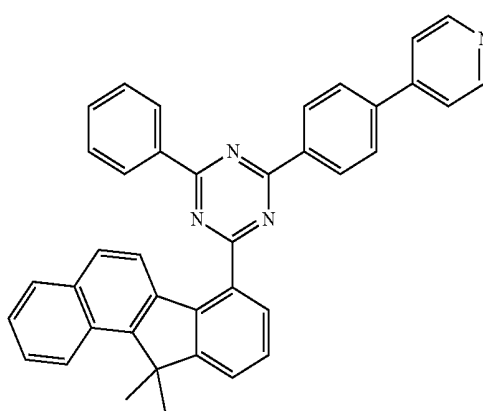
-continued

477

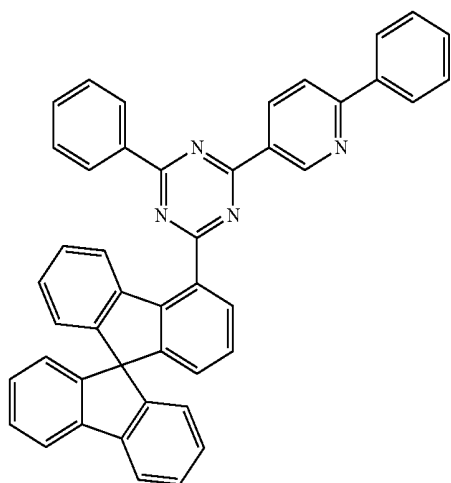


-continued

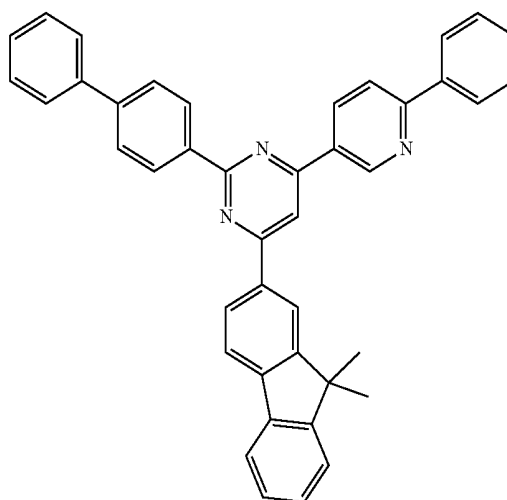
480



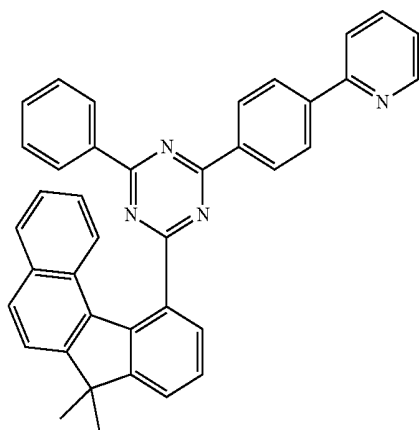
478



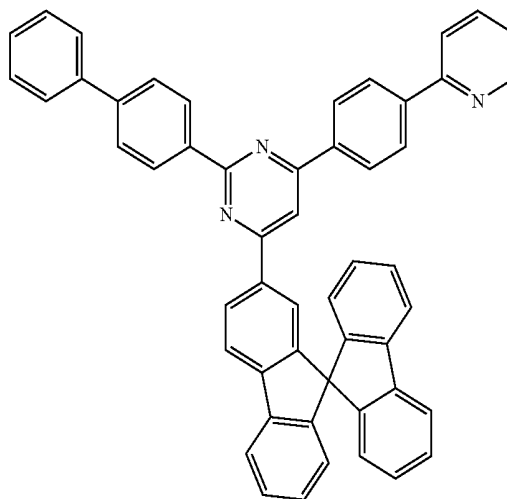
481



479

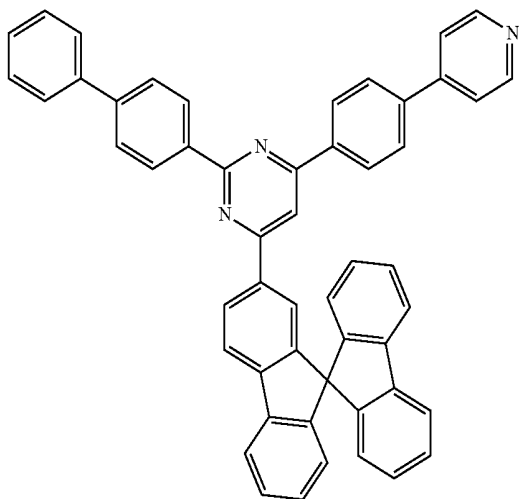


482



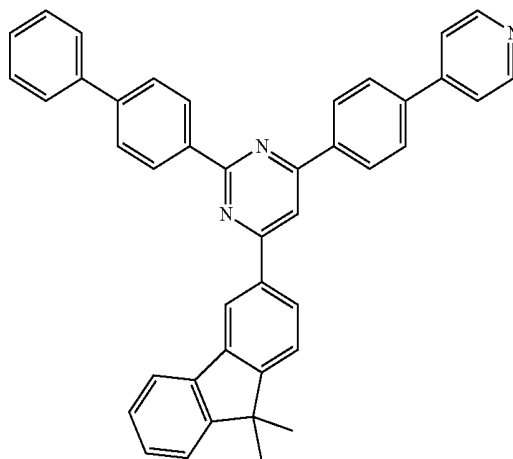
-continued

483

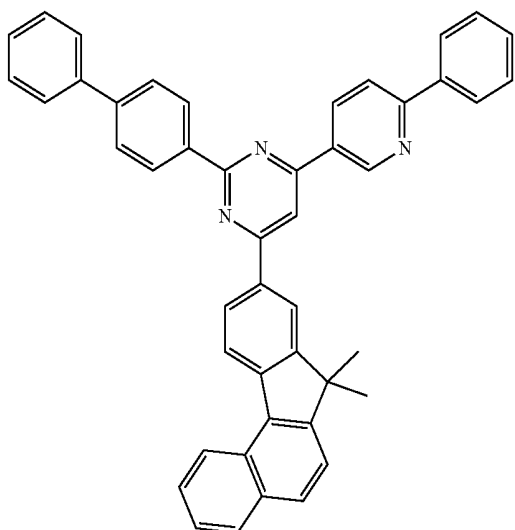


-continued

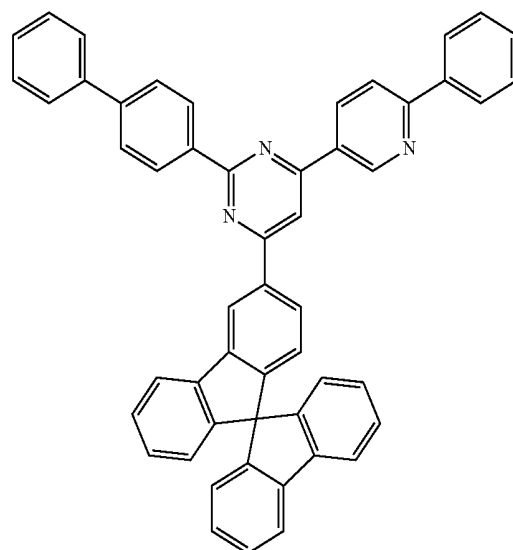
486



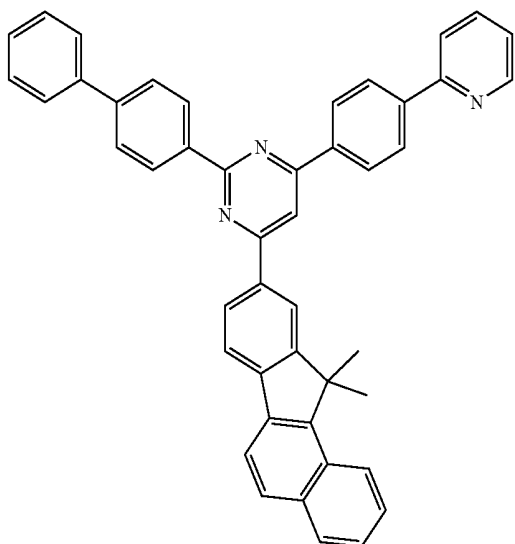
484



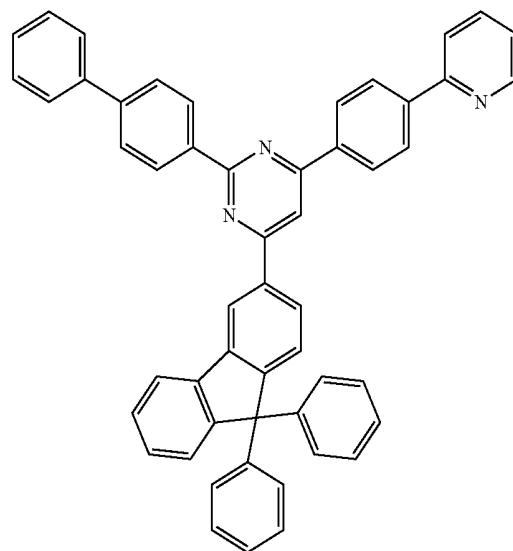
487



485

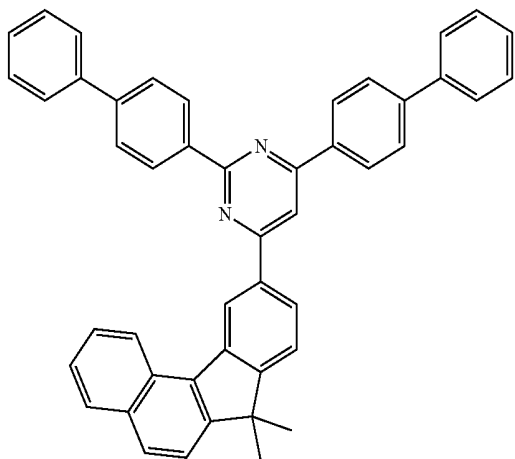


488



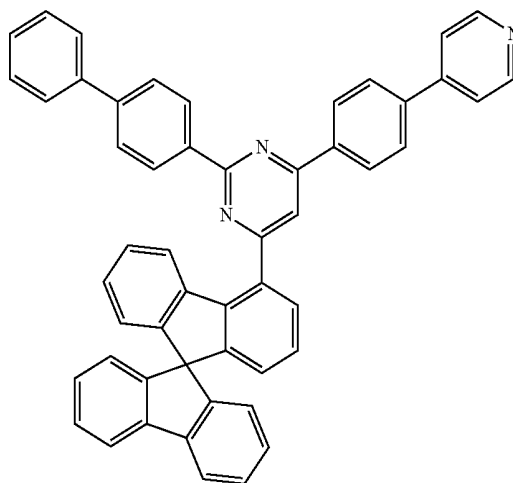
-continued

489

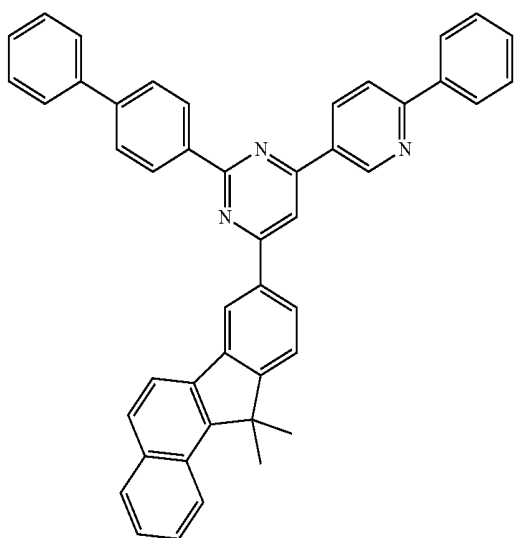


-continued

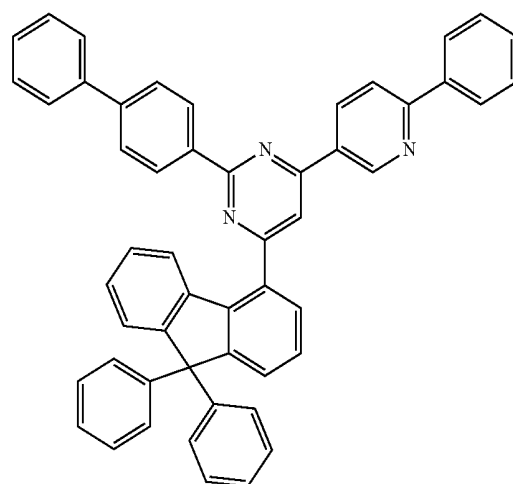
492



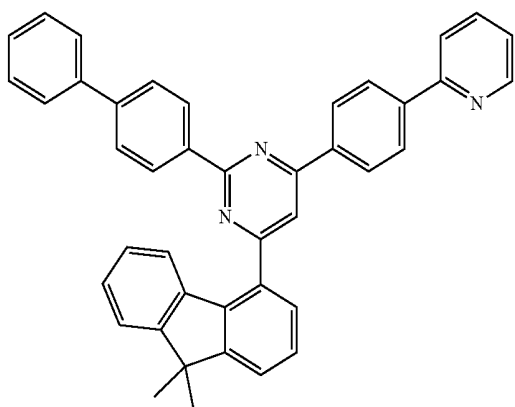
490



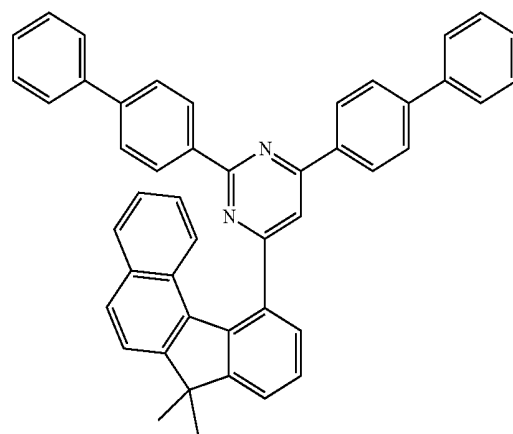
493



491

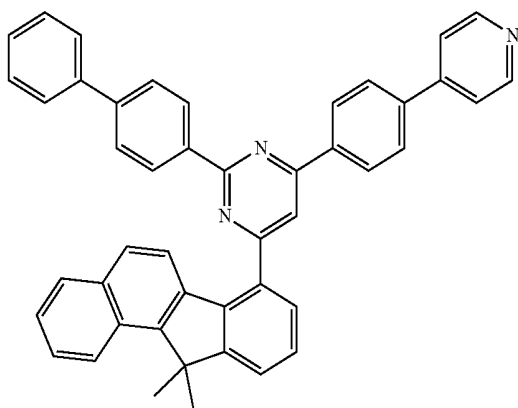


494



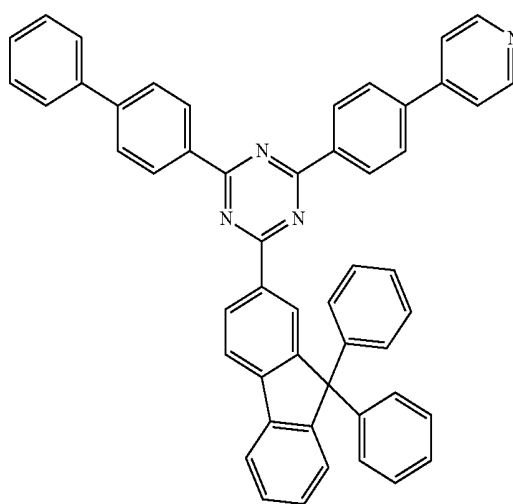
-continued

495

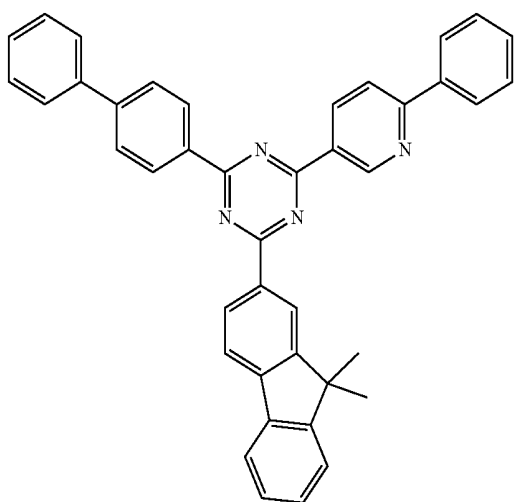


-continued

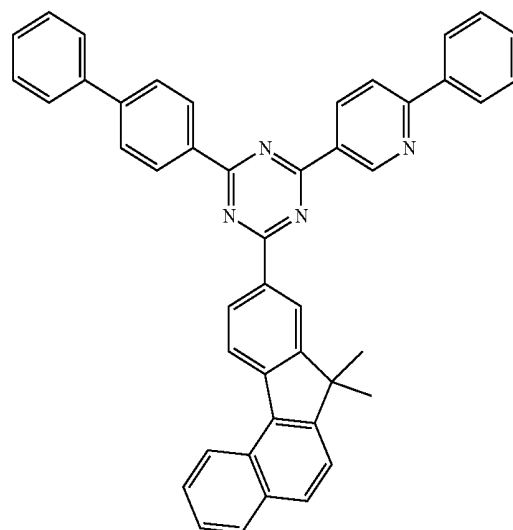
498



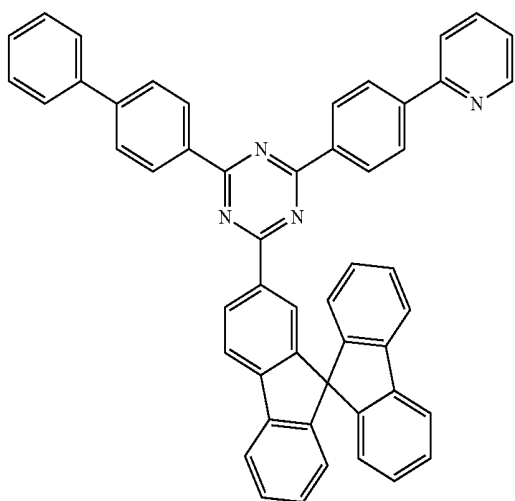
496



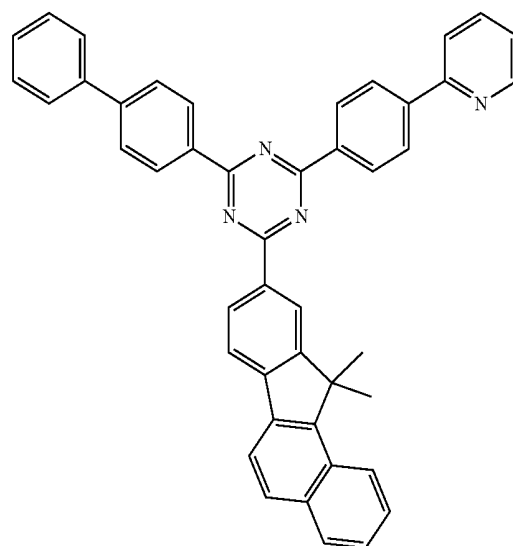
499



497

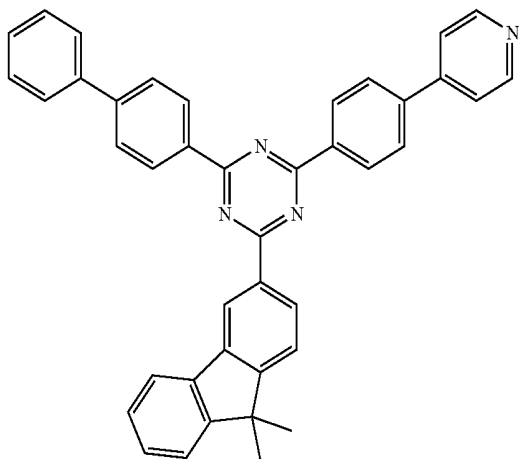


500



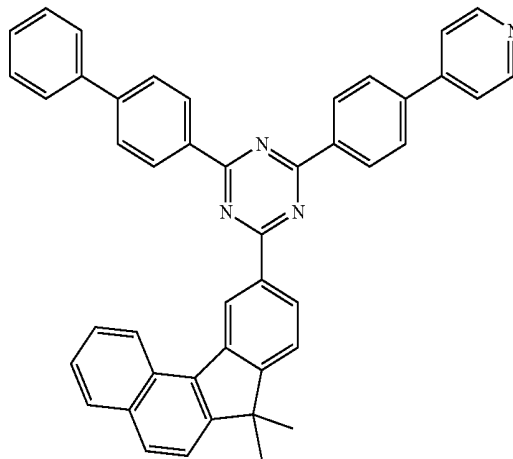
-continued

501

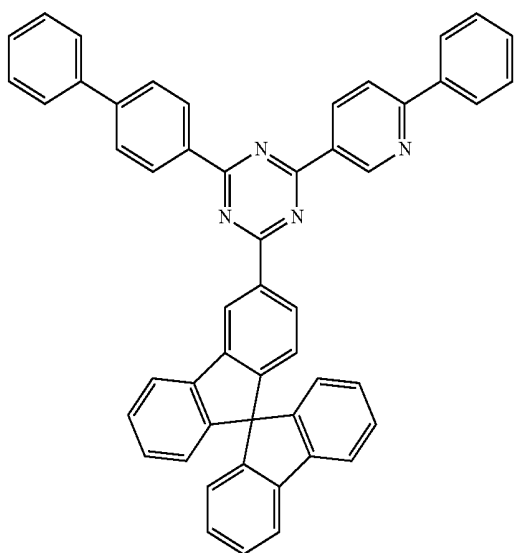


-continued

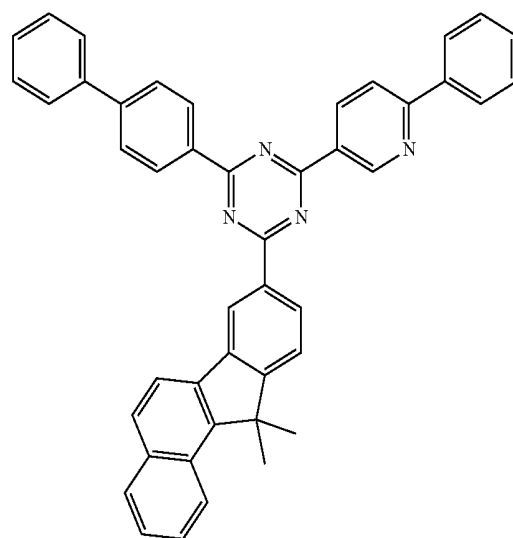
504



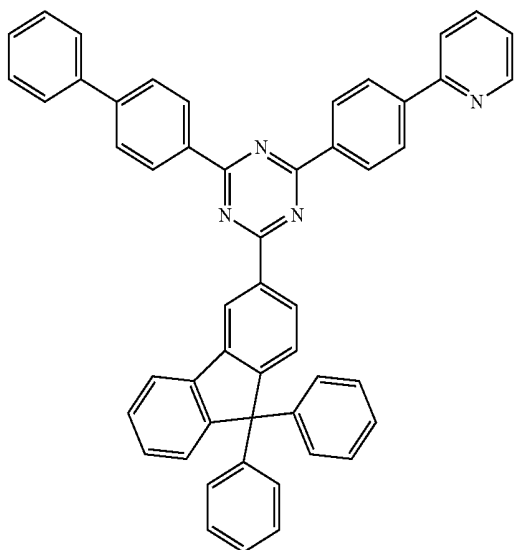
502



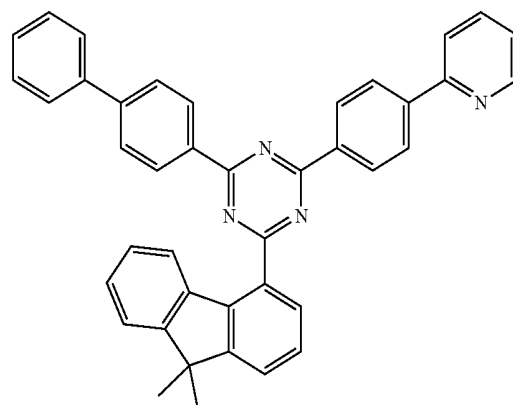
505



503

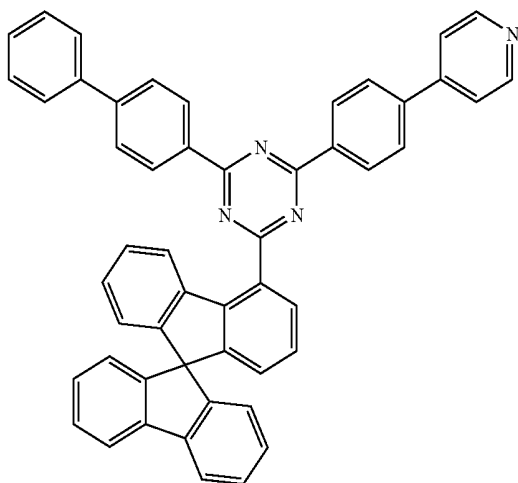


506



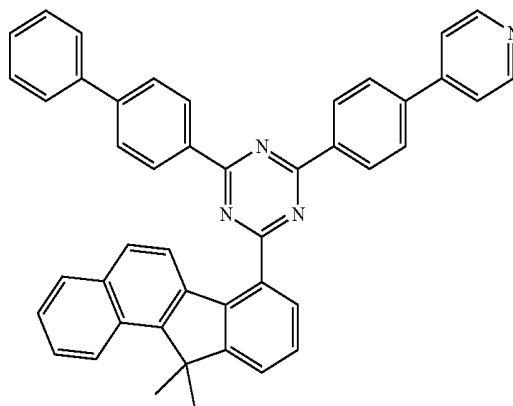
-continued

507



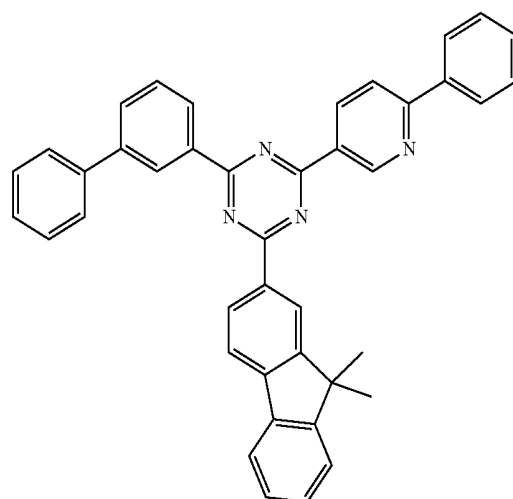
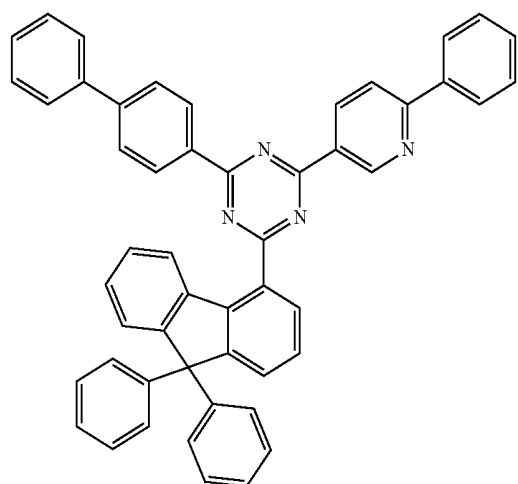
-continued

510



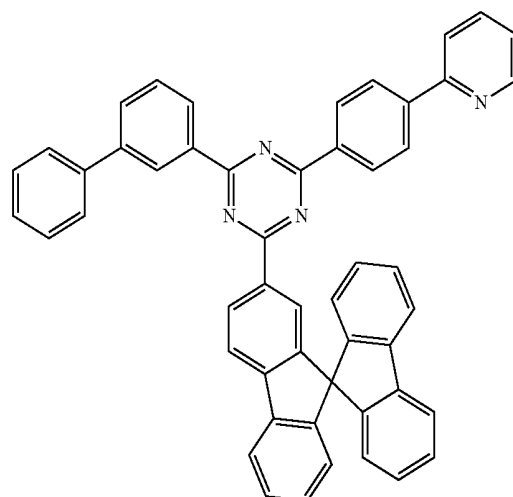
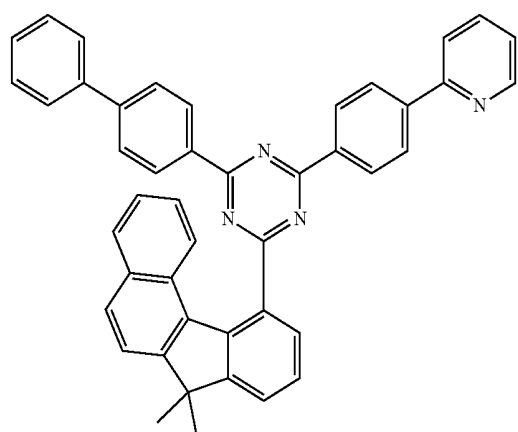
511

508



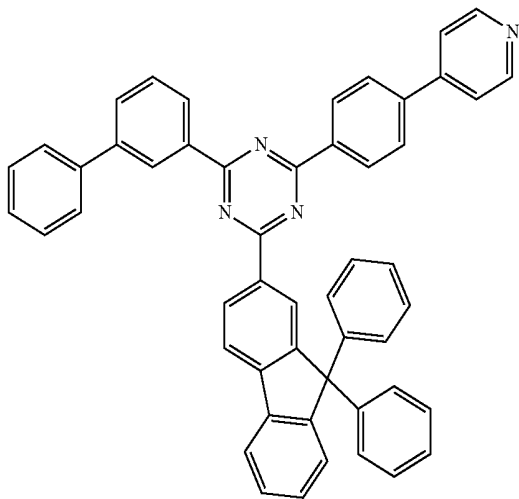
512

509



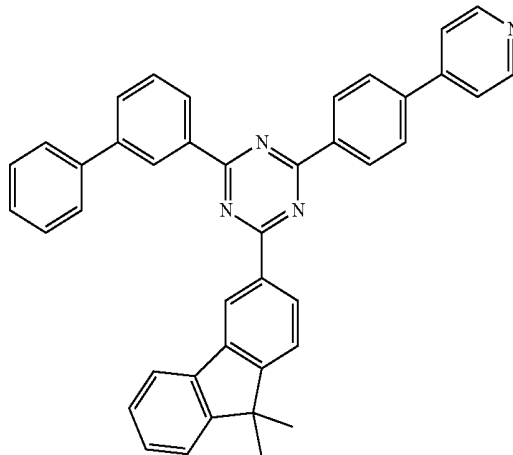
-continued

513

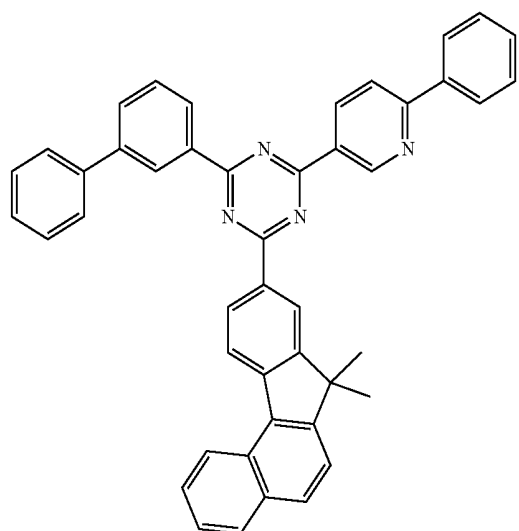


-continued

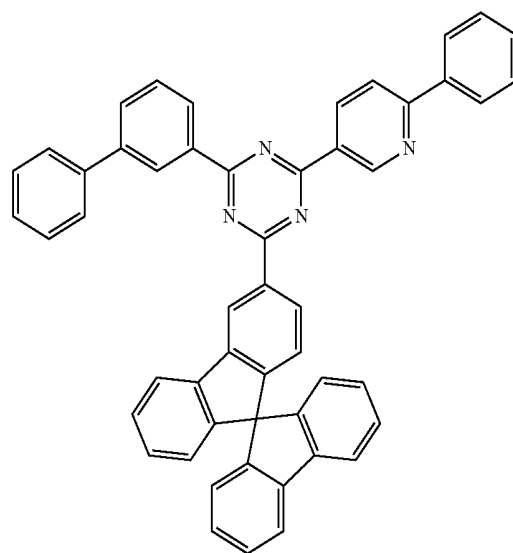
516



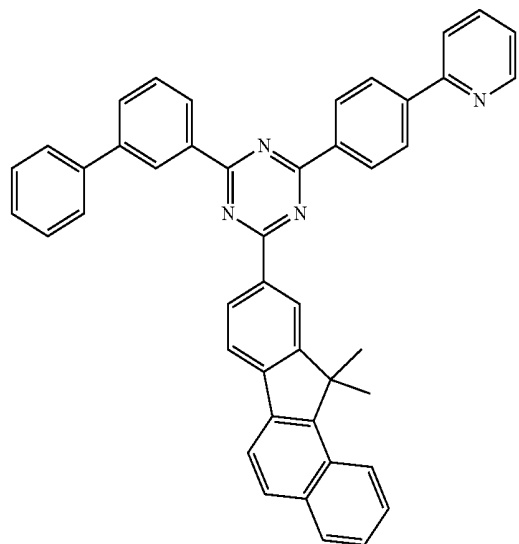
514



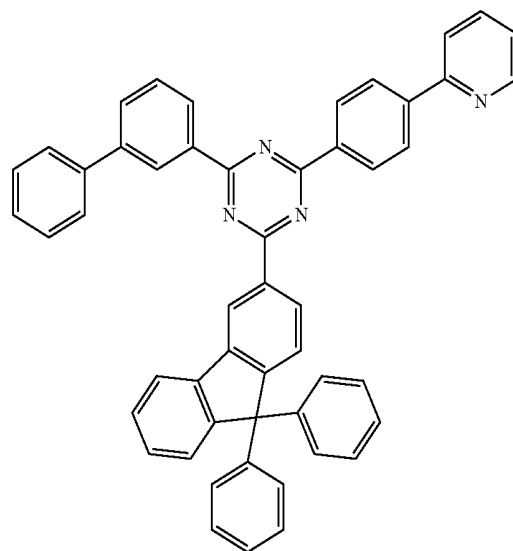
517



515

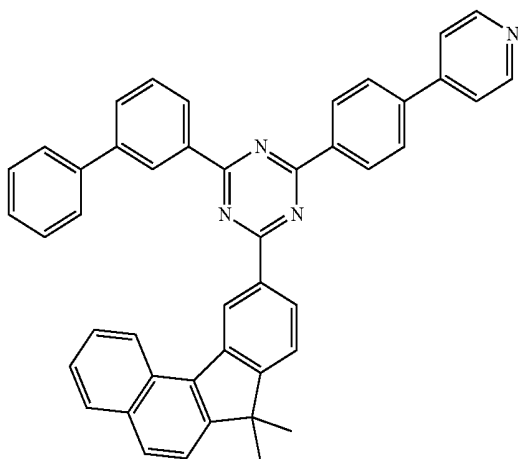


518



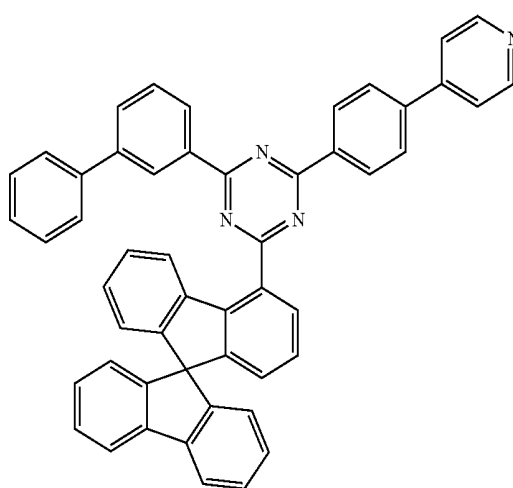
-continued

519

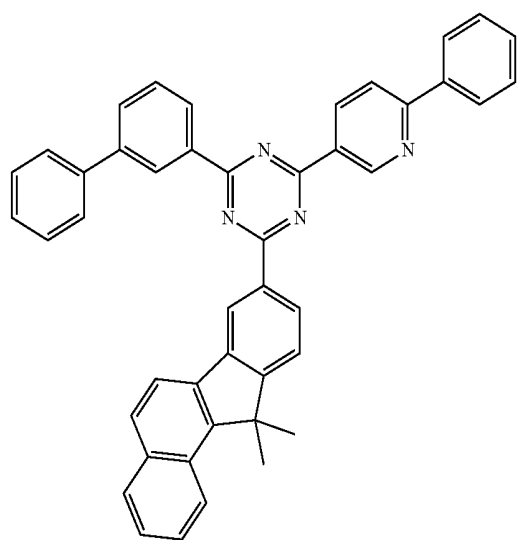


-continued

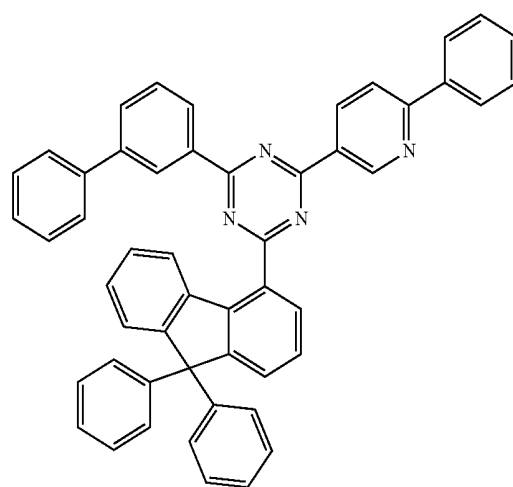
522



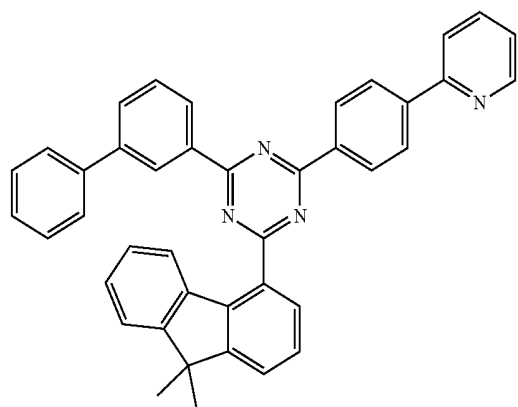
520



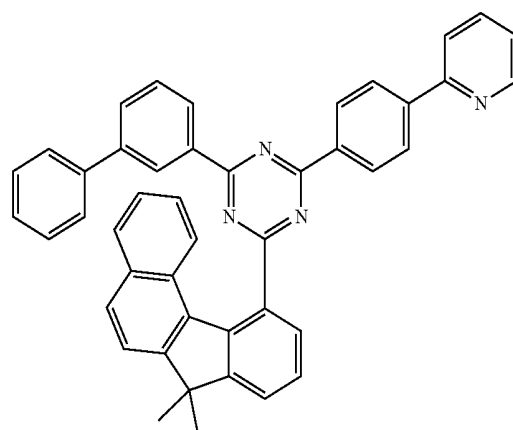
523



521

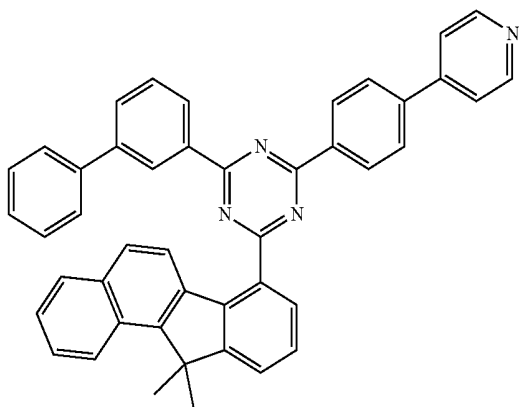


524



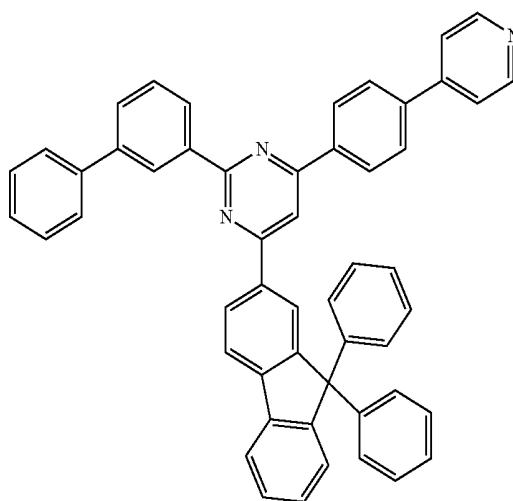
-continued

525

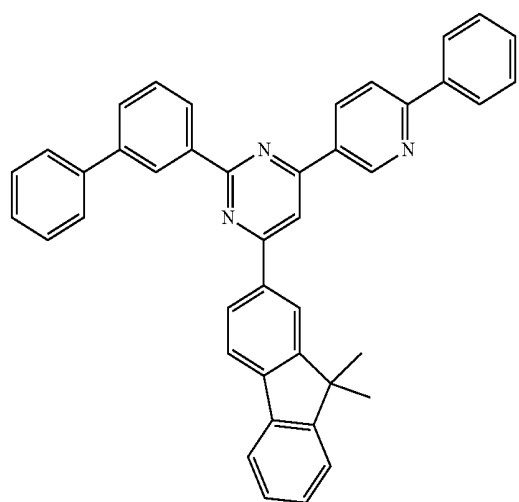


-continued

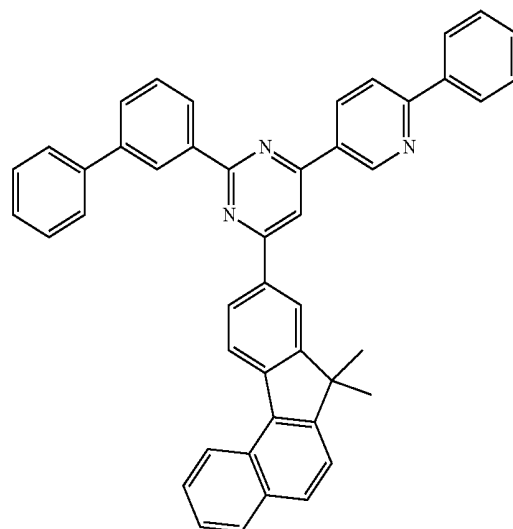
528



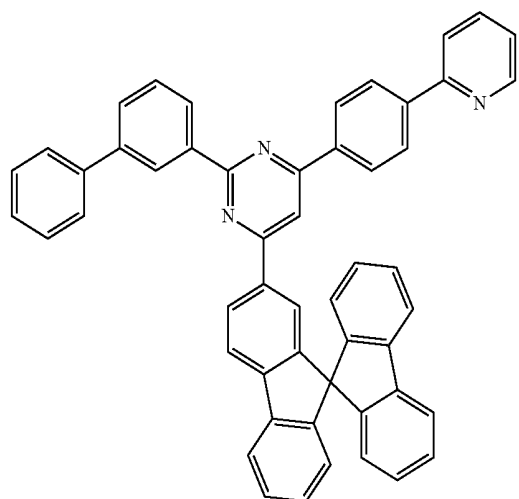
526



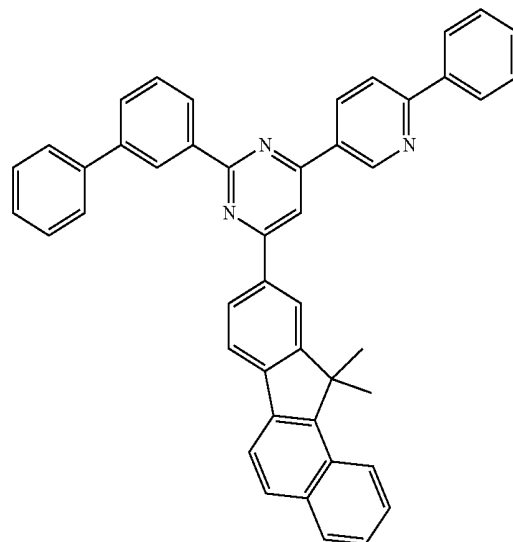
529



527

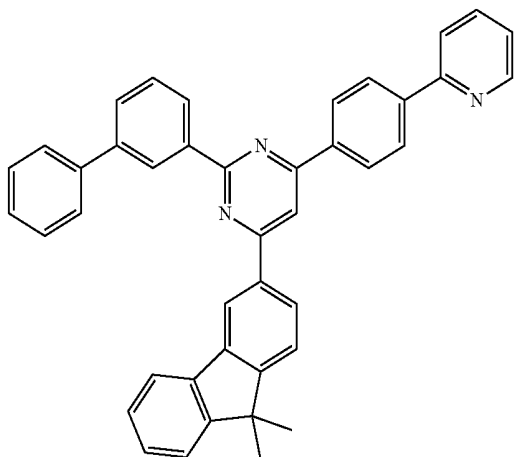


530



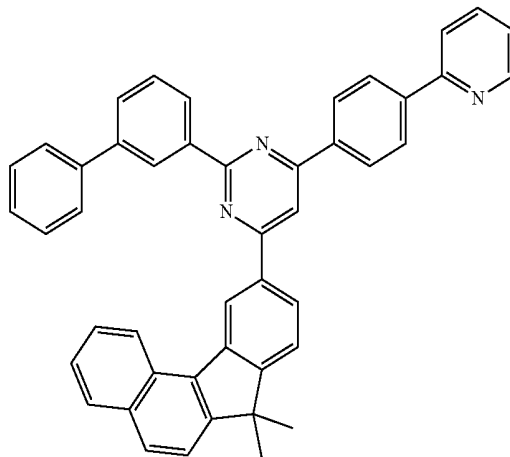
-continued

531

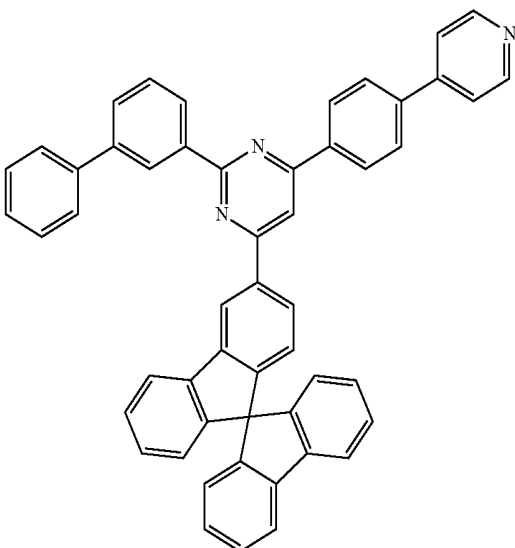


-continued

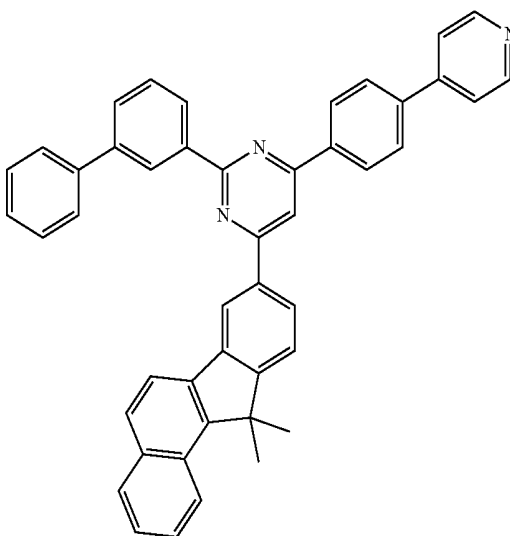
534



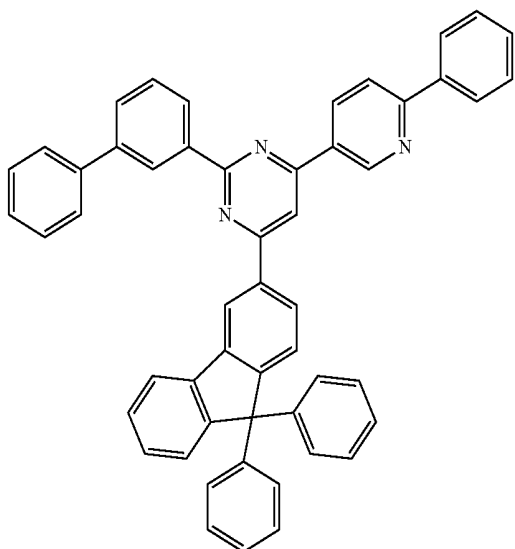
532



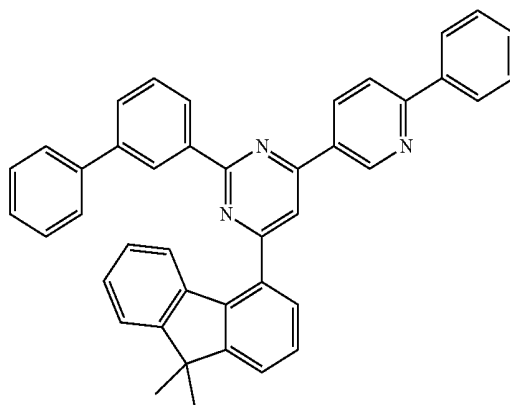
535



533

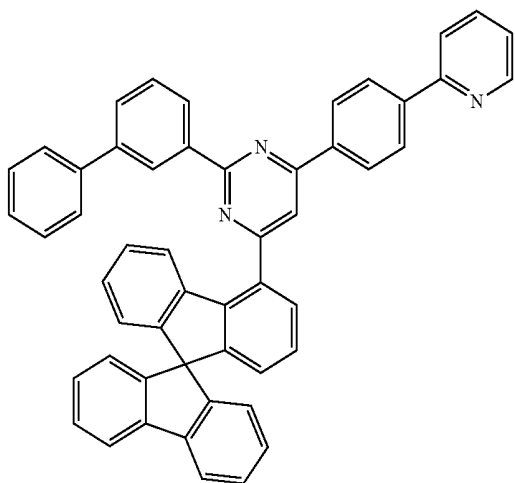


536



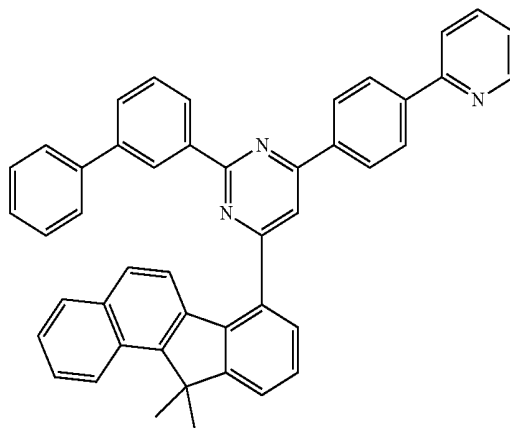
-continued

537

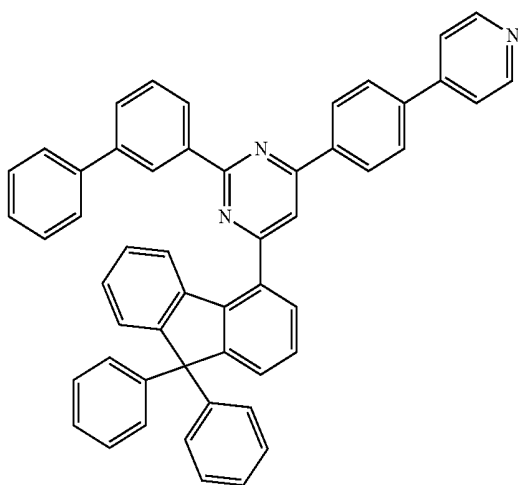


-continued

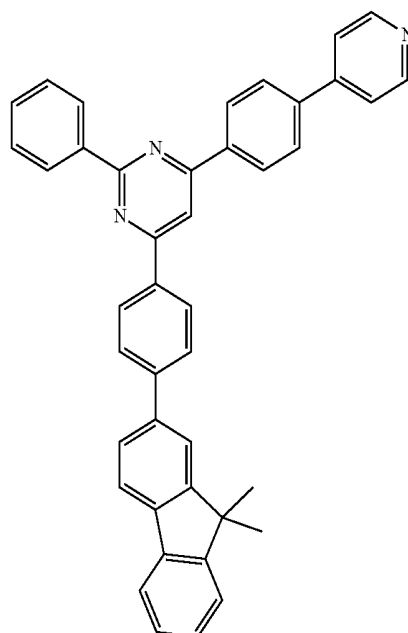
540



538

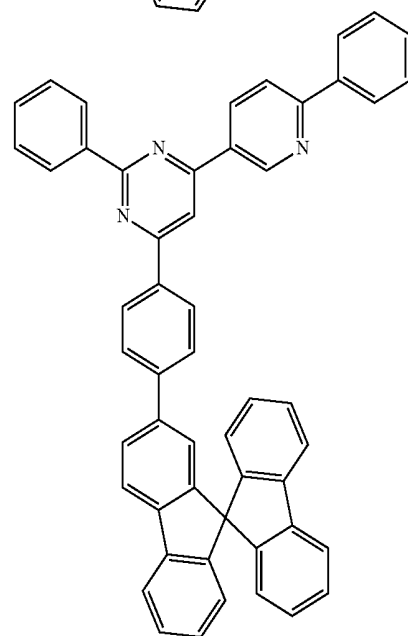
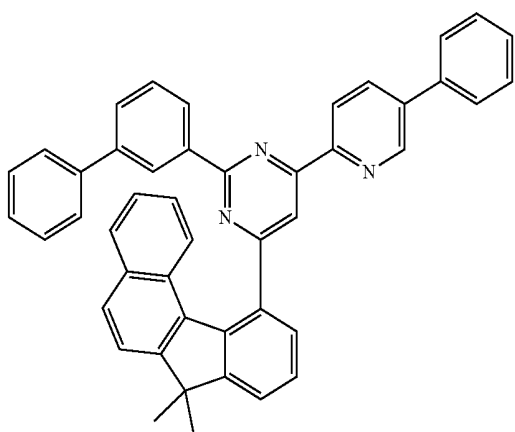


541



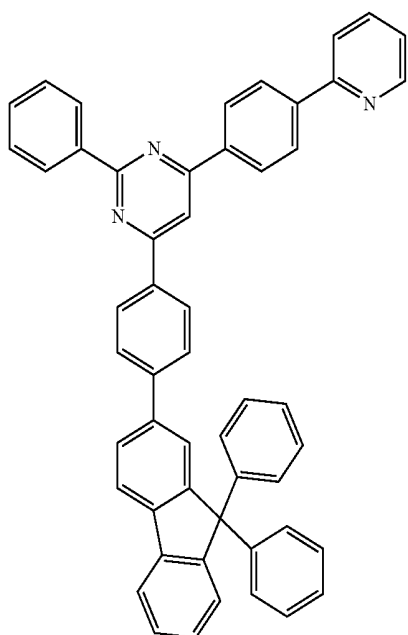
542

539



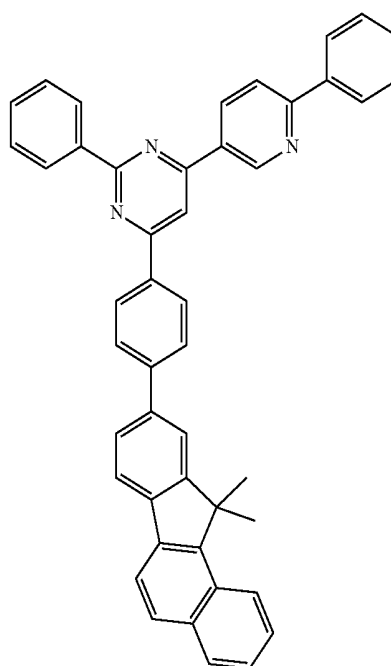
-continued

543

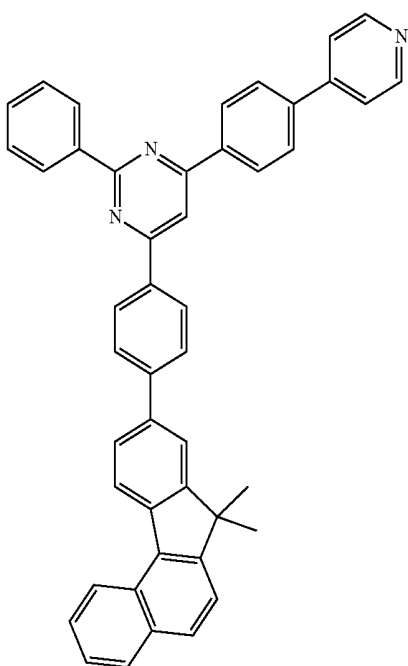


-continued

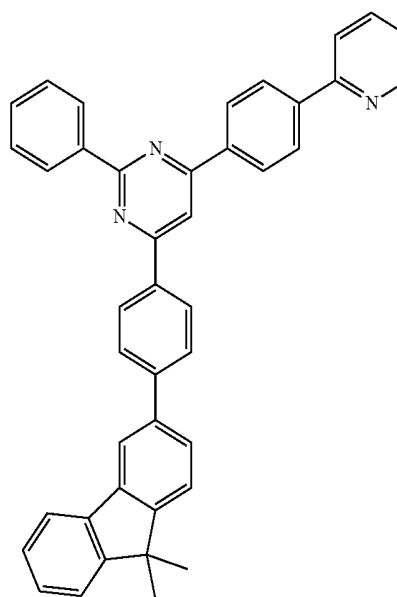
545



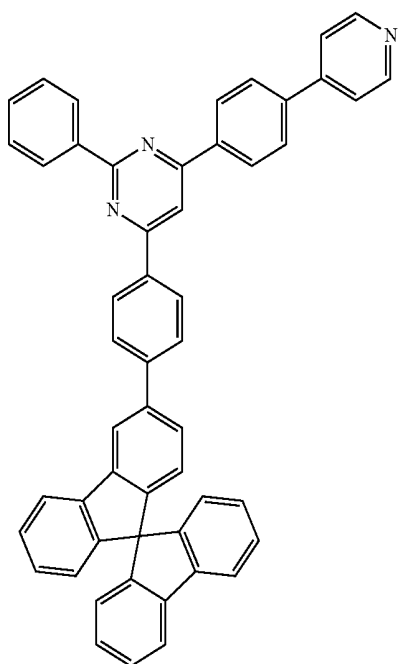
544



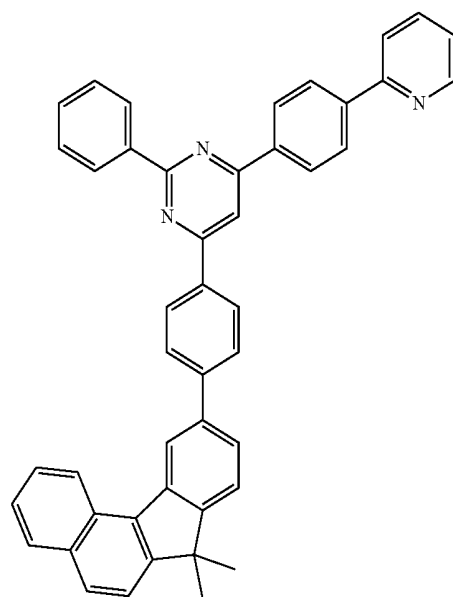
546



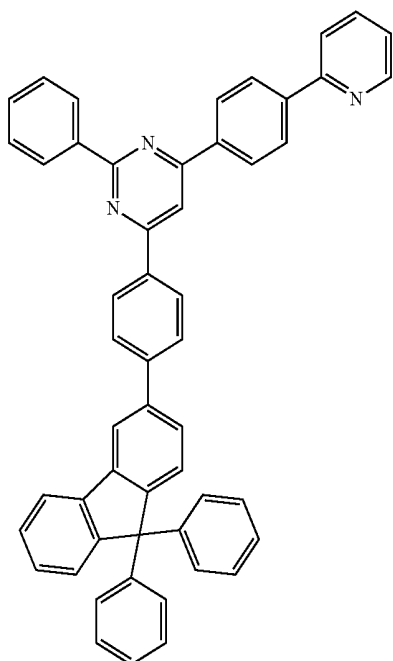
-continued



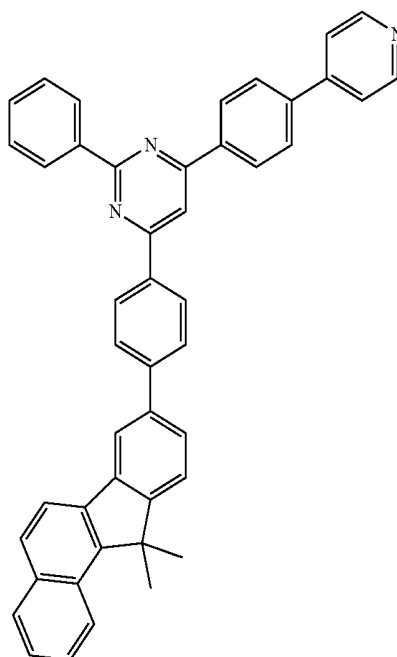
-continued



548

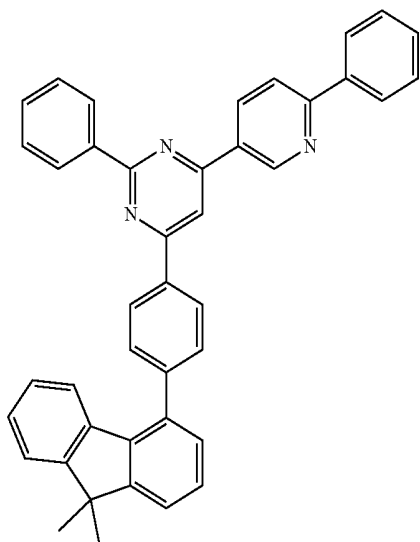


550



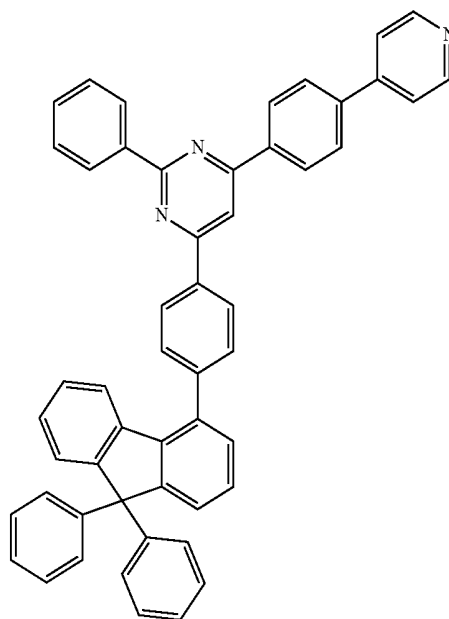
-continued

551

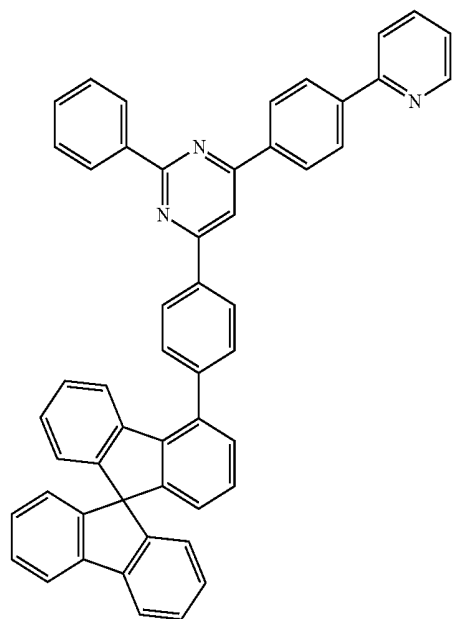


-continued

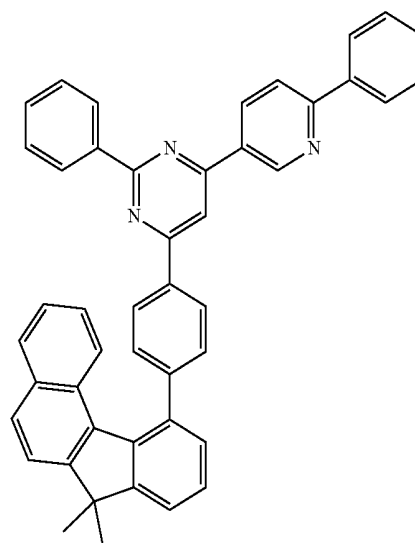
553



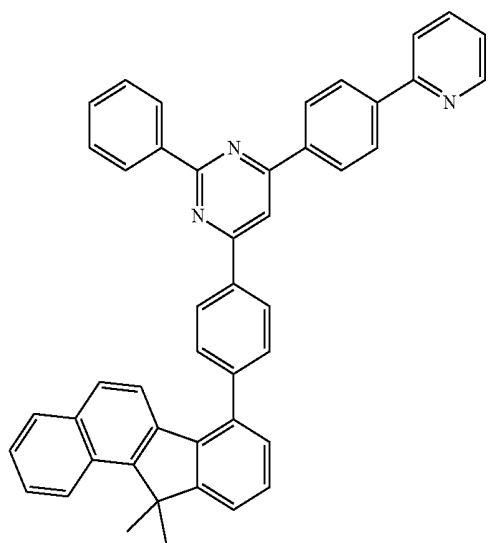
552



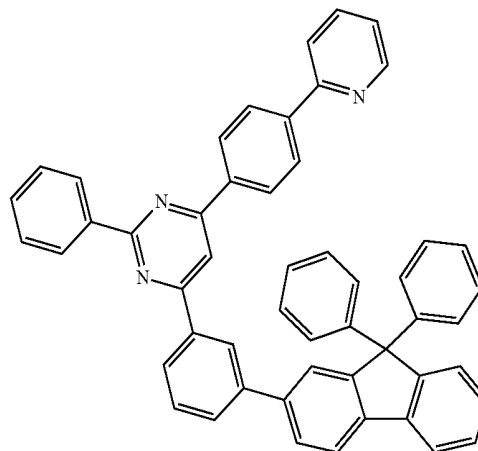
554



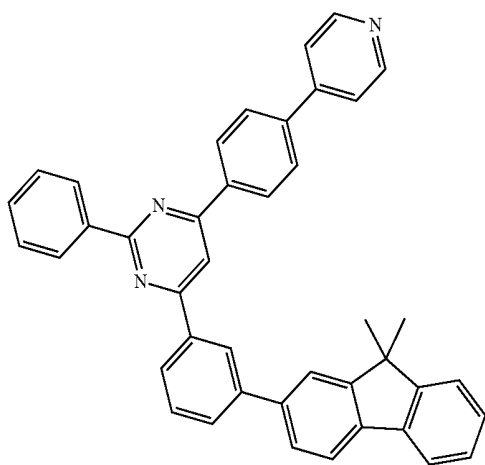
-continued



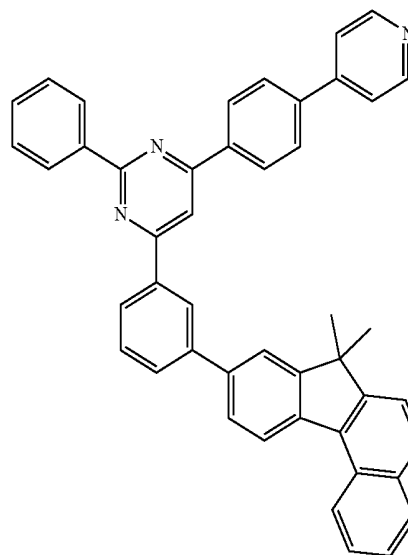
-continued



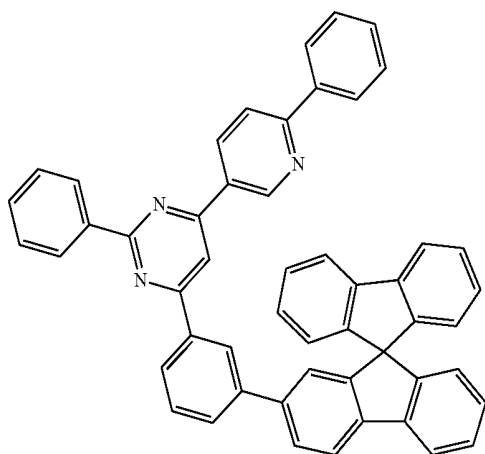
556



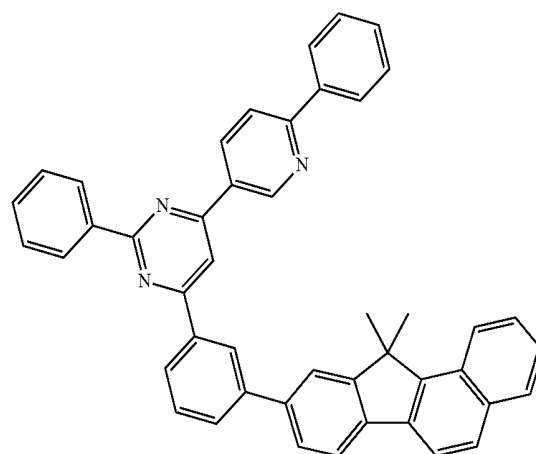
559



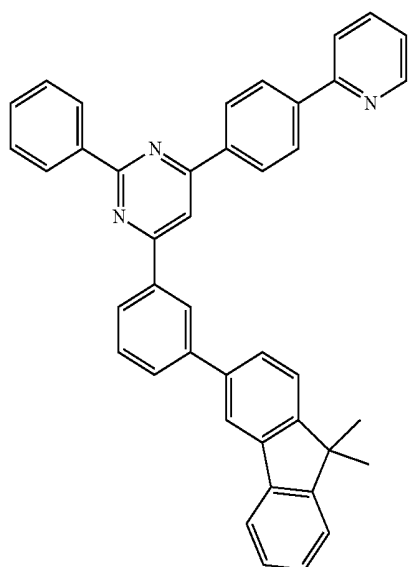
557



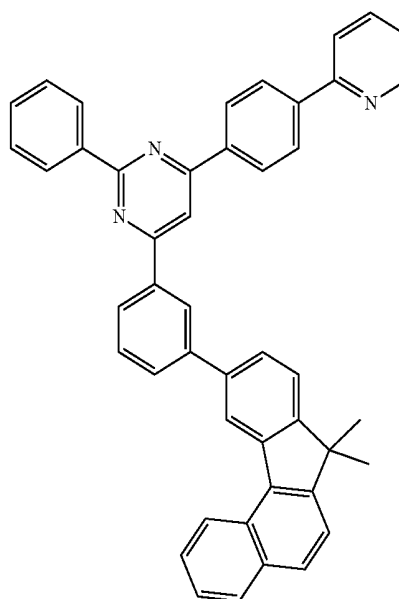
560



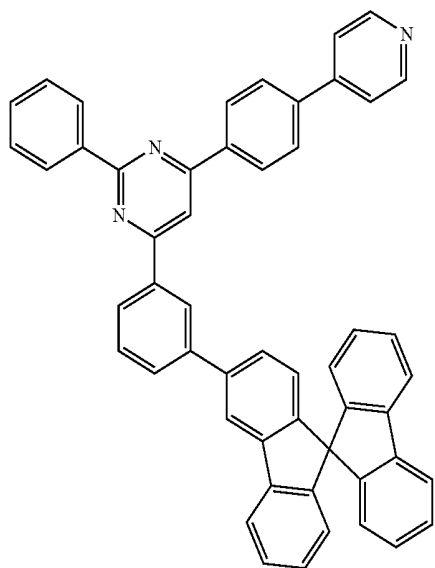
-continued



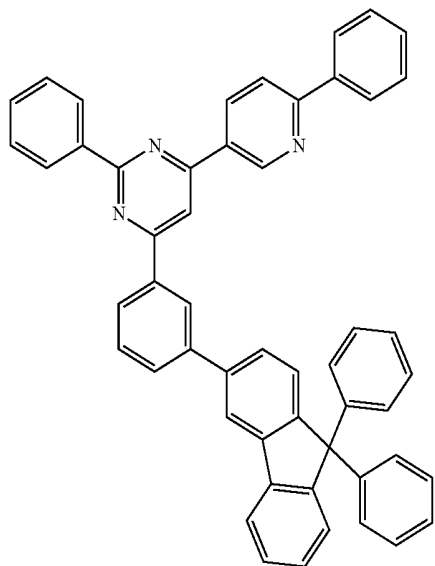
-continued



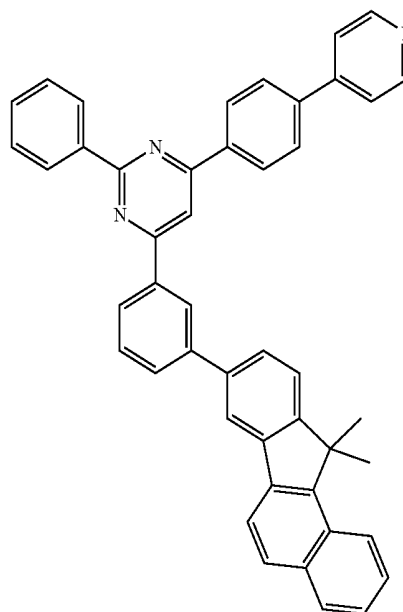
562

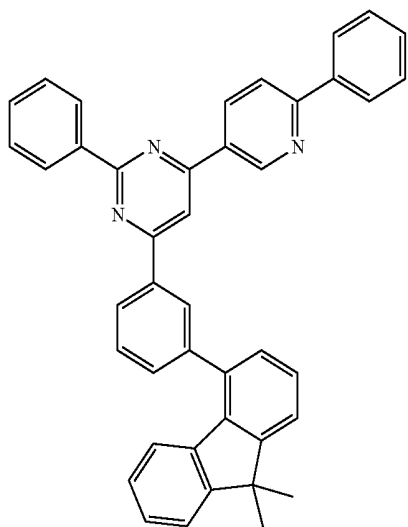


563

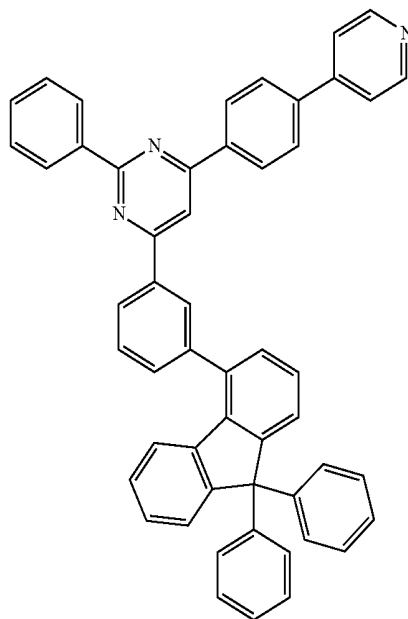


565

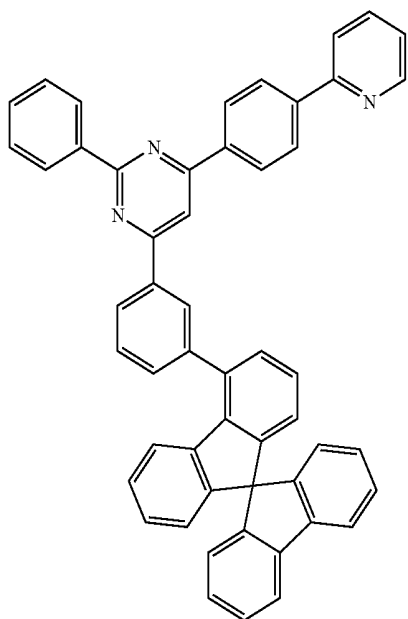




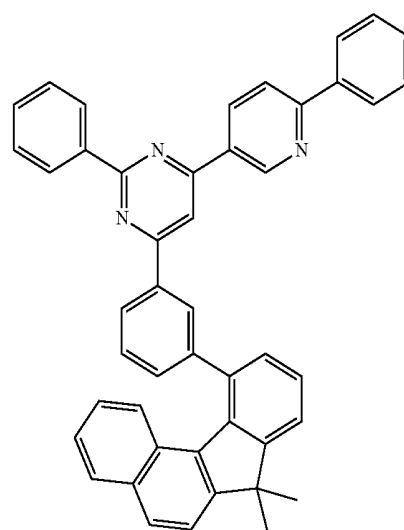
-continued



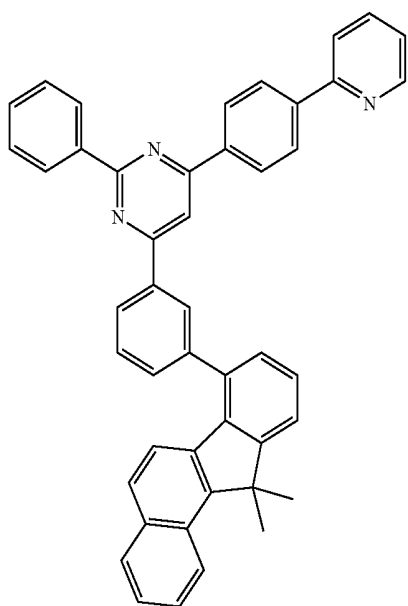
567



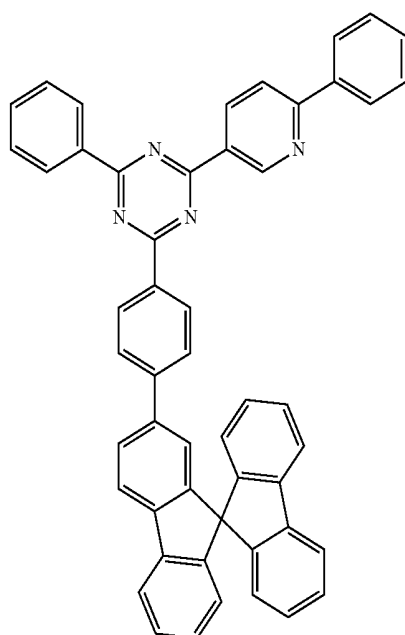
569



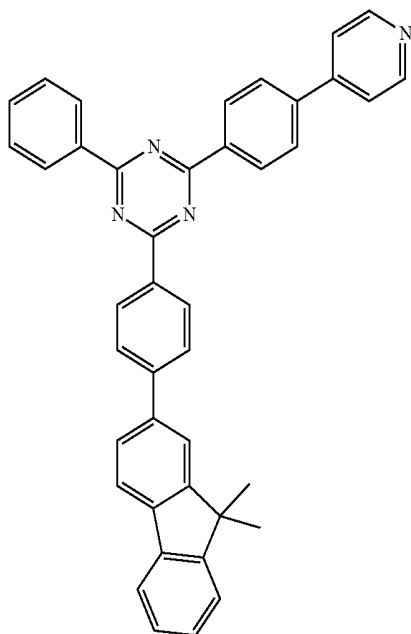
-continued



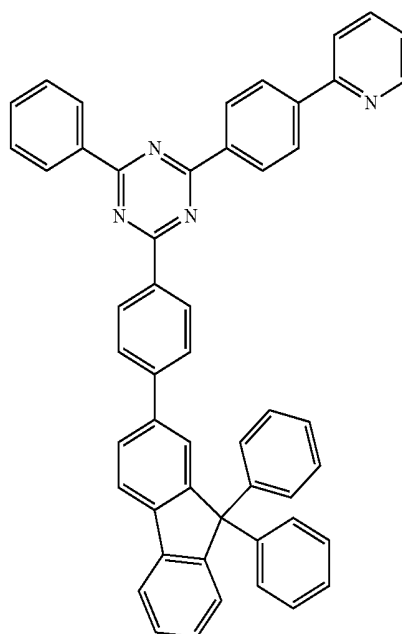
-continued



571

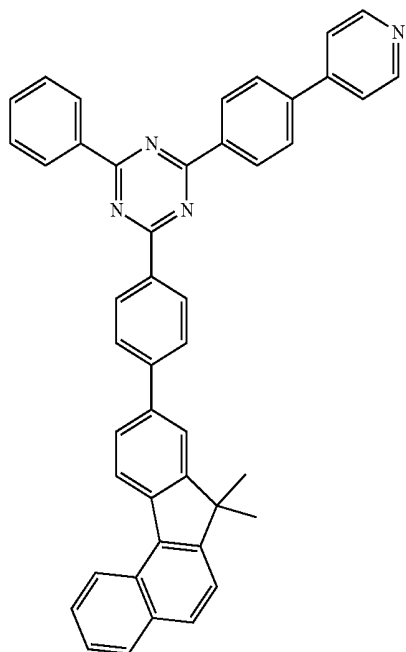


573

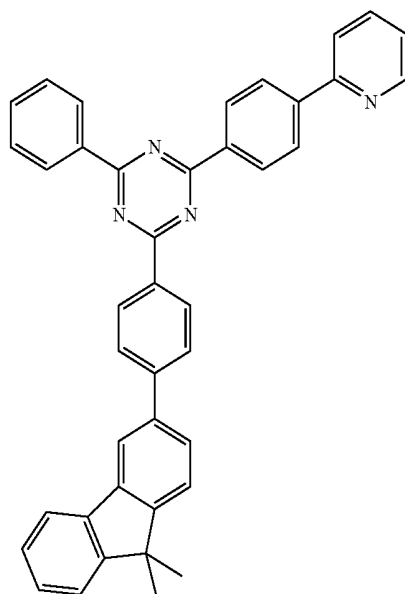


303

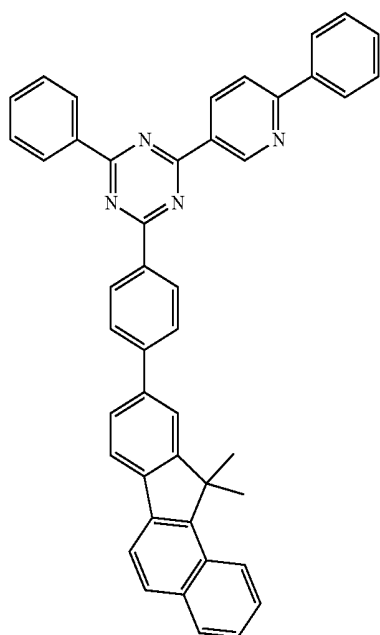
-continued



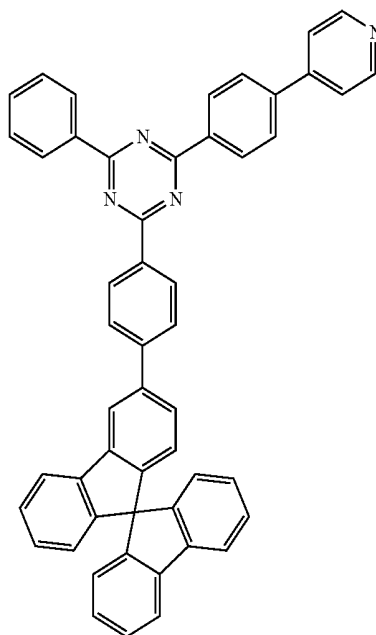
-continued



575

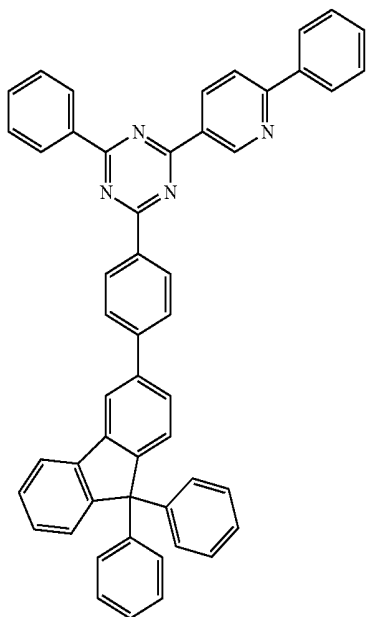


577



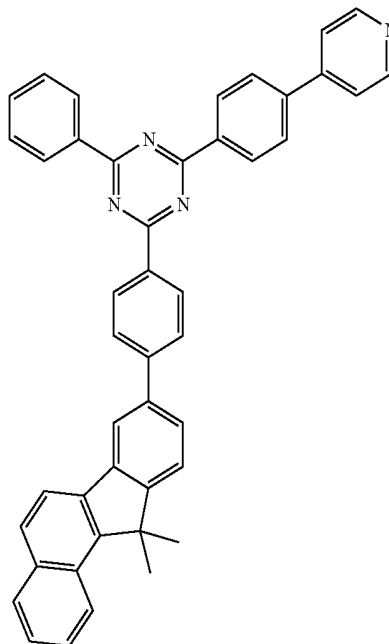
-continued

578

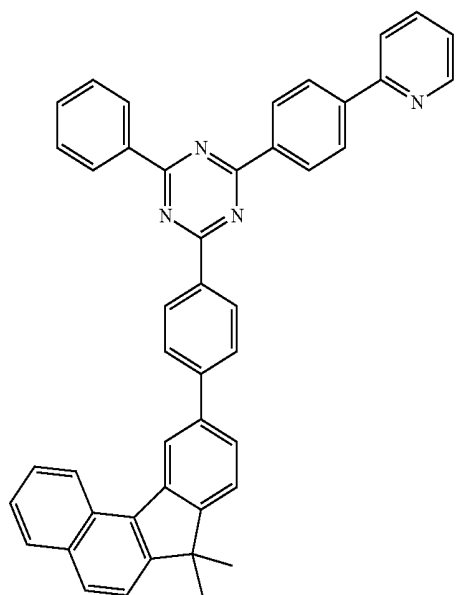


-continued

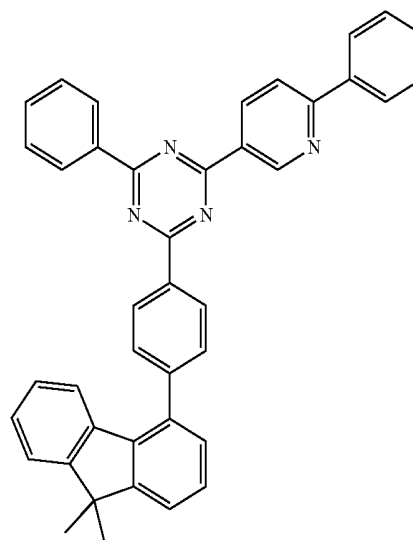
580



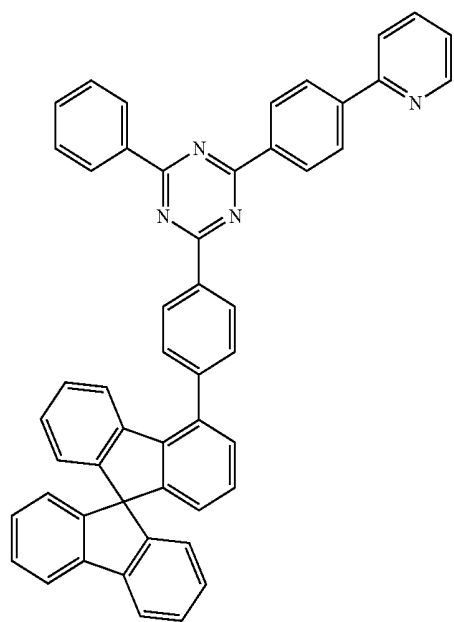
579



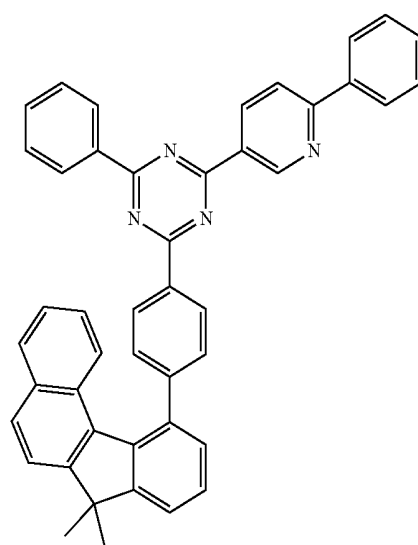
581



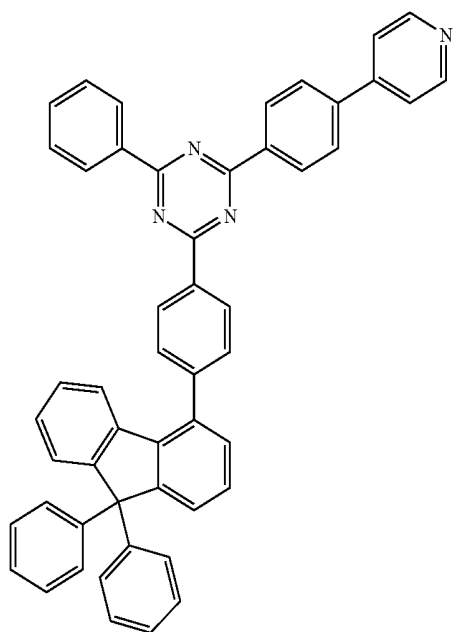
-continued



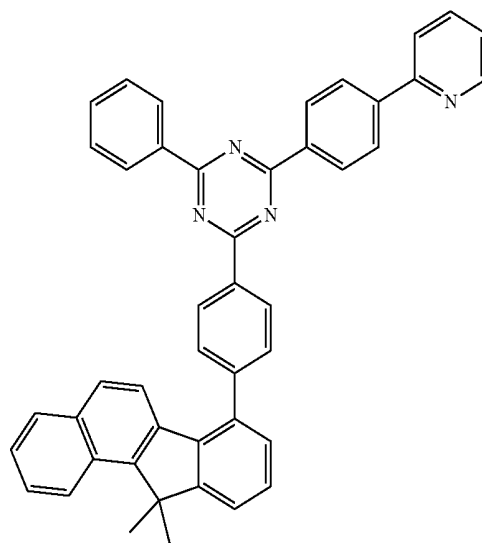
-continued



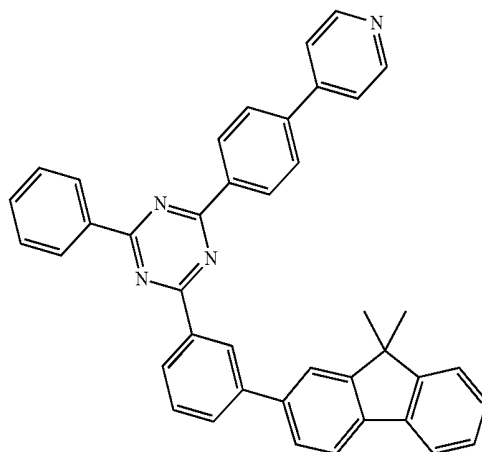
583



585

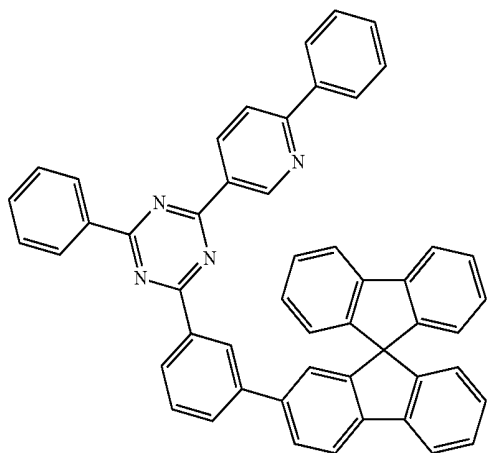


586



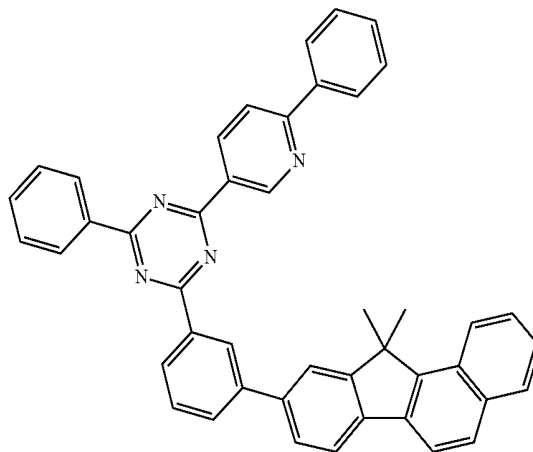
-continued

587



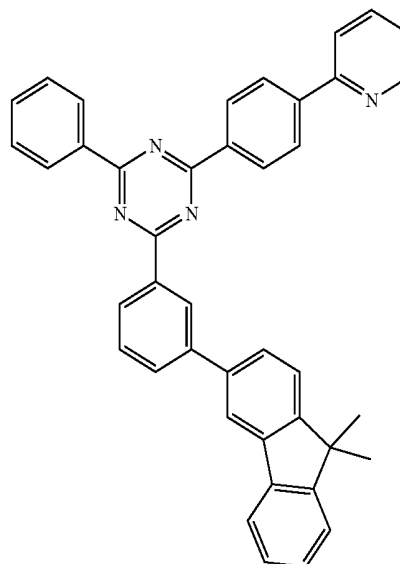
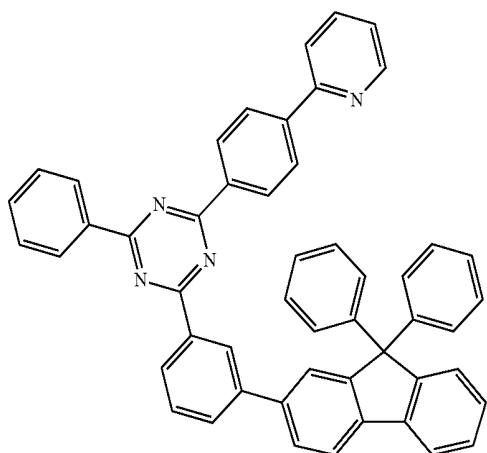
-continued

590



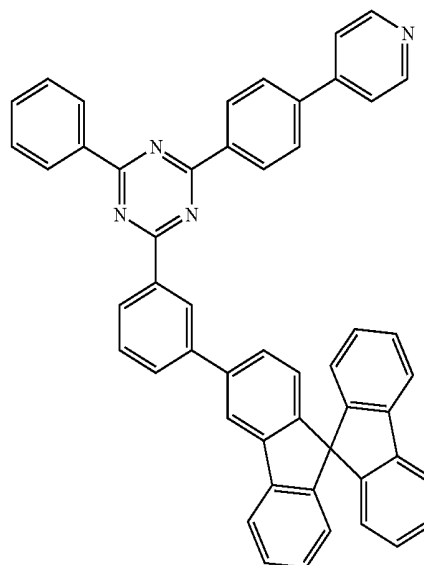
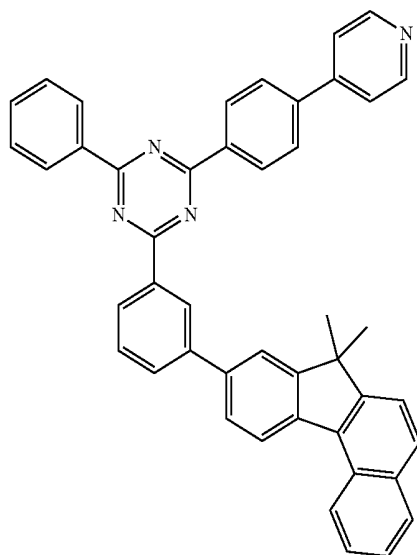
591

588

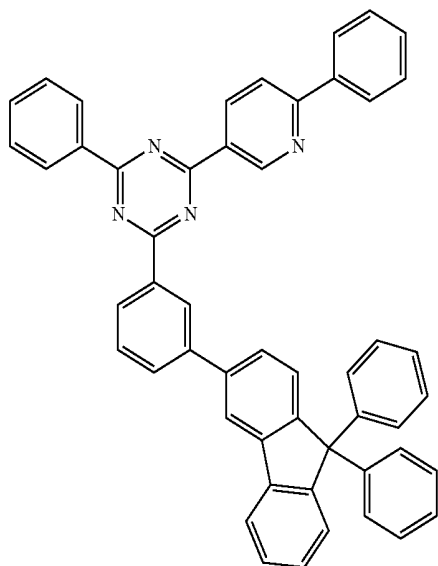


592

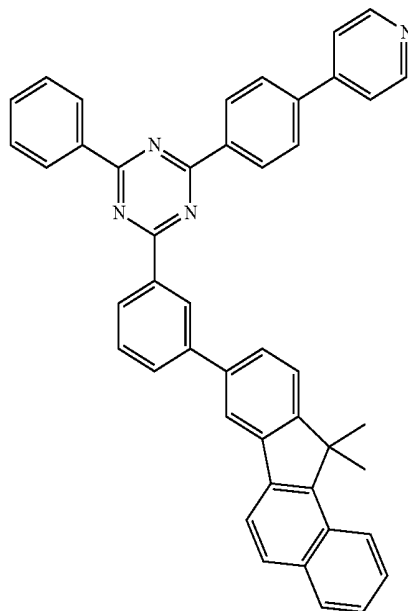
589



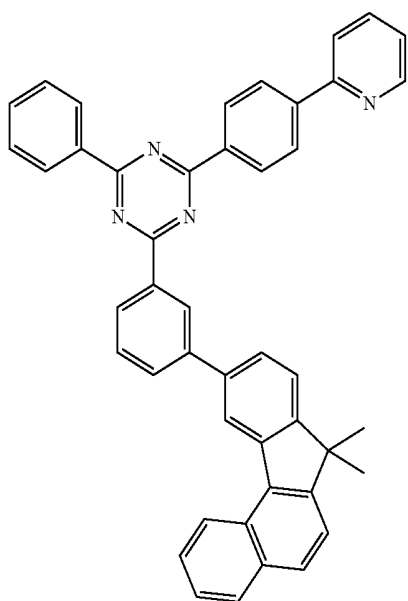
-continued



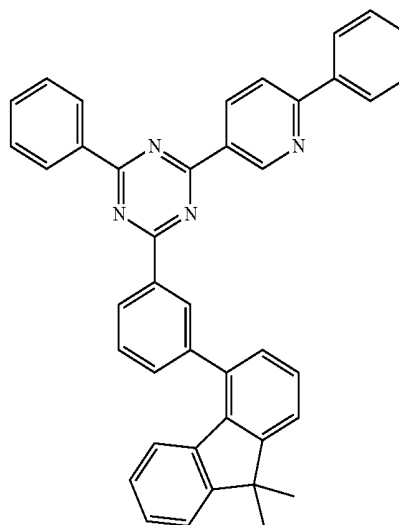
-continued



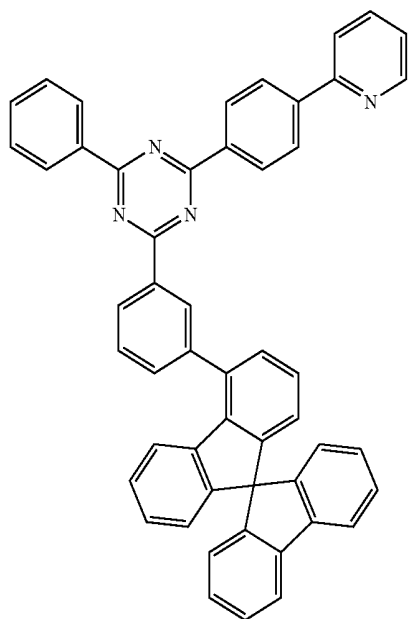
594



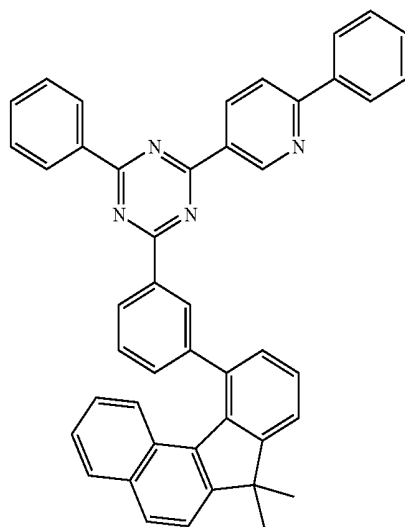
596



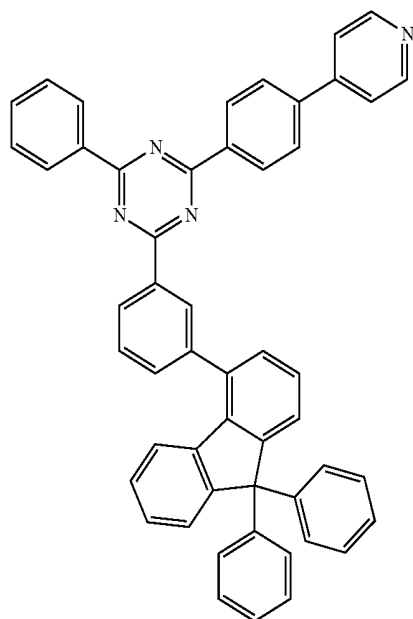
-continued



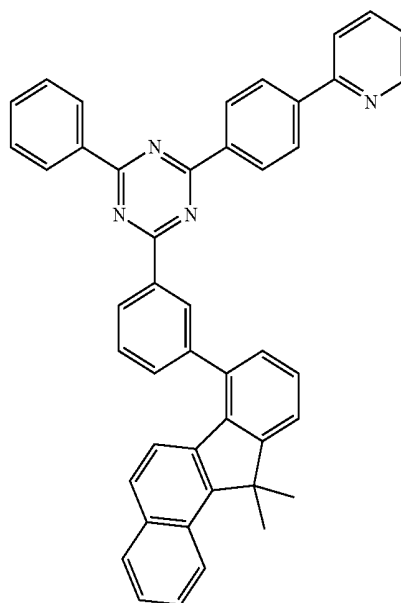
-continued



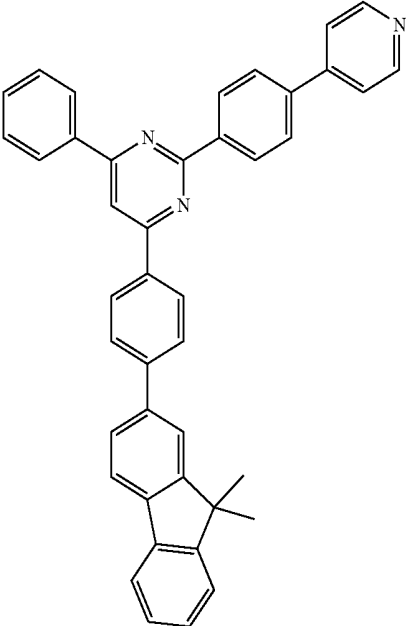
598



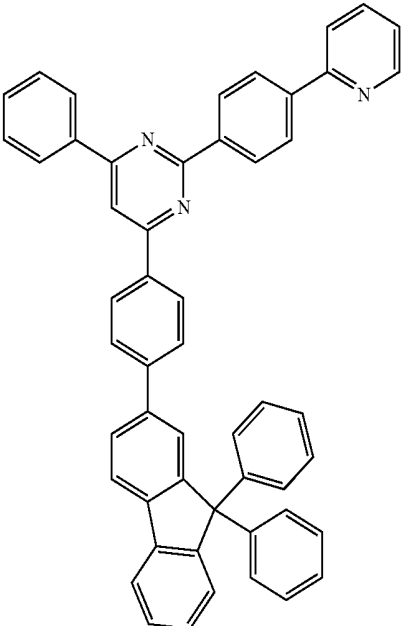
600



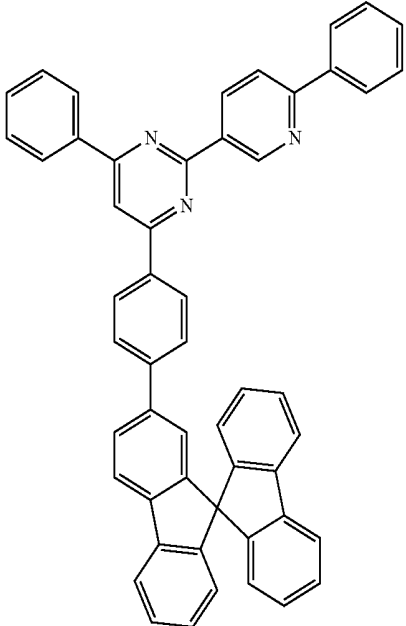
-continued



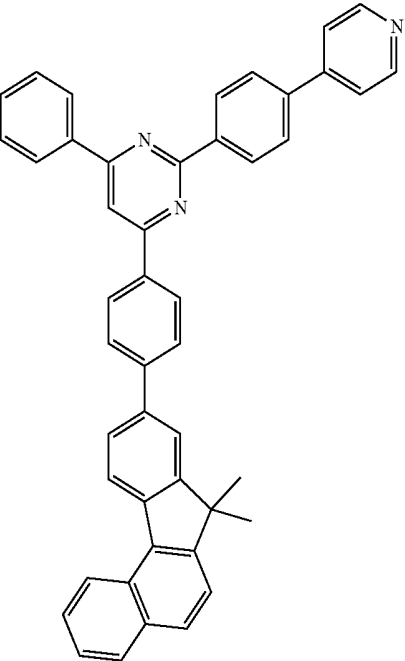
-continued



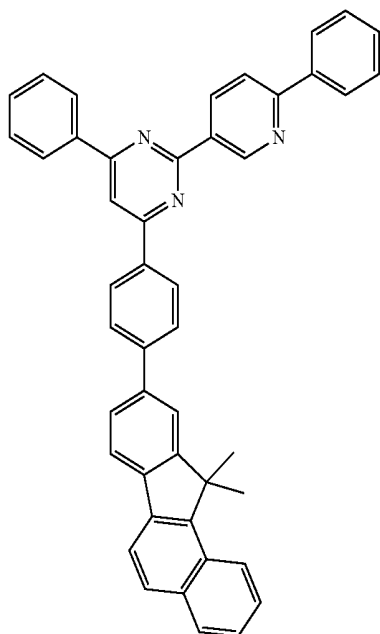
602



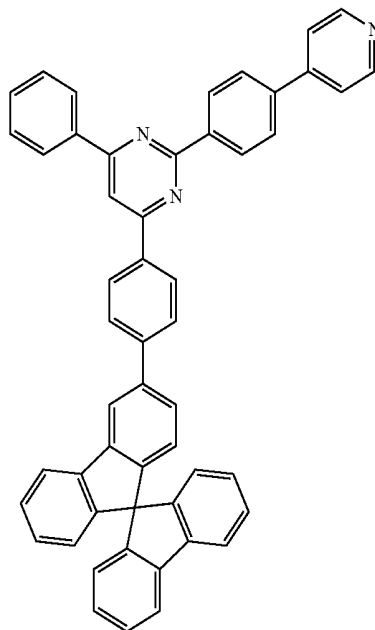
604



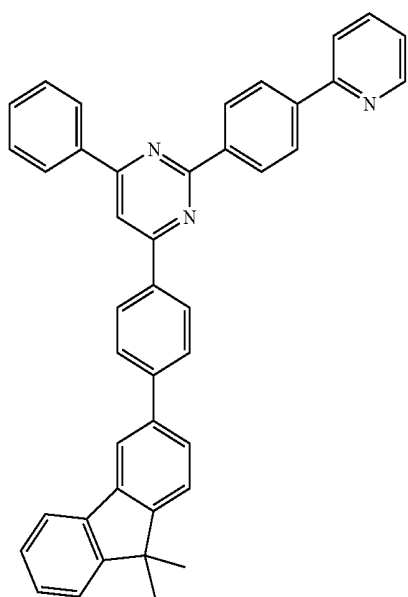
-continued



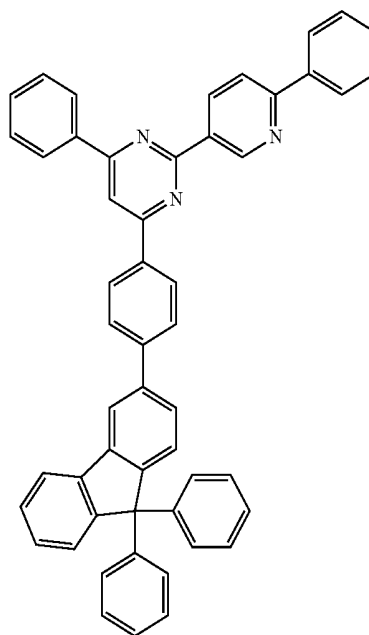
-continued



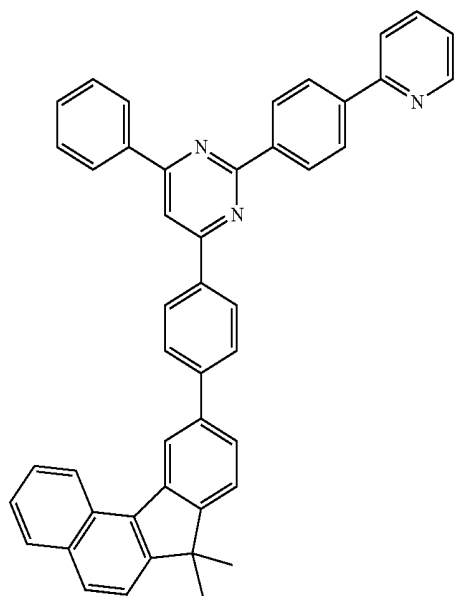
606



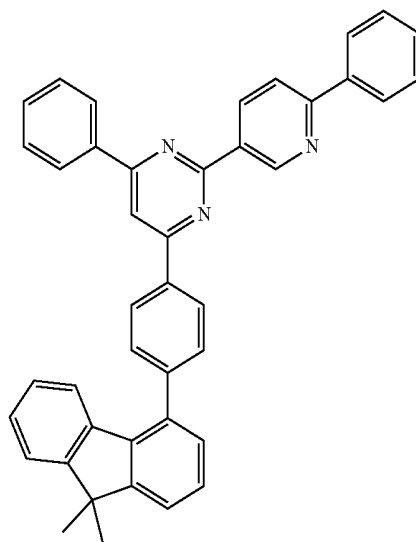
608



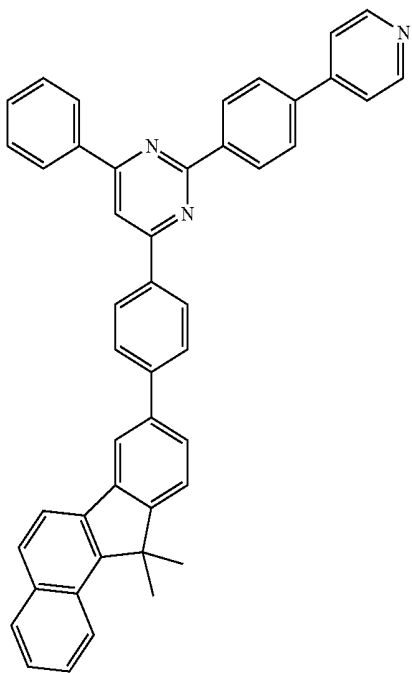
-continued



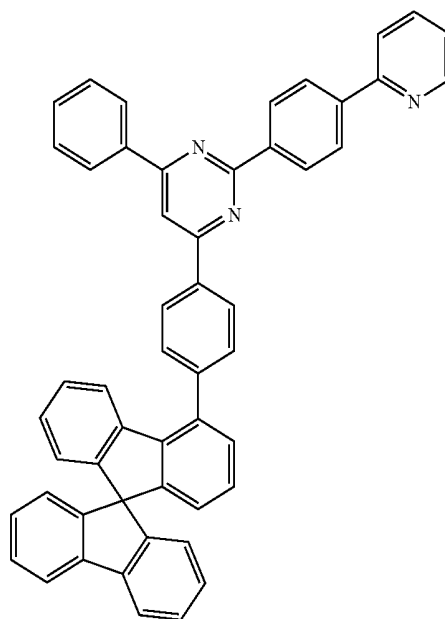
-continued



610

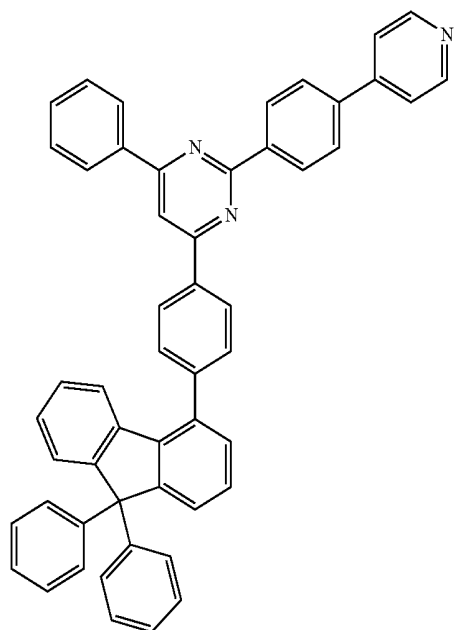


612



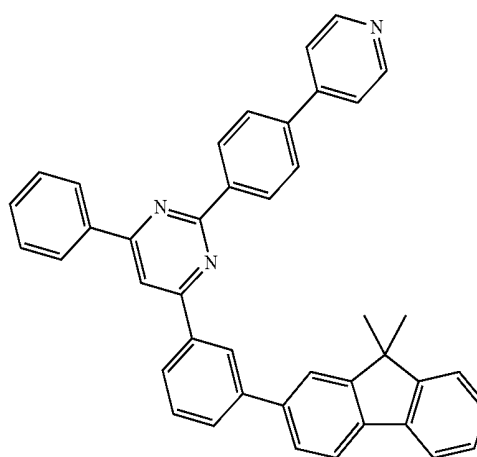
-continued

613

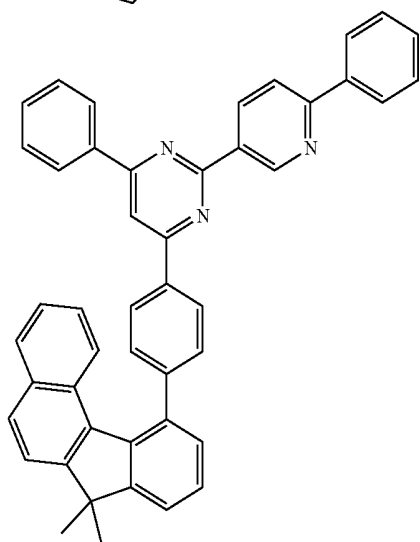


-continued

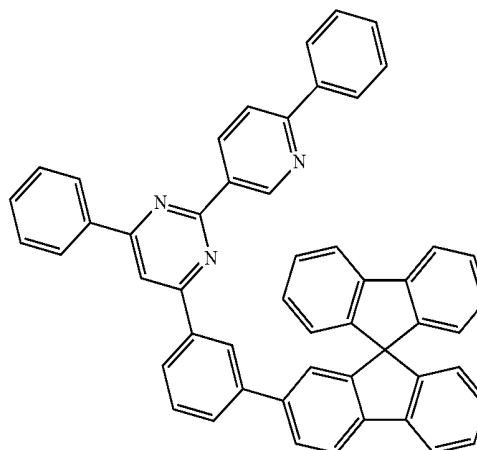
616



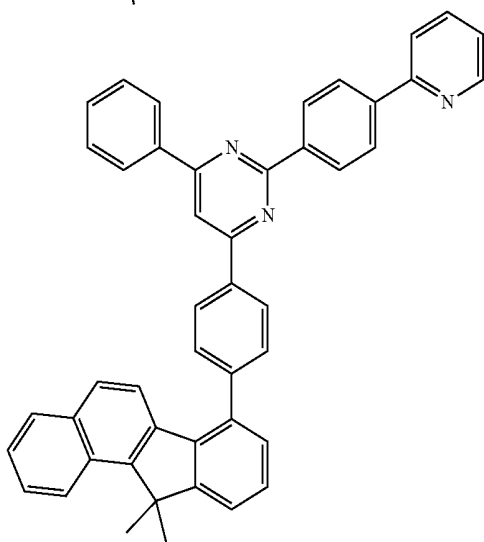
614



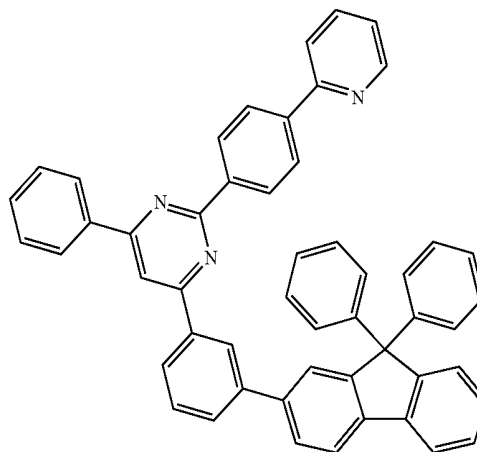
617



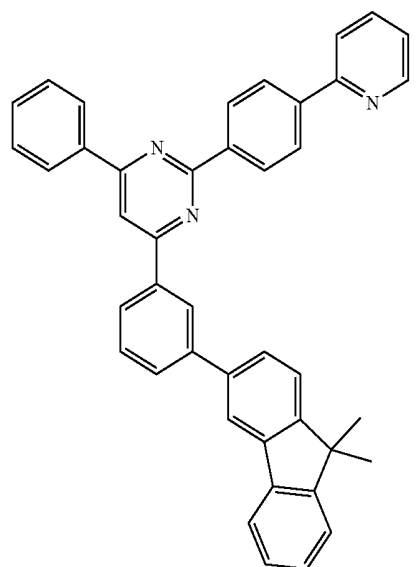
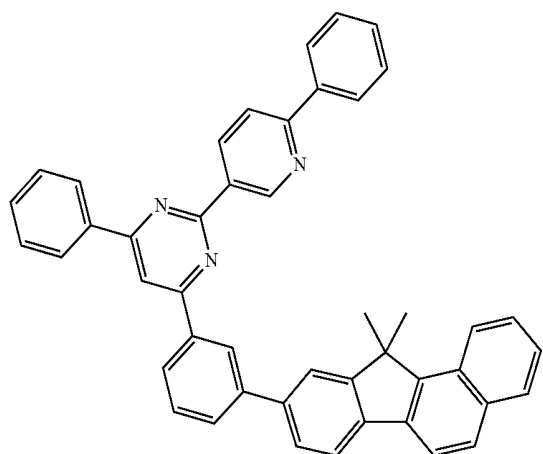
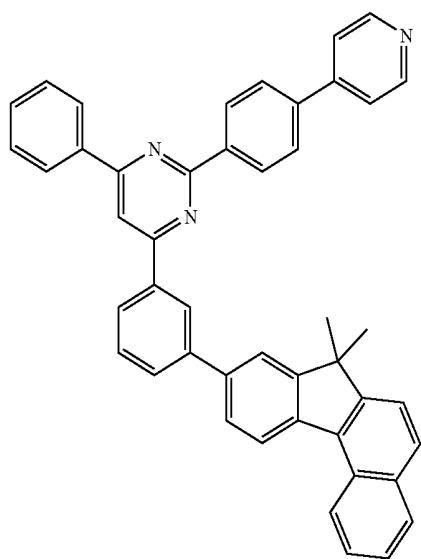
615



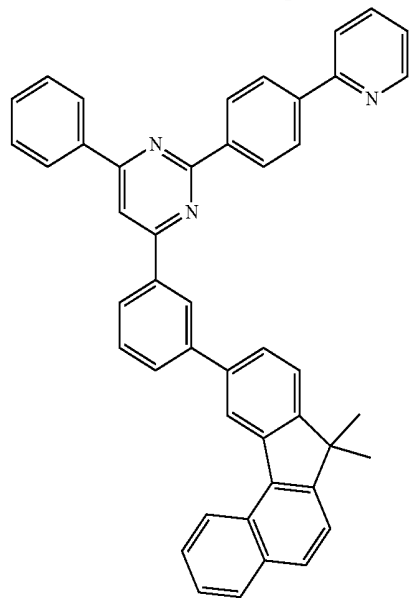
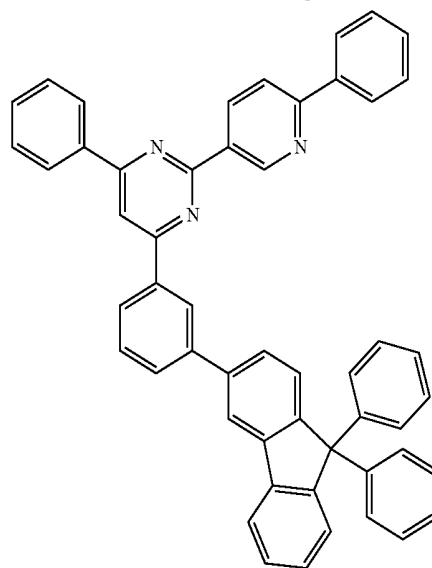
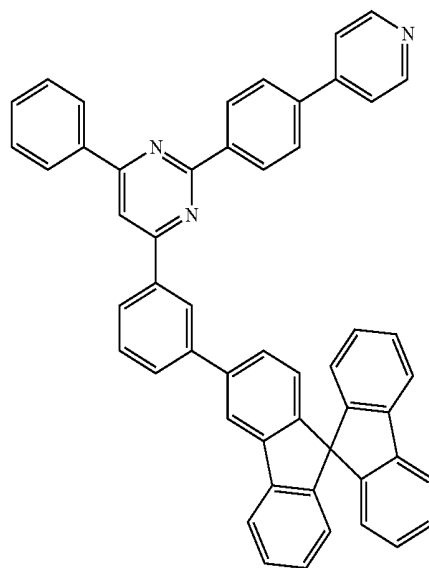
618



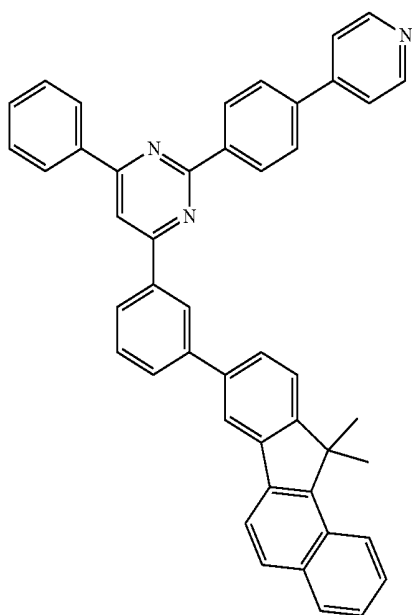
-continued



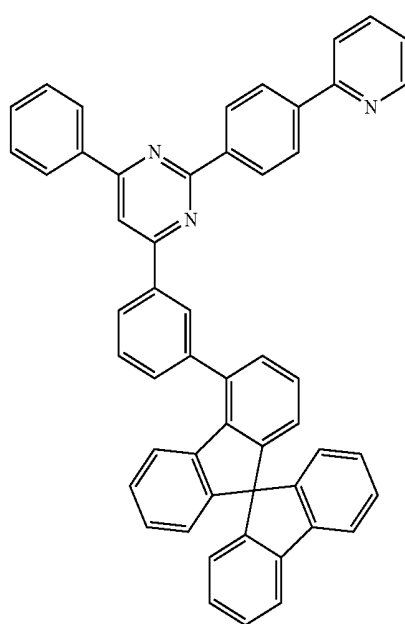
-continued



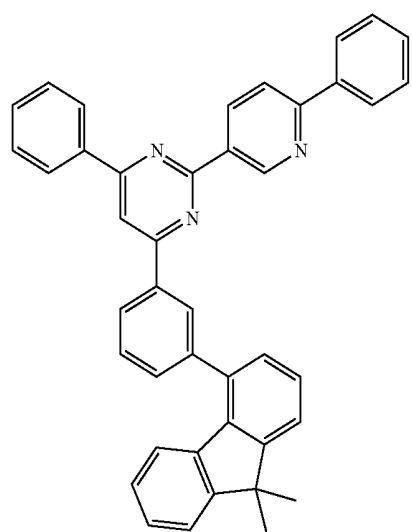
-continued



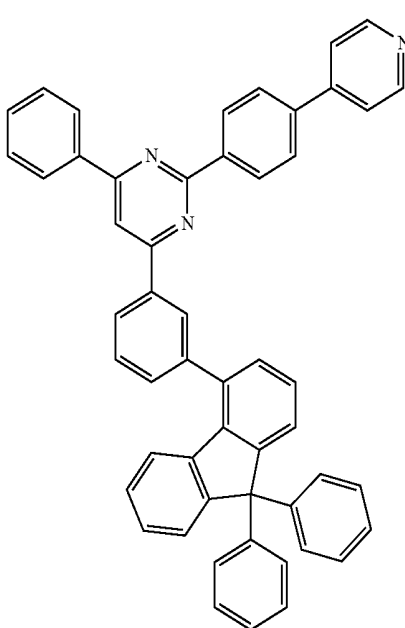
-continued



626

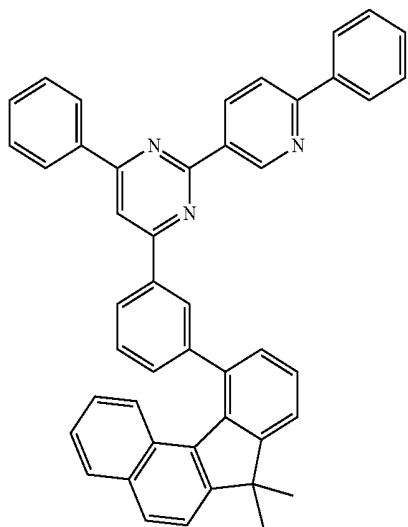


628



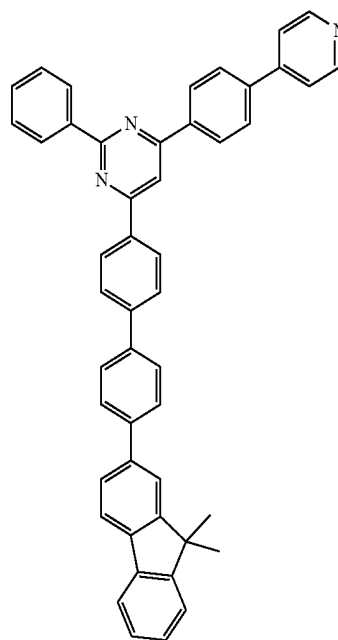
-continued

629

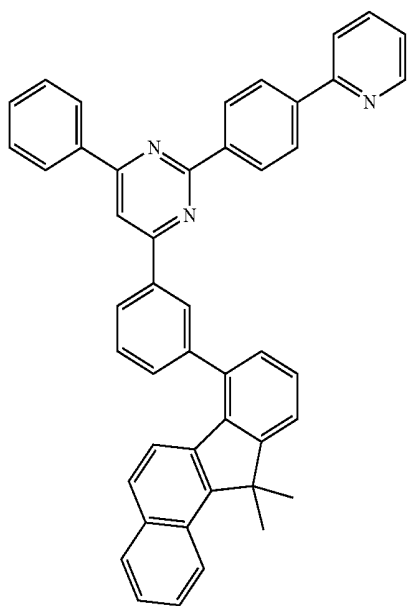


-continued

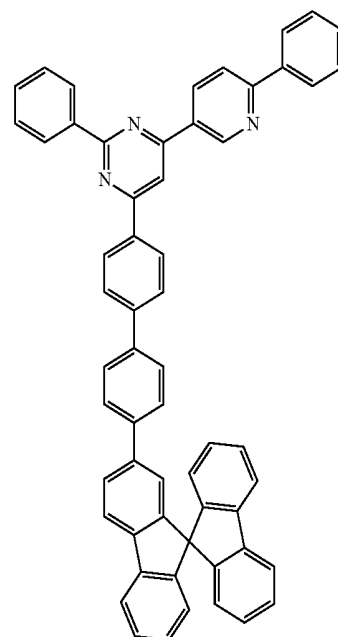
631



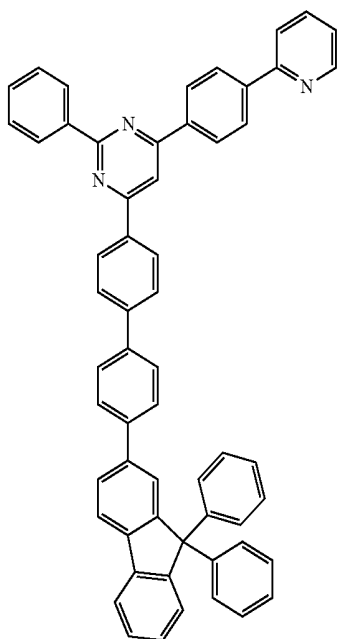
630



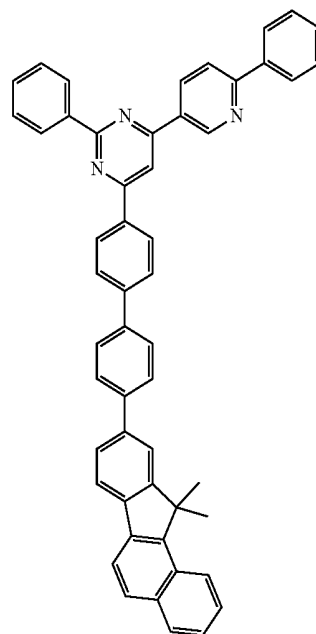
632



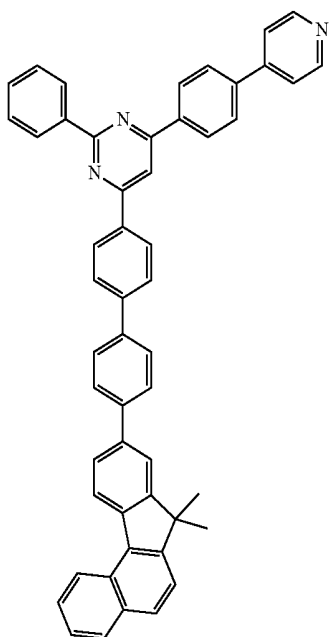
-continued



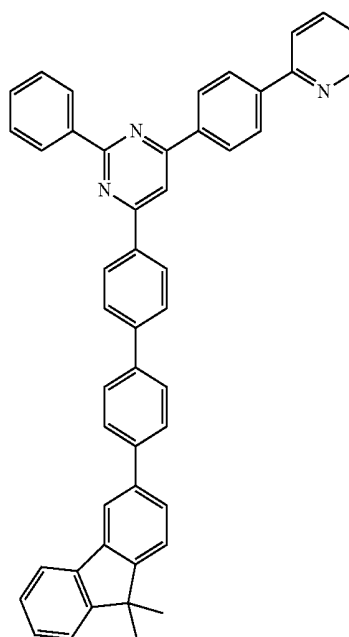
-continued



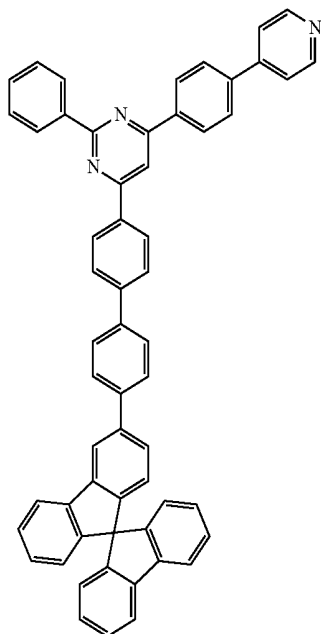
634



636

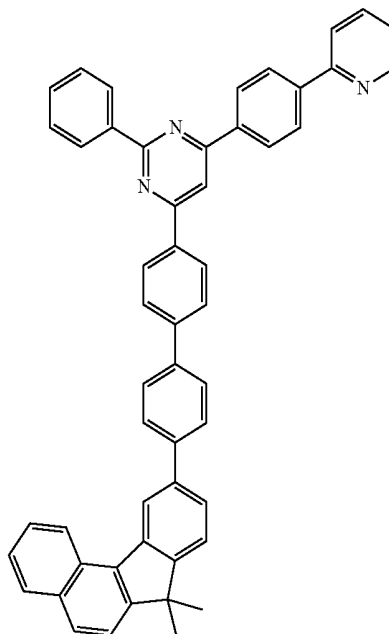


-continued



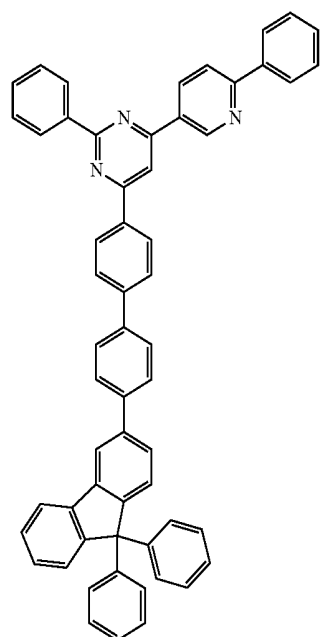
637

-continued

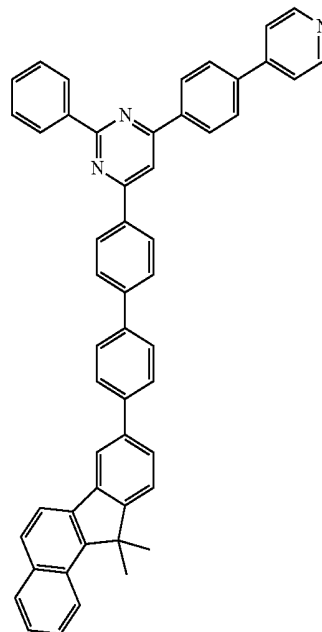


639

638



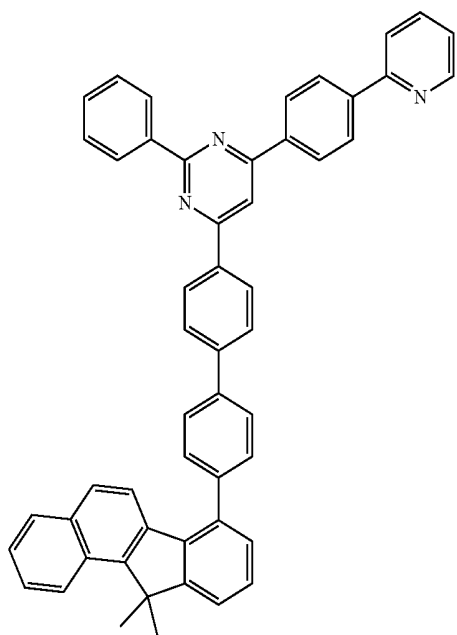
640





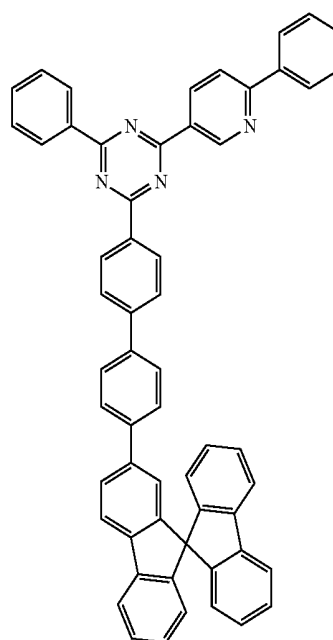
-continued

645

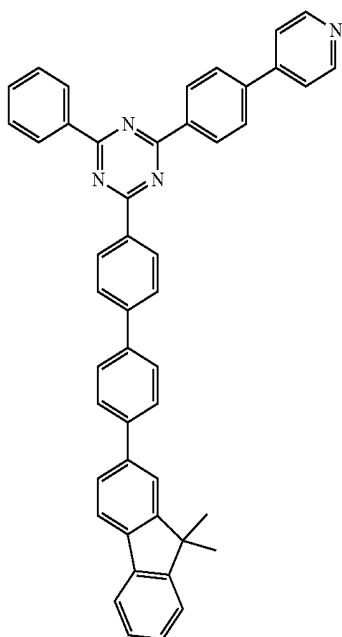


-continued

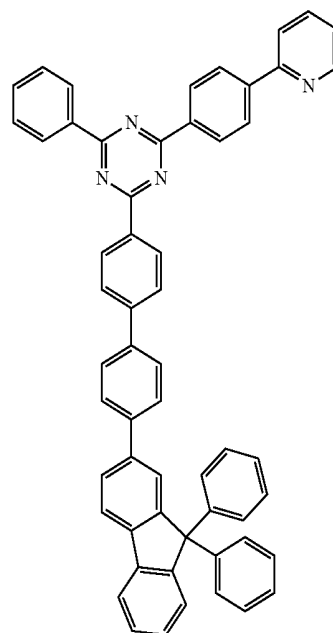
647



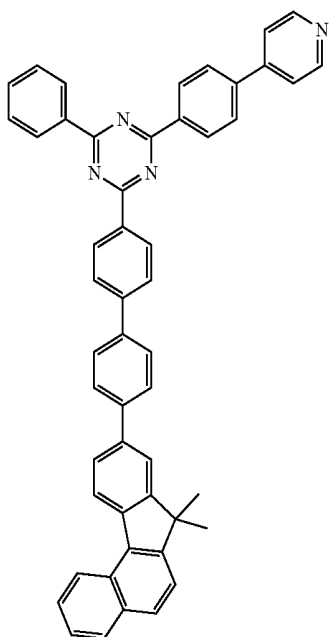
646



648

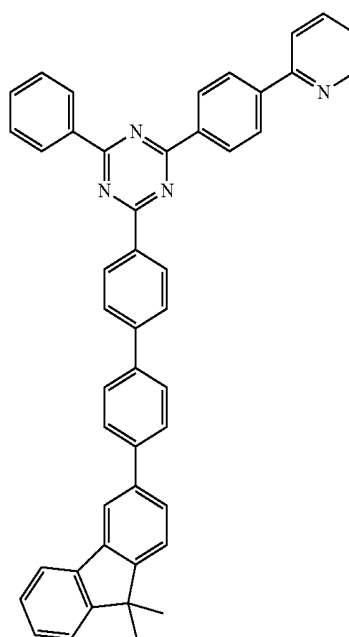


-continued



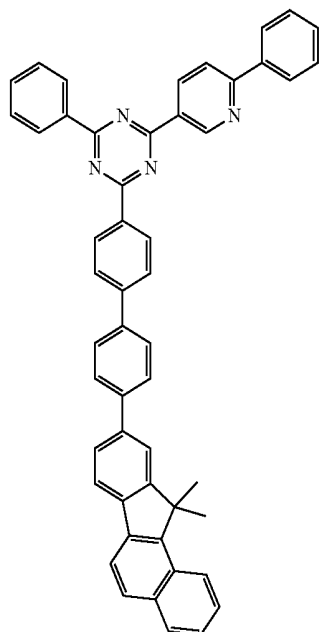
649

-continued

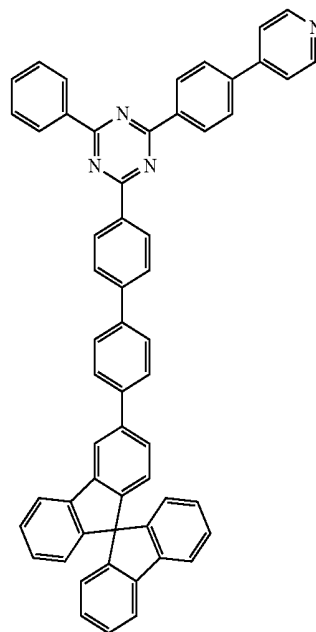


651

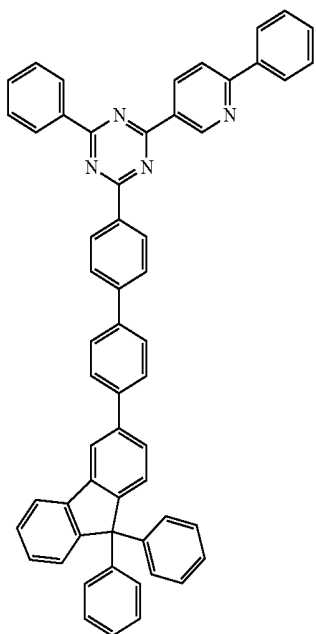
650



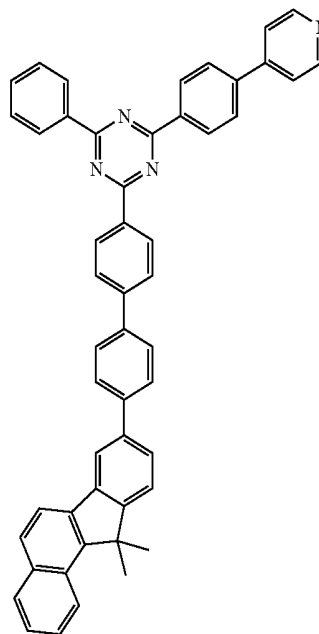
652



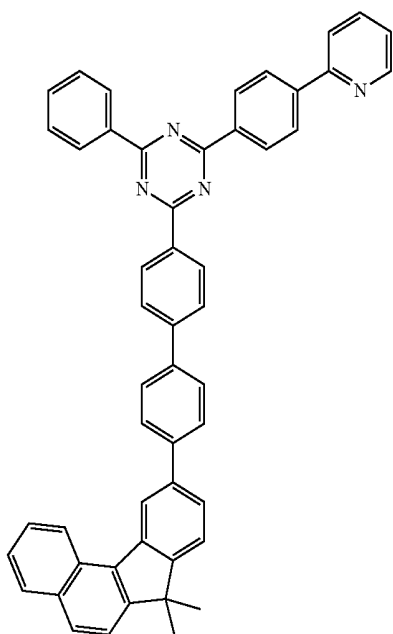
-continued



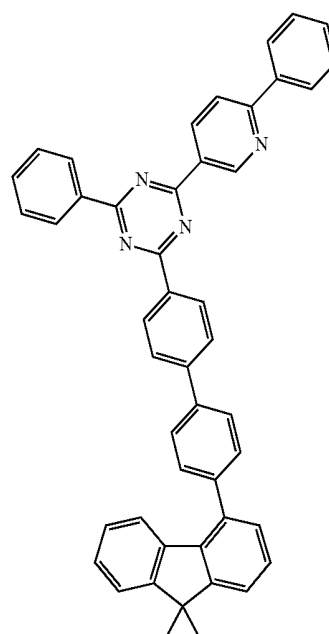
-continued



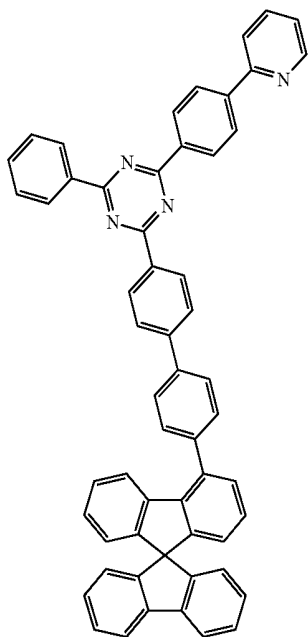
654



656

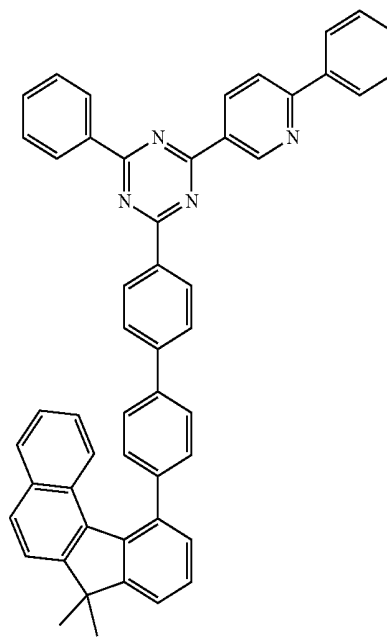


-continued



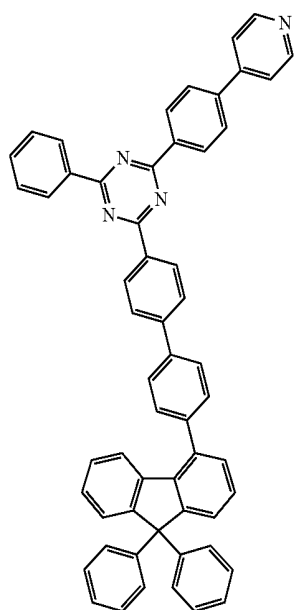
657

-continued

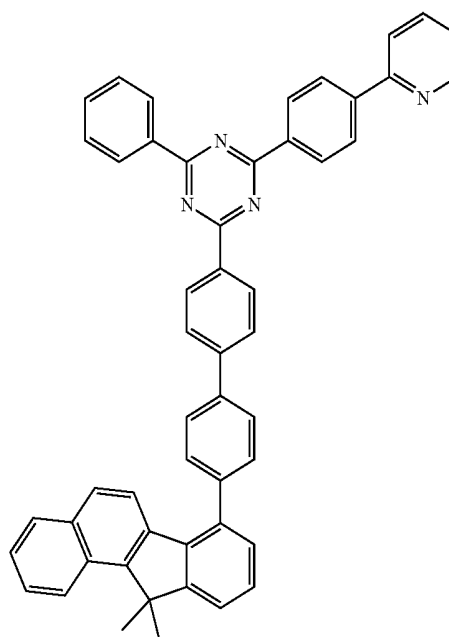


659

658

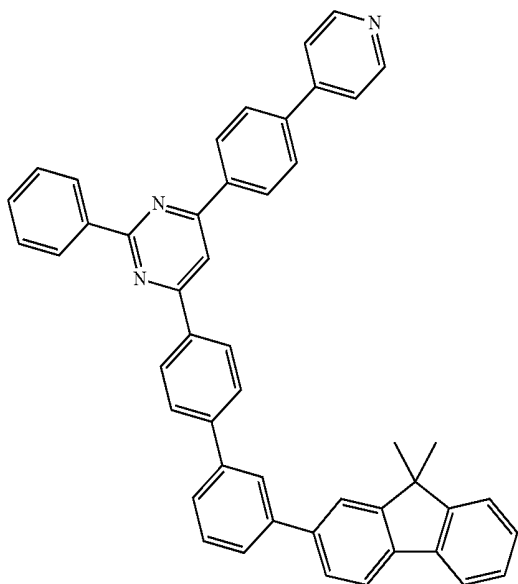


660



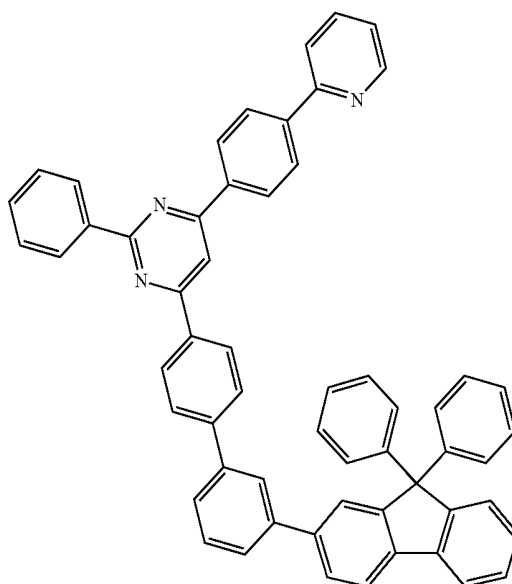
-continued

661

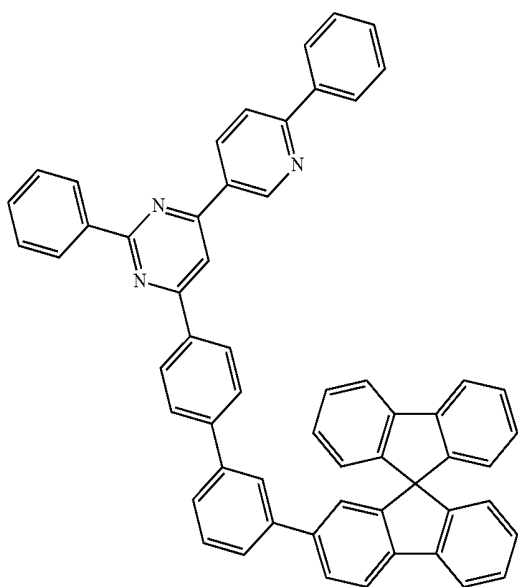


-continued

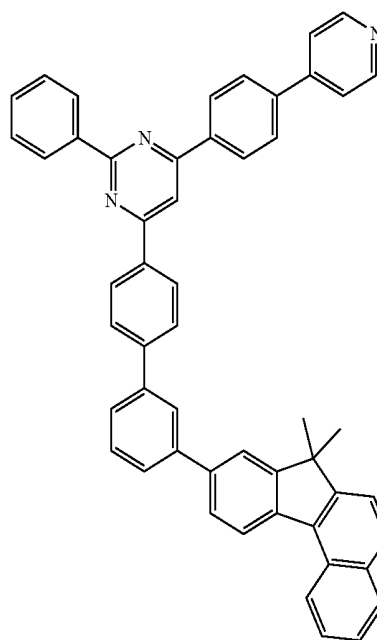
663



662

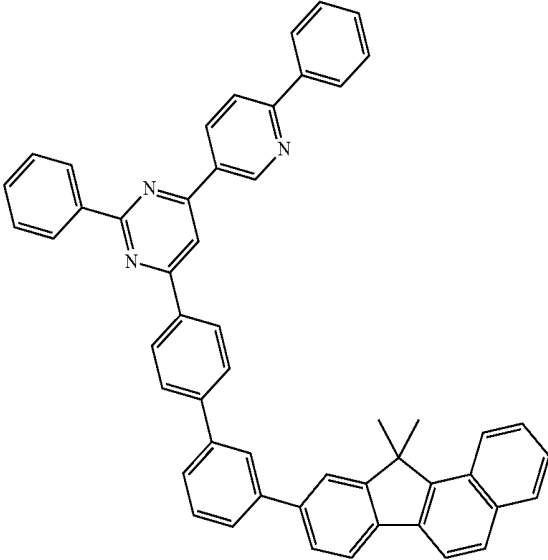


664



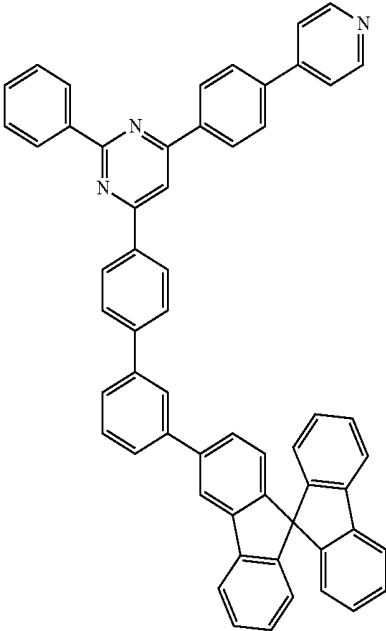
-continued

665

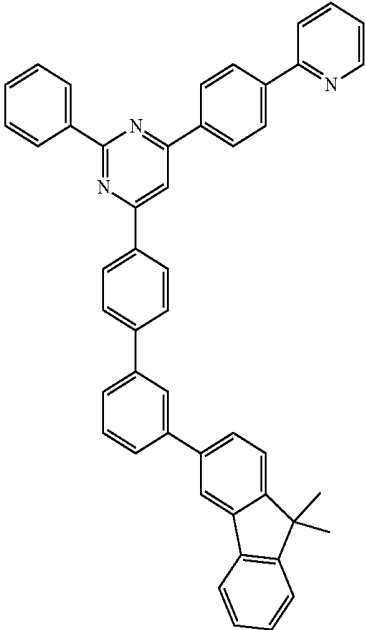


-continued

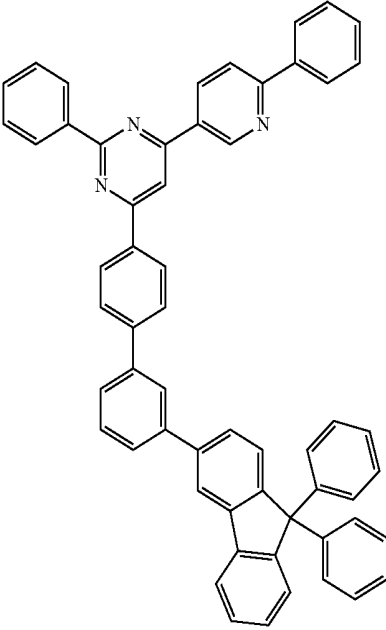
667



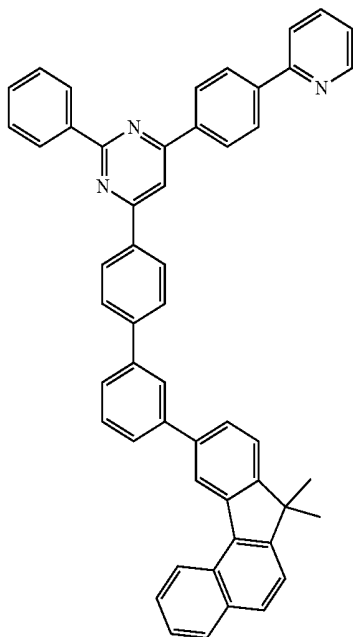
666



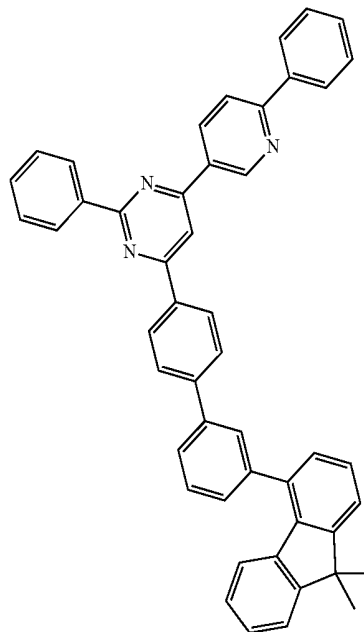
668



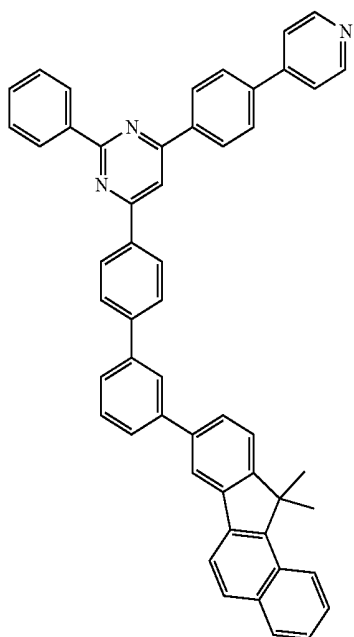
-continued



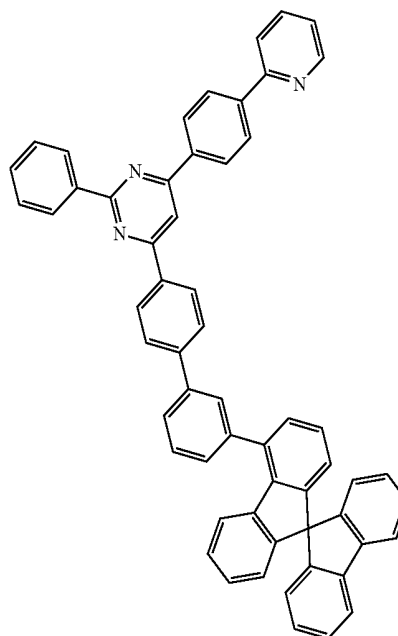
-continued



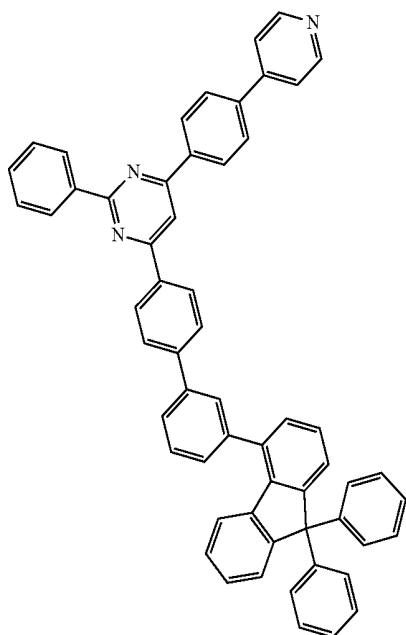
670



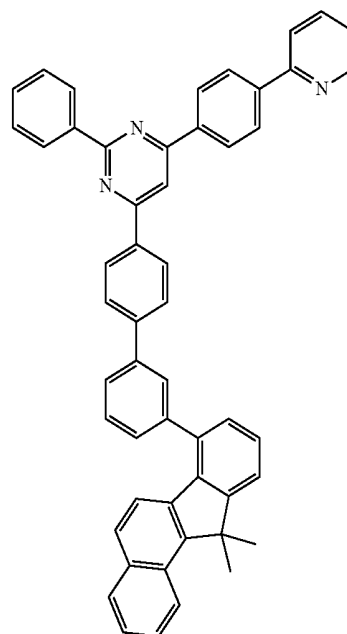
672



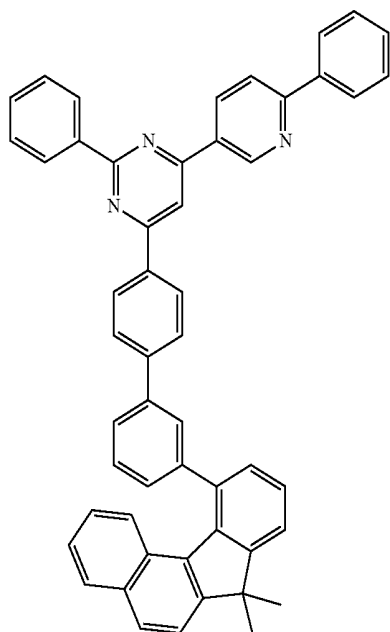
-continued



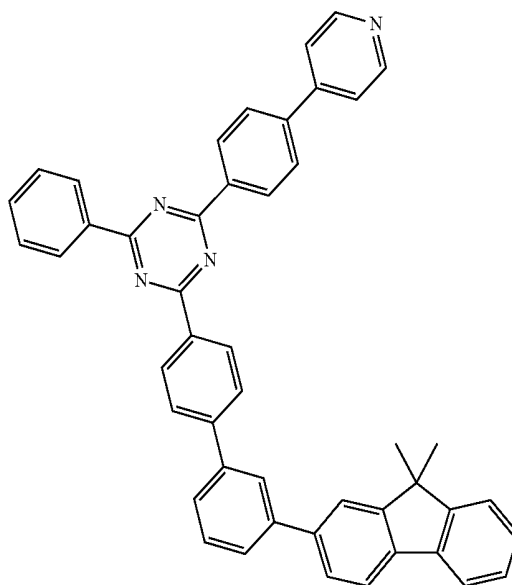
-continued



674

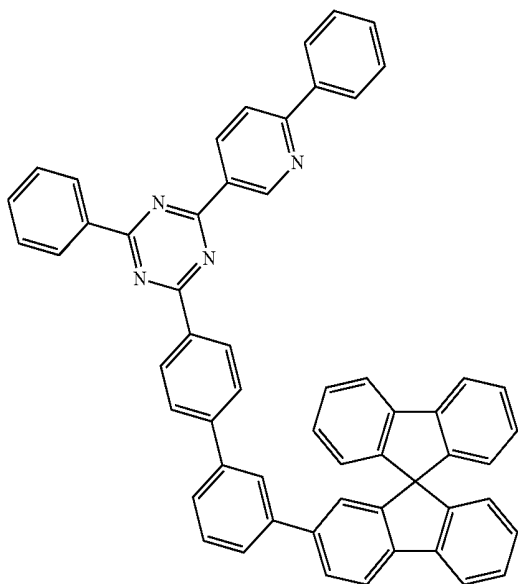


676



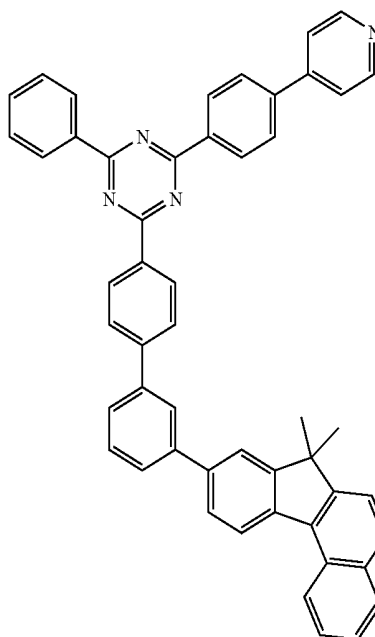
-continued

677

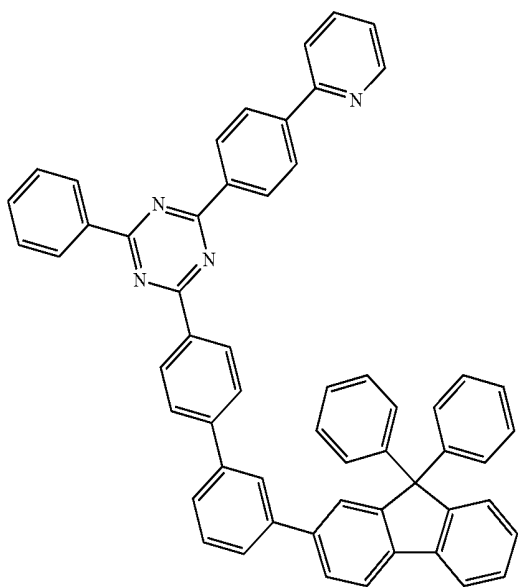


-continued

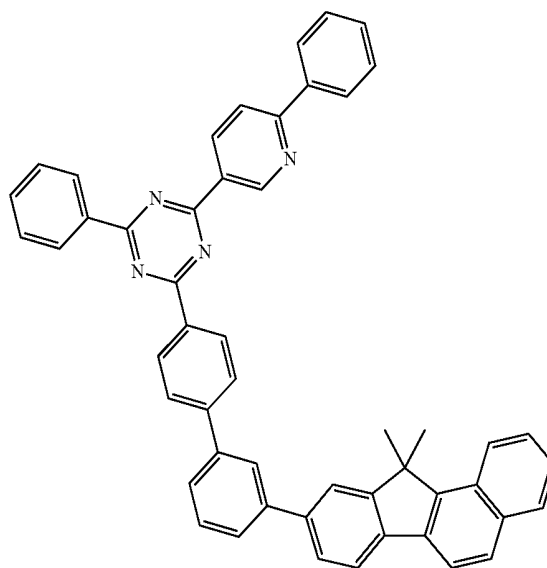
679



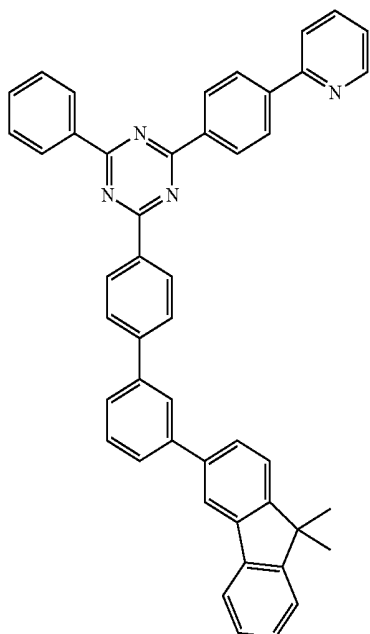
678



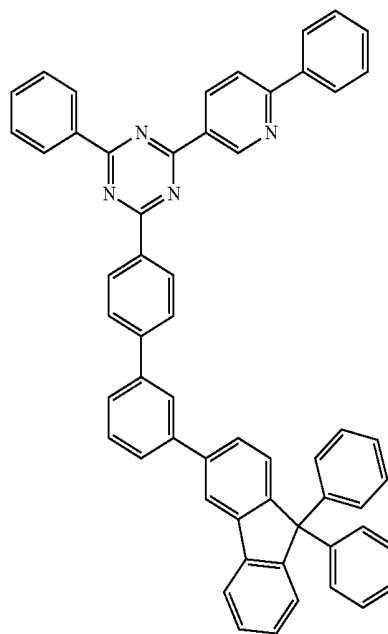
680



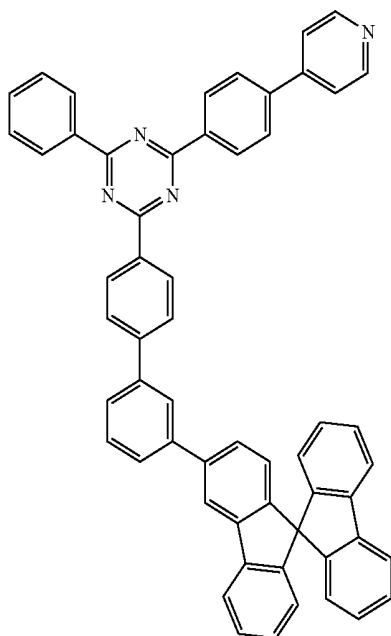
-continued



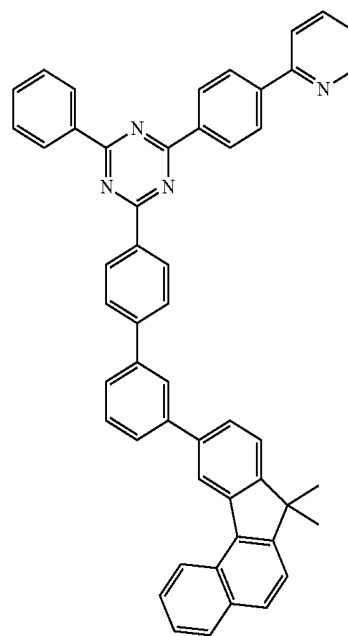
-continued



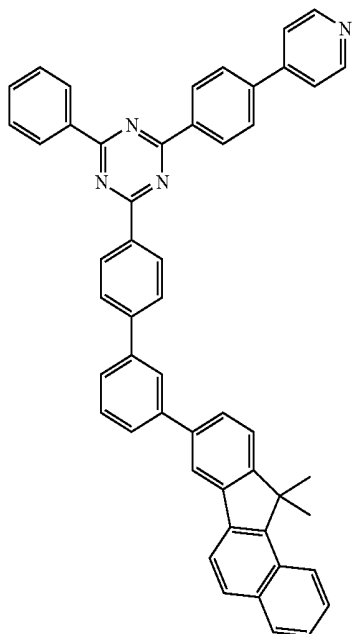
682



684

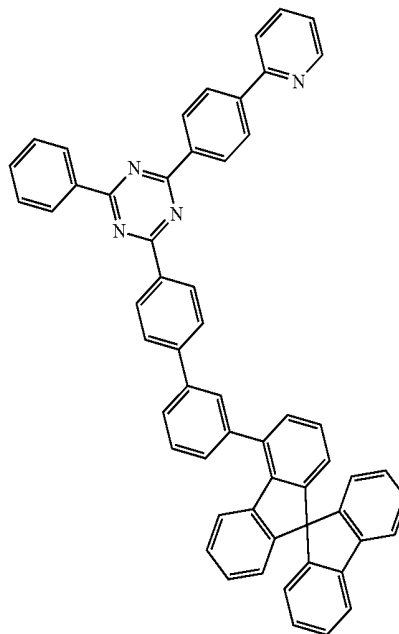


-continued



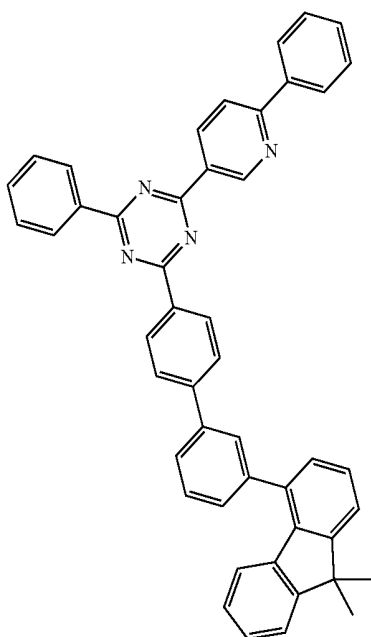
685

-continued

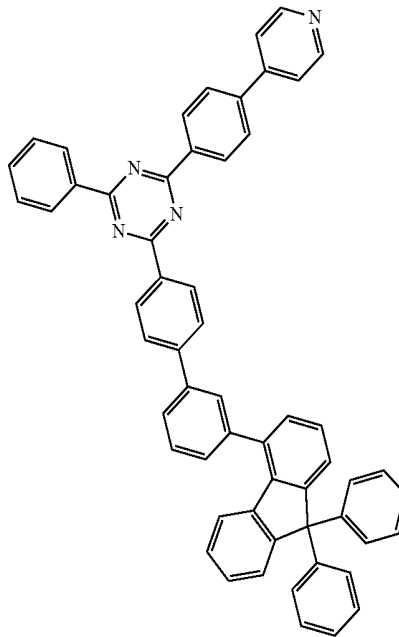


687

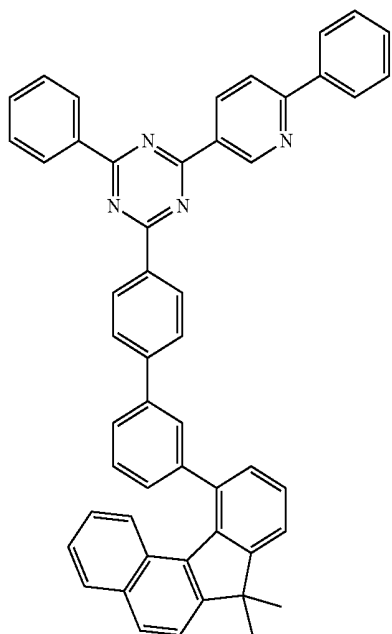
686



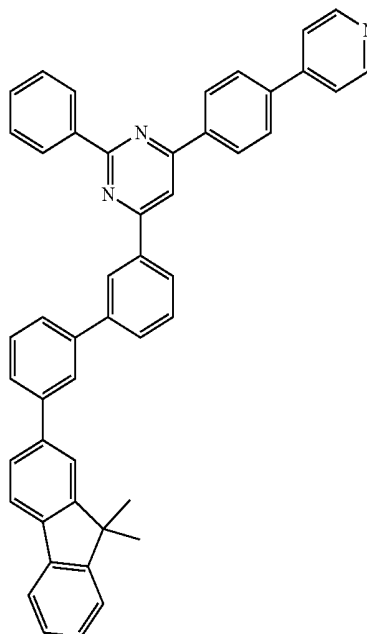
688



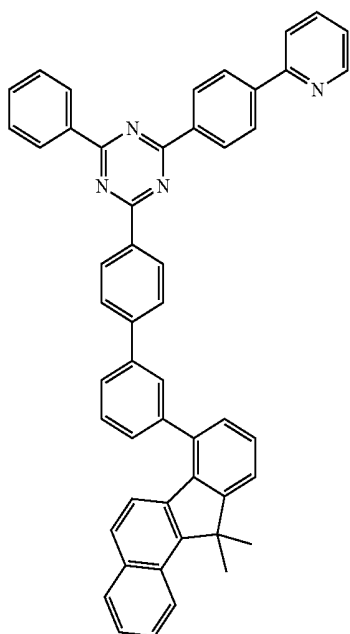
-continued



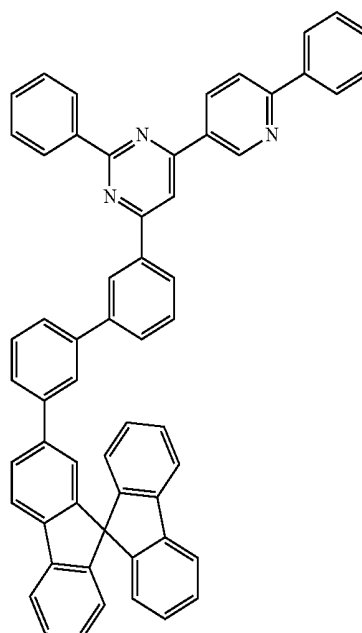
-continued



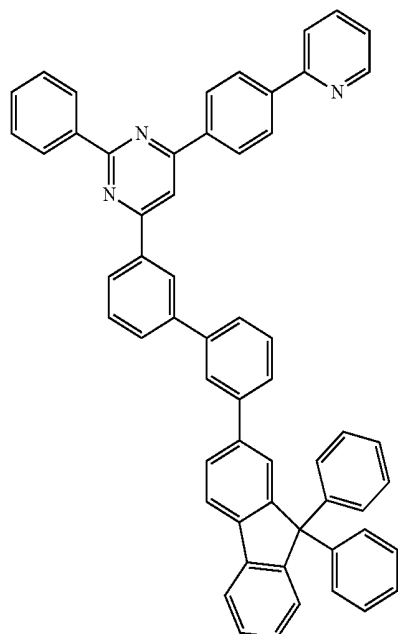
690



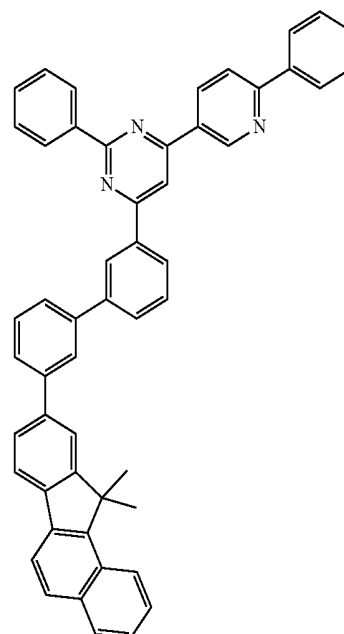
692



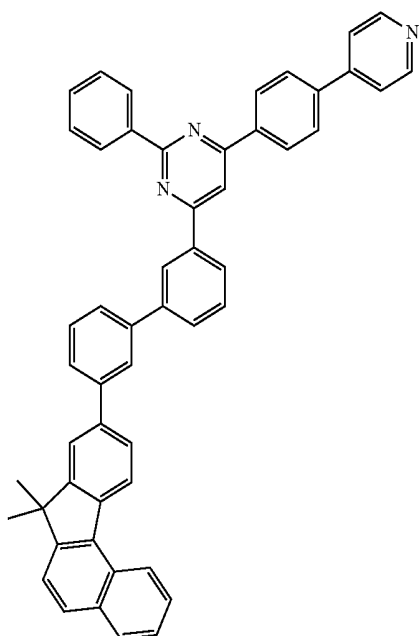
-continued



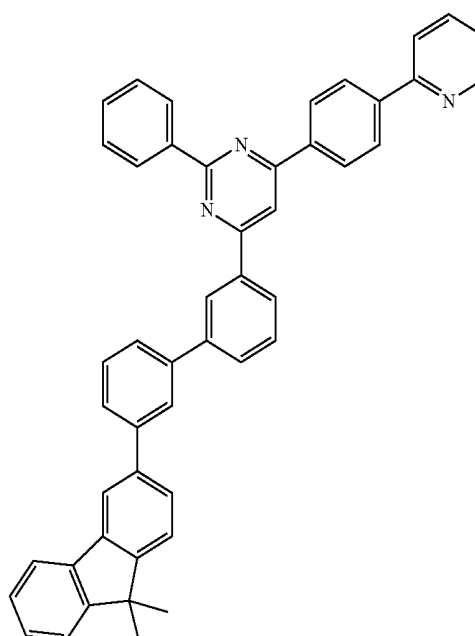
-continued



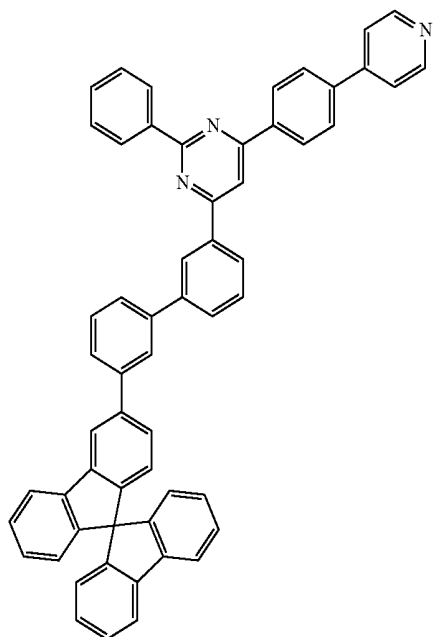
694



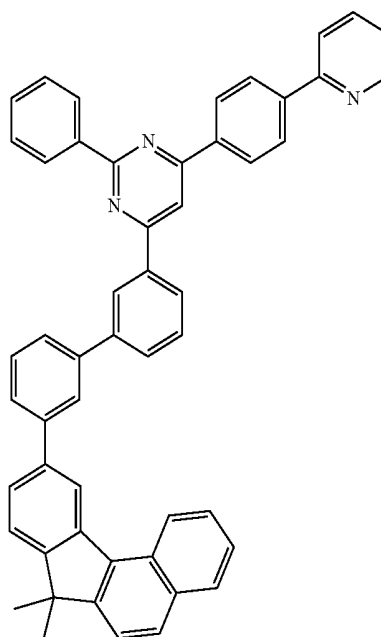
696



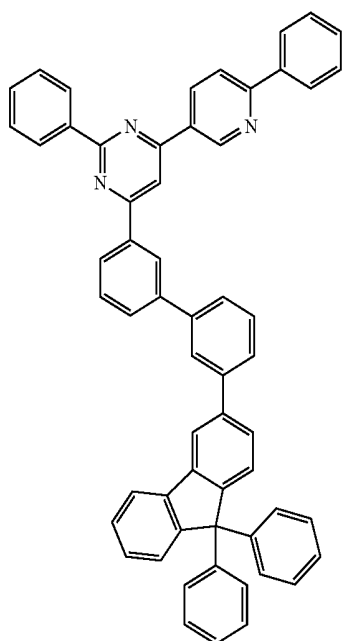
-continued



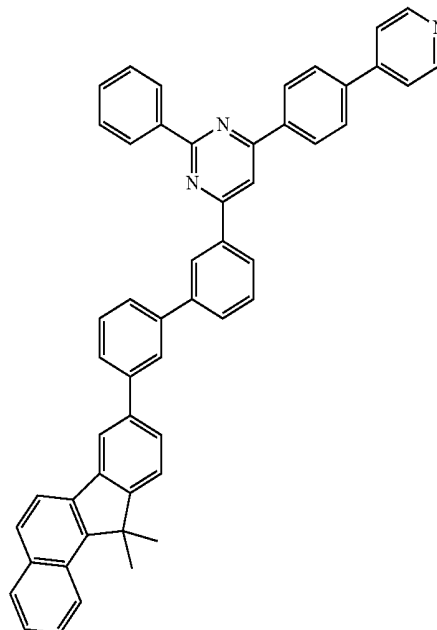
-continued



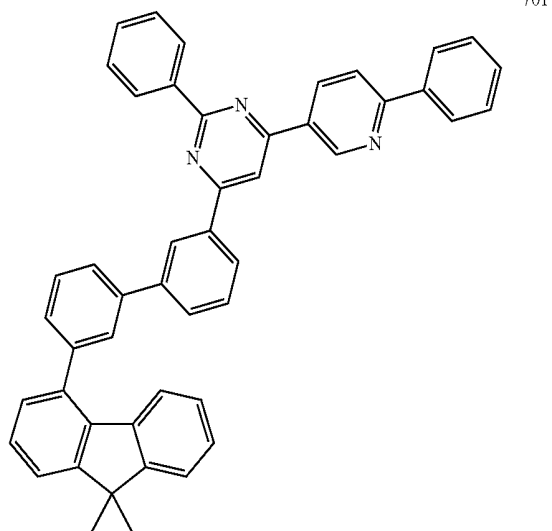
698



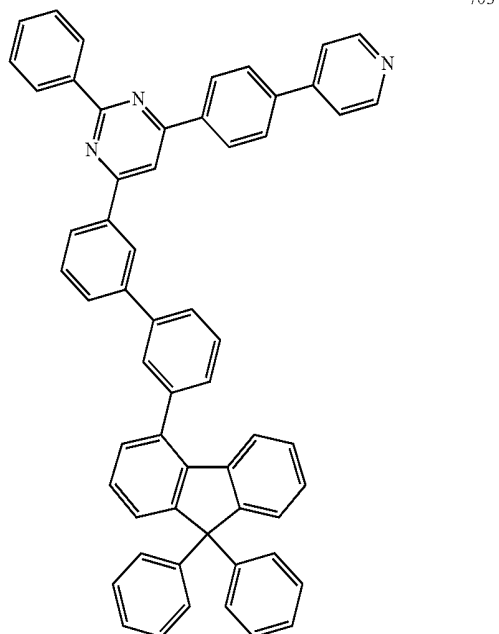
700



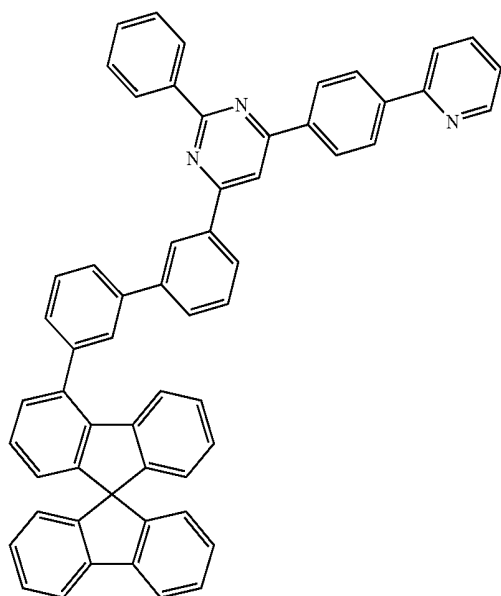
-continued



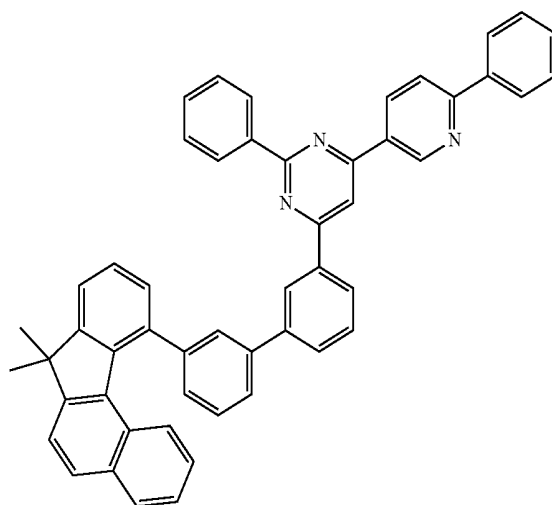
-continued



702

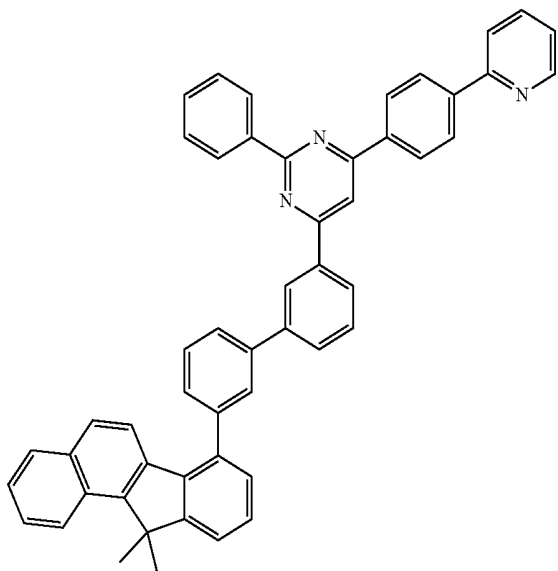


704



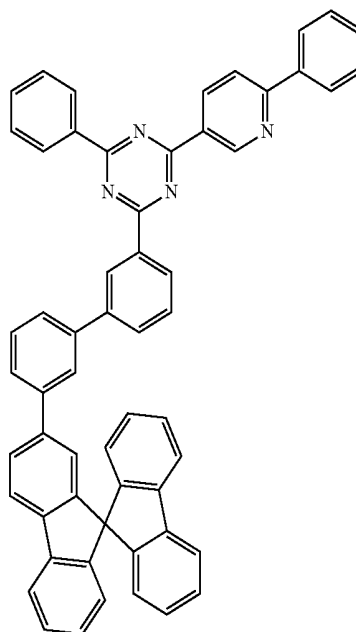
-continued

705

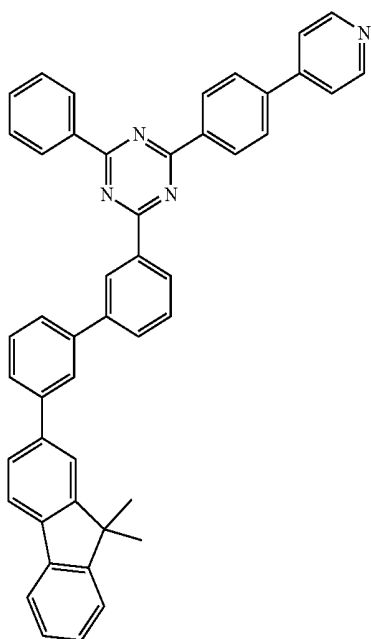


-continued

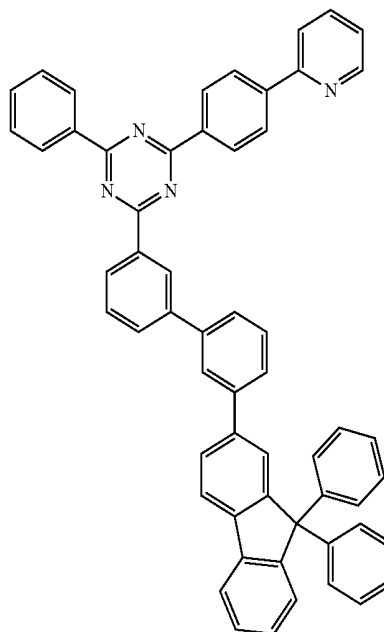
707



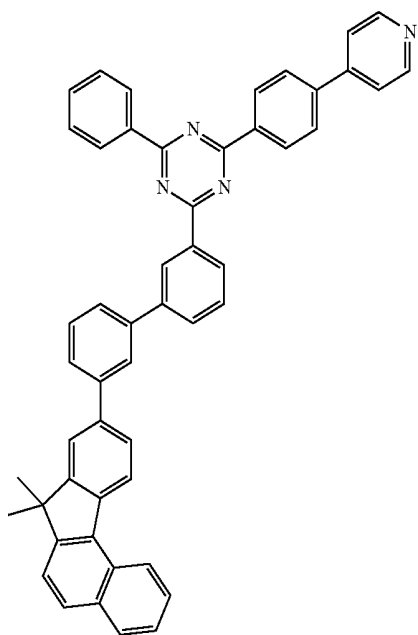
706



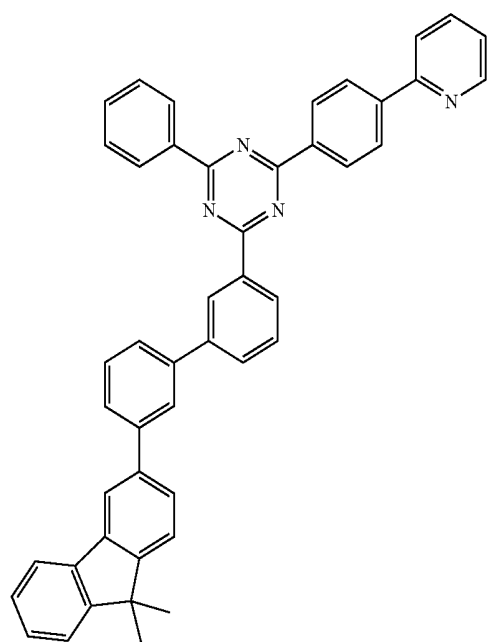
708



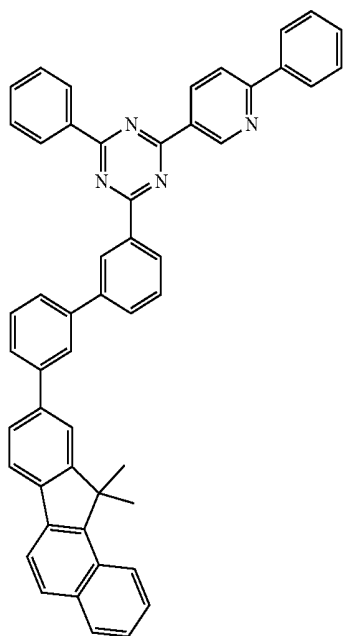
-continued



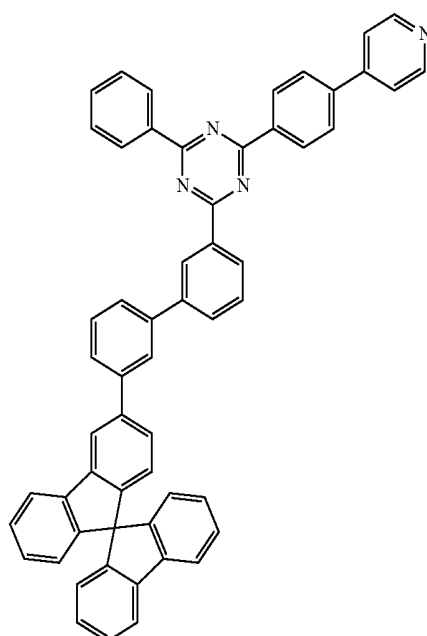
-continued



710



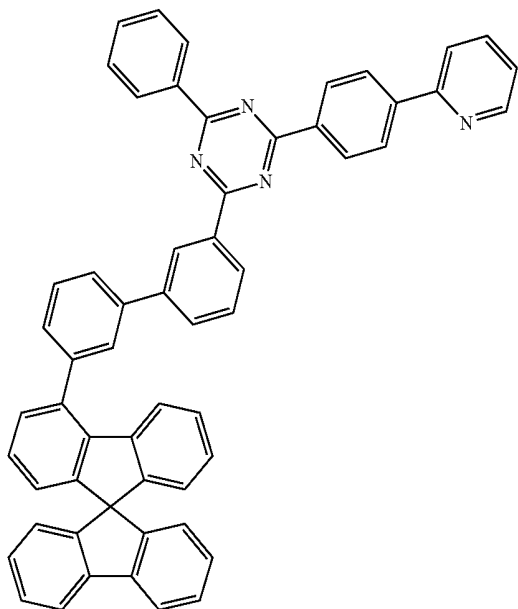
712





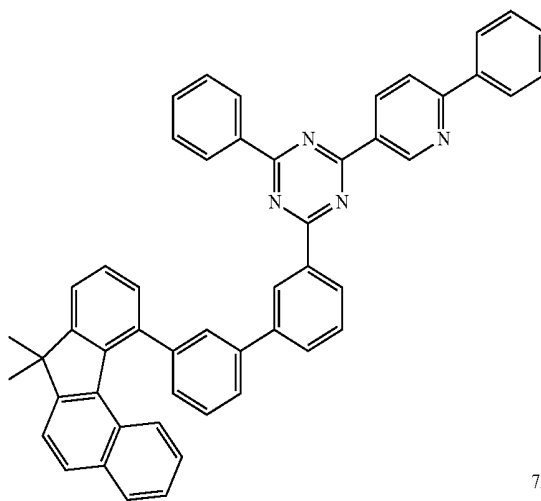
-continued

717

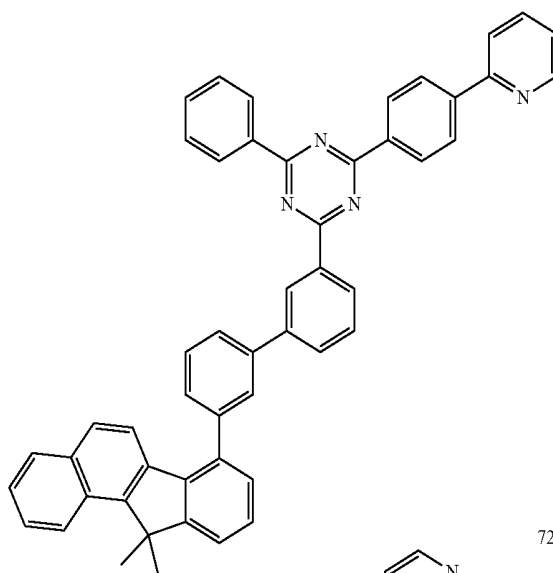


-continued

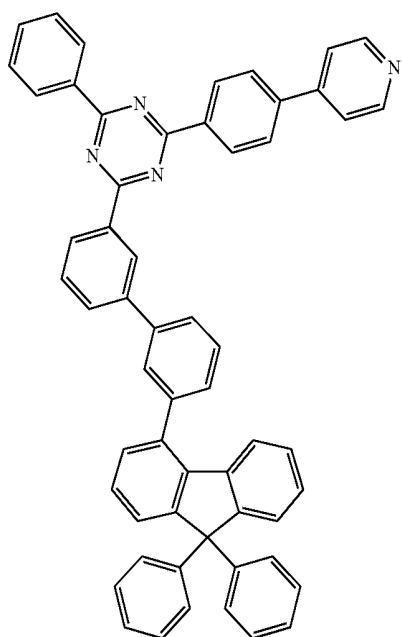
719



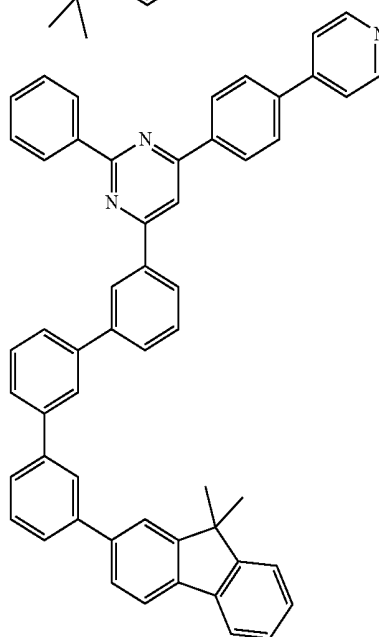
720



718

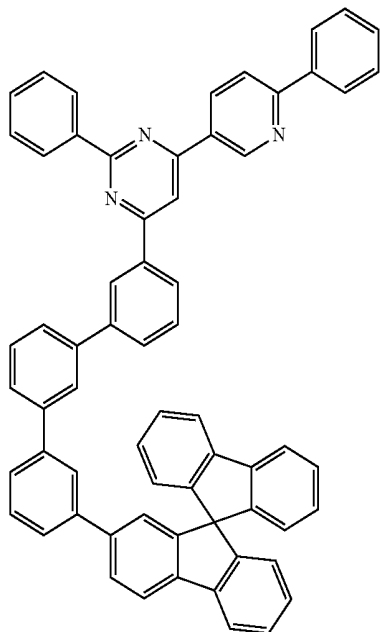


721



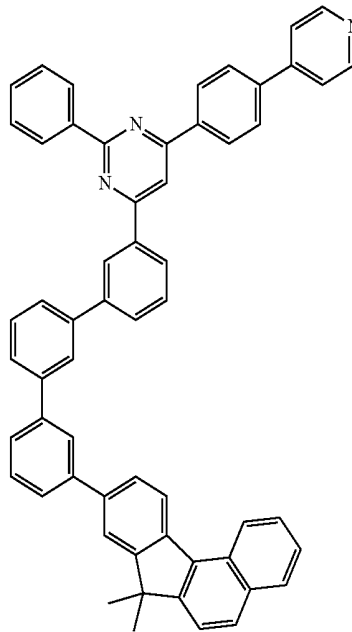
-continued

722

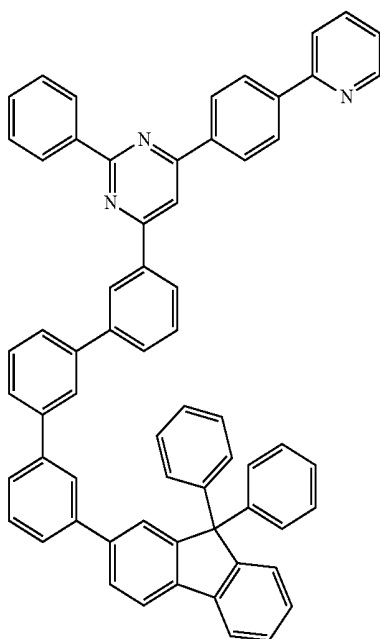


-continued

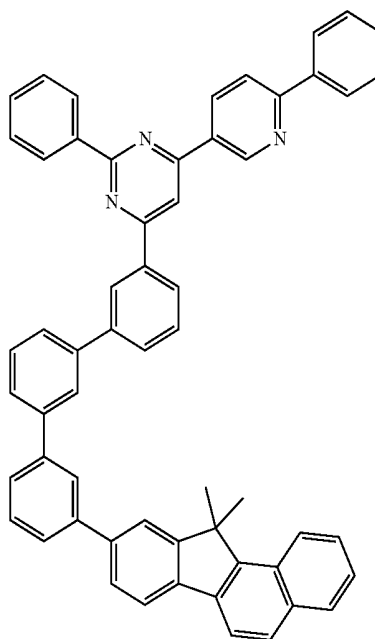
724



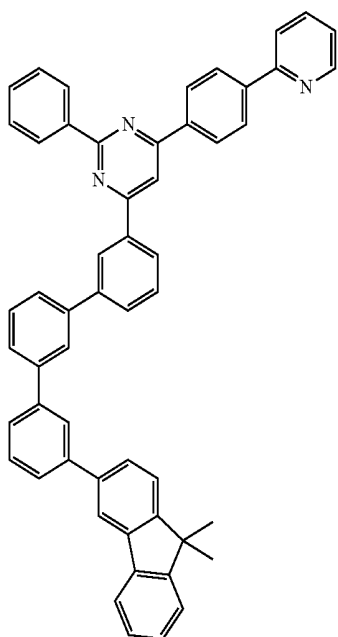
723



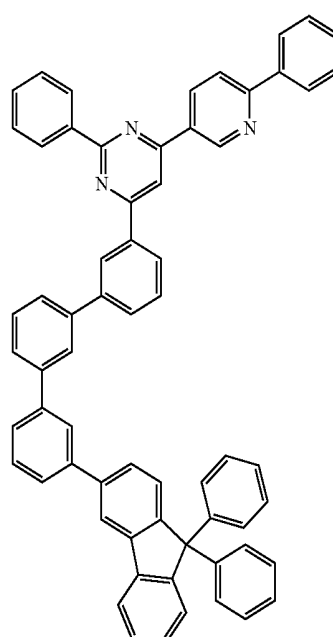
725



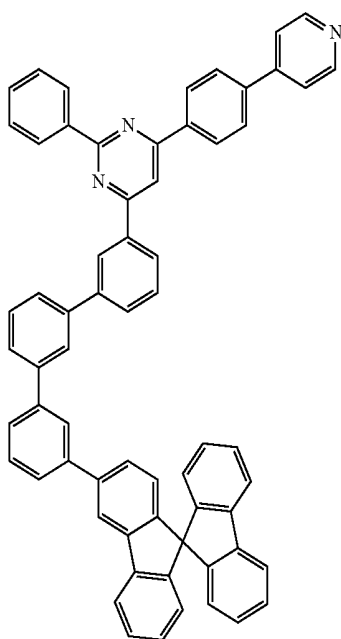
-continued



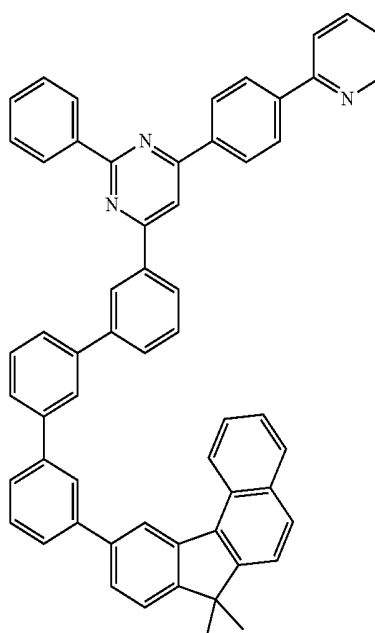
-continued



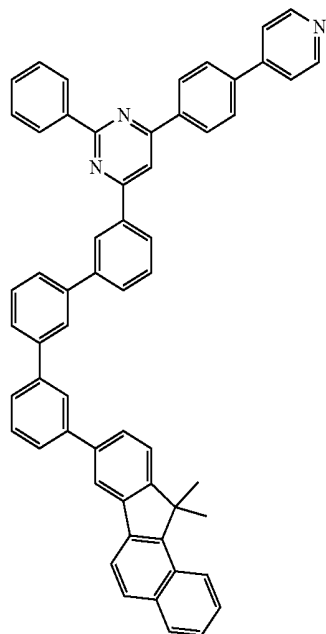
727



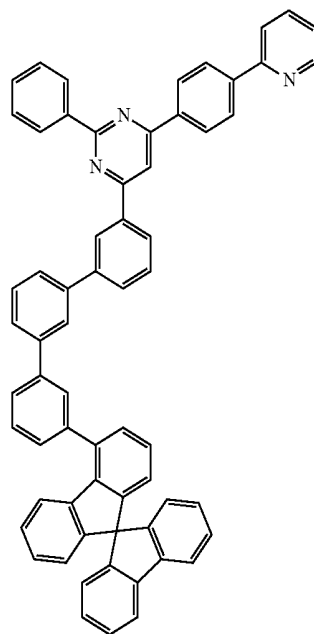
729



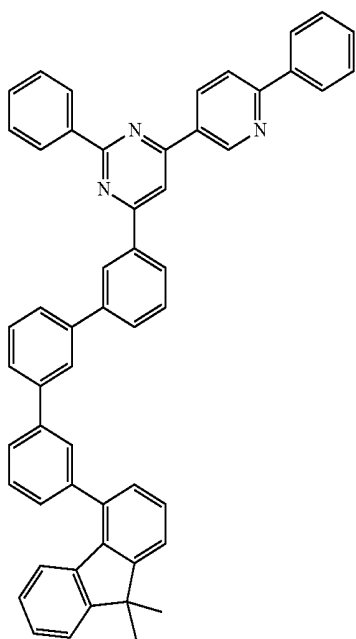
-continued



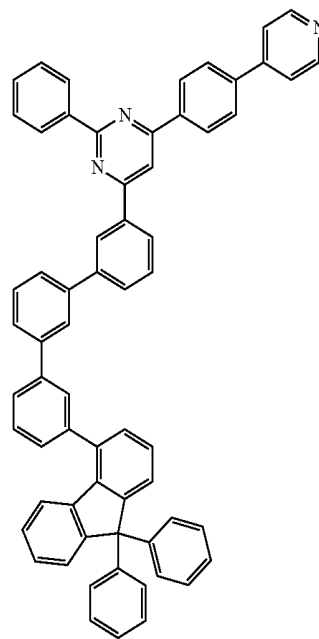
-continued



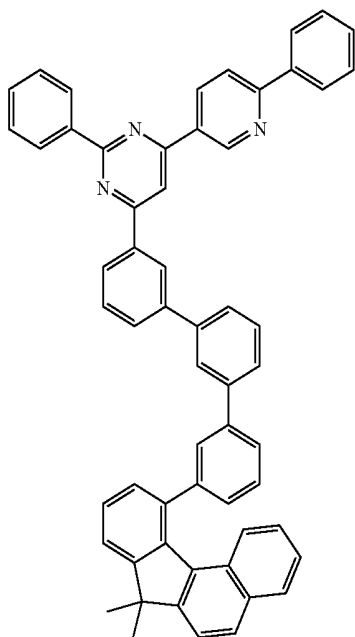
731



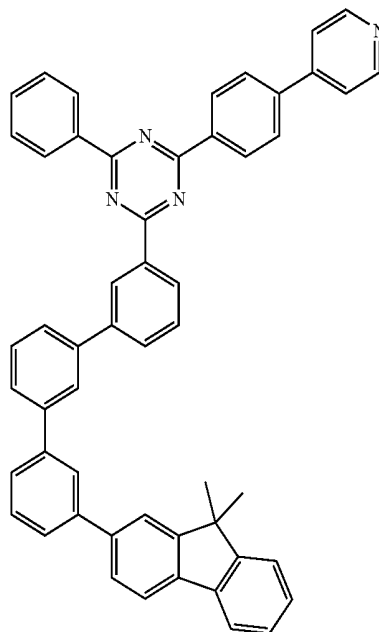
733



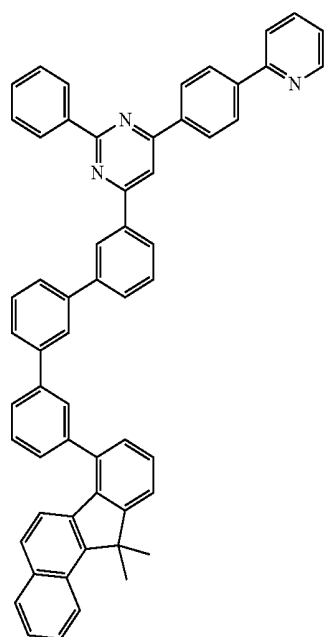
-continued



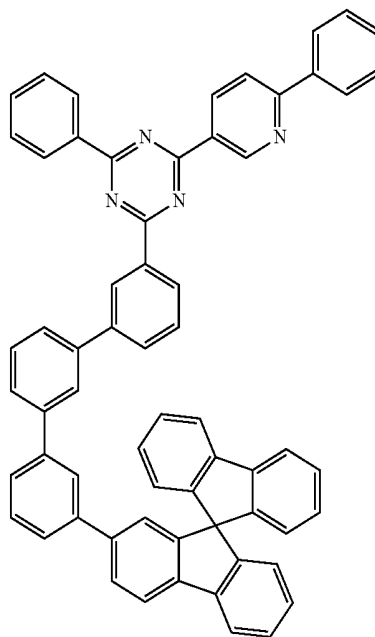
-continued



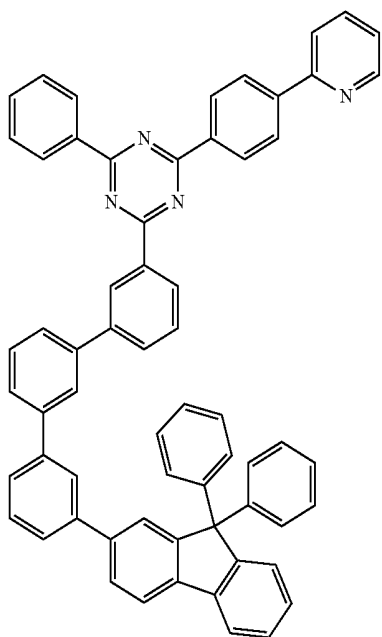
735



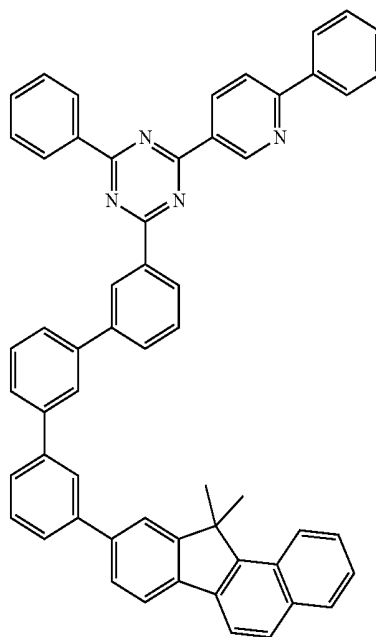
737



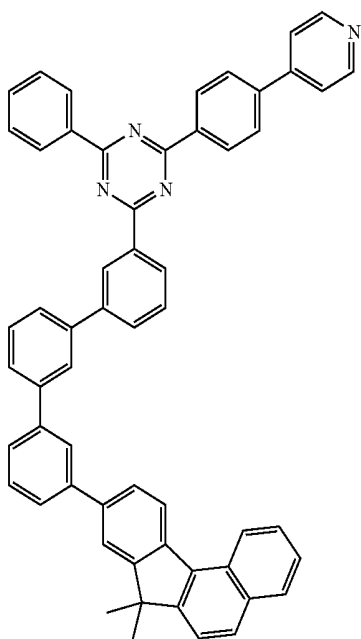
-continued



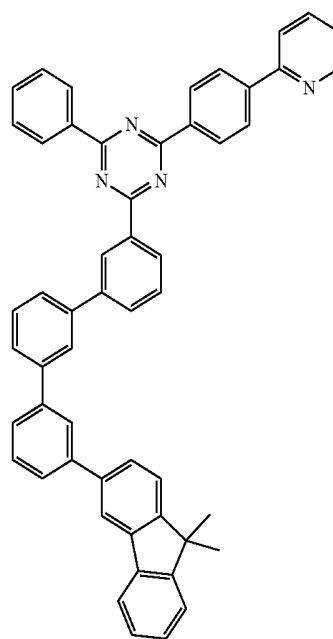
-continued



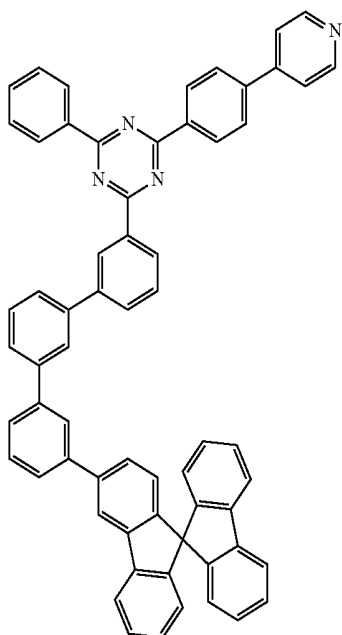
739



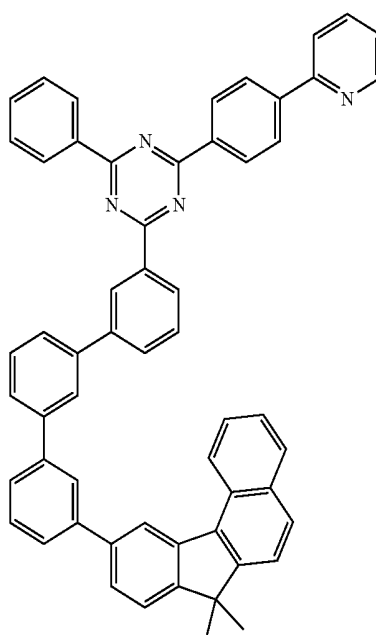
741



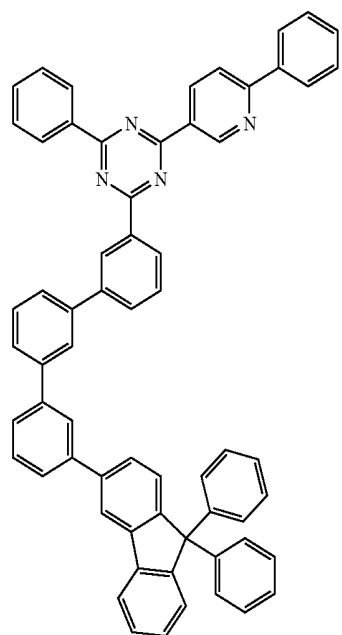
-continued



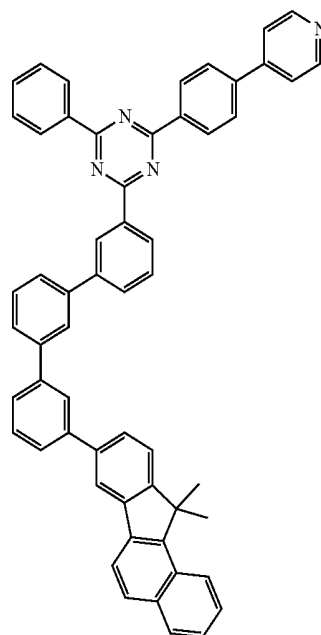
-continued



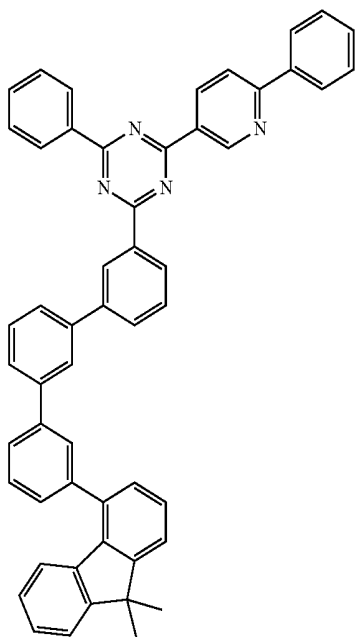
743



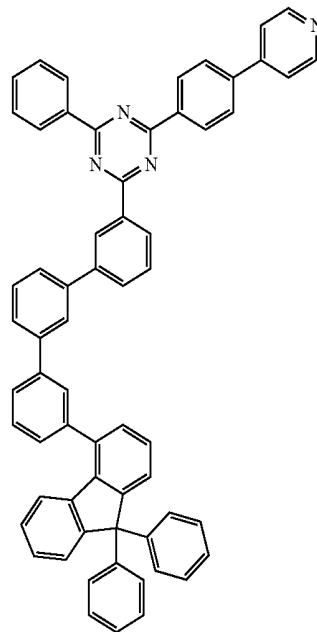
745



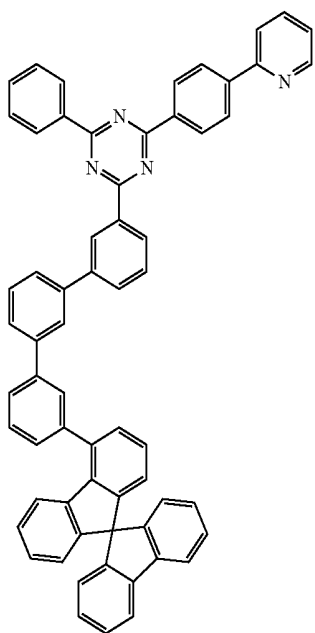
-continued



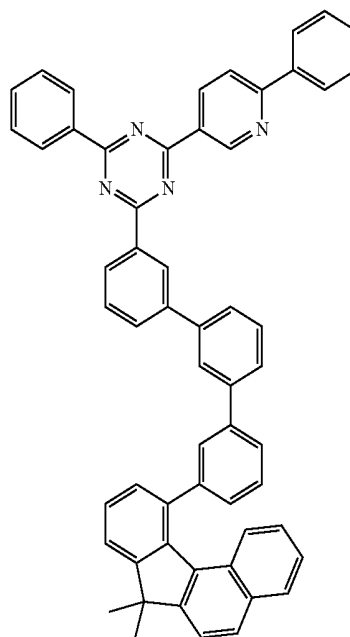
-continued



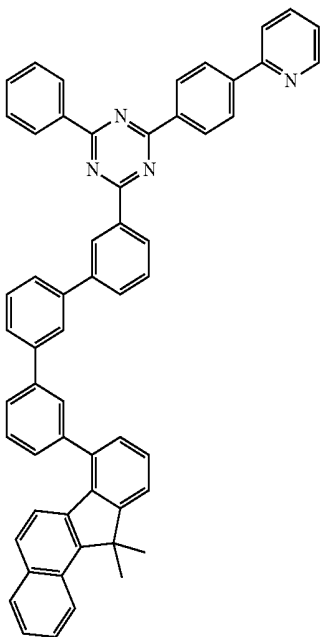
747



749



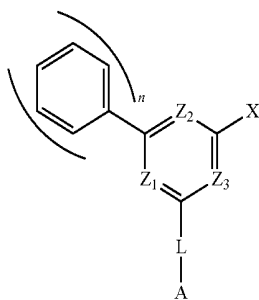
-continued



750

9. An organic electroluminescent device, comprising an anode, a cathode and one or more organic layers disposed between the anode and the cathode,

wherein at least one of the one or more organic layers comprises the compound of the following Chemical Formula 1 according to claim 1:

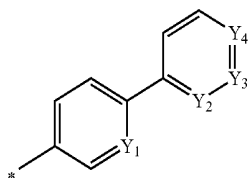


Chemical Formula 1

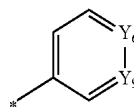
where in Chemical Formula 1,

$Z_1$  to  $Z_3$  are each independently nitrogen or carbon, and comprise at least two nitrogens, and

X is represented by the following Chemical Formula 2 or Chemical Formula 3,



Chemical Formula 2



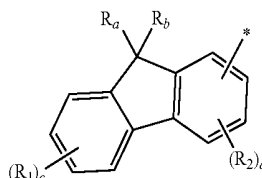
Chemical Formula 3

in Chemical Formula 2 and Chemical Formula 3, one of  $Y_1$  to  $Y_4$  is nitrogen and the others are carbons, and one of  $Y_5$  and  $Y_6$  is nitrogen and the other is carbon, \* means a site where a bond with Chemical formula 1 is made,

n is an integer ranging from 1 to 3,

L is a single bond, or selected from the group consisting of a  $C_6$  to  $C_{12}$  arylene group and a heteroarylene group having 5 to 18 nuclear atoms, and Chemical Formula 4

A is represented by the following Chemical Formula 4, and



Chemical Formula 4

in Chemical Formula 4,

$R_a$  and  $R_b$  are the same as or different from each other, each independently a  $C_1$  to  $C_{40}$  alkyl group or  $C_6$  to  $C_{60}$  aryl group, or bound with each other to form a fused ring,

$R_1$  and  $R_2$  are the same as or different from each other, each independently selected from the group consisting of: hydrogen, deuterium, a halogen group, a cyano group, a nitro group, an amino group, a  $C_1$  to  $C_{40}$  alkyl group, a  $C_2$  to  $C_{40}$  alkenyl group, a  $C_2$  to  $C_{40}$  alkynyl group, a  $C_3$  to  $C_{40}$  cycloalkyl group, a heterocycloalkyl group having 3 to 40 nuclear atoms, a  $C_6$  to  $C_{60}$  aryl group, a heteroaryl group having 5 to 60 nuclear atoms, a  $C_1$  to  $C_{40}$  alkyloxy group, a  $C_6$  to  $C_{60}$  aryloxy group, a  $C_1$  to  $C_{40}$  alkylsilyl group, a  $C_6$  to  $C_{60}$  arylsilyl group, a  $C_1$  to  $C_{40}$  alkyl boron group, a  $C_6$  to  $C_{60}$  aryl boron group, a  $C_1$  to  $C_{60}$  phosphine group, a  $C_1$  to  $C_{40}$  phosphine oxide group, and a  $C_6$  to  $C_{60}$  arylamine group, or bound with an adjacent group to form a fused ring,

c is an integer ranging from 0 to 4,

d is an integer ranging from 0 to 3,

means a site where a bond with Chemical Formula 1 is made,

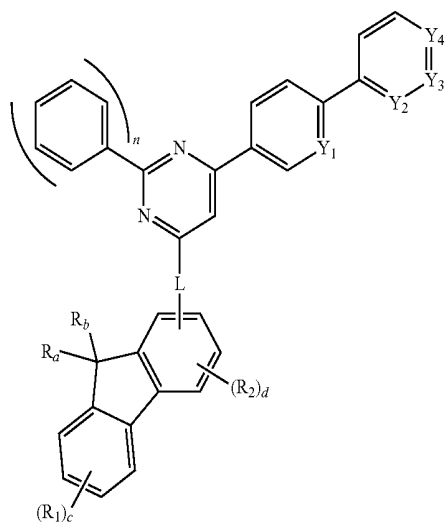
the alkyl group and the aryl group of  $R_a$  and  $R_b$ , the alkyl group, the alkenyl group, the alkynyl group, the cycloalkyl group, the heterocycloalkyl group, the aryl group, the heteroaryl group, the alkyloxy group, the aryloxy group, the alkylsilyl group, the arylsilyl group, the alkylboron group, the arylboron group, the phosphine group, the phosphine oxide group, and the arylamine group of  $R_1$  and  $R_2$ , and the arylene group and the heteroarylene group of L are each independently substituted or unsubstituted with one or more kinds of substituents selected from the group consisting

of: deuterium, a halogen group, a cyano group, a nitro group, and amino group, a  $C_1$  to  $C_{40}$  alkyl group, a  $C_2$  to  $C_{40}$  alkenyl group, a  $C_2$  to  $C_{40}$  alkynyl group, a  $C_3$  to  $C_{40}$  cycloalkyl group, a heterocycloalkyl group having 3 to 40 nuclear atoms, a  $C_6$  to  $C_{60}$  aryl group, a heteroaryl group having 5 to 60 nuclear atoms, a  $C_1$  to  $C_{40}$  alkyloxy group, a  $C_6$  to  $C_{60}$  aryloxy group, a  $C_1$  to  $C_{40}$  alkylsilyl group, a  $C_6$  to  $C_{60}$  arylsilyl group, a  $C_1$  to  $C_{40}$  alkyl boron group, a  $C_6$  to  $C_{60}$  arylboron group, a  $C_1$  to  $C_{40}$  phosphine group, a  $C_1$  to  $C_4$  phosphine oxide group, and a  $C_6$  to  $C_{60}$  arylamine group, and when the substituents are plural in number, the plurality of substituents are the same as or different from each other.

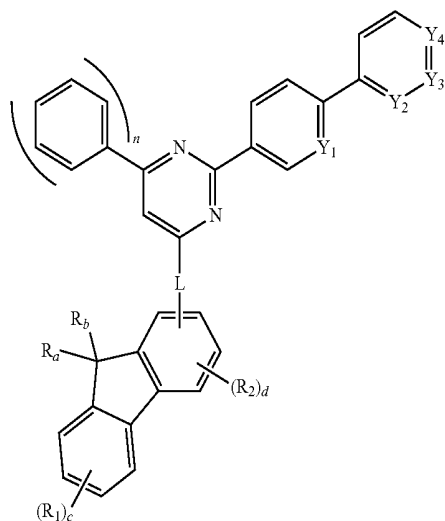
10.-11. (canceled)

12. The organic electroluminescent device of claim 9, wherein the compound represented by Chemical Formula 1 is a compound represented by any one of the following Chemical Formula 5 to Chemical Formula 10:

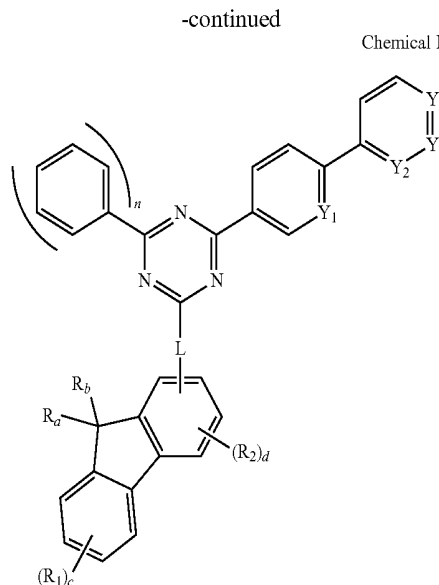
Chemical Formula 5



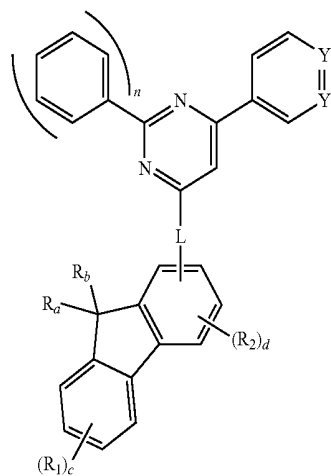
Chemical Formula 6



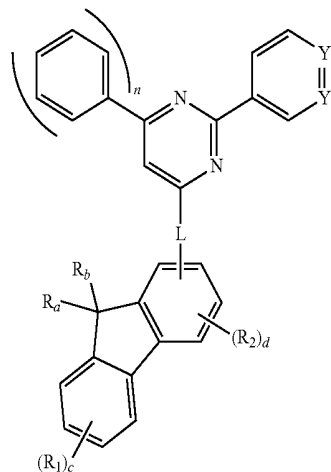
Chemical Formula 7



Chemical Formula 8

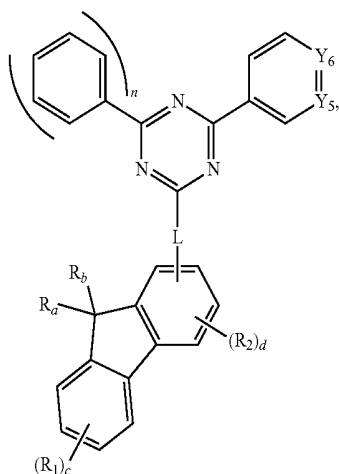


Chemical Formula 9



-continued

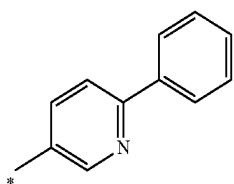
Chemical Formula 10



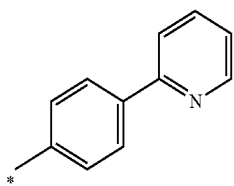
where in Chemical Formula 5 to Chemical Formula 10,

$R_a$ ,  $R_b$ ,  $R_1$ ,  $R_2$ ,  $Y_1$  to  $Y_6$ ,  $L$ ,  $c$ ,  $d$  and  $n$  are the same as those defined in claim 9, respectively.

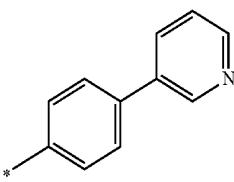
13. The organic electroluminescent device of claim 9, wherein in Chemical Formula 1, X is selected from the group consisting of the following structures represented by X-1 to X-6:



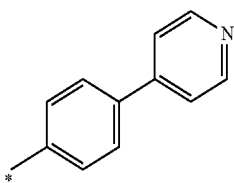
X-1



X-2



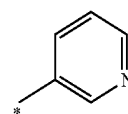
X-3



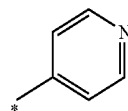
X-4

-continued

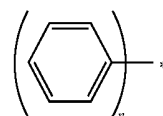
X-5



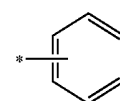
X-6



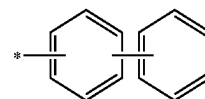
14. The organic electroluminescent device of claim 9, wherein in Chemical Formula 1, a structure represented by



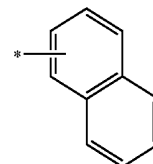
(\* being a site where a bond is made) is selected from the group consisting of the following structures represented by Ar-1 to Ar-5:



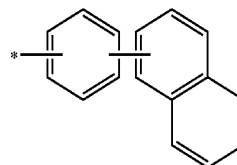
Ar-1



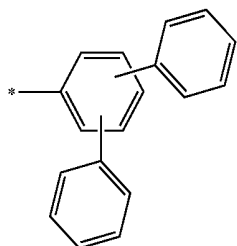
Ar-2



Ar-3

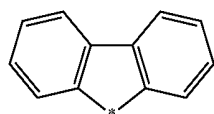


Ar-4



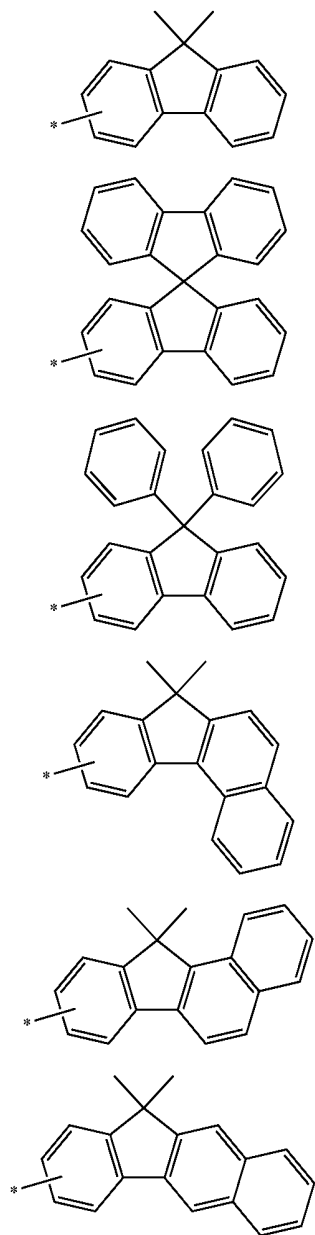
Ar-5

15. The organic electroluminescent device of claim 9, wherein  $R_a$  and  $R_b$  are each independently a methyl group or a phenyl group, or combined with each other to form a fused ring represented by



(\* being a site where a bond is made).

16. The organic electroluminescent device of claim 9, wherein in Chemical Formula 1, A is selected from the group consisting of the following structures represented by A-1 to A-6:



A-1

A-2

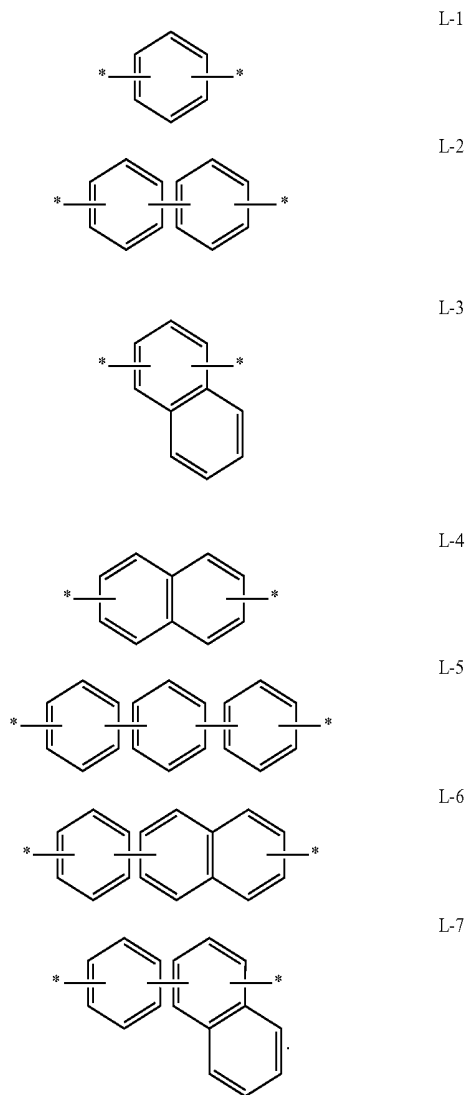
A-3

A-4

A-5

A-6

17. The organic electroluminescent device of claim 9, wherein in Chemical Formula 1, L is a single bond or a linking group selected from the following structures represented by L-1 to L-7:



L-1

L-2

L-3

L-4

L-5

L-6

L-7

18. The organic electroluminescent device of claim 9, wherein the organic layer comprising the compound is selected from the group consisting of: a hole injection layer, a hole transporting layer, a light emitting auxiliary layer, a light emitting layer, an electron transporting layer, and an electron injection layer.

19. The organic electroluminescent device of claim 9, wherein the organic layer comprising the compound is selected from the group consisting of: an electron transporting layer and an electron transport auxiliary layer.

\* \* \* \* \*

|                |   |         |            |
|----------------|---|---------|------------|
| 专利名称(译)        | 有机发光化合物和使用该化合物的有机电致发光器件   |         |            |
| 公开(公告)号        | <a href="#">US20200168805A1</a>   | 公开(公告)日 | 2020-05-28 |
| 申请号            | US16/632009   | 申请日     | 2018-07-02 |
| [标]申请(专利权)人(译) | 株式会社斗山  |         |            |
| 申请(专利权)人(译)    | 斗山公司  |         |            |
| 当前申请(专利权)人(译)  | 斗山公司  |         |            |
| [标]发明人         | PARK WOO JAE<br>EUM MIN SIK<br>SIM JAEYI  |         |            |
| 发明人            | PARK, WOO JAE<br>EUM, MIN SIK<br>SIM, JAEYI   |         |            |
| IPC分类号         | H01L51/00 C07D401/10 C07D401/04 H01L51/50   |         |            |
| CPC分类号         | C07D401/04 H01L51/508 H01L51/0067 H01L51/5016 C07D401/10 H01L51/5056 H01L51/5088 H01L51/5092 C07D403/10 H01L51/0081 |         |            |
| 优先权            | 1020170092063 2017-07-20 KR   |         |            |
| 外部链接           | <a href="#">Espacenet</a> <a href="#">USPTO</a>   |         |            |

摘要(译)

本公开涉及新型有机化合物和包括该有机化合物的有机EL器件。根据本发明的化合物可以用于有机EL器件的有机层中，更具体地，可以用于发光层，发光辅助层，电子传输辅助层或电子传输层中并且可以改善驱动有机EL器件的电压，发光效率和寿命特性。

